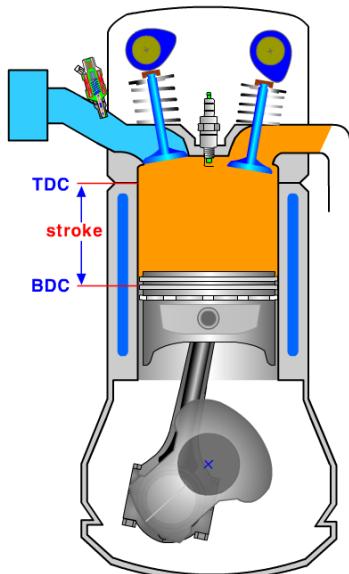


Contents

- Power Source : Engine/Motor
- Power Transfer : Clutch/Transmission
- Power Storage : Battery
- Driving Resistance
- Driver Controller
- HEV Model

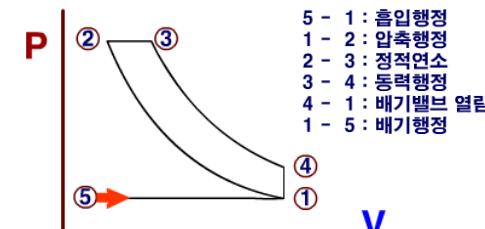
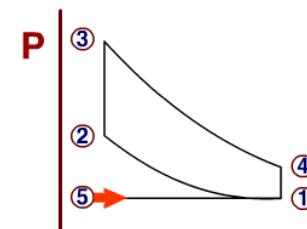
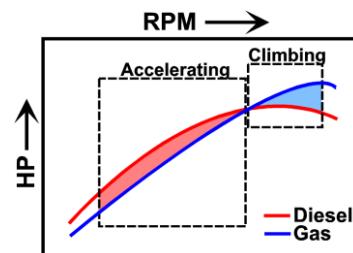
Engine

- Generation of the power to drive a vehicle
- Principle of operation
 - Force generation by fuel injection and ignition in the cylinder
 - Torque generation on a crank shaft from the force through the mechanical linkage



작동원리 Link

Specification	Gasoline Engine (Otto)	Diesel Engine
Ignition Type	Spark Ignition	Compression Ignition
Compression Ratio	Between 8:1 and 12:1	Between 16:1 and 22:1
Efficiency	25-30%	36-45%
Maximum Engine Speed	7000-8250 RPM	up to 5250 RPM
Exhaust Temperature (under full load)	700-1200 Degrees Celsius	300-900 Degree Celsius



5 - 1 : 흡입행정
1 - 2 : 압축행정
2 - 3 : 정적연소
3 - 4 : 동력행정
4 - 1 : 배기밸브 열림
1 - 5 : 배기행정

Mean Value Model

- Input : fuel mass flow rate
- Output : engine torque

1. Engine dynamic equation

$$J_e \dot{\omega}_e = T_e = T_{ind} - T_{ext} - T_{loss}$$

J_e : engine equivalent inertia [kgm²]

ω_e : engine angular velocity [rad/s]

T_e : engine output torque [Nm]

T_{ext} : external load torque [Nm]

T_{loss} : pumping and friction losses [Nm]

3. Pumping and friction losses

$$T_{loss} = F_{loss} + P_{loss}$$

$$F_{loss} = a_0 \omega_e^2 + a_1 \omega_e + a_2$$

$$P_{loss} = b_0 \omega_e p_{man} + b_1 p_{man}$$

a_0, a_1, a_2, b_0, b_1 : parameters dependent on specific engine

p_{man} : manifold air pressure [bar]

2. Indicated combustion torque

$$\dot{m}_f = \frac{\dot{m}_{ao}}{L_{th}} \quad T_{ind} = \frac{H_u \eta_i \dot{m}_f}{\omega_e}$$

\dot{m}_f : air mass flow rate [kg/s]

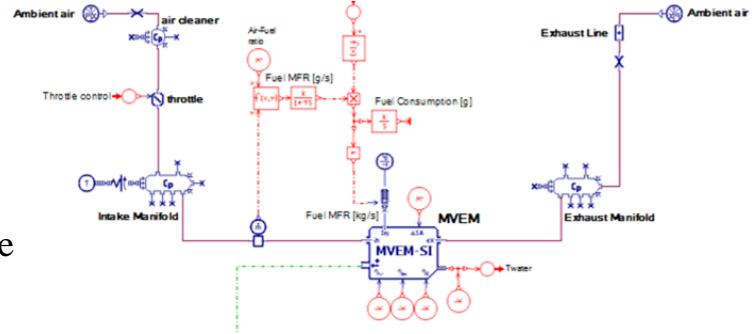
\dot{m}_{ao} : fuel mass flow rate into cylinder [kg/s]

L_{th} : stoichiometric air/fuel mass ratio

T_{ind} : indicated combustion torque [Nm]

H_u : fuel energy constant [J/kg]

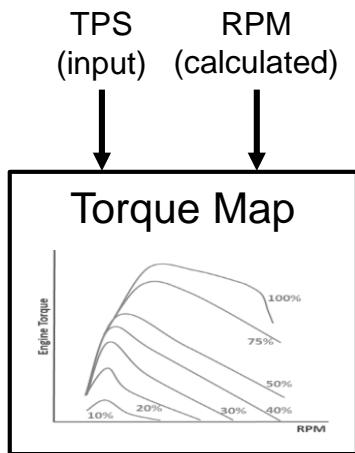
η_i : indicated efficiency



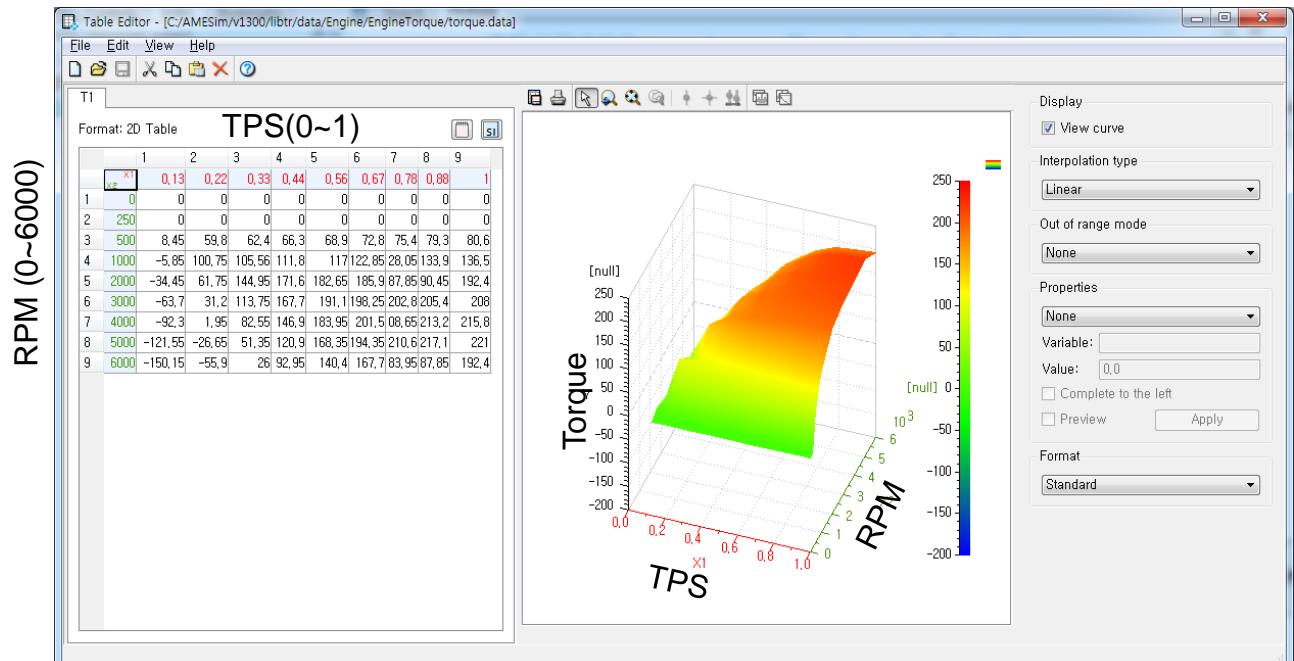
Torque Map Model

- Input : TPS(throttle position sensor)
- Output : engine torque
- Calculation of the engine torque from the experimental torque map

$$T_e = f(TPS, RPM)$$

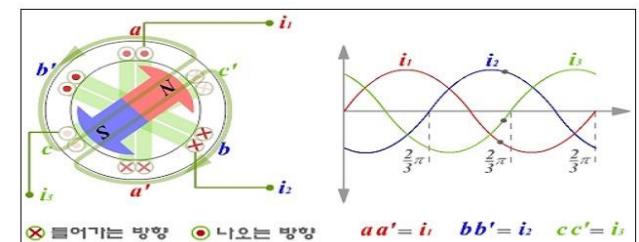
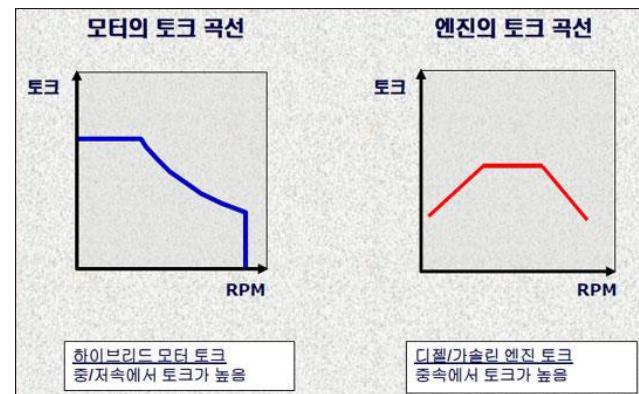
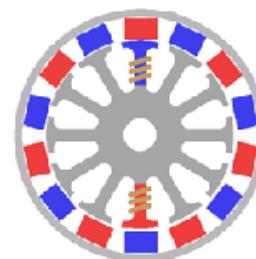
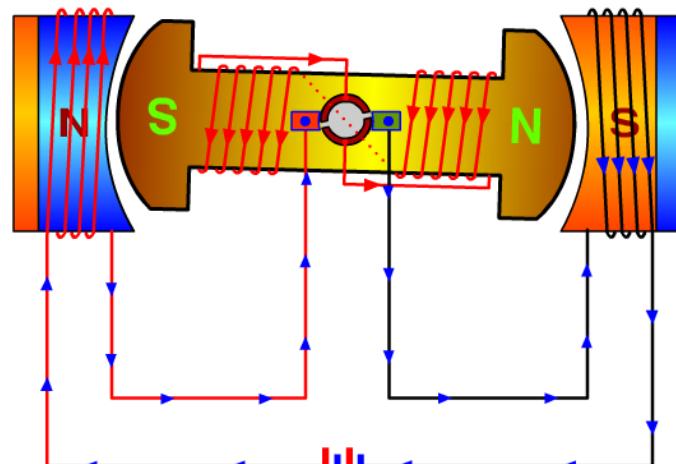


Torque (output)



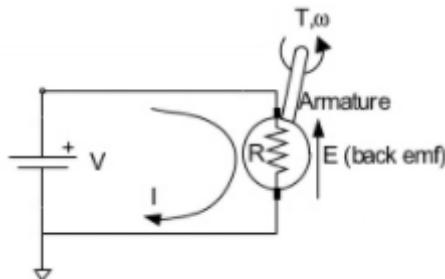
Motor

- Generation of the power to drive a vehicle
- Principle of operation
 - Generation of a rotating magnetic field from an electric current
 - Mechanical torque generation on a rotating shaft from the magnetic force



Electric Circuit Model

- Input : source voltage
- Output : motor torque



1. Circuit equation

$$V = IR + E_b$$

V :source voltage [V]

I :electric current [A]

R :resistance [Ω]

E_b :back electro motive force [V]

2. Motor equations

$$E_b = K_e \omega_m$$

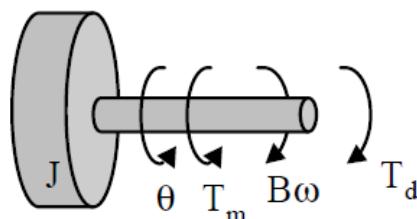
$$T_m = K_t I$$

K_e :back-EMF constant [Vs]

ω_m :motor shaft speed [rad/s]

T_m :motor torque [Nm]

K_t :torque constant [Nm/A]



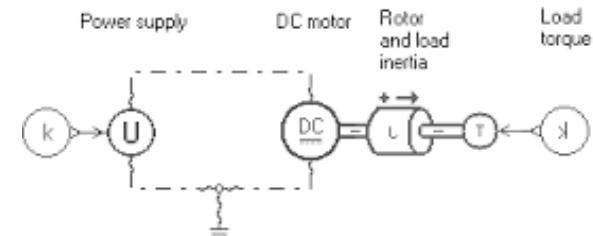
3. Motor dynamics

$$T_m - T_d = J \dot{\omega}_m + B \omega_m$$

T_d :drag torque [Nm]

J :motor inertia [kgm^2]

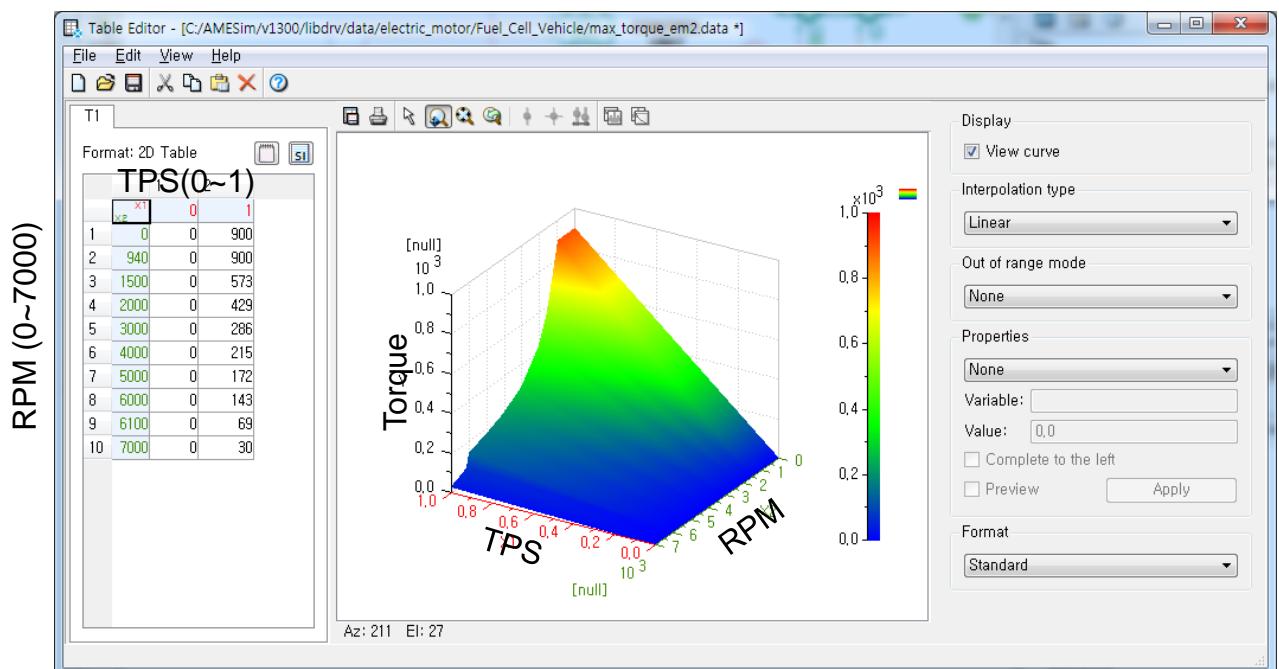
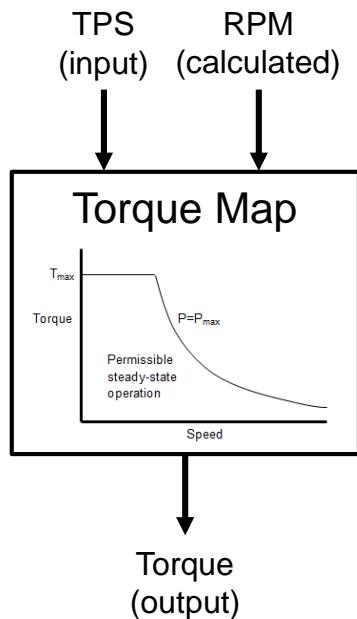
B :damping coefficient [Nms]



Torque Map Model

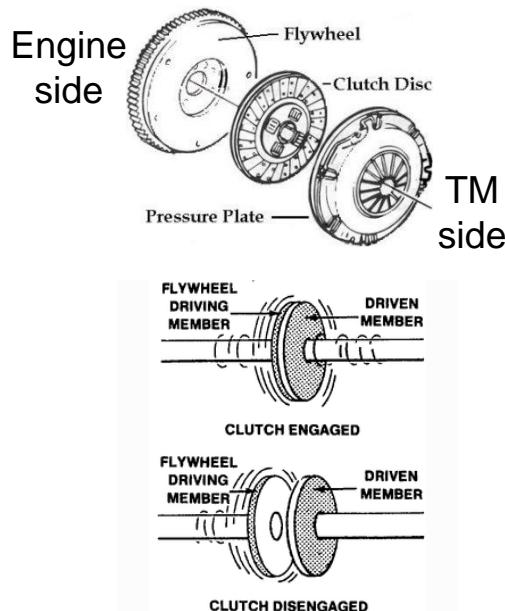
- Input : TPS(throttle position sensor)
- Output : motor torque
- Calculation of the motor torque from the experimental torque map

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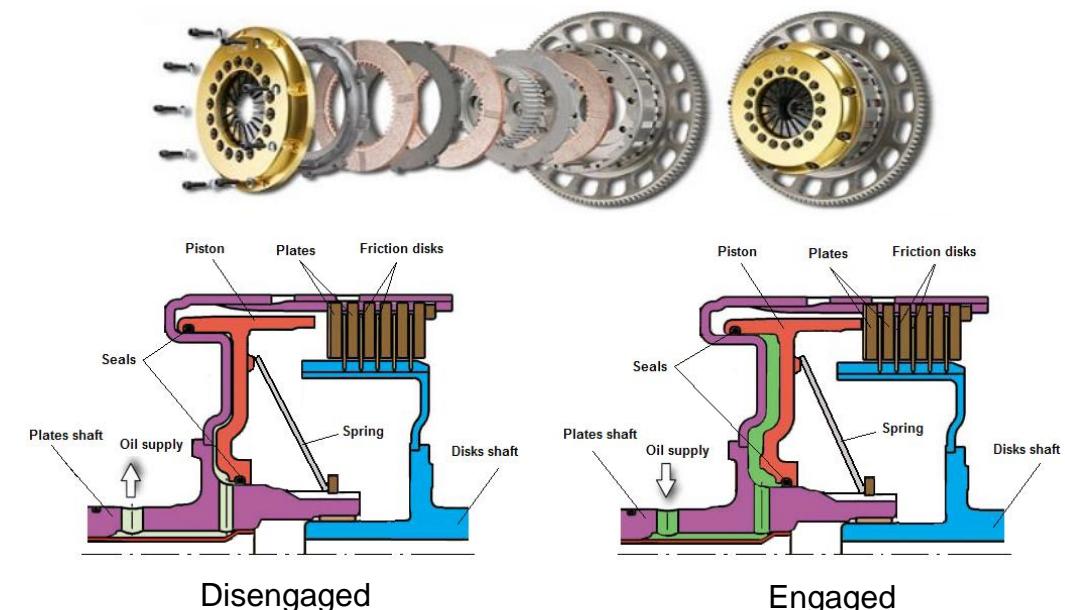


Clutch

- Torque transfer or cut-off between input and output shaft
- Principle of operation
 - Generation of the friction torque on a clutch disk by the clutch engaging or disengaging
 - Synchronization of both shaft speeds



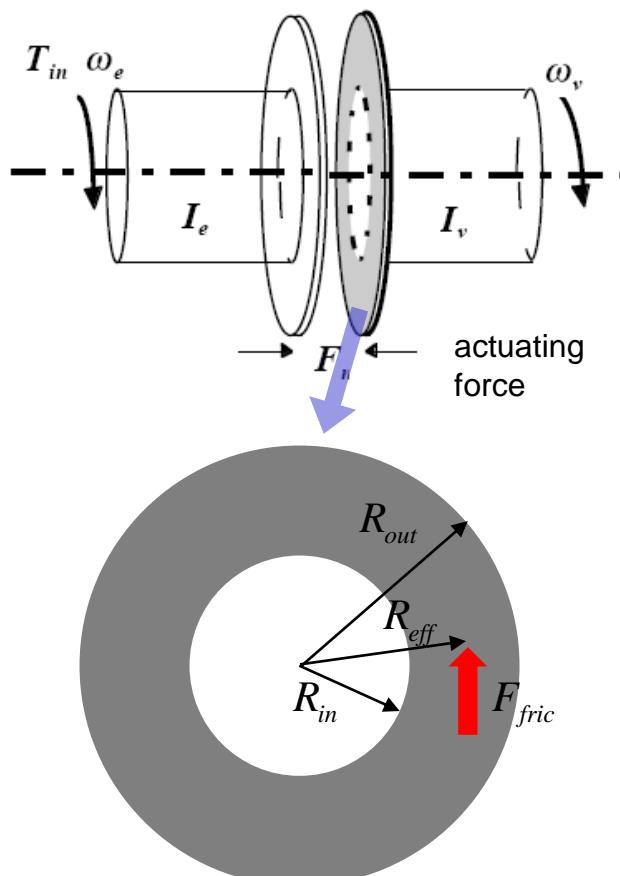
< Single Disk >



< Multi Disk >

Friction Torque Model

- Input : clutch actuating force
- Output : output shaft torque



1. Output torque equation

$$T_{out} = \begin{cases} F_{fric} R_{eff} & (\omega_{rel} \neq 0) \\ T_{in} & (\omega_{rel} = 0) \end{cases}$$

F_{fric} :friction force [N]

R_{eff} :effective firction radius [m]

ω_{rel} :relative speed of shafts [rad/s]

2. Friction equation

$$F_{fric} = \mu_{disk} F_n$$

$$F_n = F_{act} \tanh\left(2 \frac{\omega_{rel}}{d\omega}\right)$$

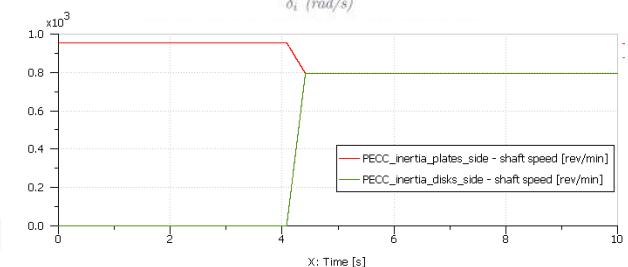
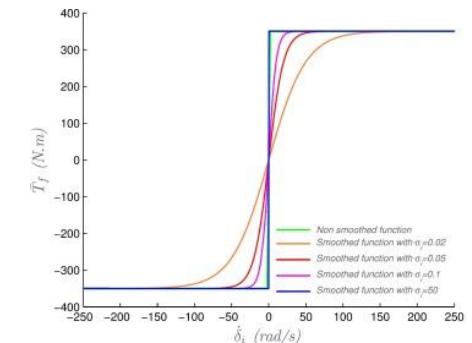
$$\omega_{rel} = \omega_e - \omega_v$$

$$R_{eff} = \frac{2(r_{out}^3 - r_{in}^3)}{3(r_{out}^2 - r_{in}^2)}$$

μ_{disk} :friction coefficient

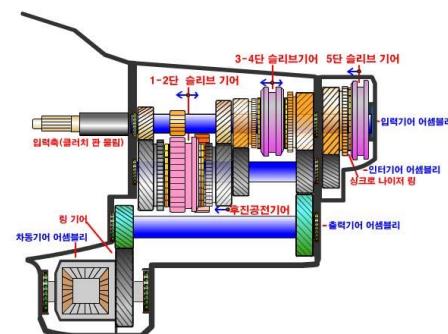
F_n :normal force on disk [N]

F_{act} :clutch actuating force [N]

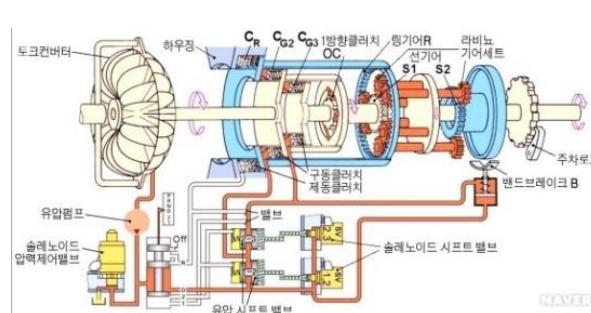


Transmission

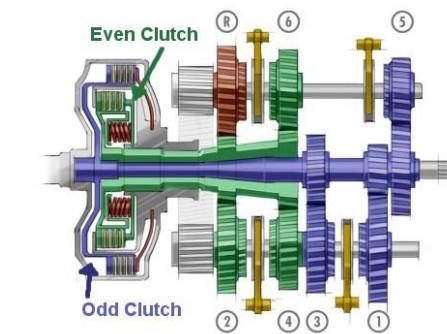
- Conversion of the torque and speed from input shaft to the proper torque and speed on output shaft
- Principle of operation
 - Selection of a proper gear by operating a clutch
 - Increasing or decreasing of the torque and speed from input shaft



< Manual Transmission(MT) >

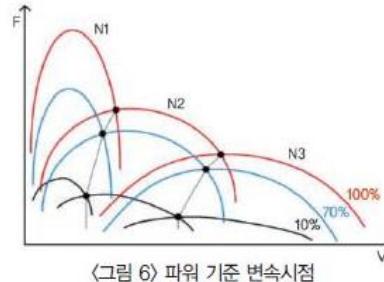


< Automatic Transmission(AT) >

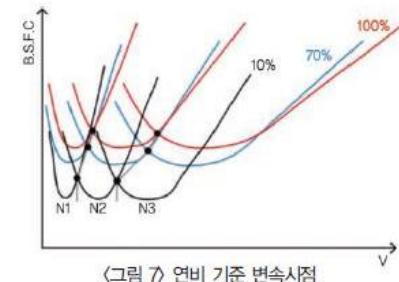


< Dual Clutch Transmission(DCT) >

	MT	AT	DCT
Efficiency	↑	↓	↑
Drivability	↓	↑	↑
Cost	↓	-	↑



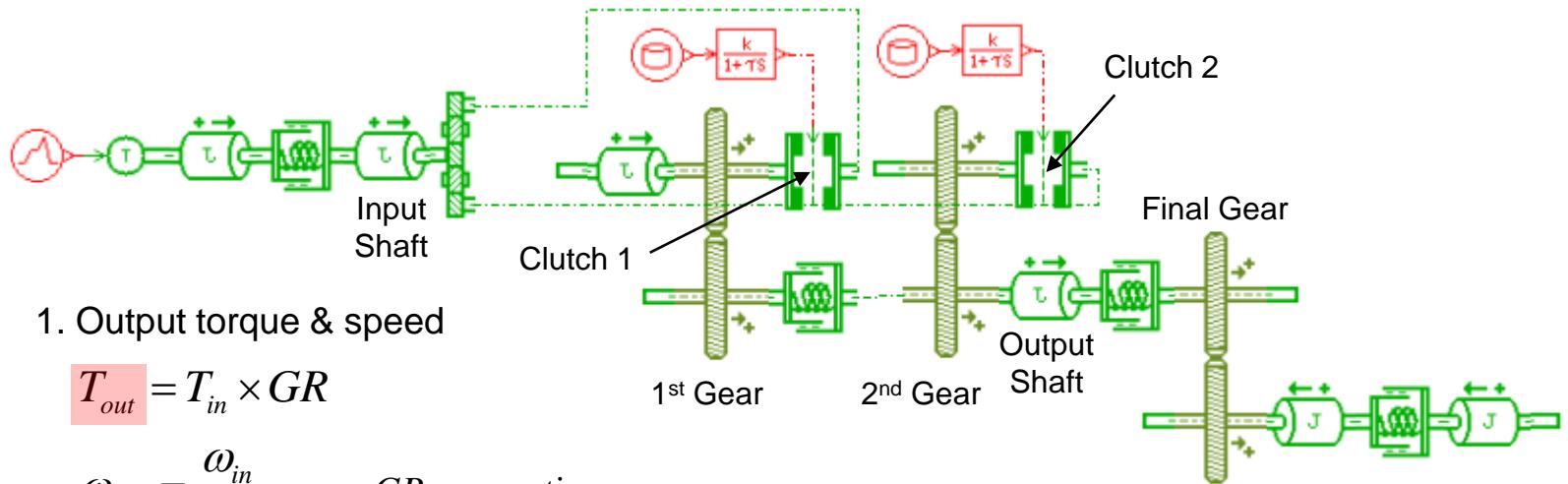
〈그림 6〉 파워 기준 변속시점



〈그림 7〉 연비 기준 변속시점

Spur Gear Model (MT)

- Input : clutch actuating force on speed gear
- Output : output shaft torque



1. Output torque & speed

$$T_{out} = T_{in} \times GR$$

$$\omega_{out} = \frac{\omega_{in}}{GR} \quad GR: \text{gear ratio}$$

2. Example : $T_{in} = 100 \text{ Nm}$, $\omega_{in} = 3000 \text{ RPM}$

1) $GR = 4$ (1st)

$$T_{out} = 100 \times 4 = 400 \text{ Nm}$$

$$\omega_{out} = \frac{3000}{4} = 750 \text{ RPM}$$

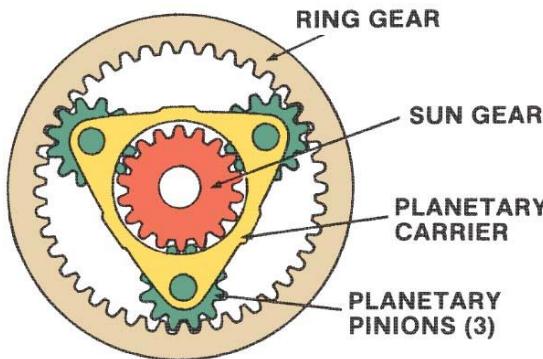
2) $GR = 2$ (2nd)

$$T_{out} = 100 \times 2 = 200 \text{ Nm}$$

$$\omega_{out} = \frac{3000}{2} = 1500 \text{ RPM}$$

Planetary Gear Model (AT)

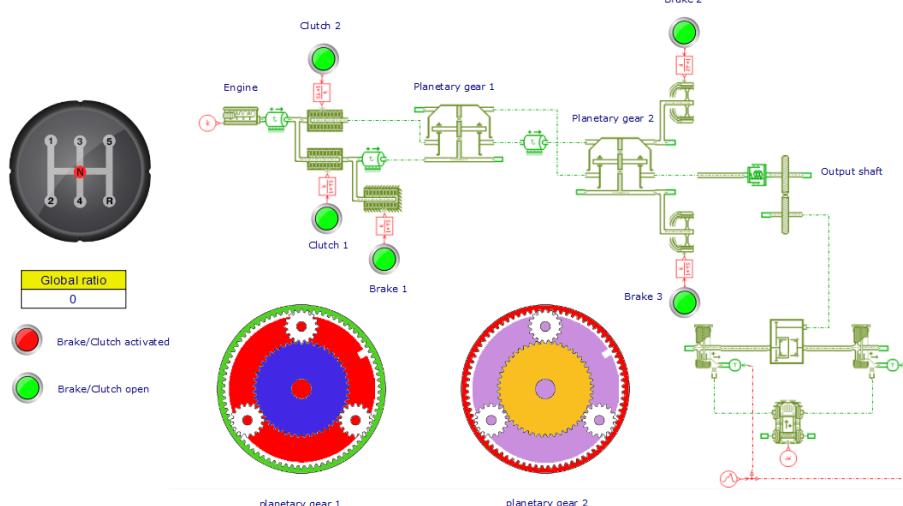
- Input : clutch or brake actuating force
- Output : output shaft torque



Ring	Carrier	Sun	Gear Ratio
driven	drive	fix	$Z_r/(Z_s+Z_r)$
drive	driven	fix	$(Z_s+Z_r)/Z_r$
fix	drive	driven	$Z_s/(Z_s+Z_r)$
fix	driven	drive	$(Z_s+Z_r)/Z_s$
driven	fix	drive	$-Z_r/Z_s$

Z_r : # of ring gear teeth
 Z_s : # of sun gear teeth
 Z_s+Z_r : # of carrier equivalent teeth

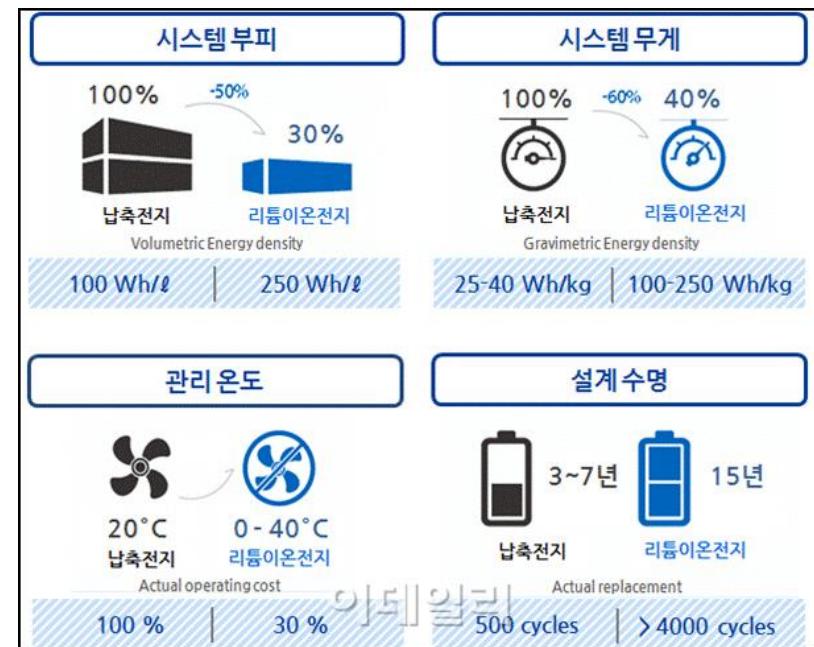
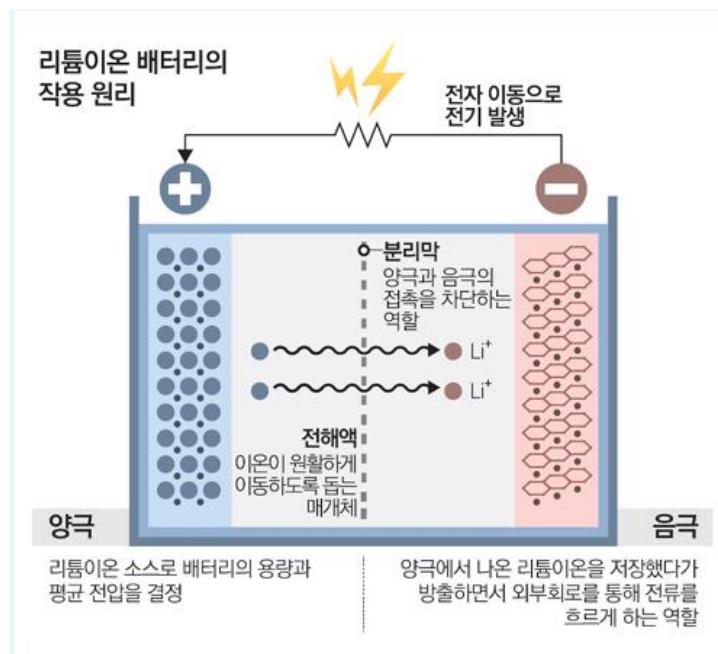
ex) $Z_r=80$, $Z_s=40$
 ring fixed, carrier drive
 gear ratio?
 increasing speed?
 decreasing speed?



	Clutch 1	Clutch 2	Brake 1	Brake 2	Brake 3
Neutral					
Reverse	●			●	
1st Gear	●				●
2nd Gear			●		●
3rd Gear	●	●			
4th Gear		●	●		

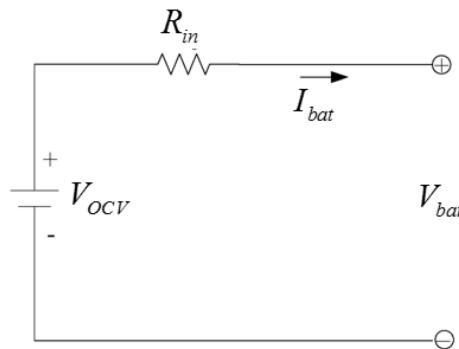
Battery

- Providing the current to generate the mechanical torque from a motor
- Principle of operation
 - Conversion of the electric energy in a capacitor to the current by the battery voltage and resistance



Equivalent Circuit Model

- Input : motor consuming power
- Output : state of charge(SOC)



1. Equivalent circuit equation

$$V_{bat} = V_{OCV} - R_{in} I_{bat}$$

V_{bat} : battery volatage [V]

V_{OCV} : open circuit voltage [V]

R_{in} : equivalent internal resistance [Ω]

I_{bat} : battery current [A]

2. SOC calculation

Mechanical Power = Electrical Power

$$T_{mot} w_{mot} = \eta V_{bat} I_{bat} \quad (\text{discharging})$$

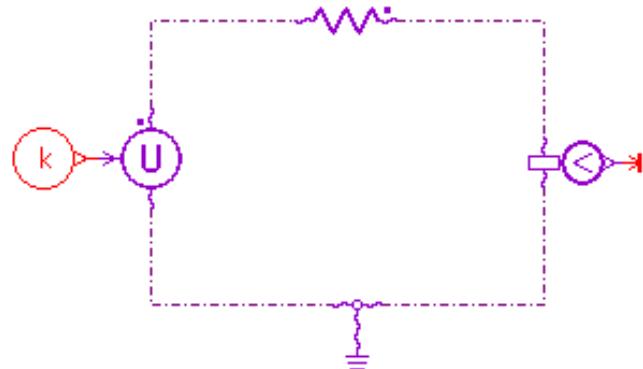
$$\eta T_{mot} w_{mot} = V_{bat} I_{bat} \quad (\text{charging})$$

$$\frac{dSOC}{dt} = -I_{bat} \frac{100}{C_{nom}}$$

SOC_{ini} : initial state of charge [%]

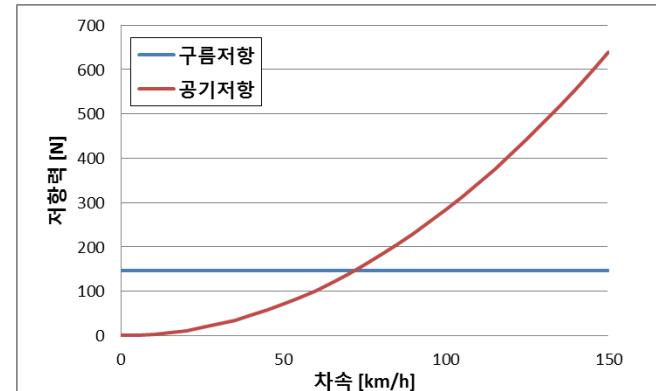
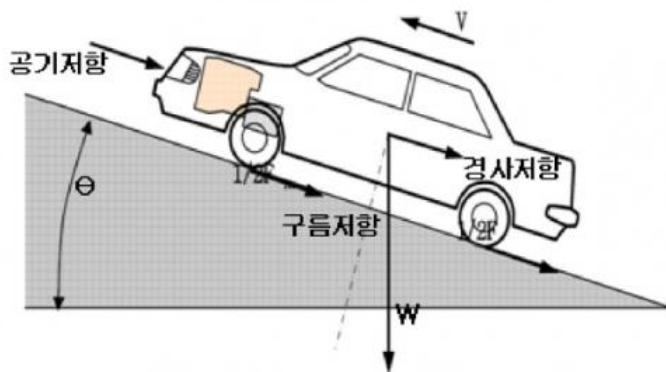
C_{nom} : rated capacity [As]

$$SOC = SOC_{ini} - \frac{100}{C_{nom}} \int I_{bat} dt$$



Driving resistances

- Drag forces during the driving from the various conditions
- Air, rolling, climbing, and acceleration resistance



< Air resistance >



< Rolling resistance >



< Climbing resistance >



Resistance Calculation Model

- Input : vehicle speed, gradient
- Output : drag force

1. Air resistance

$$F_{air} = \frac{1}{2} C_d A_{fr} \rho_{air} V_{veh}^2$$

C_d : air drag coefficient

A_{fr} : frontal area [m^2]

ρ_{air} : air density [kg/m^3]

V_{veh} : vehicle speed [m/s^2]

4. Acceleration resistance

$$F_{acc} = ma = J_{eq} \alpha_{whl} R_{tire}$$

J_{eq} : vehicle equivalent inertia [kgm^2]

α_{whl} : wheel rotational acceleration [rad/s^2]

R_{tire} : effective tire radius [m]

2. Rolling resistance

$$F_{roll} = \mu_r m_{body} g$$

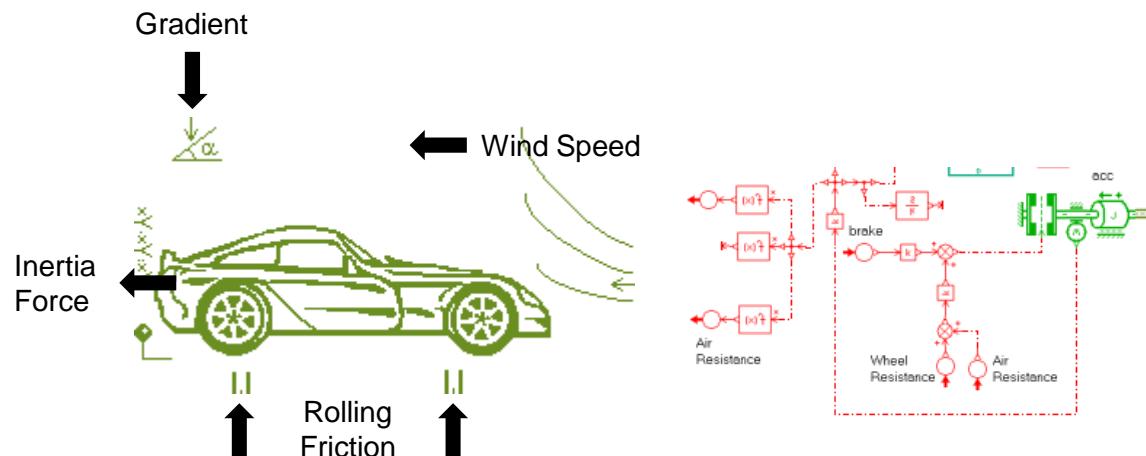
μ_r : rolling friction coefficient

m_{body} : body mass [kg]

3. Climbing resistance

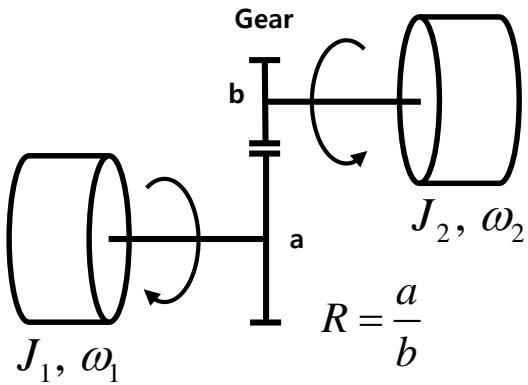
$$F_c = mg \sin \theta_{grad}$$

θ_{grad} : gradient [rad]



Equivalent Inertia

- Calculation of an equivalent inertia from each inertias



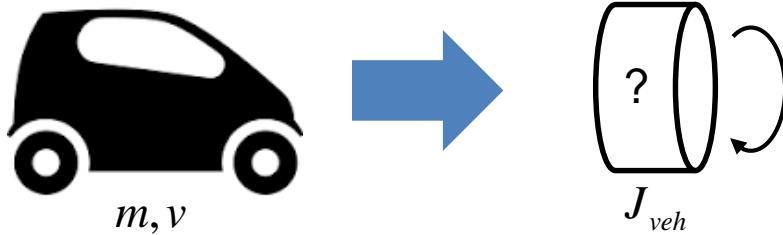
$$E_1 + E_2 = E_{eq} \quad (\text{energy conservation})$$

$$\frac{1}{2} J_1 \omega_1^2 + \frac{1}{2} J_2 \omega_2^2 = \frac{1}{2} J_{eq,1} \omega_1^2$$

$$J_1 \omega_1^2 + J_2 R^2 \omega_1^2 = J_{eq,1} \omega_1^2 \quad (\omega_2 = R \omega_1)$$

$$J_{eq,1} = J_1 (1 + R^2)$$

Equivalent inertia w.r.t vehicle mass



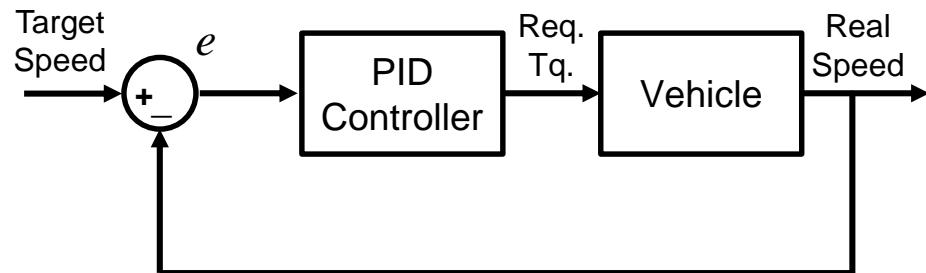
$$E_v = E_w$$

$$\frac{1}{2} m v^2 = \frac{1}{2} J_{veh} \omega^2 \quad (v = R_{tire} \omega)$$

$$J_{veh} = m R_{tire}^2$$

Driver Controller

- Torque control to match a target vehicle speed from the driver request
- Principle of operation
 - Reducing an error between the target speed and the real speed



$$T_{req} = K_p e(t) + K_i \int e(t) dt + K_d \frac{de(t)}{dt} \quad \begin{cases} e(t) \geq 0 : \text{acceleration} \\ e(t) < 0 : \text{braking} \end{cases}$$
$$(e(t) = V_{target} - V_{real})$$

K_p : proportional gain

K_i : integral gain

K_d : differential gain

PI control

- Proportional control

$$G(s) = \frac{K}{Ts+1} \quad \frac{E(s)}{R(s)} = \frac{R(s)-C(s)}{R(s)} = 1 - \frac{C(s)}{R(s)} = \frac{1}{1+G(s)}$$

$$E(s) = \frac{1}{1+G(s)} R(s) = \frac{1}{1 + \frac{K}{Ts+1}} R(s) \quad R(s) = \frac{1}{s} \text{ (unit-step func.)}$$

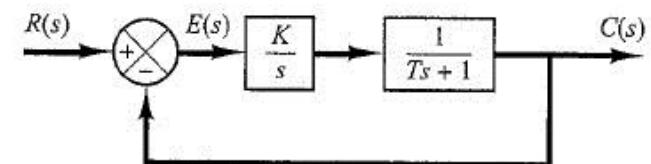
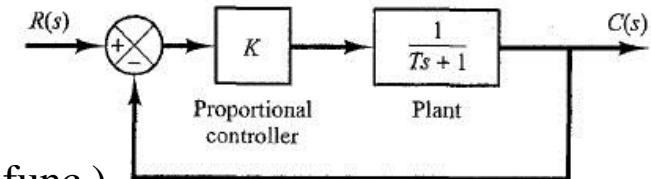
$$E(s) = \frac{Ts+1}{Ts+1+K} \frac{1}{s} \quad e_{ss} = \lim_{t \rightarrow \infty} e(t) = \lim_{s \rightarrow 0} sE(s) = \lim_{s \rightarrow 0} \frac{Ts+1}{Ts+1+K} = \frac{1}{K+1}$$

- Integral control

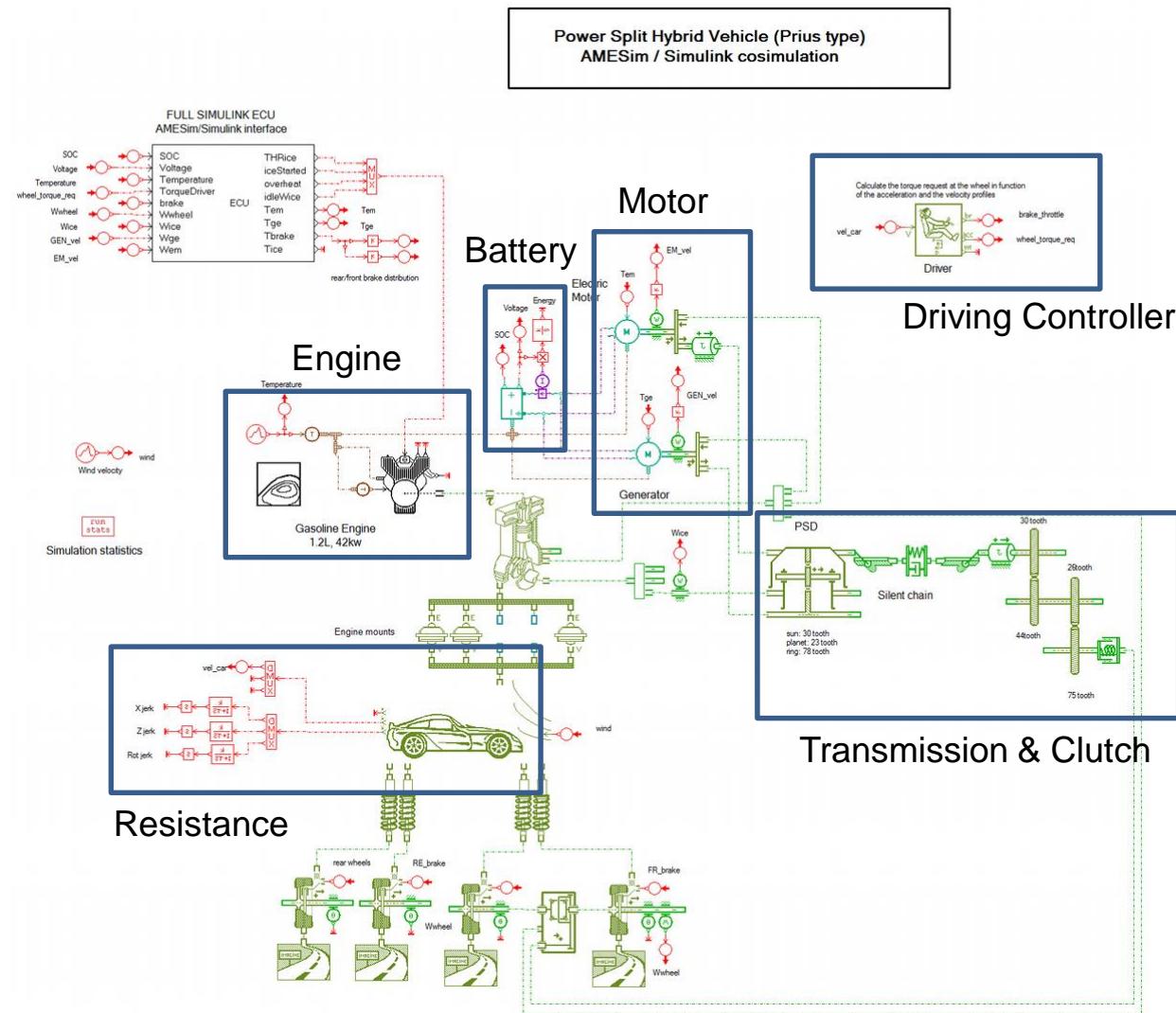
$$\frac{C(s)}{R(s)} = \frac{K}{s(Ts+1)+K} \quad \frac{E(s)}{R(s)} = \frac{R(s)-C(s)}{R(s)} = \frac{s(Ts+1)}{s(Ts+1)+K}$$

$$E(s) = \frac{s(Ts+1)}{s(Ts+1)+K} \frac{1}{s} \quad R(s) = \frac{1}{s} \text{ (unit-step func.)}$$

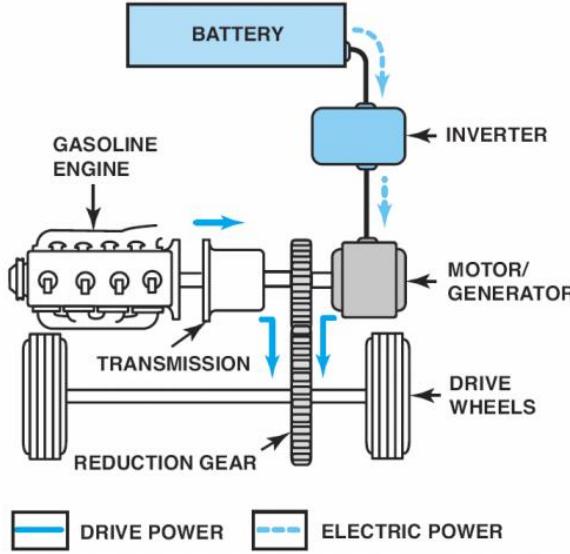
$$e_{ss} = \lim_{t \rightarrow \infty} e(t) = \lim_{s \rightarrow 0} sE(s) = \lim_{s \rightarrow 0} \frac{s^2(Ts+1)}{Ts^2+s+K} \frac{1}{s} = 0$$



HEV Model



Assignment



Vehicle Parameters

$$J_{eng} = 0.2 \text{ kgm}^2, J_{motor} = 0.05 \text{ kgm}^2$$

$$GR_{TM} = 2, GR_F = 4$$

$$M_{veh} = 1500 \text{ kg}, R_{tire} = 0.3$$

$$T_{eng} = 80 \text{ Nm}, T_{mot} = 50 \text{ Nm}$$

Resistance Parameters

$$A = 2 \text{ m}^2, C_d = 0.3, \rho = 1.2 \text{ kg/m}^3, V = 15 \text{ m/s}$$

$$\mu_{roll} = 0.01, g = 9.81 \text{ m/s}^2$$

Problem

1. Equivalent inertia at wheel
2. Driving torque at wheel
3. Drag torque at wheel (air, rolling)
4. Vehicle acceleration speed

Eq. Inertia : $148.6 \text{ [kgm}^2\text{]}$

Driving Torque : 840 [Nm]

Drag Torque : 68.44 [Nm]

Vehicle Acc. : $1.558 \text{ [m/s}^2\text{]}$