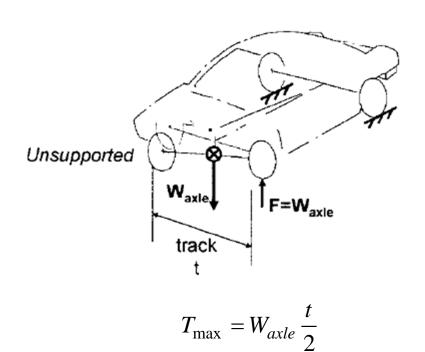
## Design for Body Torsion

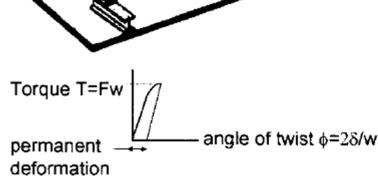
- Body torsion requirements
  - Body torsion strength
  - Body torsion stiffness
  - For midsize vehicle: K = 12000 Nm/°, T = 6250 Nm
- Internal loads during global torsion: load path analysis
- Analysis of body torsional stiffness
  - Shear strain energy
  - Effective shear stiffness
- Torsional stiffness of convertibles and framed vehicles

## 5.1 Body Torsion Strength Requirement

δ, F

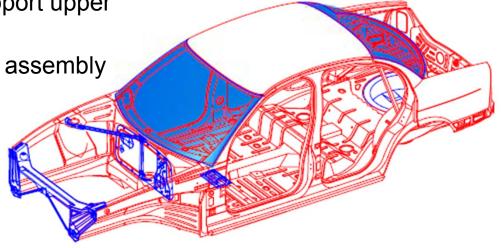
- Maximum torque to recover its shape with little deformation upon removal
- Vehicle-use condition: twist ditch maneuver
  - Input:  $\delta$ , output: F (load cell)





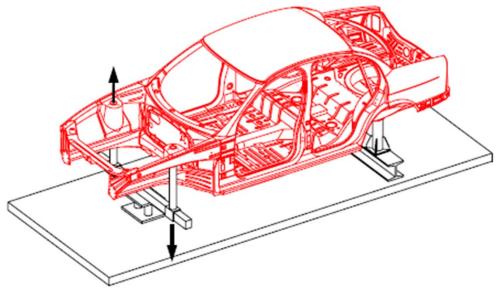
## **Test Configuration**

- Welded body structure
- Bonded windshield and back light (aluminum panels)
- Bonded and bolted panel dash insert
- Bonded panel spare tire tub
- Bolted reinforcement panel dash brake booster
- Bolted braces radiator
- Bolted reinforcement radiator rail closeout RH/LH
- Bolted reinforcement radiator support upper
- Bolted tunnel bridge lower/upper
- Bolted brace cowl to shock tower assembly
- Holding
  - Front: at panel skirt RH/LH
  - Rear: at plate rear spring upper
- Measurement
  - 12 stadia rods along the front rails, rockers, rear rails



#### **Static Torsion**

- Constraint: two locations at the plate spring rear upper
- Load: panel skirt RH/LH by a scale beam, from M = 1000Nm to 4000Nm

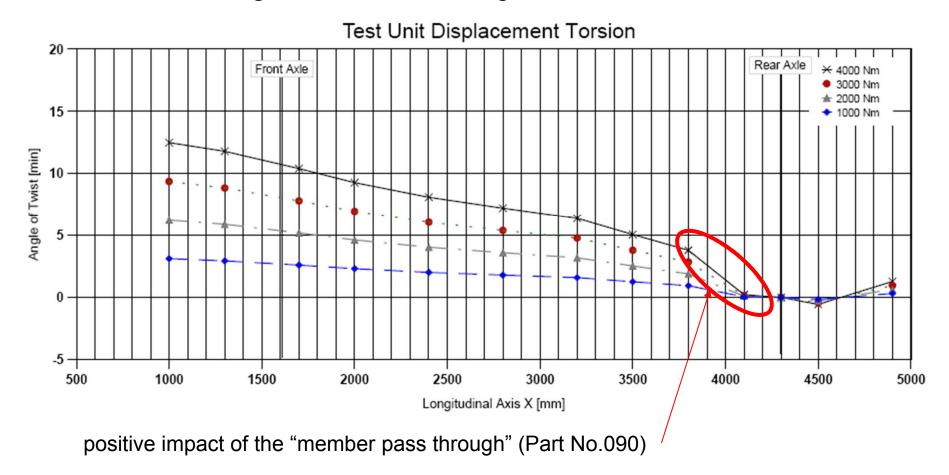




#### Static Torsion: Test Results

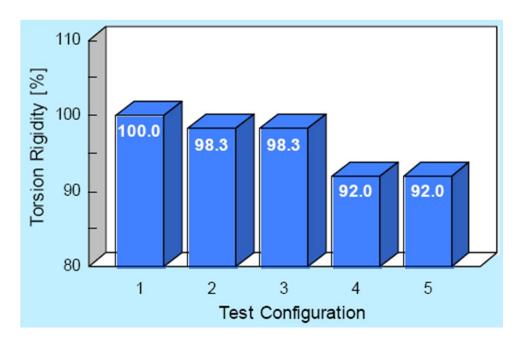
With glass: 21,620 Nm/deg

Without glass: 15,790 Nm/deg

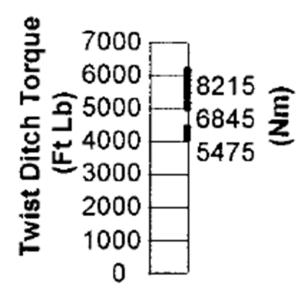


### Static Torsion: impact of bonded and/or bolted parts

- 1. full configuration
- 2. as 1, but without braces radiator
- 3. as 2, but without radiator support upper
- 4. as 3, but without bolted brace cowl to shock tower assembly
- 5. as 4, but without tunnel bridge



## **Torsion Strength Benchmark Data**



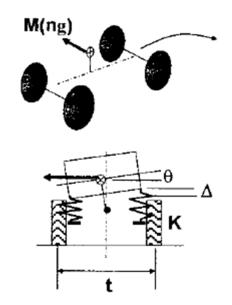
Range for 20 Cars from Small to Luxury Segments

## 5.2 Body Torsion Stiffness Requirement

- Body torsion test
  - Slope in the linear region of the applied couple vs. angular rotation
- Required functions for high torsional stiffness
  - Good handling property: torsionally stiff body relative to the suspension stiffness
    - Torsional stiffness: 10,000 Nm/°
  - Solid structural feel: minimize relative deformations which cause squeaks and rattles
    - Feel of solidness over road irregularities
    - Related to fundamental natural frequency of the body twisting mode: the higher, the more desirable solid feel
    - Desirable vehicle torsional frequency range: 22~25 Hz
    - Torsional stiffness (benchmarking): 12,000 Nm/°

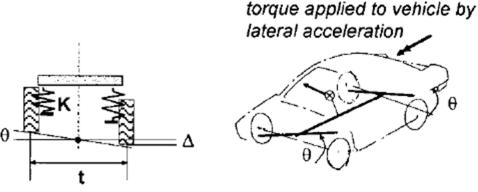
## Good Handling Properties (1)

- Corner turn: roll on the suspension ride spring
- Weight transfer from the inside wheels to the outside wheels
- Affect the steering characteristics of the vehicle
- Suspension design: rigid body assumption → high torsional stiffness (much stiffer than the roll stiffness: 1000 Nm/°)



Roll Gain: Degrees of Vehicle Roll per g of Lateral Acceleration:  $\theta/n$ 

#### First order estimate of vehicle roll stiffness

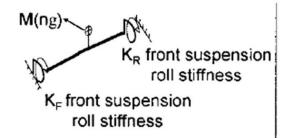


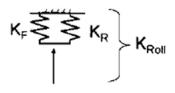
$$K_{RollVehicle} = K_{RollFront} + K_{RollRear} = \frac{t^2 K_{RideFront}}{2} + \frac{t^2 K_{RideRear}}{2}$$

$$= 1560mm$$
 $K_{Ride} = 23.4N / mm$   $\rightarrow K_{Roll} = 57,000Nm / rad = 1000Nm / deg$ 
Body Torsion - 9

## Good Handling Properties (2)

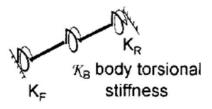
### For typical passenger cars, K<sub>body</sub> = 10,000 Nm/°

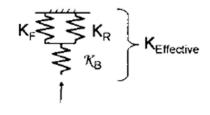




Ideally Rigid Body

Only suspension roll rate





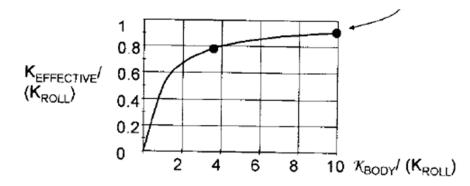
Model with Body Torsional Stiffness  $K_{eff}$ : stiffness with a torsionally flexible body

 $K_{roll}$ : suspension stiffness with a rigid body

 $K_B$ : body torsional stiffness

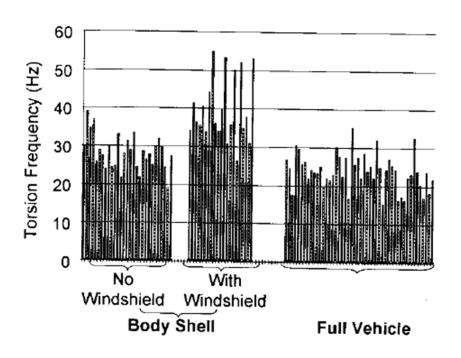
$$K_{eff} = \frac{K_{roll}K_B}{K_{roll} + K_B} \rightarrow \frac{K_{eff}}{K_{roll}} = \frac{1}{\frac{K_{roll}}{K_B} + 1} = \frac{1}{\frac{1}{\frac{K_B}{K_{roll}}} + 1}$$

$$\frac{K_{eff}}{K_{roll}} = 0.9$$
(wish to approach 1)  $\rightarrow K_B = 10K_{roll}$ 

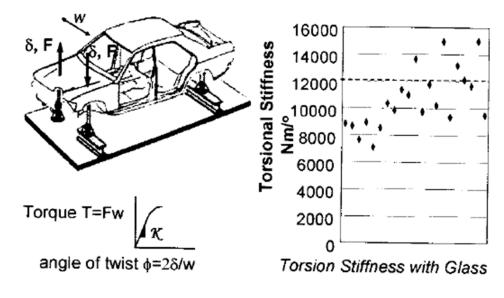


#### **Benchmark Data**

Torisional frequency

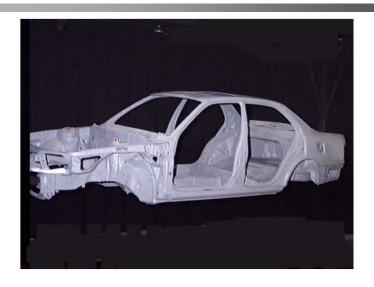


Torsional stiffness



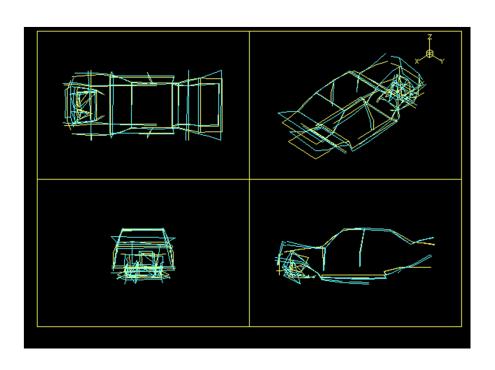
## Body-In-White: TOYOTA-CAMRY

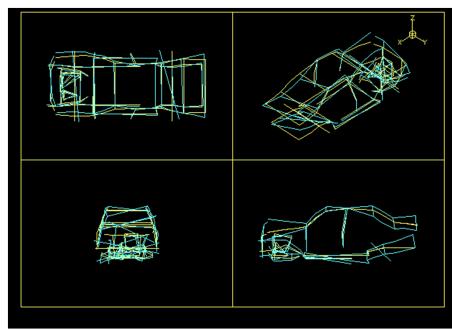
Nameplate CAMRY - Model XLE -Year 1992
 Style 4 DR , Vehicle class MID-SIZE
 Overall length (m) 4.77 , Overall width (m) 1.77 ,
 Overall height (m) 1.4 , Wheelbase (m) 2.62
 Base price (\$) 20,508 , Seating capacity 5 , Curb weight (Kg) 1493
 Body/frame UNIBODY , Body material STEEL Fuel economy (MPG) 18/24 , Engine 3.0L, V6, TRANS DOHC , Chassis layout FRONT ,
 Transmission 4 SP AUTO
 Suspension front MacPHERSON STRUT ,
 Suspension rear INDEPENDENT DUAL-LINK





### Vibration: TOYOTA-CAMRY



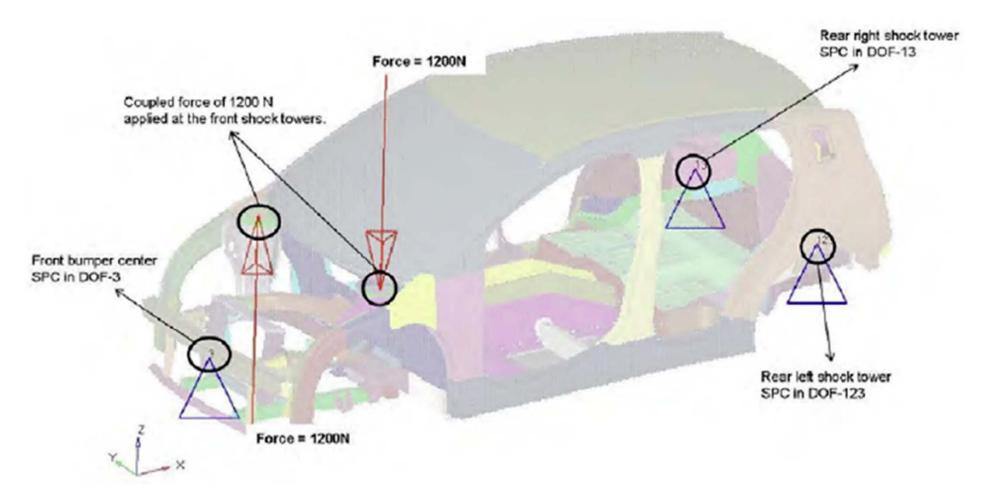


**Bending** 

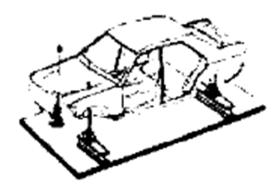
**Torsion** 

#### **Torsion Stiffness**

Constraints and Loading in FSV Report



## Typical Torsional Requirements: Midsize Vehicle



Restraints at Suspension Attachments

**Torsion Stiffness** 

Nominal Value
Stiffness = 12000 Nm/o

**Torsion Strength** 

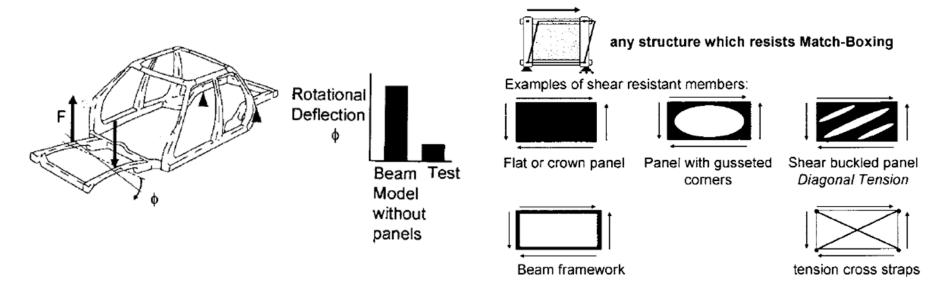
Nominal Value

T= 6250Nm

no permanent deformation

## 5.3 Load Path Analysis: Global Torsion

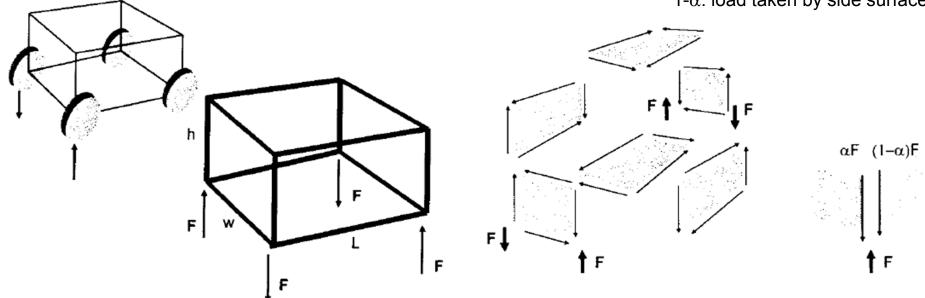
- Understand how global body requirements flow down to loads on structural elements
- Idealized structure as a framework of beams
  - Torsional stiffness: 10~30% of experimental values
- Dominant structure in reaction torsion loading
  - Surface: shear resistant members



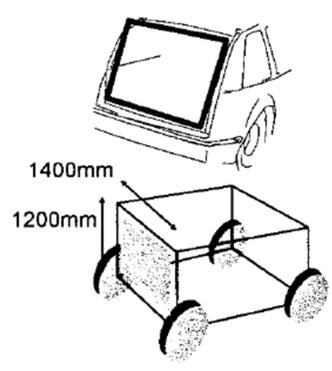
## Simple Box Model

- All surfaces are loaded
- Internal loads are independent of material properties
- Each surface is necessary to react the applied torsional couple: removal of any single surface will not allow the required equilibrium and the box will collapse
- Shear flow is equal for all edges

 $\alpha$ : load taken by front surface 1- $\alpha$ : load taken by side surface



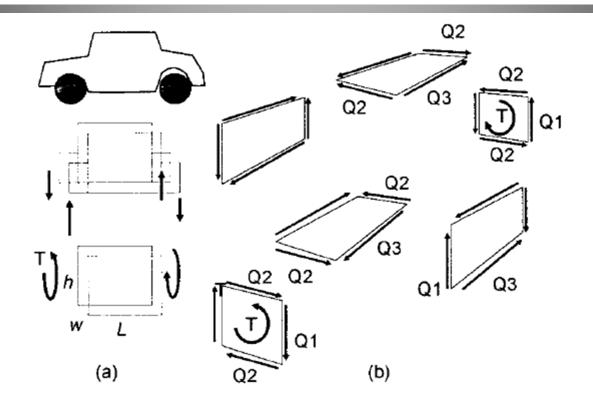
## Example: Van Rear Hatch Opening



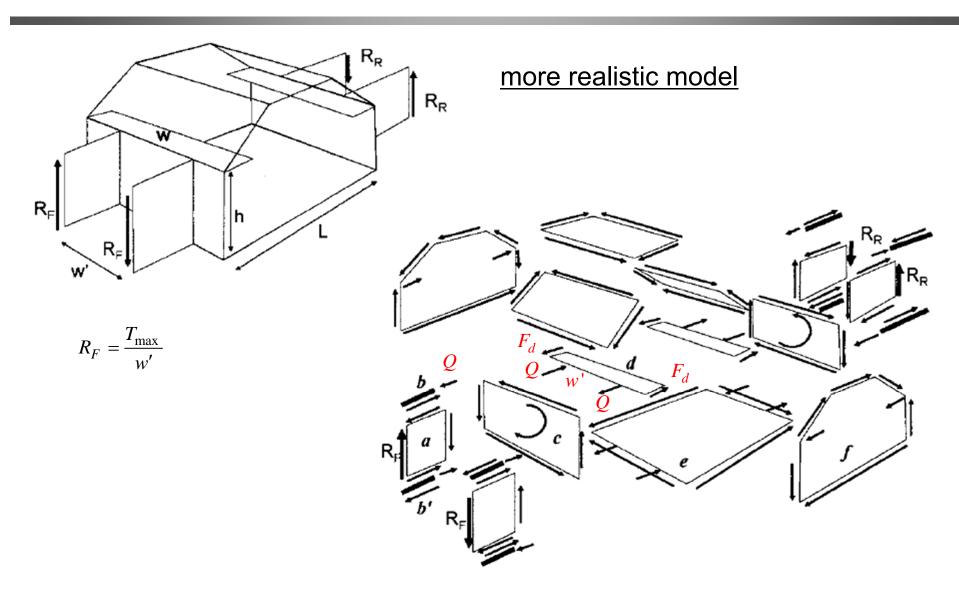
Twist Ditch Torque=7x106Nmm

 Determine shearing loads which need to be reacted by the rear hatch structure.

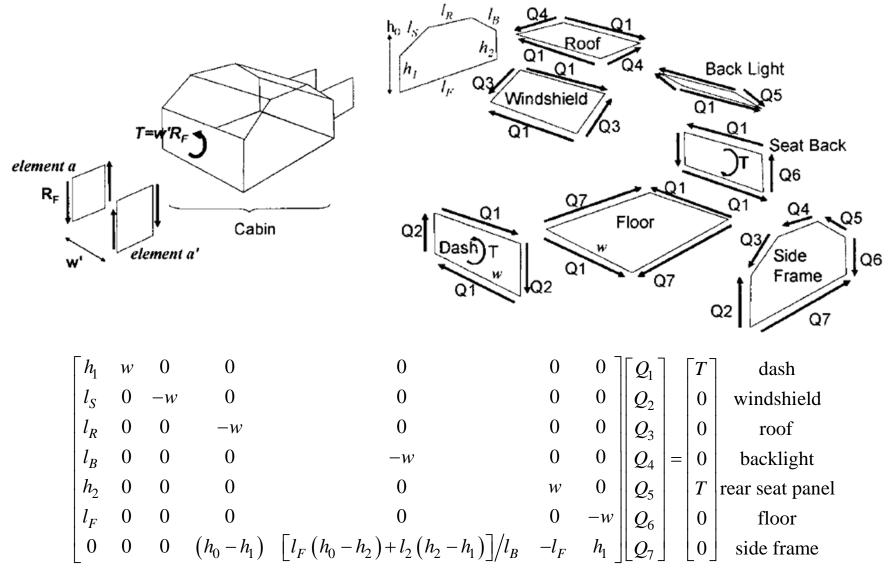
## Passenger Cabin Internal Loads



### Structural Surface and Bar Model

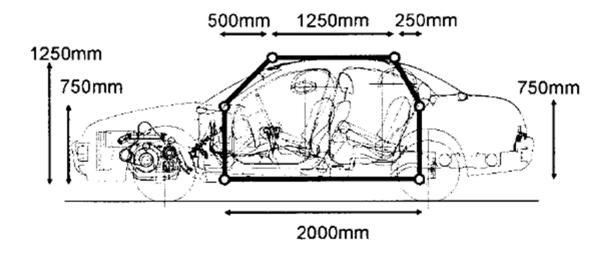


#### **Shear Loads on Cabin Panels**

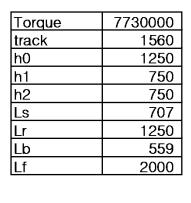


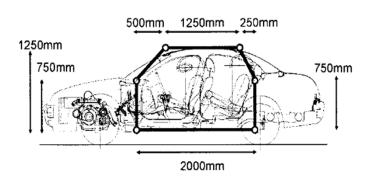
## Example: Midsize Sedan Data

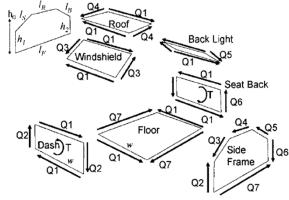
- Determine internal shear loads
  - Track = 1560 mm
  - Twist ditch torque = 7,730 Nm



# Example: Shear Loads







			Α			
750	1560	0	0	0	0	0
707	0	-1560	0	0	0	0
1250	0	0	-1560	0	0	0
559	0	0	0	-1560	0	0
750	0	0	0	0	1560	0
2000	0	0	0	0	0	-1560
0	0	0	500	1789	-2000	750

7730000 0 0
0
0
0
7730000
0
0

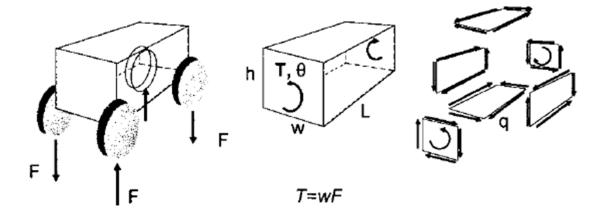
Q	q
3343	2.142758
3348	
1515	2.142758
2678	2.142758
1198	2.142758
3348	
4286	2 142758

## 5.4 Analysis of Body Torsional Stiffness

Shear strain energy of a surface

$$e = \int \frac{\tau \gamma}{2} dV = \int \frac{\tau^2}{2G} dV =$$

Energy balance for torque loaded box



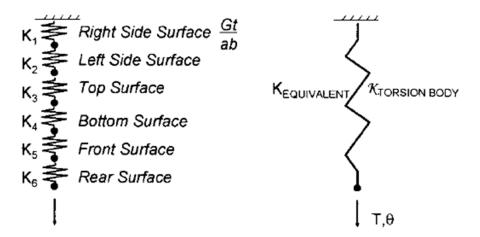
Vehicle Structure

## Series Spring Analogy

Consider a set of six linear springs in series

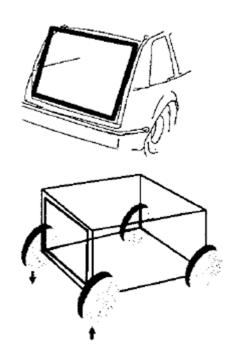
$$K_{eq} = \frac{1}{\sum_{i=1}^{6} [1/K_i]} \iff K =$$

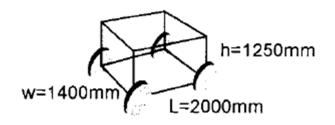
$$\Rightarrow K_i \iff \left(\frac{Gt}{ab}\right)_{\text{surface } i}$$



- How to increase torsional stiffness?
  - Identify which surfaces is the most flexible: lowest  $\left\lfloor \frac{(Gt)}{ab} \right\rfloor$
  - Increase the stiffness of the least stiff spring

### Example: Box Van





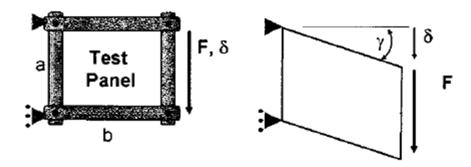
All Panels Steel G=80,000N/mm<sup>2</sup> t=1 mm

- $K = 6.95 \times 10^{10} \text{ Nm/rad} = 1,200,000 \text{ Nm/}^{\circ}$
- About 100 times stiffer than measured data
- Why?
  - Ideal flat plate assumption: surfaces remain perfectly flat during loading
  - Reality: out-of-plane shape, holes and cutouts, framework of beams with flexible joints
- Effective shear stiffness: (Gt)<sub>eff</sub>

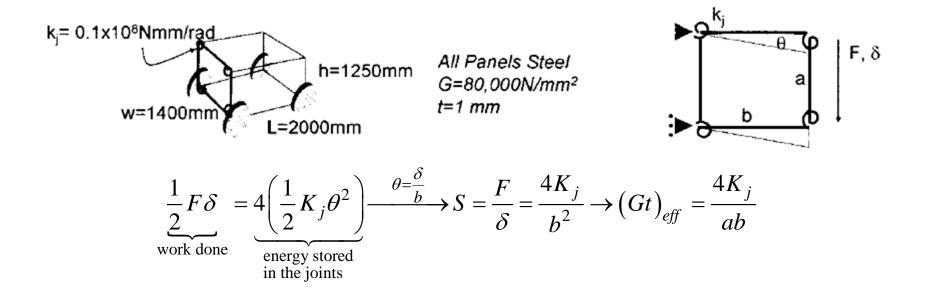
#### **Effective Shear Stiffness**

- Test panel in a pinned frame fixture
  - (Gt)<sub>eff</sub>: shear stiffness for a panel
  - S: measured stiffness (slope of load vs. deflection curve)
    - Physical test / FEM
  - a: panel dimension of the side load is applied
  - b: adjacent side dimension

$$G = \frac{\tau}{\gamma} \xrightarrow{\tau = \frac{F}{at}, \ \gamma = \frac{\delta}{b}} (Gt)_{eff} =$$



## Example: Van Hatch Opening (1)



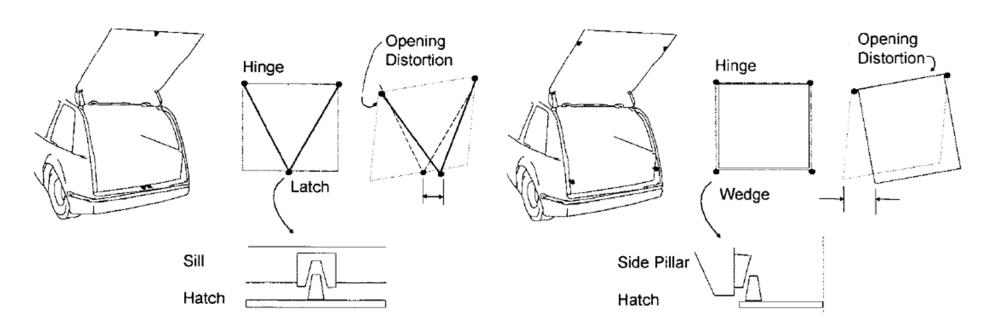
- Replace the rear panel with an open frame of rigid links with a typical joint stiffness
  - Typical joint stiffness:  $K_i = 0.1x10^8 \text{ Nm/rad}$
- Much more flexible frame than the original assumption of a flat panel

## Example: Van Hatch Opening (2)

- $K = 1.6x10^8 \text{ Nm/rad} = 2807 \text{ Nm/}^{\circ}$
- Influence of the hatch opening: rear surface
  - Only one surface of the closed box need be flexible to reduce the stiffness for the whole box

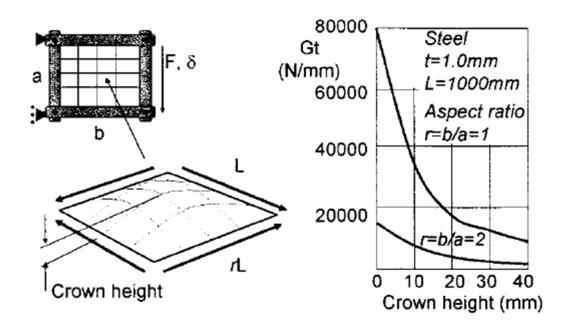
## Example: Van Hatch Opening (3)

- In practice, increase the shear stiffness of the rear surface
- Typically the hinge and latch are not sufficiently stiff
- Mechanisms to wedge the door into the opening



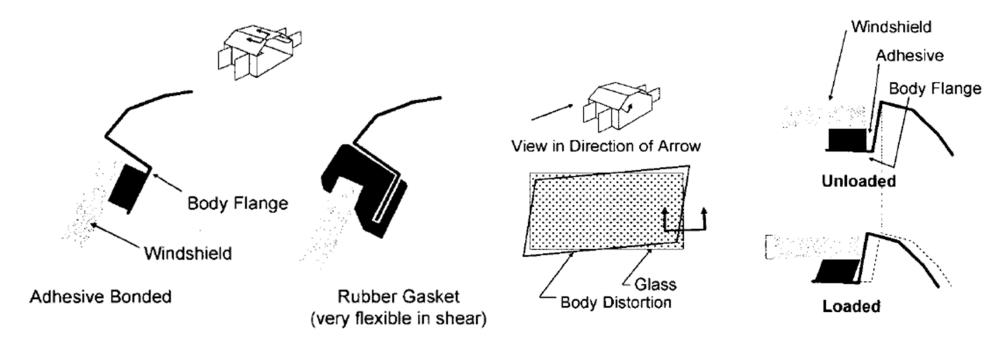
### **Example: Crowned Panels**

- Improve panel stiffness for normal loading such as dent resistance and panel vibration
- Effective shear stiffness?
  - FEA model of the shear test fixture
  - Much smaller than a flat panel (unrealistically high)



## Example: Windshield (1)

- All surfaces enclosing the cabin must act as shear resistant members
- Most effective for shear resistance: adhesive bonding

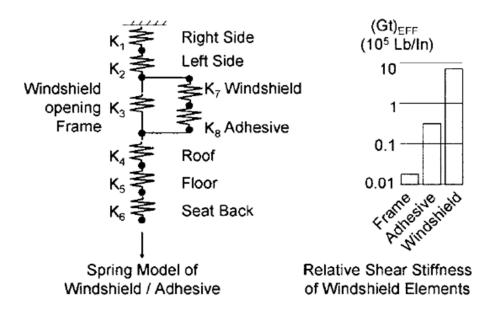


windshield retention alternatives

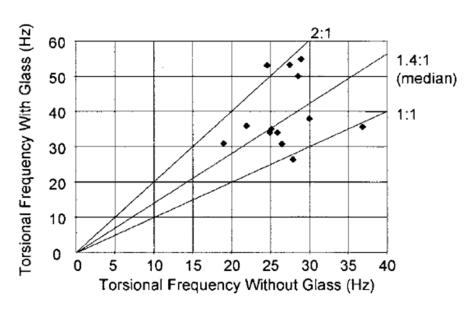
effective shear stiffness of windshield

## Example: Windshield (2)

 Windshield model for torsional stiffness

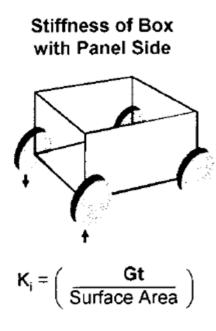


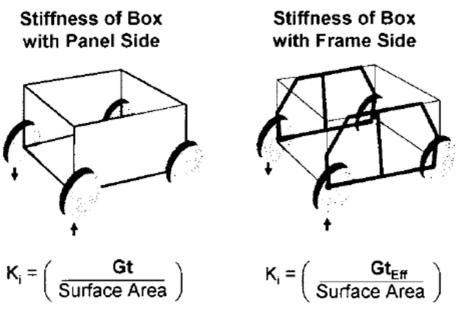
- Effect of windshield on torsional frequency
  - Increase with glass: torsionally stiffer body
  - No increase: very stiff body windshield opening perimeter

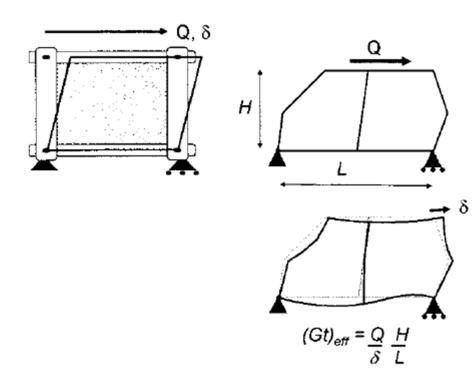


## Example: Side Frame Model (1)

- Contribution to torsional stiffness
- Effective shear stiffness

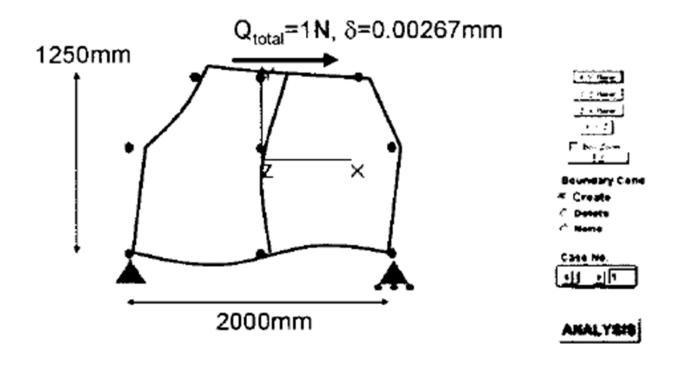






## Example: Side Frame Model (2)

FEA under shear loading



$$(Gt)_{Eff} = \left(\frac{Q}{\delta}\right)\frac{H}{L} = \left(\frac{1N}{.00267mm}\right)\frac{1250mm}{2000mm} = 234N/mm$$

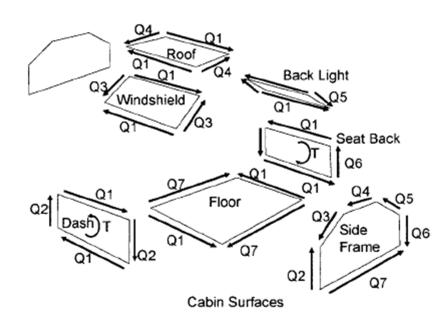
#### Torsional Stiffness of a Vehicle Cabin

- Solve for internal shear loads: Q = A<sup>-1</sup>T
- Find the resulting shear flow on any non-loaded surface:q = Q/(side length)
- Determine the effective shear stiffness: (Gt)<sub>eff</sub>
- Determine the torsional stiffness of the cabin: (q/T), (Gt)<sub>eff</sub>, surface area

$$\frac{1}{2}T\theta = \sum_{\text{all surfaces}} \frac{1}{2}q^{2} \left[ \frac{ab}{(Gt)} \right]_{i}$$

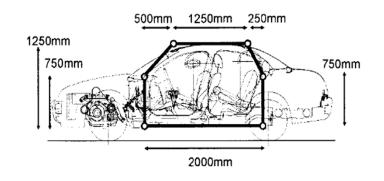
$$\frac{\theta}{T} = \left( \frac{q}{T} \right)^{2} \sum_{\text{all surfaces}} \left[ \frac{\text{area of surface}}{(Gt)_{eff}} \right]_{i}$$

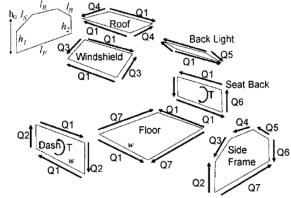
$$K = \frac{1}{\left( \frac{q}{T} \right)^{2} \sum_{\text{all surfaces}} \left[ \frac{\text{area of surface}}{(Gt)_{eff}} \right]_{i}}$$



## Example: Sedan

Torque	7730000
track	1560
h0	1250
h1	750
h2	750
Ls	707
Lr	1250
Lb	559
Lf	2000





			Α			
750	1560	0	0	0	0	0
707	0	-1560	0	0	0	0
1250	0	0	-1560	0	0	0
559	0	0	0	-1560	0	0
750	0	0	0	0	1560	0
2000	0	0	0	0	0	-1560
0	0	0	500	1789	-2000	750

T	Q
7730000	33
0	33
0	15
0	26
7730000	11
0	33
0	42

Q	q
3343	2.142758
3348	
1515	2.142758
2678	2.142758
1198	2.142758
3348	
4286	2.142758

panel	area	(Gt)eff	area/(Gt)eft
dash	1170000	80000	14.6
windshield	1103087	80000	13.8
roof	1950000	80000	24.4
back light	872067	80000	10.9
seat back	1170000	80000	14.6
floor	3120000	80000	39.0
side frame:L	2312500	234	9882.5
side frame:R	2312500	234	9882.5
SUM			19882.3

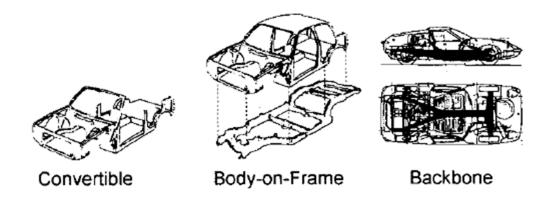
$$K = \frac{1}{\left(\frac{q}{T}\right)^{2} \sum_{\text{all surfaces}} \left[\frac{\text{area of surface}}{\left(Gt\right)_{eff}}\right]_{i}}$$

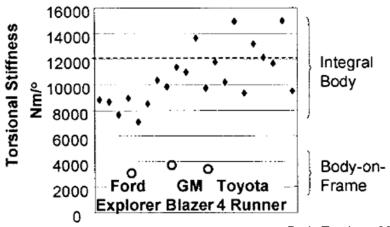
=6.55E+08Nmm/rad

=11,423Nm/°

### 5.5 Torsional Stiffness of Framed Vehicle

- Effective structure for torsional stiffness: large central closed section, but limited to seating arrangements
- Monocoque structure
  - efficient in reacting torsional loading
- Alternatives
  - Convertible: absence of top surface
  - Body-on-frame: common for passenger and utility vehicle
  - Backbone frame: closed thin walled sections → shear buckling



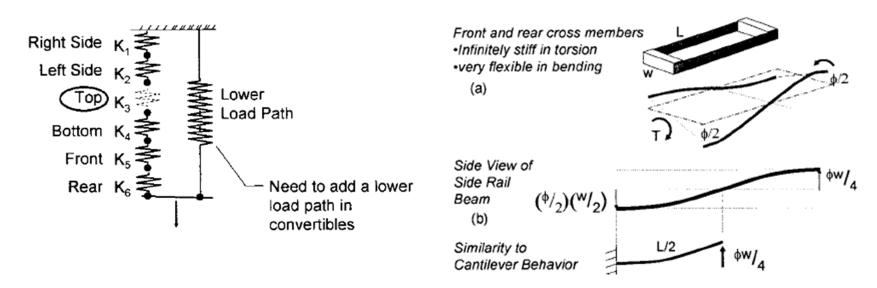


Vehicle Structure

Body Torsion - 38

### Convertibles

- Lower load path to resist torsional loads: differential bending of the rocker beams
- Lower structure: two cross members (front: dash, rear: rear seat back), two side beams
  - Cross member: infinitely rigid in torsion → zero twist along crosscar axes, flexibility in bending → side rails are not twisted down
  - Side rail: pure bending with zero slope at its ends



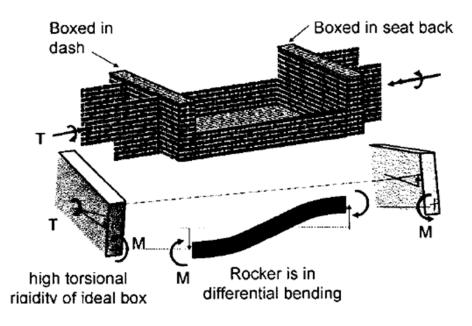
## Effect of Differential Bending

 Behavior for the front half: cantilever beam of length L/2

$$\delta = \frac{Fl^3}{3EI} = \left(\frac{w}{2}\right) \left(\frac{\phi}{2}\right) \to F = 3EI \left(\frac{w\phi}{4}\right) \left(\frac{2}{L}\right)^3$$

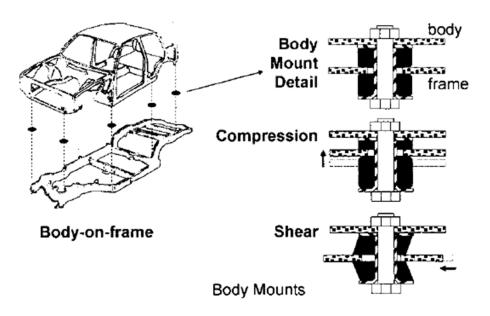
$$K = \frac{T}{\phi} = \frac{wF}{\phi} = \frac{w}{\phi} \left[3EI \left(\frac{w\phi}{4}\right) \left(\frac{2}{L}\right)^3\right] = \frac{6w^2EI}{L^3}$$

- In practice
  - large closed box section at dash and rear seat back
  - Difficulty: cross member to side rail joint
    - Zero slope: very large bending moment
    - Stress concentration at the joint



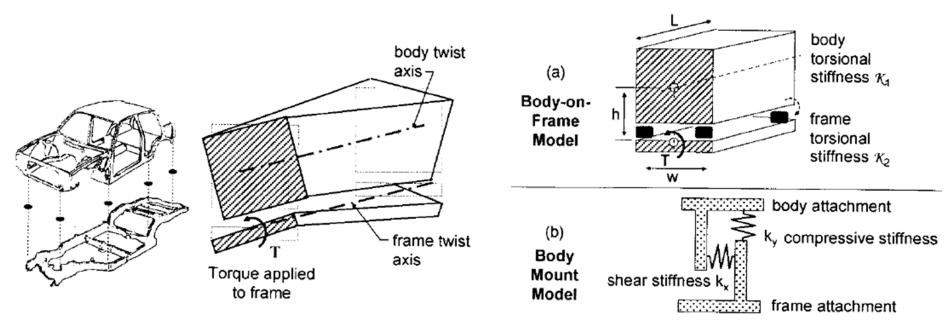
### Body-on-Frame

- Body shell, ladder frame, elastomeric body mounts
- Body mounts
  - Relative motion between the frame and body both in vertical direction (compression) and in lateral direction (shear)
  - Isolation of structure borne noise and vibration from the frame into the body



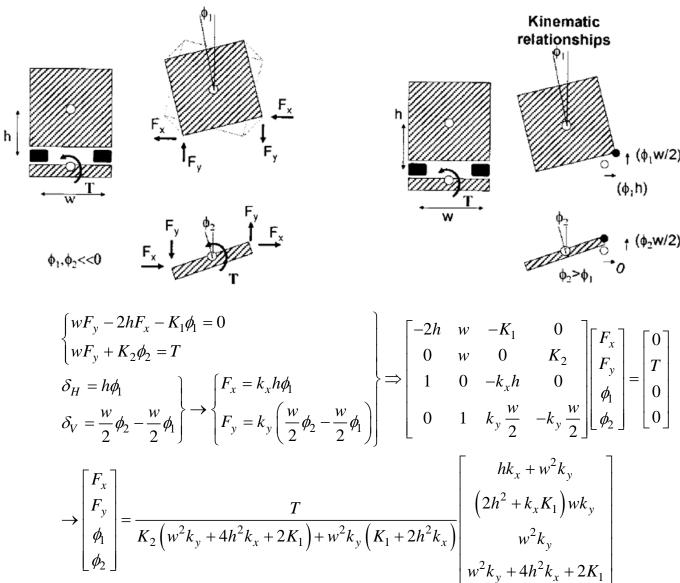
### Body-on-Frame: Torsion Model

- Torque applied to the frame through the suspension
  - Twist about different longitudinal axes
  - Shearing deformation in the body mounts
    - Reduce the stiffness of the system: K < K1 + K2</li>



Vehicle Structure

## Body-on-Frame: Torsional Stiffness (1)



## Body-on-Frame: Torsional Stiffness (2)

$$K_{vehicle} = \frac{T}{\phi_2} = K_2 + K_1 \psi + 2h^2 k_x \psi$$

$$\psi = \frac{1}{1 + \frac{2h^2k_x}{\left(\frac{w^2}{2}k_y\right)} + \frac{K_1}{\left(\frac{w^2}{2}k_y\right)}}$$

 $K_1$ ,  $K_2$ : torsional stiffness of the body and frame

 $k_x$ ,  $k_y$ : mount stiffness in the horizontal and vertical directions

h: height of the body twist axis above the plane of the frame

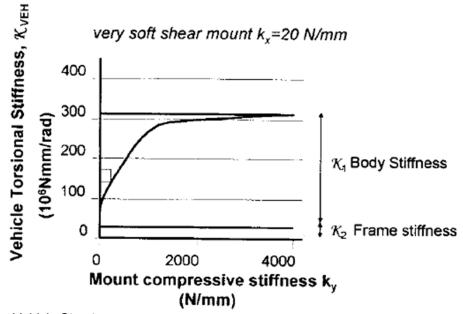
w: width between body mounts

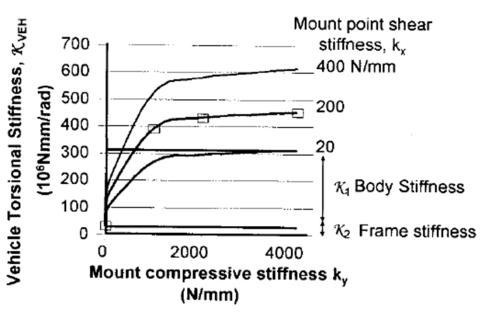
 $\psi$ : body-frame coupling term which indicates how tightly coupled are the twisting actions of the frame and body (larger  $\psi$ , greater coupling)

## Effect of Body Mount (1)

- Compressive stiffness (k<sub>v</sub>)
  - Soft mount: body is not coupled to the twisting motion of the frame  $(K_{VEH} \rightarrow K_2)$
  - Stiff mount: body and frame are highly coupled  $(K_{VEH} \rightarrow K_1 + K_2)$
- Shear stiffness (k<sub>x</sub>)

$$- k_x \uparrow \rightarrow K_{VEH} > K_1 + K_2 : why?$$

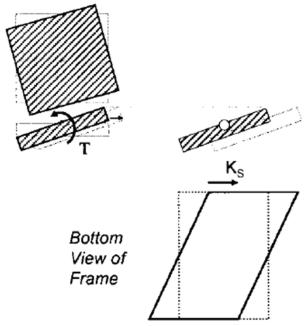




Vehicle Structure

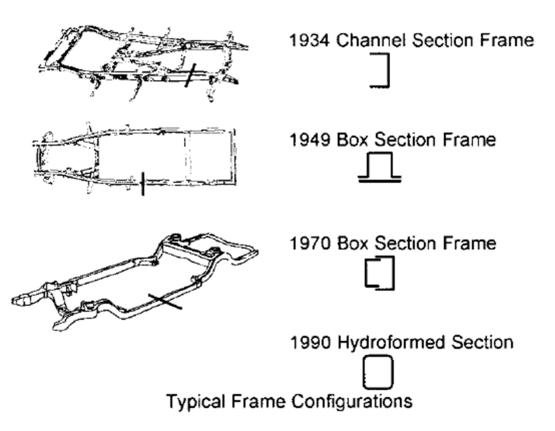
# Effect of Body Mount (2)

- Body and frame have different twist axes
  - Body and frame fight against one another for the axis to twist about by increasing the mount shear stiffness
- Combined twist axis locates above the frame
  - Frame becomes a shear resistant member.
  - Shear stiffness of the frame: important design consideration



#### **Evolution of Automobile Frame**

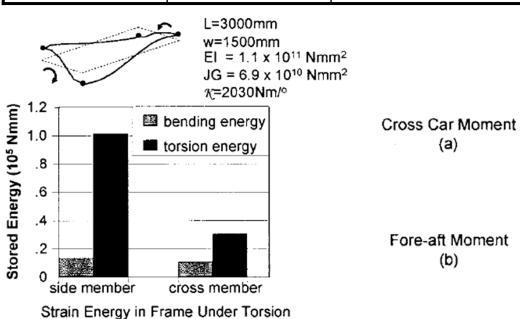
- Closed sections for both side rails and cross member
  - Improve torsional stiffness
- Improved joints at cross member to side rail
  - Improve both torsional and shear stiffness

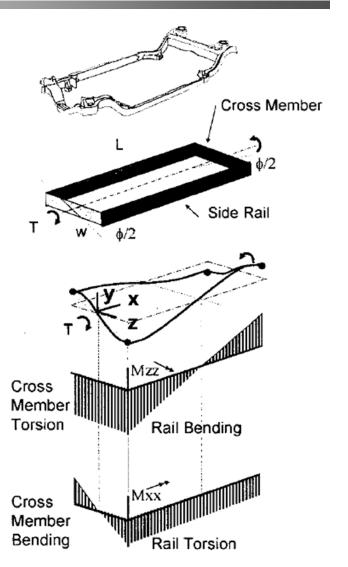


### Ladder Frame

- Two limiting cases for simple frame
  - Cross member

Torsion	Bending	Torsional Stiffness
infinitely rigid	very flexible	$K = 6w^2 EI/L^3$
very flexible	infinitely rigid	$K = 2(GJ_{eff}/L)$



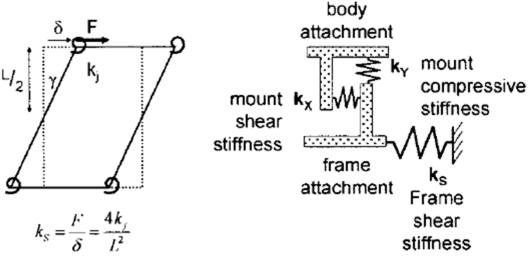


Frame: General Case

### Frame Shear Stiffness

$$\underbrace{\frac{1}{2}F\delta}_{\text{work done}} = \underbrace{4\left(\frac{1}{2}k_J\theta^2\right)}_{\text{energy stored in the joints}} \xrightarrow{\theta = \frac{\delta}{L}} k_S = \frac{F}{\delta} = \frac{4k_J}{L^2}$$

- $k_J$  = 1x10<sup>9</sup>Nmm/rad, L = 4500mm,  $k_S$  ≈ 200N/mm
- Very near the shear stiffness for a body mount
- Increase the frame shear stiffness
  - increase the joint rate with gusset, X configuration of rails

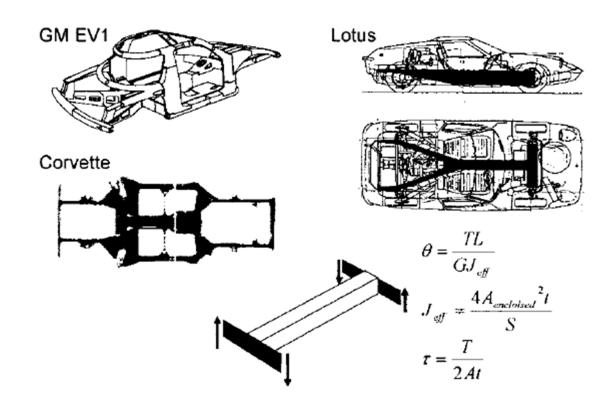


Frame Plan View with Shear Load

Body Mount and Frame shear Stiffness in Parallel

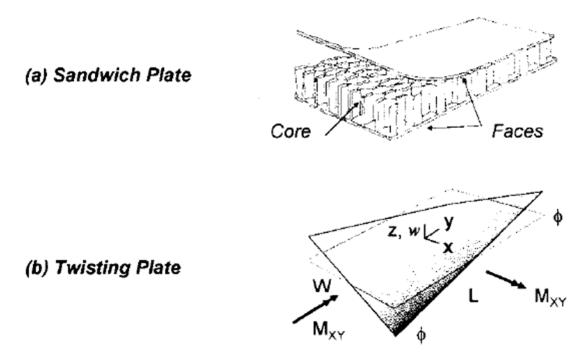
#### Backbone Frame

- Large central closed section
  - Open two seat sport cars
- Large width to thickness ratio: elastic shear buckling of walls
  - Diagonal rib patterns on the backbone sides



### Torsional Resistance of Sandwich Plates

- Thick plate: effective means to resist torsional loads
  - Between the occupant's foot and the ground clearance plane
  - Laminate with thin outer faces of a stiff material and a shear resisting core of low density: mass efficiency



### **Torsional Resistance of Sandwich Plates**

$$w = Cxy$$

$$\frac{\partial w}{\partial x} = \phi = Cy = \pm C \frac{L}{2} \rightarrow \theta = CL$$
 (total angle of rotation)

$$\frac{\partial^2 w}{\partial x^2} = 0, \frac{\partial^2 w}{\partial y^2} = 0, \frac{\partial^2 w}{\partial x \partial y} = C$$

$$M_x = -D\left(\frac{\partial^2 w}{\partial x^2} + v \frac{\partial^2 w}{\partial y^2}\right) = 0$$

$$M_{y} = -D\left(\frac{\partial^{2} w}{\partial x^{2}} + v \frac{\partial^{2} w}{\partial y^{2}}\right) = 0$$

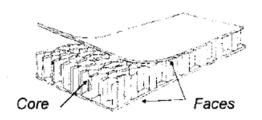
$$M_{xy} = -D(1-v)\frac{\partial^2 w}{\partial x \partial y} = -DC(1-v)$$

$$F = M_{xy}$$

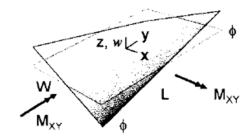
$$T = (2F)W = 2DC(1-\nu)W$$

$$K = \frac{T}{\theta} = \frac{2DC(1-\nu)W}{CL} = 2D(1-\nu)\frac{W}{L}$$

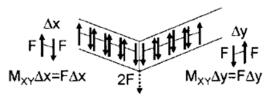
(a) Sandwich Plate



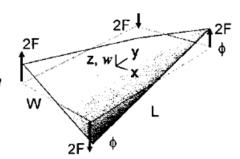
(b) Twisting Plate



(a) Applying Twisting Moment



(b) Equivalent corner loading



### Example: Sandwich Floor Pan

- Laminate of steel faces (t = 0.5 mm) with a shear resistant core
- Total sandwich height: 100 mm
- Dimensions of the floor pan
  - L=3500 mm, W=1500 mm

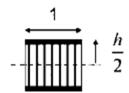
$$K = \frac{E_{FACE}th^{2}}{1+\nu} \frac{W}{L}$$

$$= \frac{\left(207000N / mm^{2}\right)\left(0.5mm\right)\left(100mm\right)^{2}}{1+0.3} \frac{1500mm}{3500mm}$$

$$= 341,200,000Nmm / rad$$

$$= 5986Nm / deg$$

Unit width of slab



Faces:

Thickness: t

Modulus: EFACE

Core:

Modulus: E<sub>CORE</sub> << E<sub>FACE</sub>

$$EI = E_{FACE} \left[ 2(t \cdot 1) \left( \frac{h}{2} \right)^{2} \right] = \frac{E_{FACE}th^{2}}{2}$$

$$K = 2D(1-v)\frac{W}{L} = 2\left( \frac{EI}{1-v^{2}} \right) (1-v)\frac{W}{L}$$

$$= \frac{E_{FACE}th^{2}}{1+v} \frac{W}{L}$$