

# Topology Optimization

Computational Design Laboratory  
Department of Automotive Engineering  
Hanyang University, Seoul, Korea



# OUTLINE

- **Lecture Goals**

- ✓ 2D & 3D 구조의 컴플라이언스 및 부피 최소화 문제와 고유 주파수 최대화 문제에 대한 위상 최적화를 수행하고 설계 결과를 분석한다.

- **Contents**

- ✓ 2D structure examples

- : compliance minimization problem (single & multiple loads)

- : volume minimization problem

- : eigenvalue maximization problem

- : symmetric condition problem

- ✓ 3D practical example

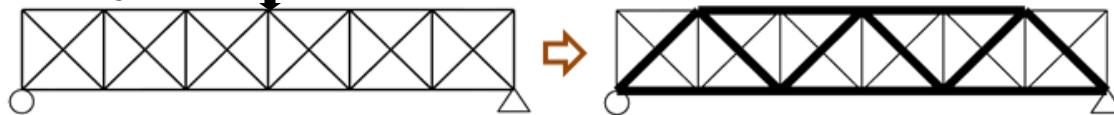
- : automotive control arm optimization (volume minimization)

- 해석 프로세스

- 기하형상 생성
- 재료 물성 및 특성 입력
- 요소망 생성
- 구속조건 설정
- 하중조건 설정
- 최적설계 문제 정식화 및 최적설계 실행
- 후처리

# TOPOLOGY OPTIMIZATION

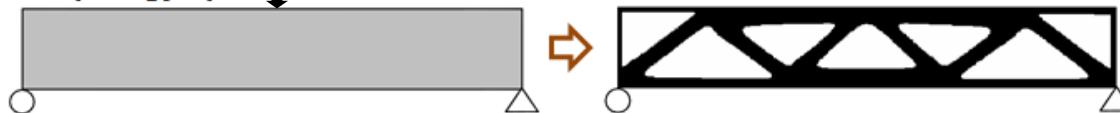
**Size optimization**



**Shape optimization**



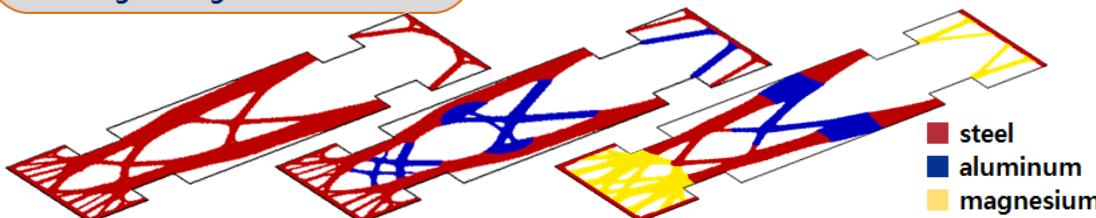
**Topology optimization**



**BIW design for weight reduction**



**Underbody design using light-weight material**



## ➤ 위상최적화란?

최적설계를 하고자 하는 설계영역의 구속조건과 설계변수를 설정하고 목적함수를 만족하는 최적모델을 생성하는 해석입니다

## ➤ 최적화 문제 구성

- 목적함수는 부피나 질량과 같이 줄이거나 키우고 싶은 값을 의미합니다.
- 구속조건은 변위나 응력처럼 만족해야 하는 설계조건을 의미합니다.
- 설계변수는 치수나 재료 특성처럼 결정해야 할 설계인자들입니다.

## < 최적화 문제 구성 예 >

목적함수	부피 최소화
구속조건	변위제한 0.05mm
설계변수	요소 형상 밀도

# TOPOLOGY OPTIMIZATION

표 5.11.1 목적함수에 따른 문제구성 종류

목적함수	설계 제약조건	관련 해석	제조조건(공통)
정적 컴플라이언스(최소)	부피비	· 선형 정적 해석	
동적 컴플라이언스(최소)	부피비	· 주파수 응답 해석	
부피비(최소)	변위/응력	· 선형 정적 해석 · 주파수 응답 해석 (변위제약)	· 성형 방향 · 대칭 조건 (1~3축 대칭)
평균 고유치(최대)	부피비	· 모드 해석	
부피비(최소)	모드	· 모드 해석	

표 5.11.2 재료 보간 방법

	SIMP solid isotropic material with penalization	RAMP <sup>12</sup> rational approximation of material properties
보간식	$k_e(x_e) = x_e^p k_{e0}$	$k_e(x_e) = \frac{x_e}{1 + q(1 - x_e)} k_{e0}$
미분식	$\frac{\partial k_e}{\partial x_e} = p x_e^{p-1} k_{e0}$	$\frac{\partial k_e}{\partial x_e} = \frac{1 + q}{[1 + q(1 - x_e)]^2} k_{e0}$
관련해석	선형 정적	모달, 주파수 응답
별칙계수	$p = 3.0 \sim 4.0$	$q = 5.0 \sim 6.0$

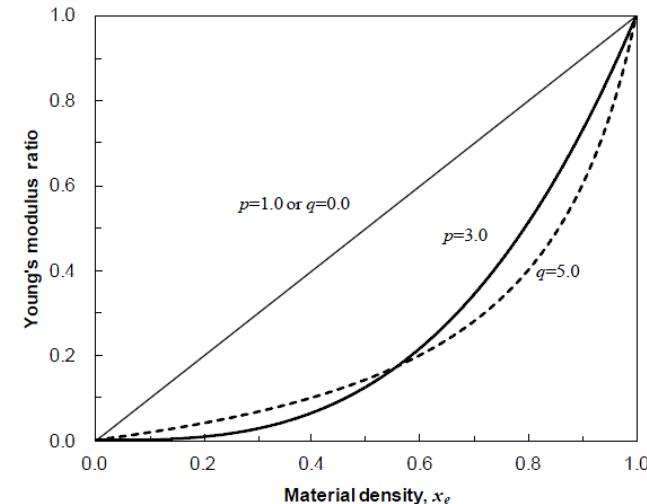


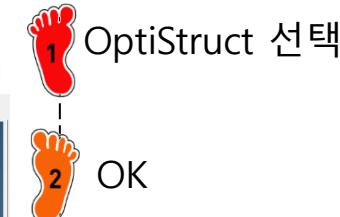
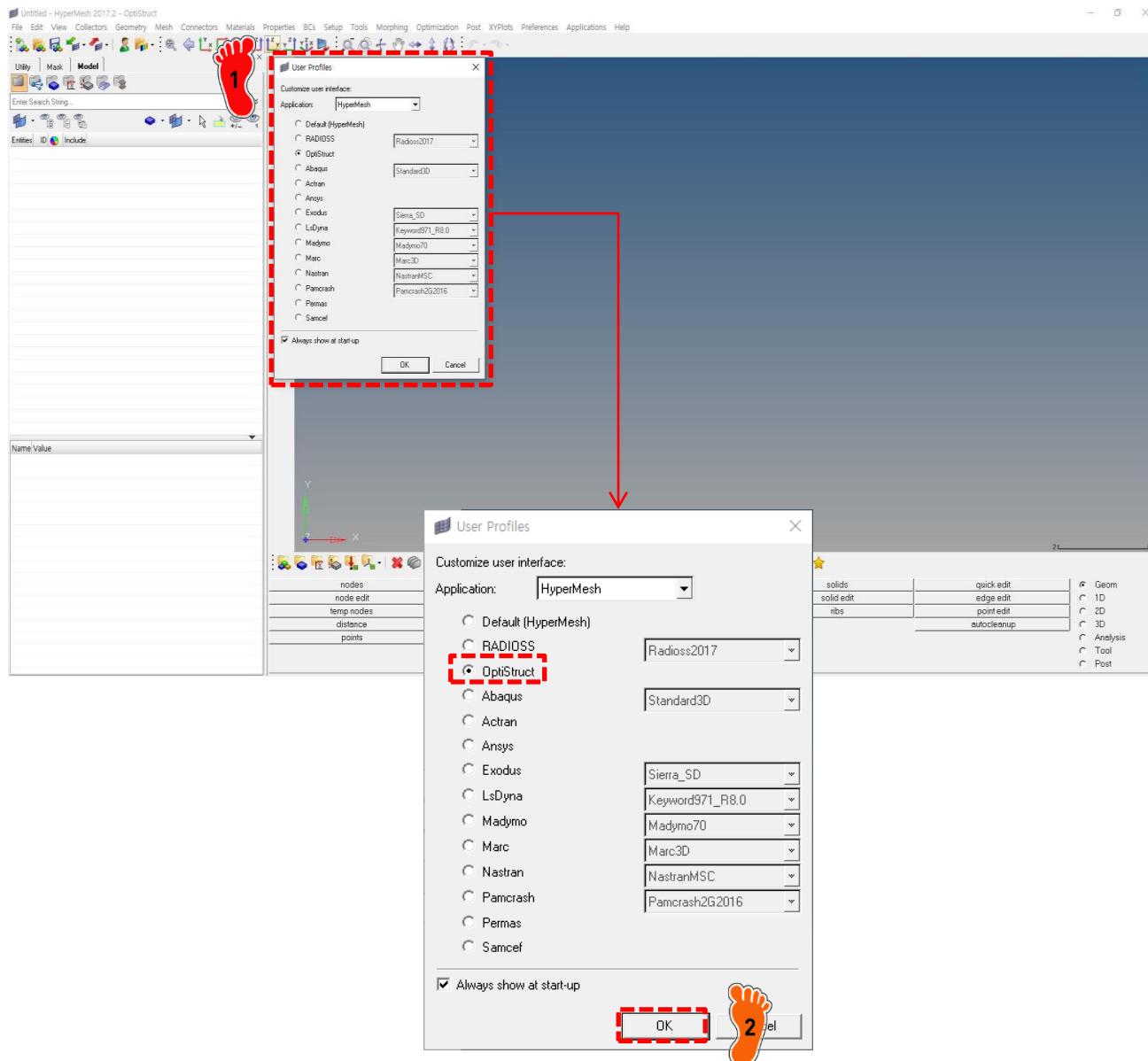
그림 5.11.1 재료보간모델별 밀도에 따른 강성비

# 2D STRUCTURE (단일 하중)

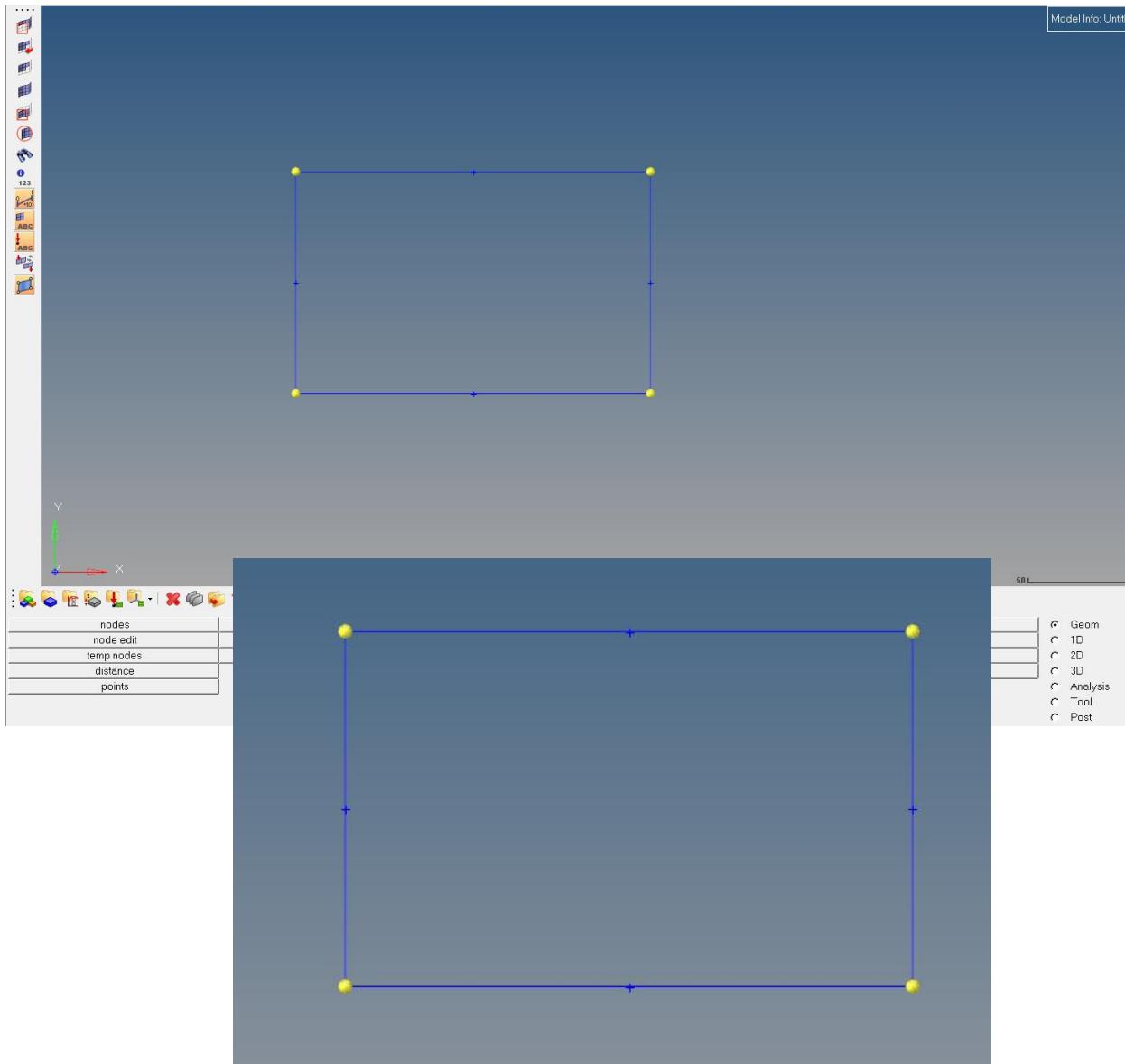
목적함수: 컴플라이언스 최소화  
구속조건: 부피율



# 기하형상 생성 (1)



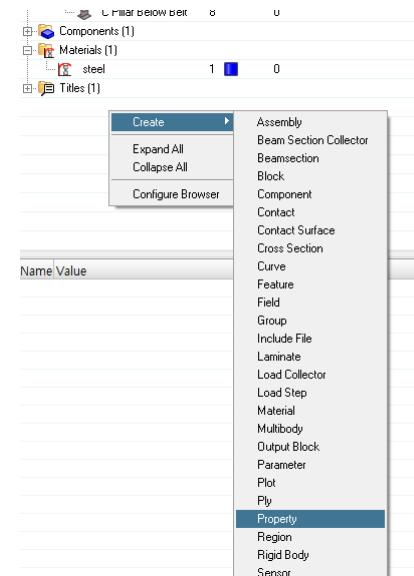
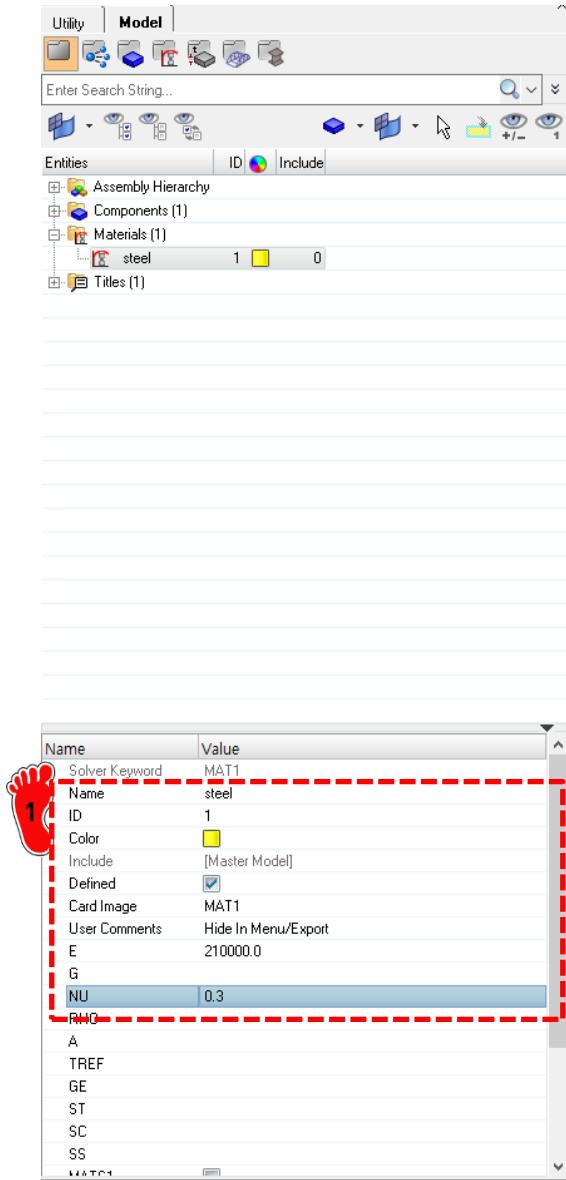
# 기하형상 생성 [2]



1 (0,0,0),(160,0,0),(160,100,0),  
(0,100,0) 노드 생성  
라인 생성

\* Temp nodes > clear all

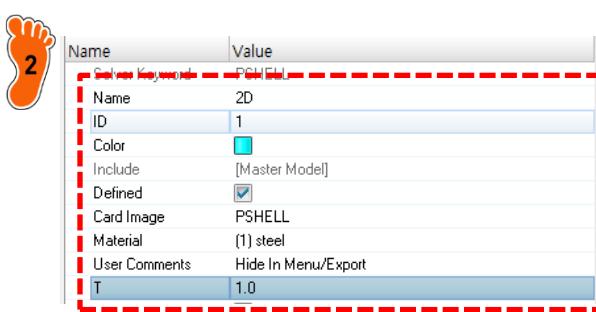
# 재료 물성 및 특성 입력



1 우클릭, Create > Material  
Name > steel  
탄성계수(E) > 210 Gpa (210000 N/mm<sup>2</sup>)  
푸아송비(NU) > 0.3  
재료 생성

2 Create > Property  
Card Image > PSHELL  
Material > steel  
T > 1mm  
Name > 2D

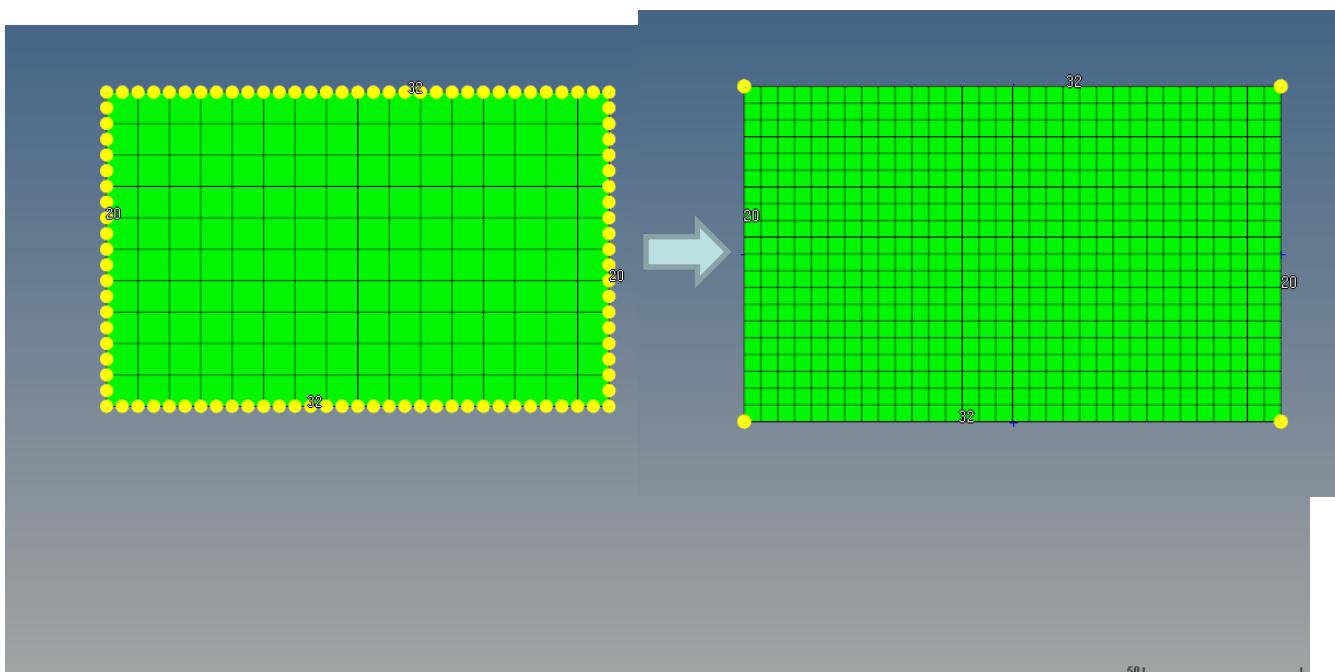
Component에 특성 입력



# 요소망 생성

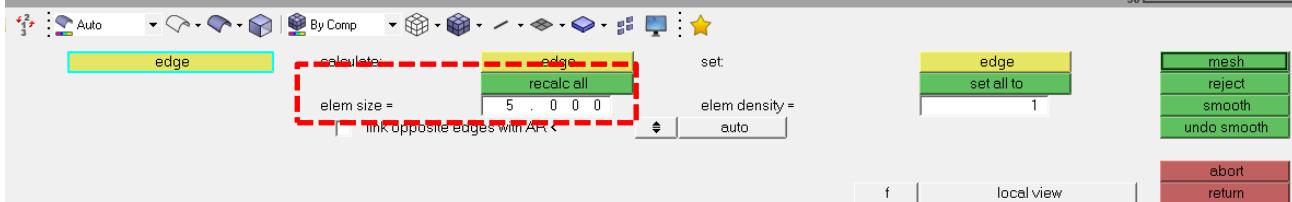


크기 5인 2차원 요소망 생성

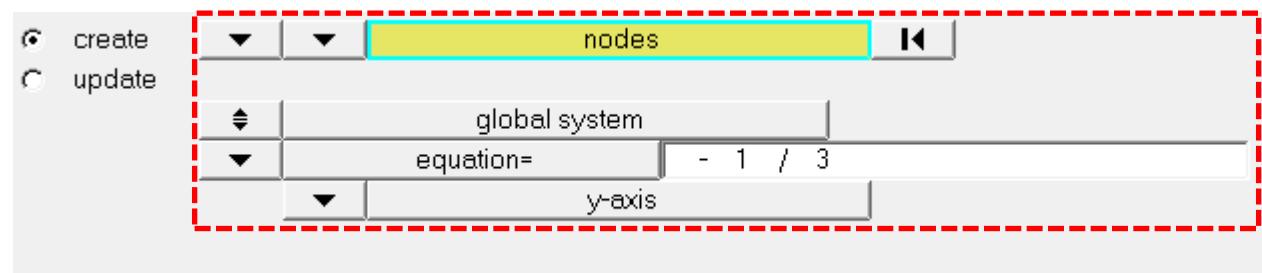
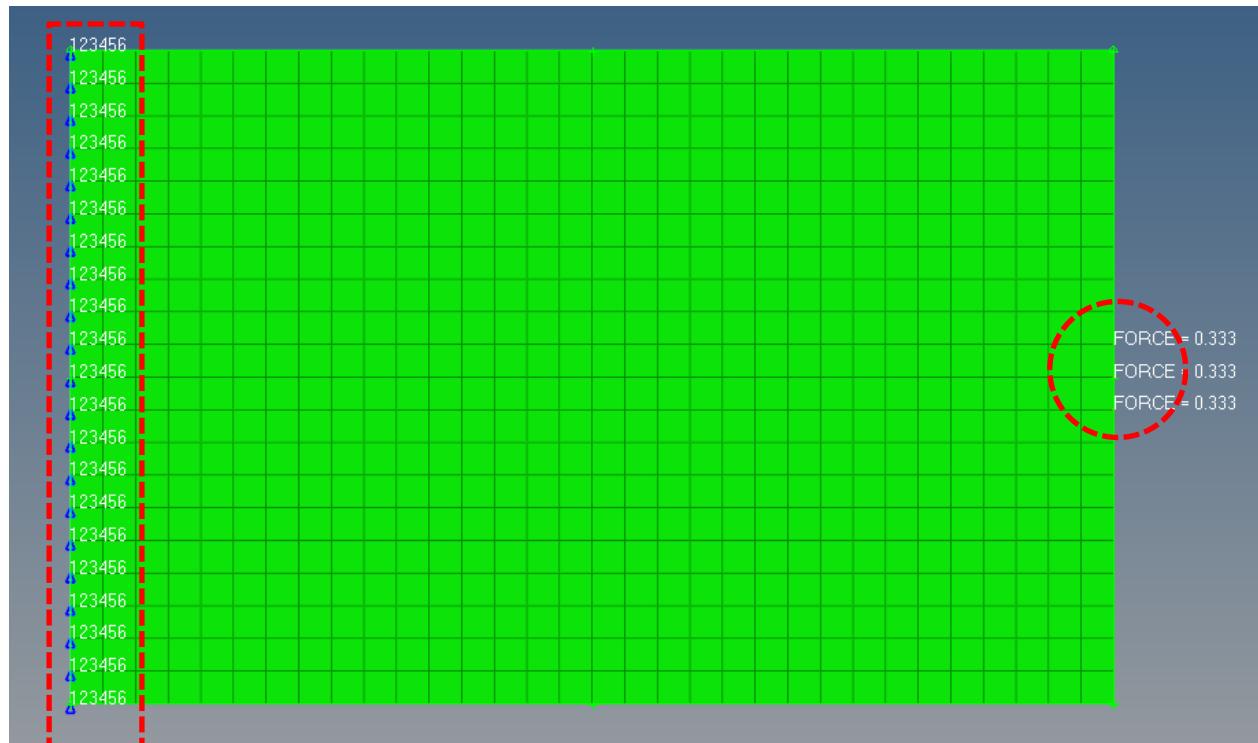


2D > planes > 4개 line 선택 > create

Elem size > 5 > recalc all > mesh > return



# 구속조건 및 하중조건 설정



1 Load Collectors  
Name > SPC  
BCS > Creates >  
Constraints  
고정구속

2 Load Collectors  
Name > load  
BCS > Creates > Forces  
가운데 3개 절점에 Y방향  
단위하중 (-1/3N) 입력

Load steps  
Analysis type  
> Linear Static  
SPC > SPC  
LOAD > load

# DESIGN VARIABLE SETTING

## → Design variable

→ Responses

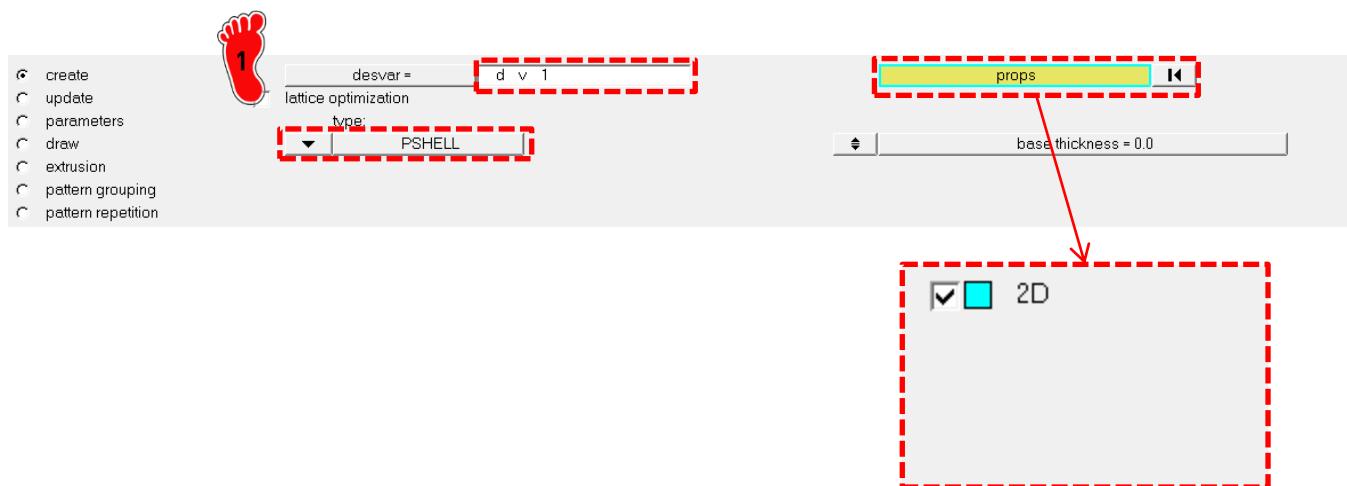
→ Objective

→ Dconstraints

→ Opti control



Analysis > optimization >  
topology  
create



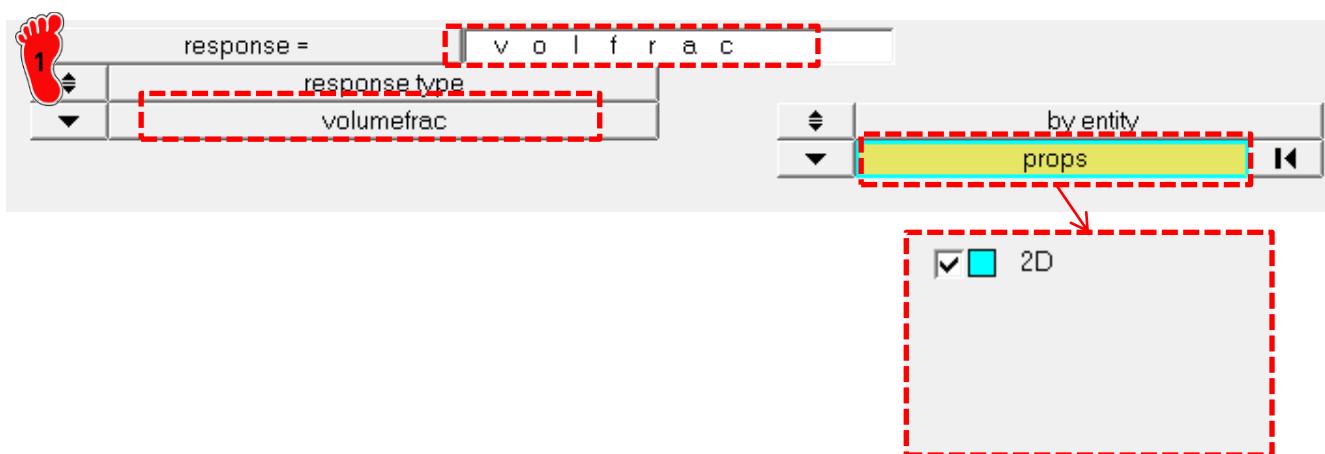
# RESPONSE SETTING (1)



Analysis > optimization >  
responses

create

- Design variable
- Responses
- Objective
- Dconstraints
- Opti control



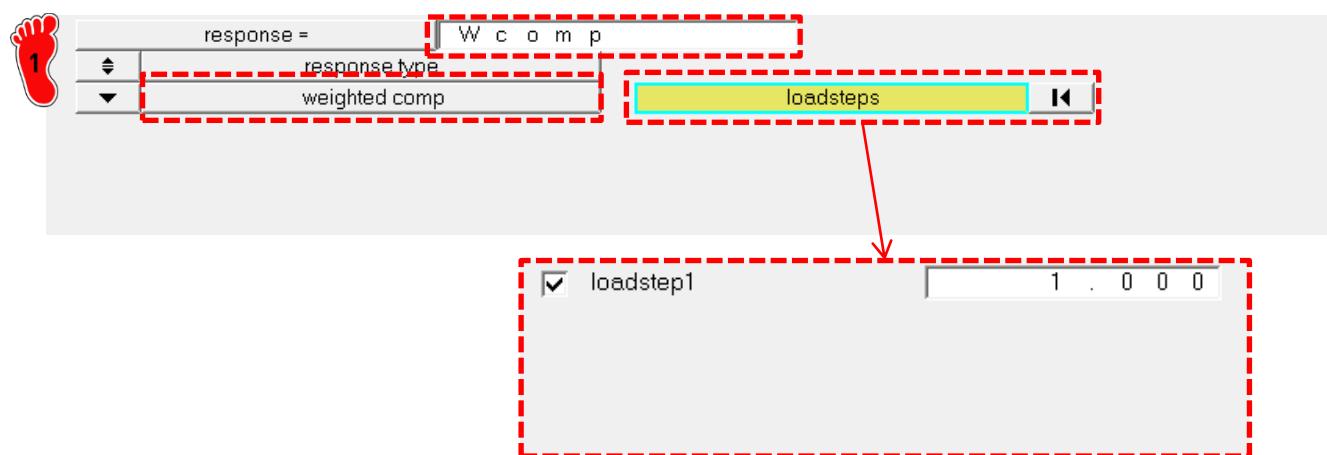
# RESPONSE SETTING (2)

- Design variable
- Responses
- Objective
- Dconstraints
- Opti control



Analysis > optimization >  
responses

create



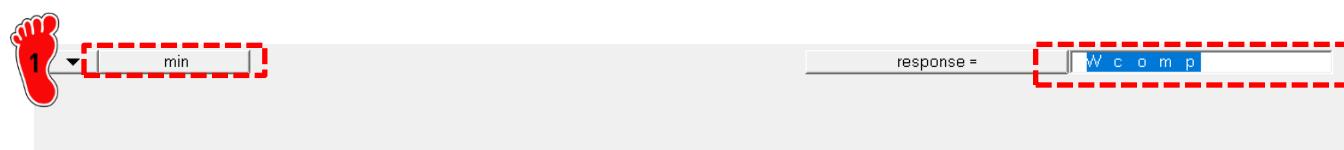
# OBJECTIVE SETTING



Analysis > optimization >  
objective

create

- Design variable
- Responses
- Objective
- Dconstraints
- Opti control



# CONSTRAINTS SETTING

→ Design variable

→ Responses

→ Objective

→ Dconstraints

→ Opti control



Analysis > optimization >  
dconstraints

create



constraint =

lower bound =   
 upper bound =

response =

Wcomp  
 volfrac

# CONTROL SETTING



Analysis > optimization >  
opti control

→ Design variable

→ Responses

→ Objective

→ Dconstraints

→ Opti control

**DESMAX:** Maximum number of design iterations



<input checked="" type="checkbox"/>	DESMAX=	50
<input type="checkbox"/>	MINDIM=	0.000
<input type="checkbox"/>	MATINIT=	0.600
<input type="checkbox"/>	MINDENS=	0.010
<input checked="" type="checkbox"/>	DISCRETE=	3.000
<input checked="" type="checkbox"/>	CHECKER=	1
<input type="checkbox"/>	MMCHECK=	0

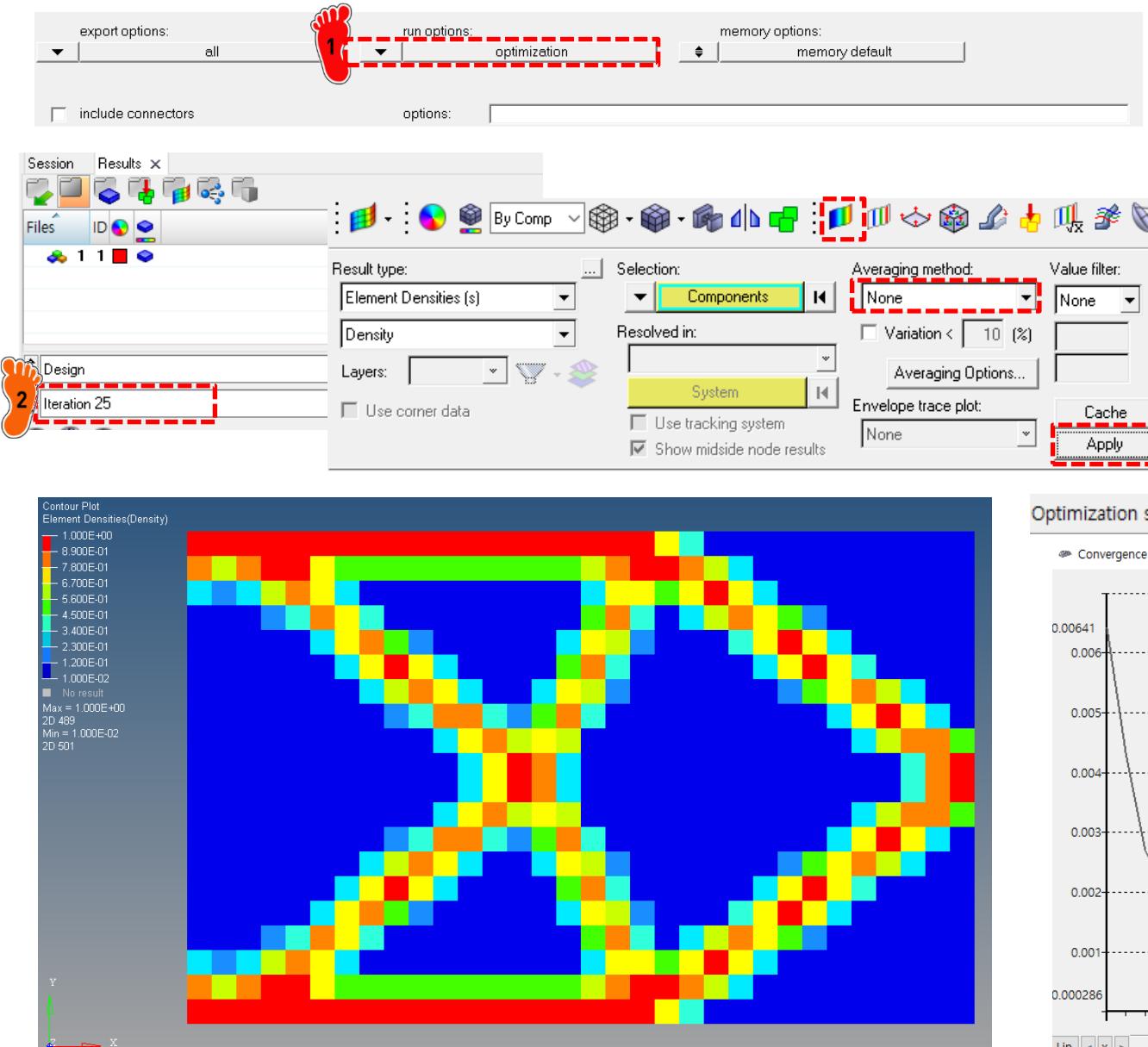
**OBJTOL:** 0.5% change in the objective function

<input checked="" type="checkbox"/>	OBJTOL=	0.005
<input type="checkbox"/>	DELSIZ=	0.500
<input type="checkbox"/>	DELSHP=	0.200
<input type="checkbox"/>	DELTOP=	0.500
<input type="checkbox"/>	GBUCK=	0
<input type="checkbox"/>	MAXBUCK=	10
<input type="checkbox"/>	DISCRT1D=	1.000

**DISCRETE:** Higher values decrease the number of elements that remain between 0 and 1.

**CHECKER:** Checkerboard control option. (0 = no checkerboard control)

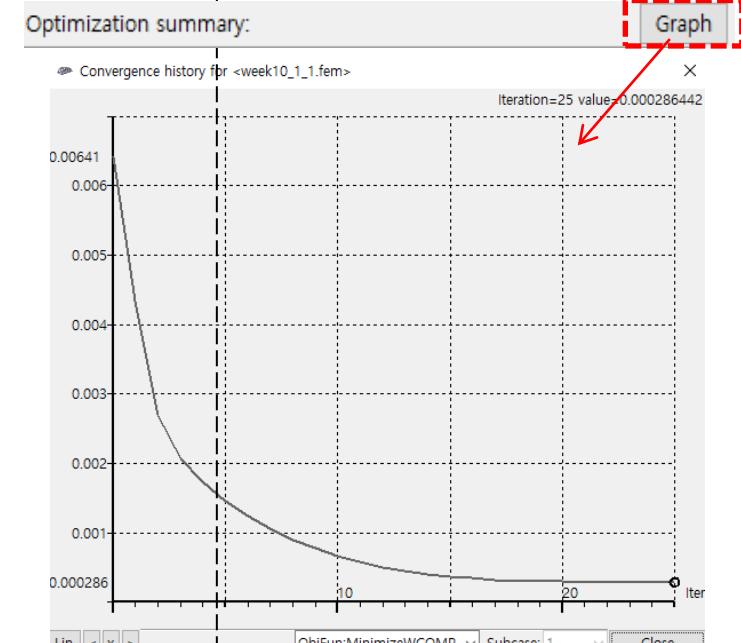
# 후처리 [1]



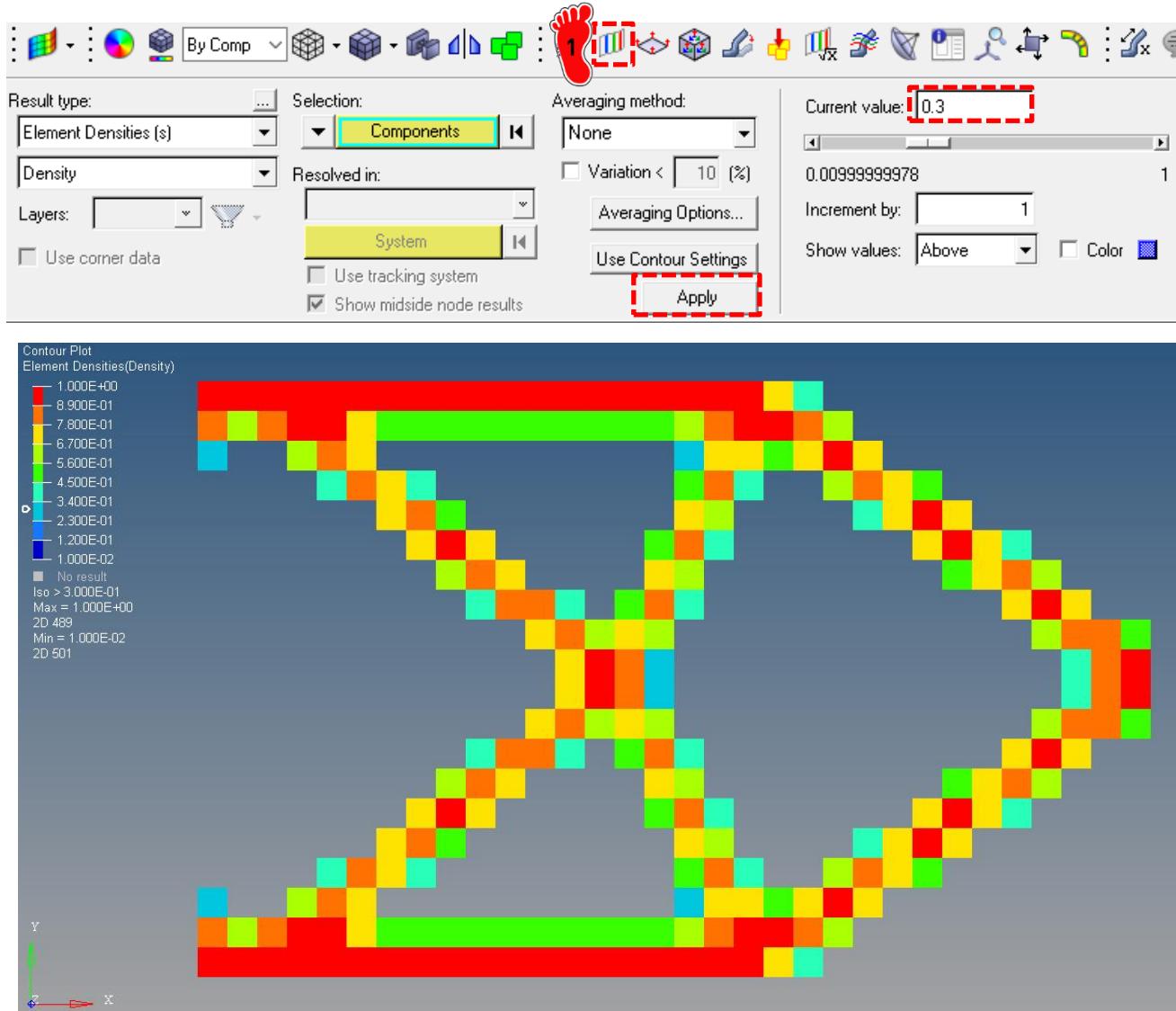
1 Analysis > optistruct

2 Iteration > 마지막 Iteration 선택

재료 밀도가 1에 가까울수록 중요한 파트라고 볼 수 있음



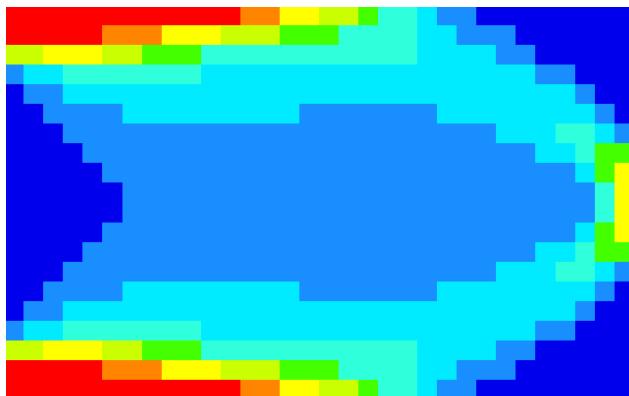
# 후처리 [2]



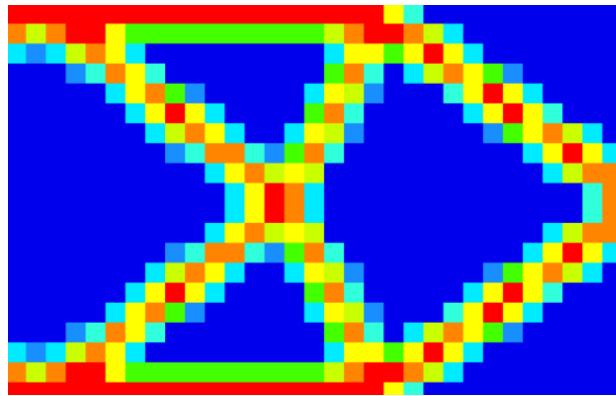
1 Iso  
Current value > 0.3  
Apply

# 후처리 [2]

DISCRETE: 0

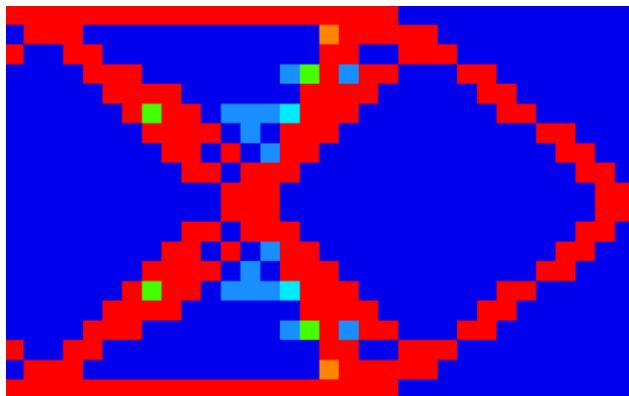


DISCRETE: 3

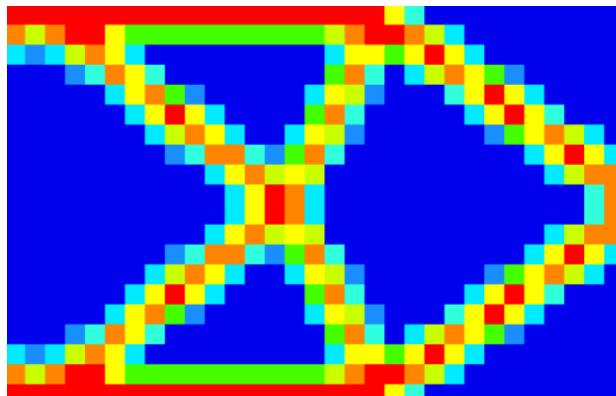


DISCRETE, CHECKER 옵션  
에 따른 결과 차이 확인

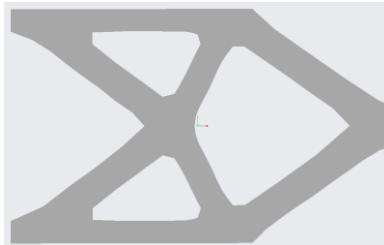
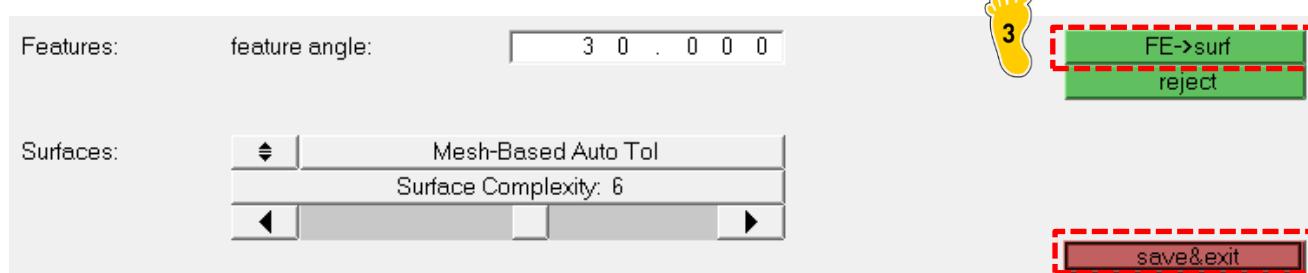
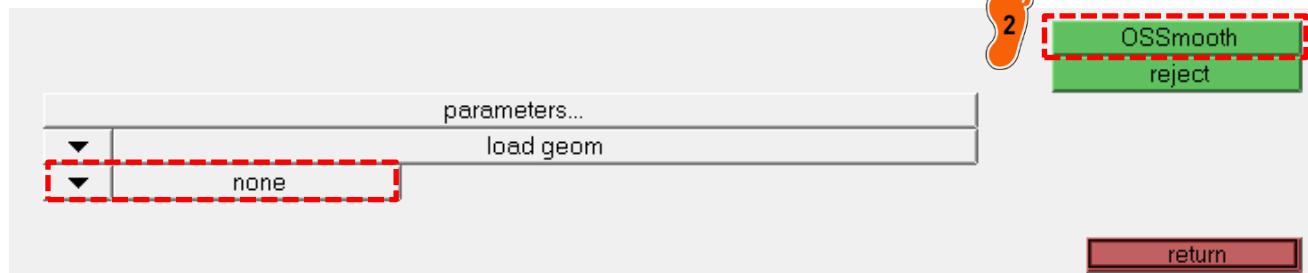
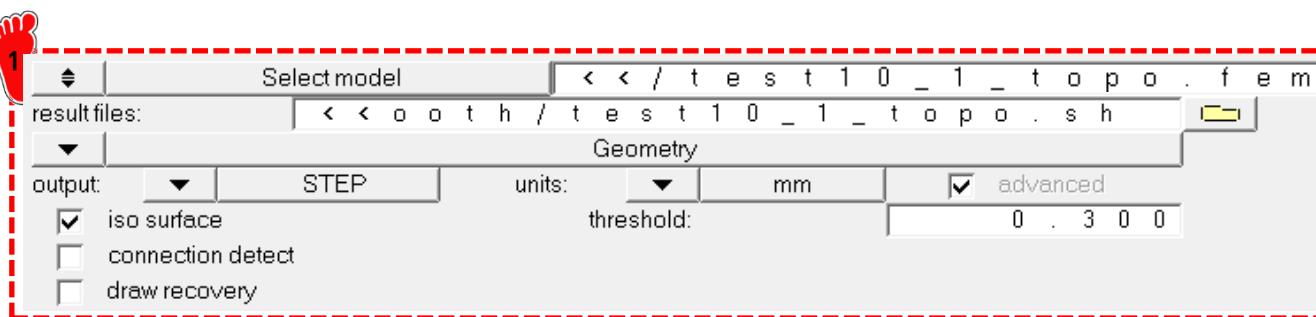
CHECKER: 0



CHECKER: 1



# 후처리 [3] EXPORT CAD FILE



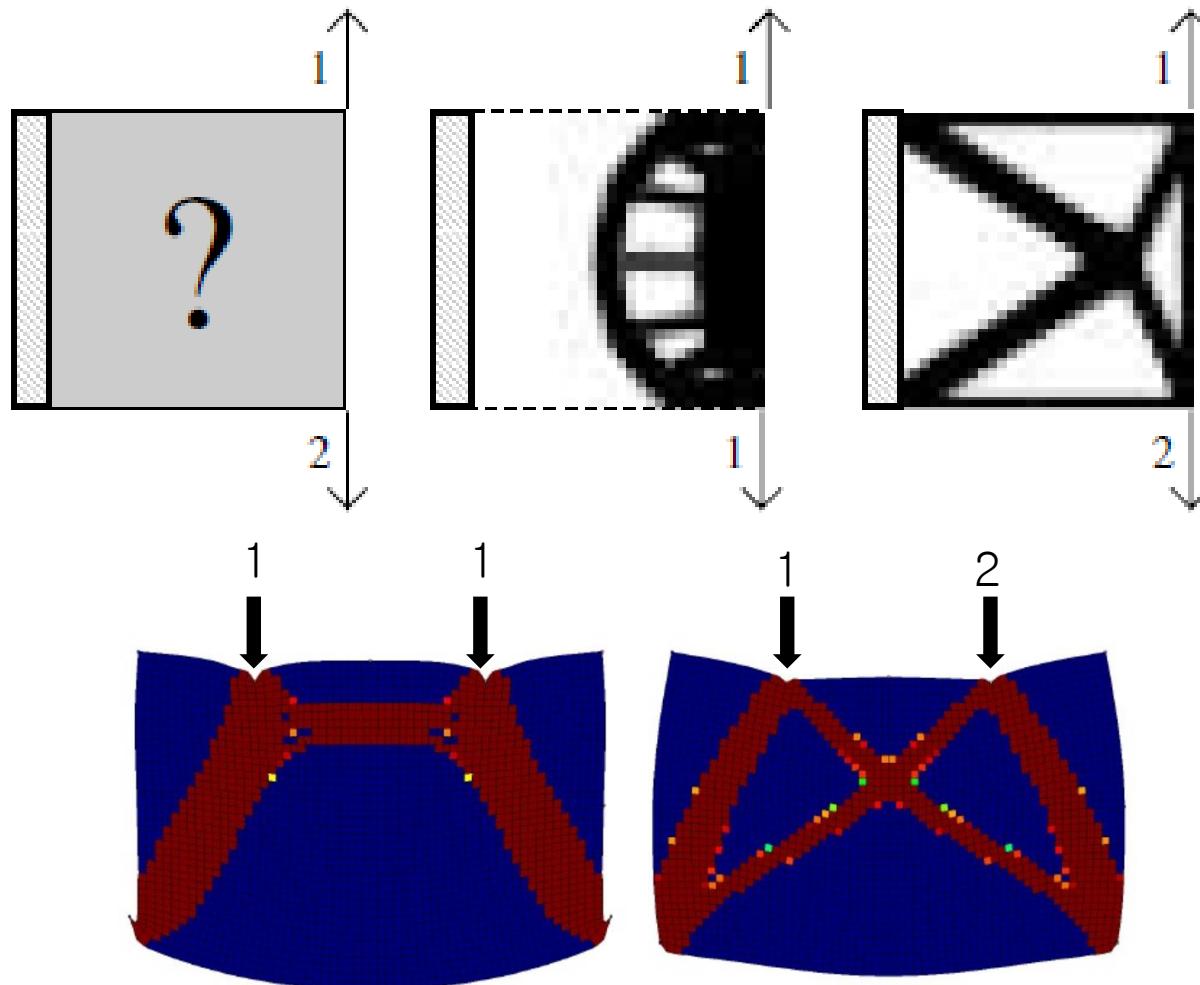
# 2D STRUCTURE (다중 하중)

목적함수: 컴플라이언스 최소화  
구속조건: 부피율



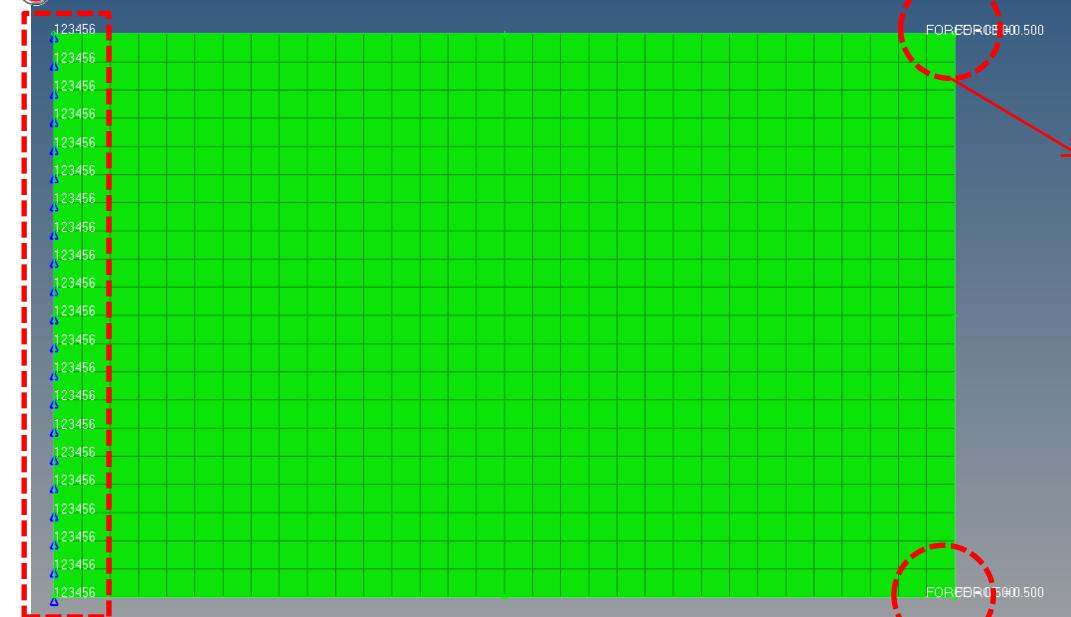
# 다중 하중 조건

- Combined load vs. Multiple loads



2001, O. Sigmund, "A 99 line topology optimization code written in Matlab", *Struct. Multidisc. Optim.*, Vol. 21  
2008, F. Wein, "Topolgy Optimization Using the SIMP Method", Presentation at LSE

# 구속조건 및 하중조건 설정



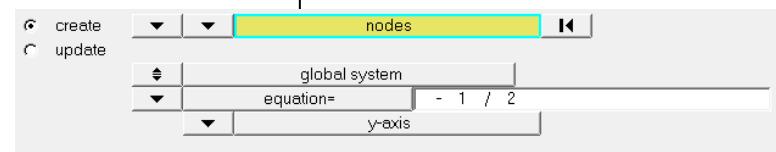
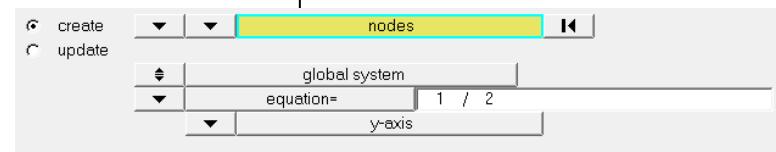
1		0
2		0



고정구속



load collectors 생성



# 구속조건 및 하중조건 설정



Analysis type

SPC

LOAD

Linear Static

(1) SPC

(2) load

Analysis type

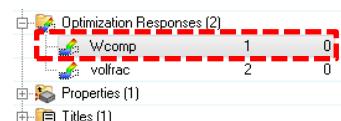
Linear Static

SPC

(1) SPC

LOAD

(3) load2



Name	Value
Solver Keyword	DRESP1
Name	Wcomp
ID	1
Include	[Master Model]
Response Type	weighted comp
Property	PROP_TOTAL
List Of Loadsteps	Loadsteps
Number Of Loadsteps	1
Loadstep Weights	1
DREPORT	

Select Loadsteps

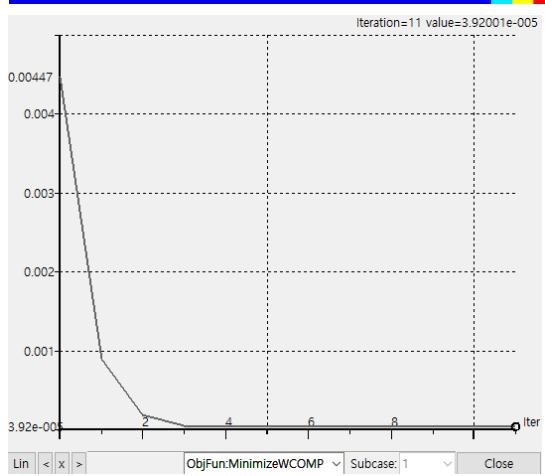
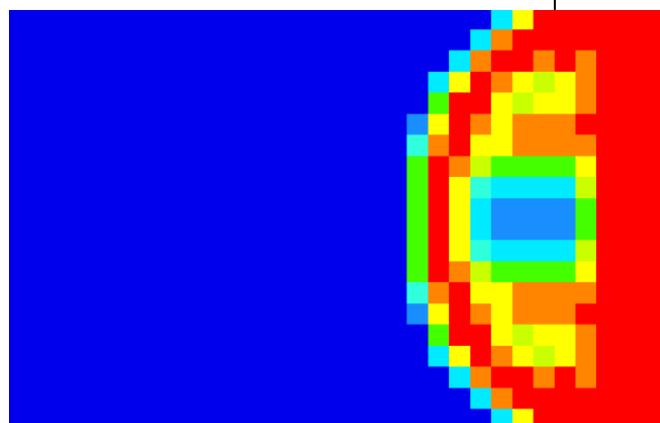
Name	ID
loadstep1	1

1 selected.

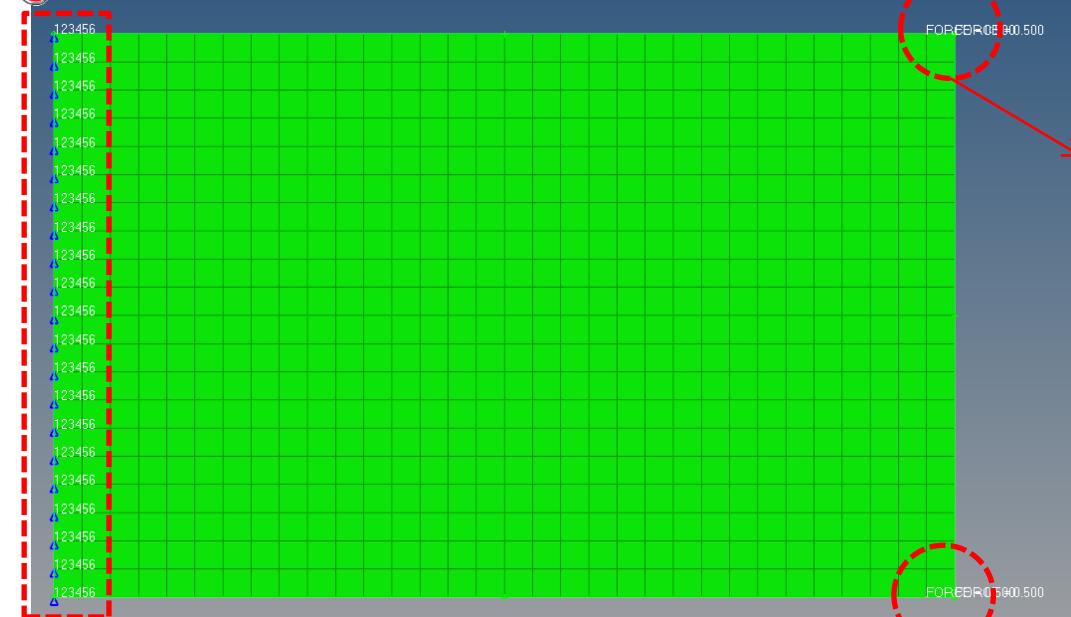
OK Cancel



load step 생성

Loadstep1 check  
optimization

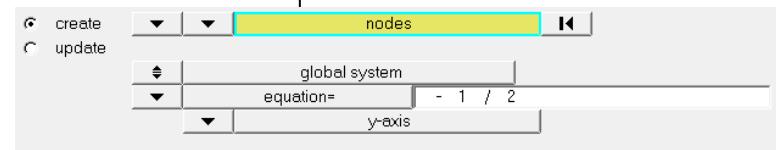
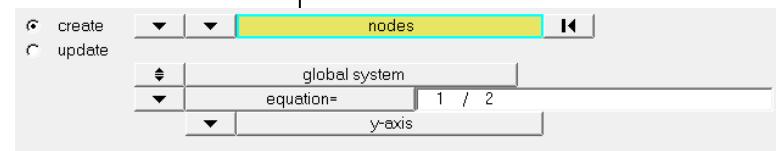
# 구속조건 및 하중조건 설정



고정구속



두개의 load collectors 생성  
각각 forces 생성



# 구속조건 및 하중조건 설정



Analysis type

SPC

LOAD

Linear Static

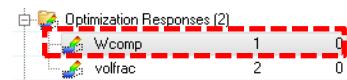
(1) SPC

(2) load

1 두개의 load step 생성

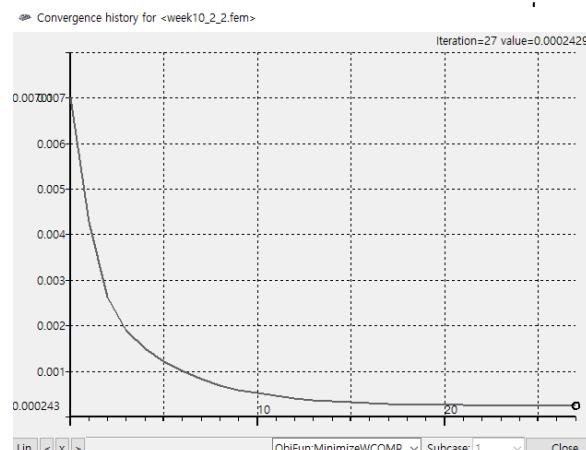
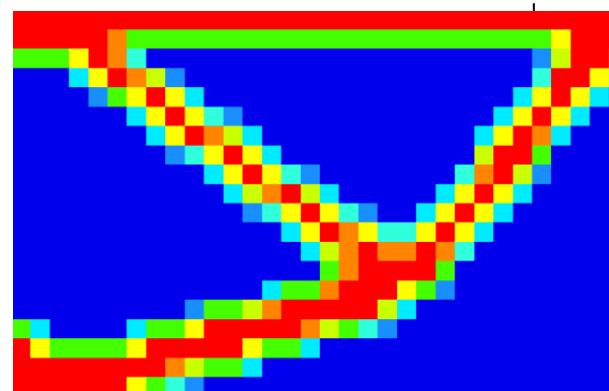
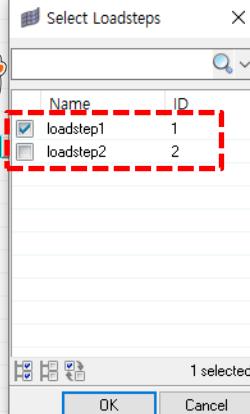


2 Loadstep1 check



Properties (1)  
Titles (1)

Name	Value
Solver Keyword	DRESP1
Name	Wcomp
ID	1
Include	[Master Model]
Response Type	weighted comp
Property	PROP_TOTAL
List Of Loadsteps	Loadsteps
Number Of Loadsteps	2
Loadstep Weights	
DREPORT	



# 구속조건 및 하중조건 설정



Analysis type

SPC

LOAD

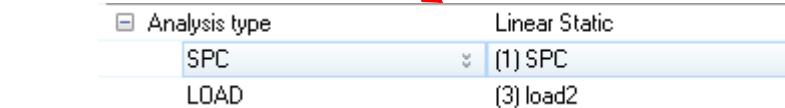
Linear Static

(1) SPC

(2) load



두개의 load step 생성



Loadstep2 check



Properties (1)

Titles (1)

Name	Value
Solver Keyword	DRESP1
Name	Wcomp
ID	1
Include	[Master Model]
Response Type	weighted comp
Property	PROP_TOTAL
List Of Loadsteps	Loadsteps
Number Of Loadsteps	2
Loadstep Weights	
DREPORT	

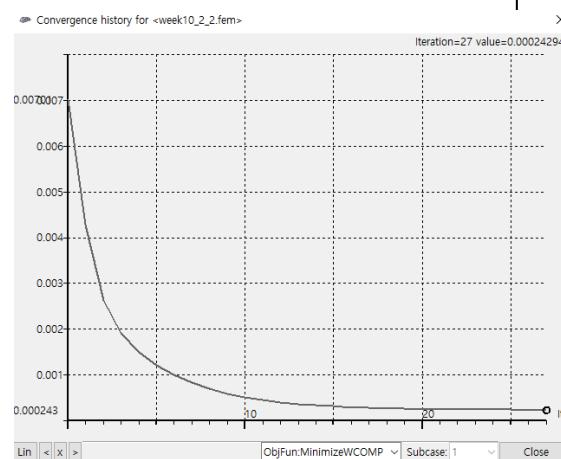
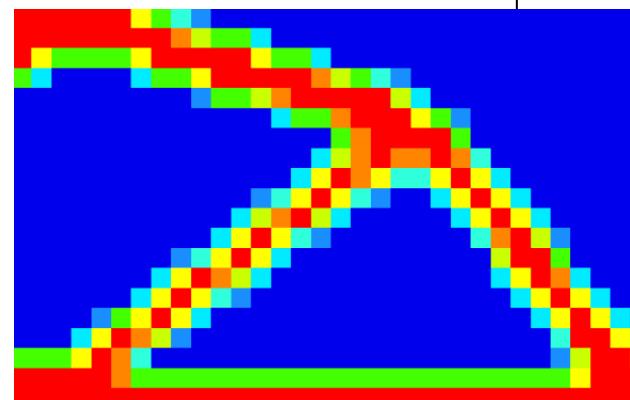
2

Select Loadsteps X

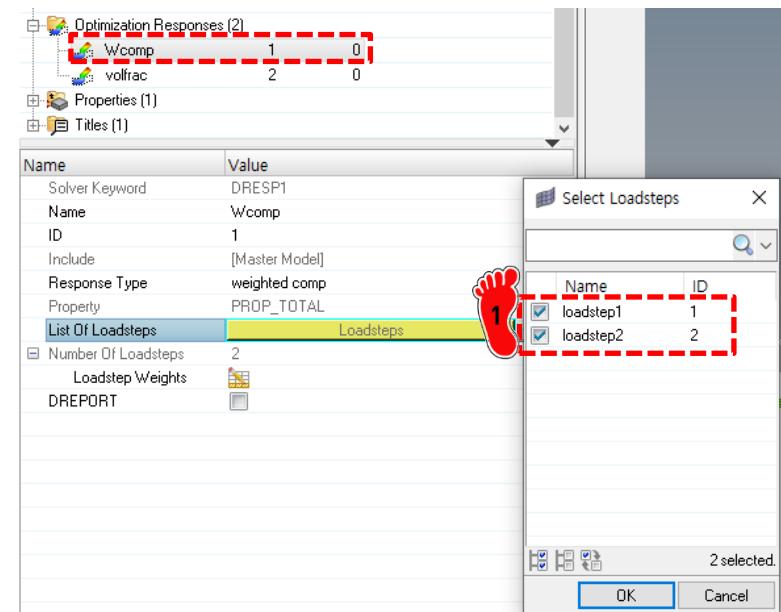
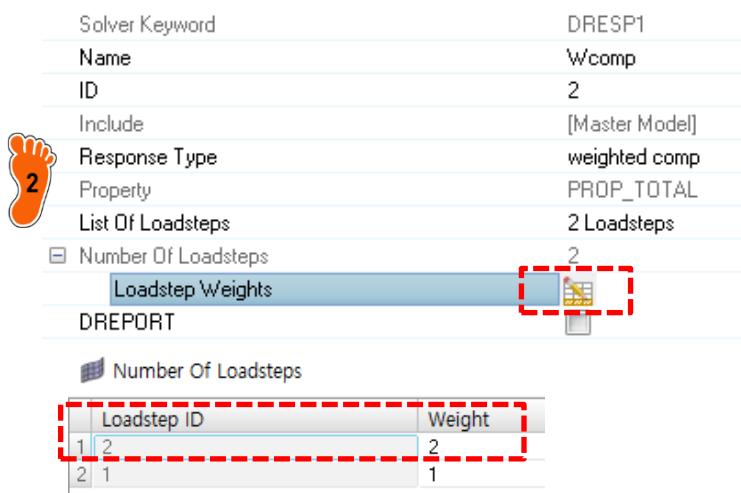
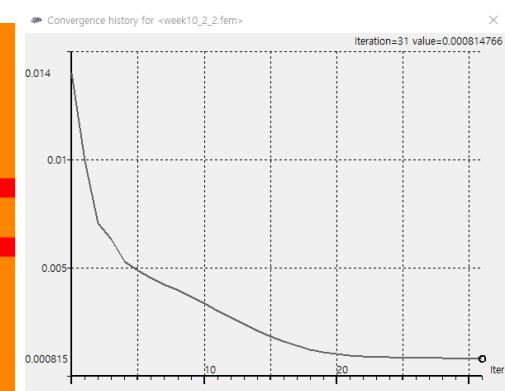
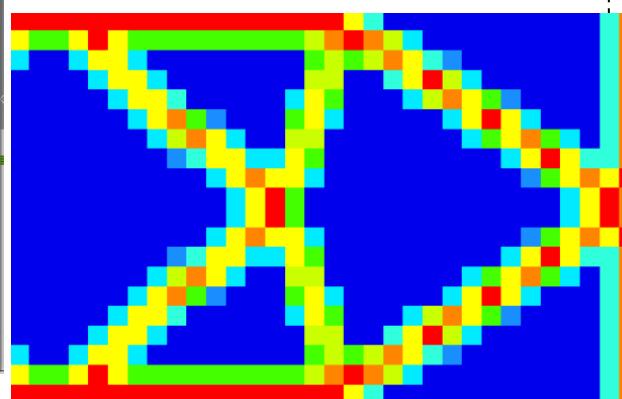
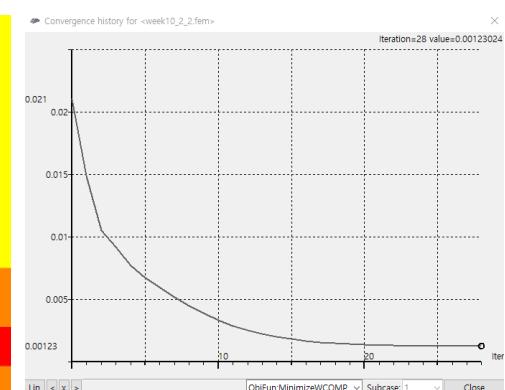
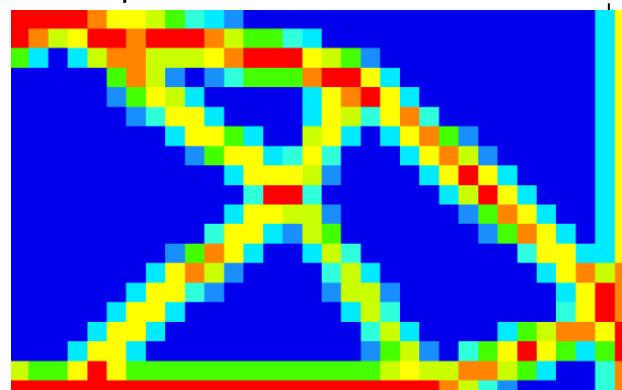
Name	ID
loadstep1	1
<input checked="" type="checkbox"/> loadstep2	2

1 selected.

OK Cancel

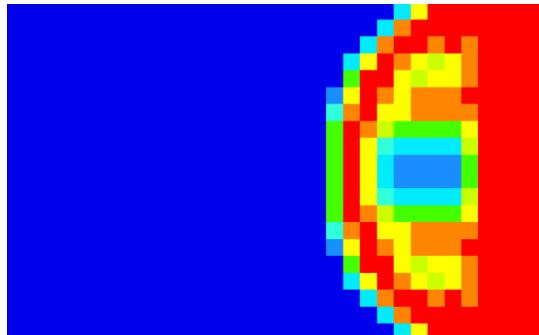


# 구속조건 및 하중조건 설정

Multiple loads ( $F1:F2=1:1$ )Multiple loads ( $F1:F2=1:2$ )

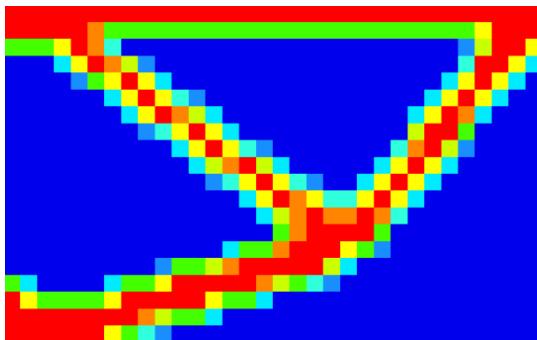
# 최적화 결과

Combined load

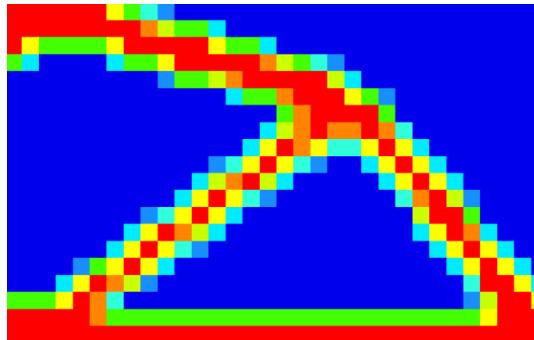


Combined load의 경우 하중을 동시에 적용한 경우에 대해 결과가 나오고, Multiple loads의 경우 각각의 하중 모두에 대한 최적화 결과가 나타나게 됨

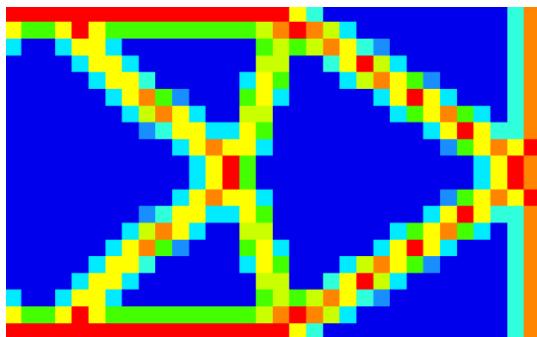
Single load 1



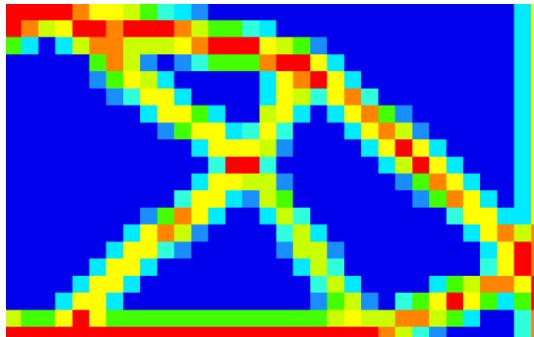
Single load 2



Multiple loads (F1:F2=1:1)



Multiple loads (F1:F2=1:2)

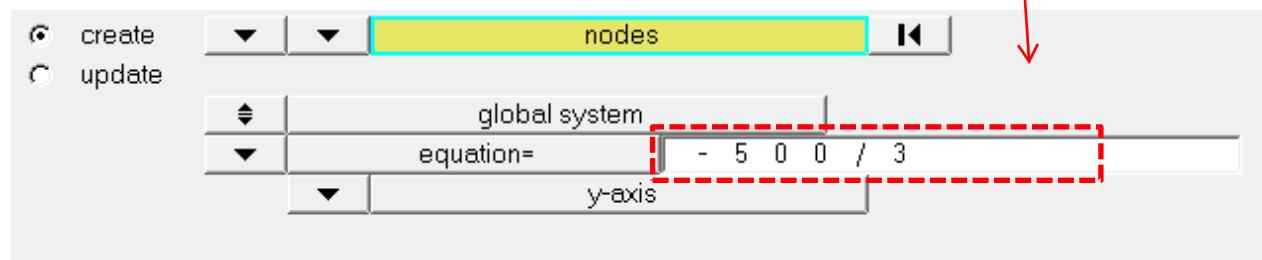
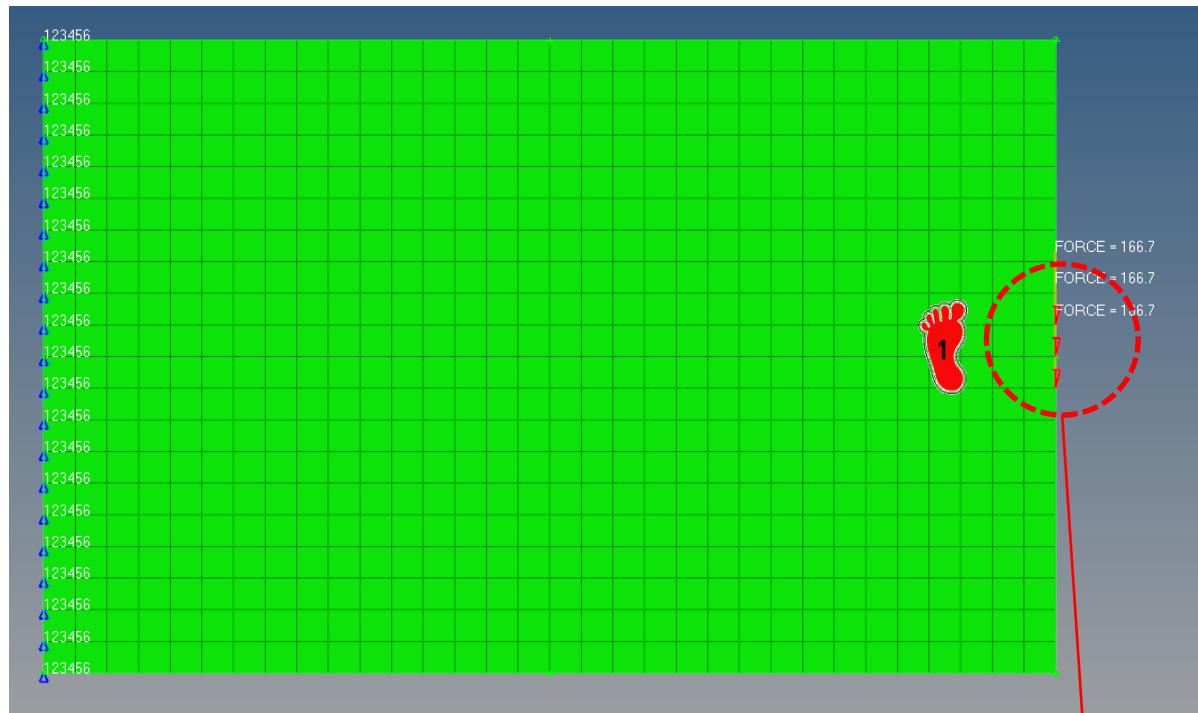


# 2D STRUCTURE (단일 하중)

목적함수: 부피 최소화  
구속조건: 변위



# 하중조건 변경



1 중앙 3개 노드에 하중 크기  
-500/3 N 으로 변경

# DESIGN VARIABLE SETTING

## → Design variable

→ Responses

→ Objective

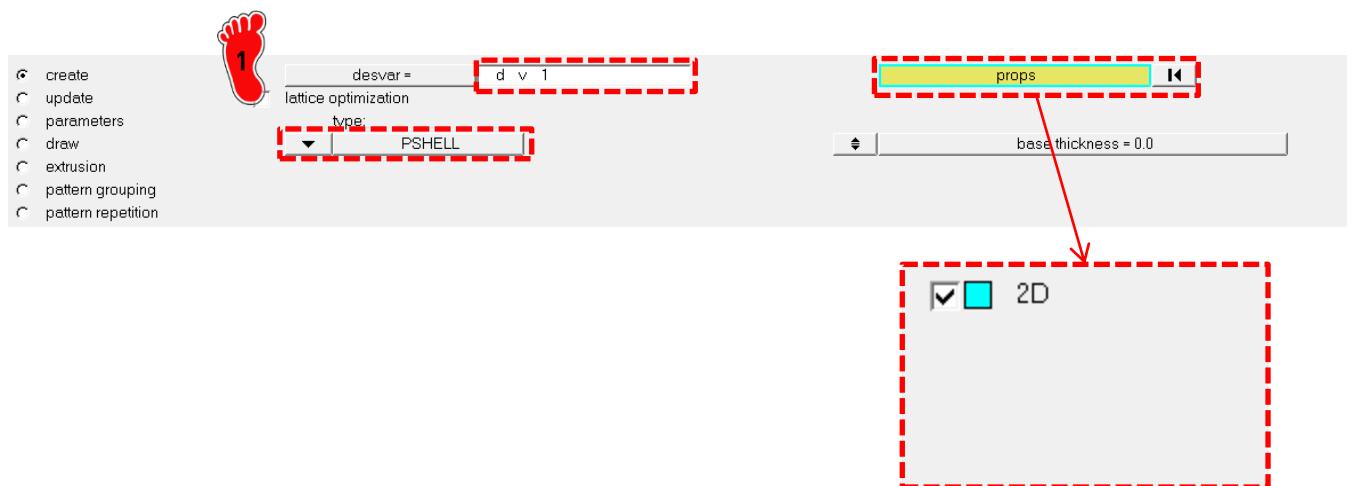
→ Dconstraints

→ Opti control



Analysis > optimization >  
topology

create



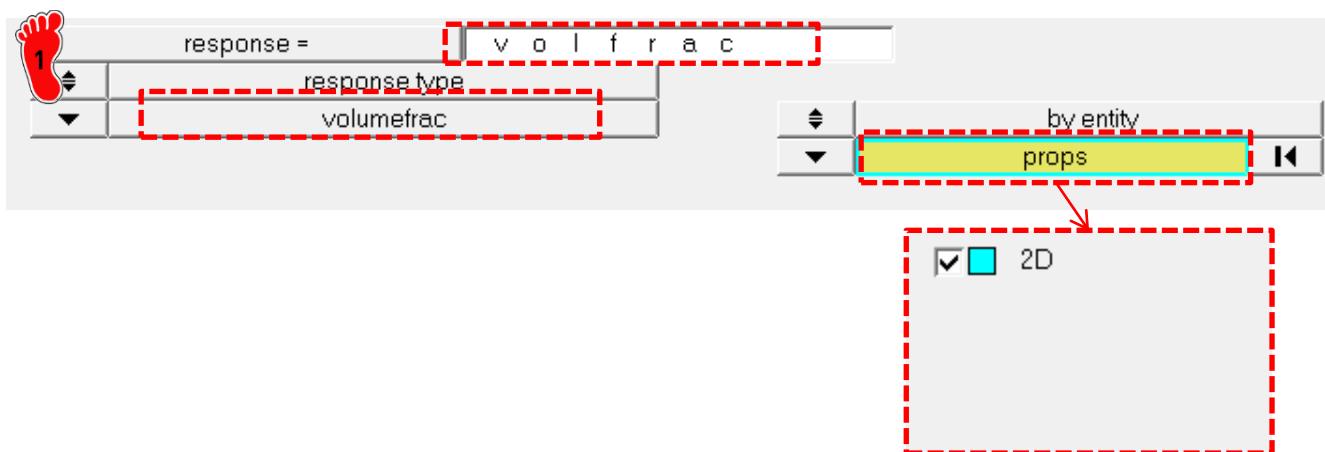
# RESPONSE SETTING (1)



Analysis > optimization >  
responses

volumefrac > create

- Design variable
- Responses
- Objective
- Dconstraints
- Opti control



# RESPONSE SETTING (2)

→ Design variable

→ Responses

→ Objective

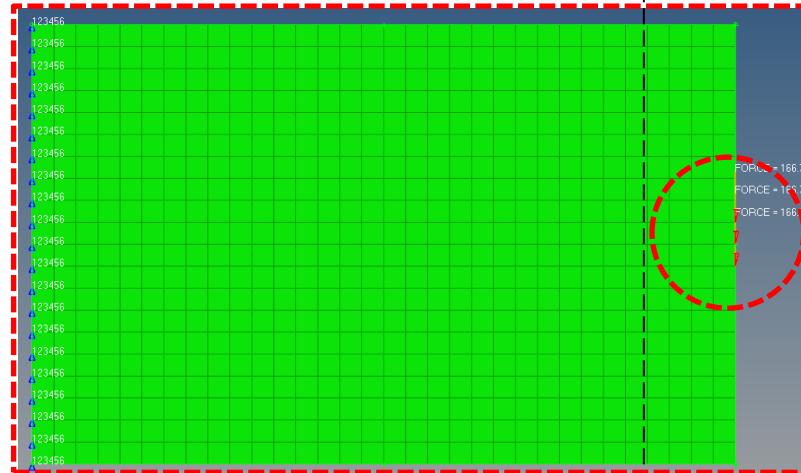
→ Dconstraints

→ Opti control



Analysis > optimization >  
responses

Y방향(dof2) 변위 > create



1

response =  no regionid

response type  
static displacement

nodes  dof1  
 numbers  dof2  
 total disp  dof3  
 total rotation

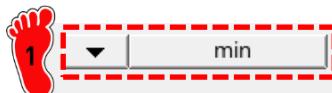
# OBJECTIVE SETTING



Analysis > optimization >  
objective

create

- Design variable
- Responses
- Objective
- Dconstraints
- Opti control



# CONSTRAINTS SETTING



Analysis > optimization >  
dconstraints

→ Design variable

Y-displacement  $\geq$  -0.1mm

→ Responses

create

→ Objective

→ Dconstraints

→ Opti control

constraint =

lower bound =

upper bound =

response =

loadsteps

loadstep1

# CONTROL SETTING



Analysis > optimization >  
opti control

→ Design variable

→ Responses

→ Objective

→ Dconstraints

→ Opti control

**DESMAX:** Maximum number of design iterations



<input checked="" type="checkbox"/>	DESMAX=	50
<input type="checkbox"/>	MINDIM=	0.000
<input type="checkbox"/>	MATINIT=	0.600
<input type="checkbox"/>	MINDENS=	0.010
<input checked="" type="checkbox"/>	DISCRETE=	3.000
<input checked="" type="checkbox"/>	CHECKER=	1
<input type="checkbox"/>	MMCHECK=	0

**OBJTOL:** 0.5% change in the objective function

<input checked="" type="checkbox"/>	OBJTOL=	0.005
<input type="checkbox"/>	DELSIZ=	0.500
<input type="checkbox"/>	DELSHP=	0.200
<input type="checkbox"/>	DELTOP=	0.500
<input type="checkbox"/>	GBUCK=	0
<input type="checkbox"/>	MAXBUCK=	10
<input type="checkbox"/>	DISCRT1D=	1.000

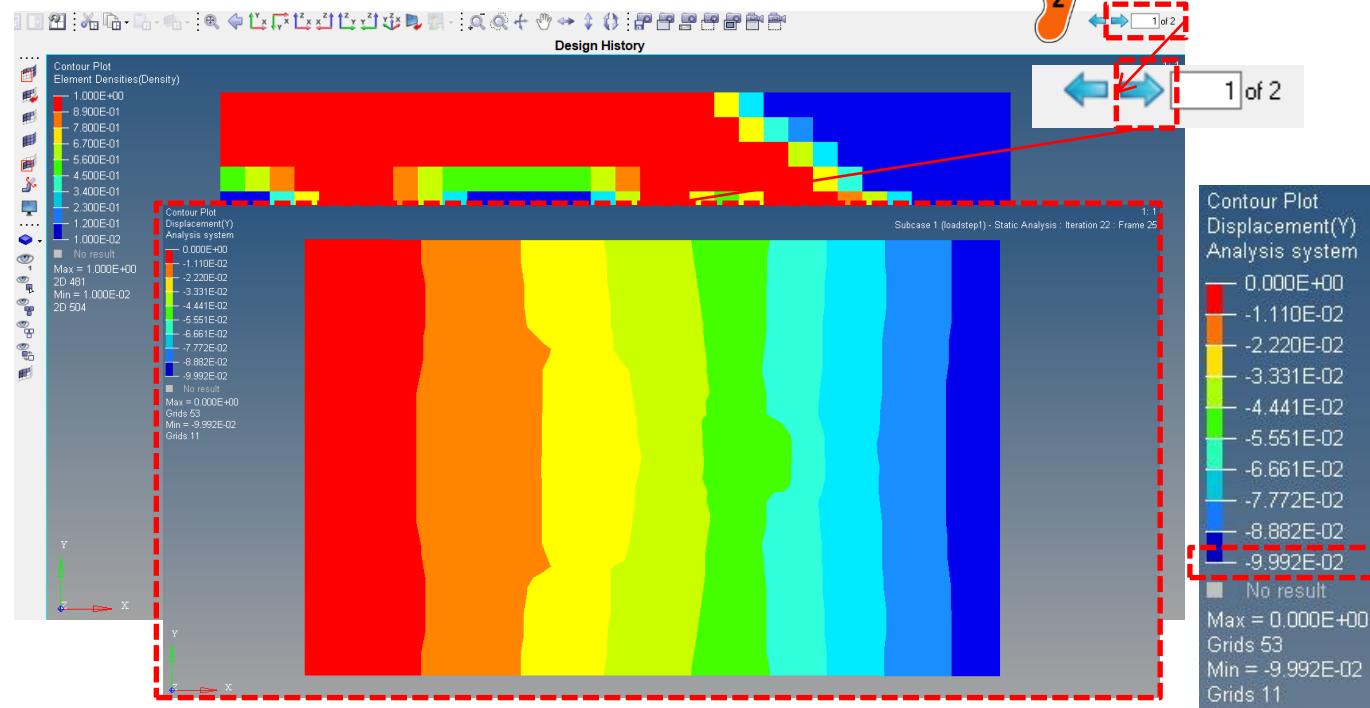
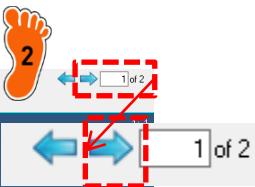
**DISCRETE:** Higher values decrease the number of elements that remain between 0 and 1.

**CHECKER:** Checkerboard control option. (0 = no checkerboard control)

# 후처리 (1)



목적함수 확인 > 53.4 %



# 후처리 (2)

1 변위 조건 바꿔가면서 확인

Entities

ID	Include
Assembly Hierarchy	
Components (1)	
Design Variables (1)	
dv1	1 0
Load Collectors (2)	
SPC	1 0
load	2 0
Load Steps (1)	
loadstep1	1 0
Materials (1)	
Objectives (1)	
objective	1 0
Optimization Constraints (1)	
disp	1 0
Optimization Controls (1)	
optistruct_opticontrol	1 0
Optimization Responses (2)	
volfrac	2 0
disp	3 0
Properties (1)	
Titles (1)	

Name	Value
Solver Keyword	DCONSTR
Name	disp
ID	1
Include	[Master Model]
Lower Bound	-0.1
Upper Bound	
Response	(3) disp
List of Loadsteps	1 Loadsteps
PROB	




Solver Keyword DCONSTR

Name disp

ID 1

Include [Master Model]

Lower Bound -0.2

Upper Bound

Response (3) disp

List of Loadsteps 1 Loadsteps

PROB

Solver Keyword DCONSTR

Name disp

ID 1

Include [Master Model]

Lower Bound -0.3

Upper Bound

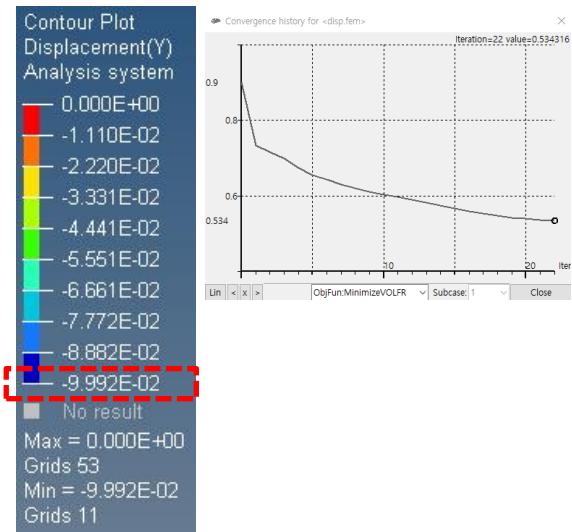
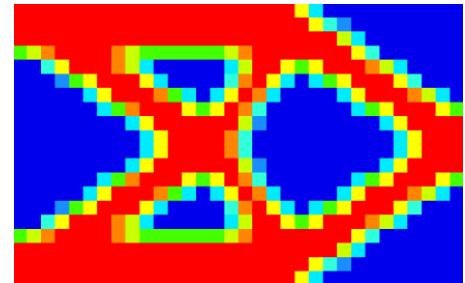
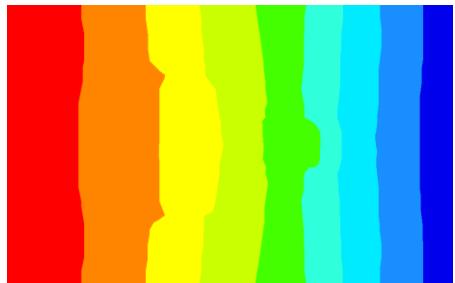
Response (3) disp

List of Loadsteps 1 Loadsteps

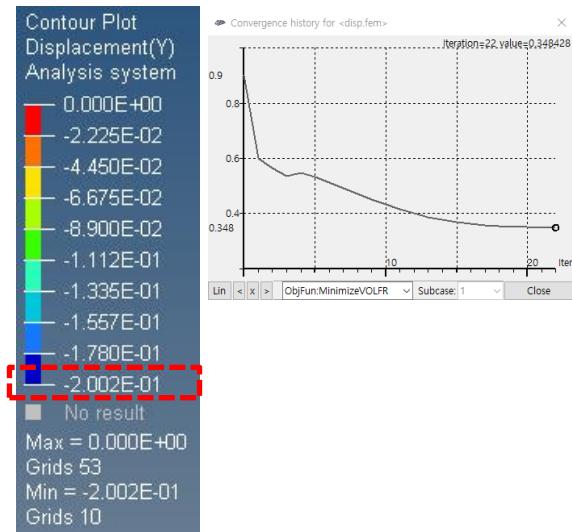
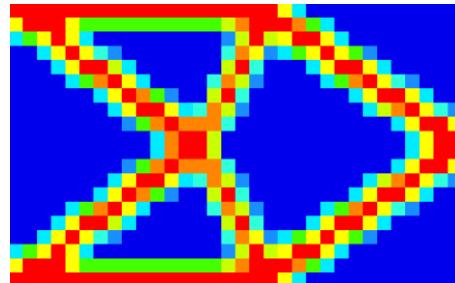
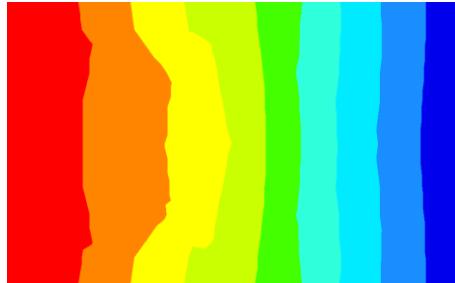
PROB

# 후처리 (4)

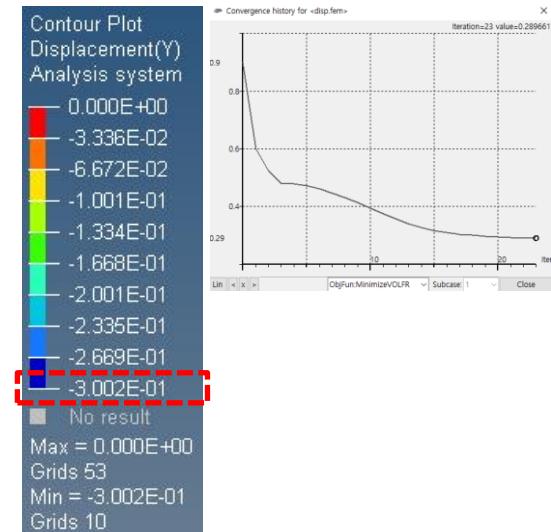
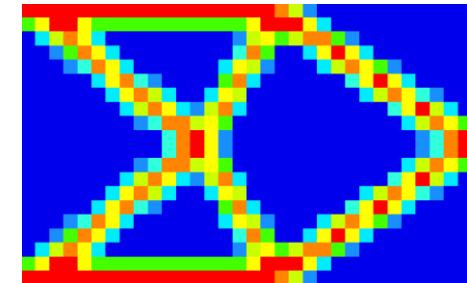
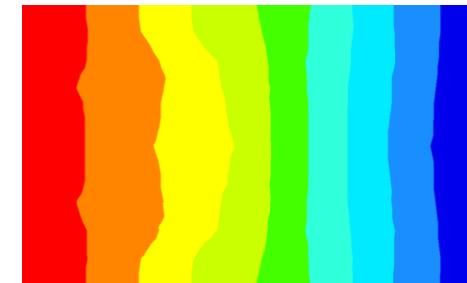
변위 제약조건 0.1  
→ 부피율: 53.4%



변위 제약조건 0.2  
→ 부피율: 34.8%



변위 제약조건 0.3  
→ 부피율: 28.9%

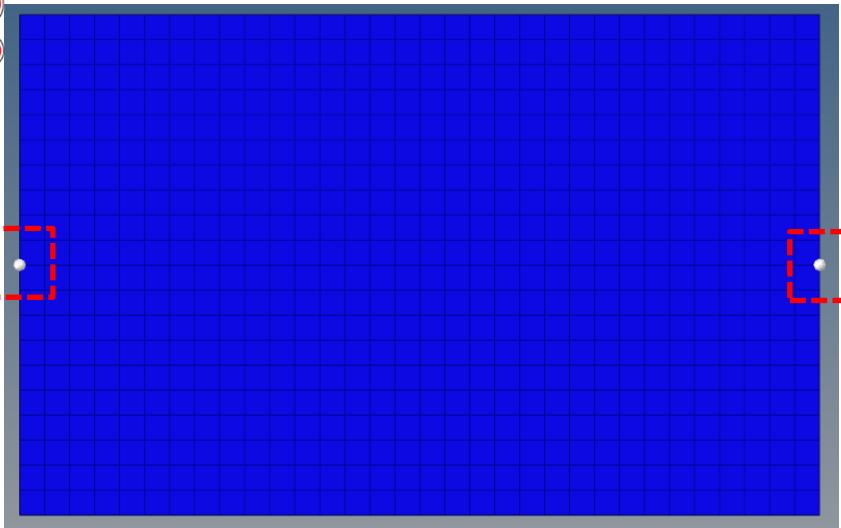


# 2D STRUCTURE

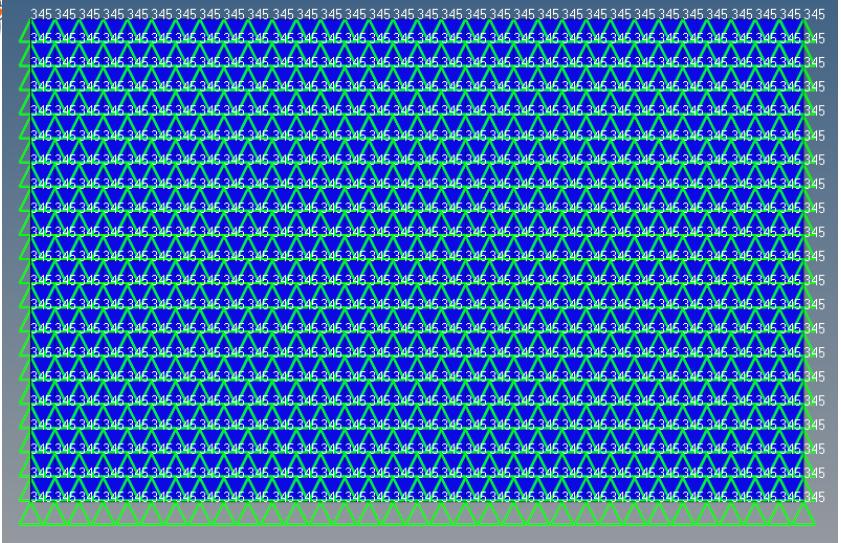
목적함수: 고유주파수 최대화  
구속조건: 부피율

# 구속조건 변경

1



2



1 양 끝 가운데 절점을 편지지로 구속조건 설정

<input checked="" type="checkbox"/> dof1	=	0 . 0 0 0
<input checked="" type="checkbox"/> dof2	=	0 . 0 0 0
<input checked="" type="checkbox"/> dof3	=	0 . 0 0 0
<input type="checkbox"/> dof4	=	0 . 0 0 0
<input type="checkbox"/> dof5	=	0 . 0 0 0
<input type="checkbox"/> dof6	=	0 . 0 0 0

load types = S P C



2 전체 절점  
Tz, Rx, Ry 구속

<input type="checkbox"/> dof1	=	0 . 0 0 0
<input type="checkbox"/> dof2	=	0 . 0 0 0
<input checked="" type="checkbox"/> dof3	=	0 . 0 0 0
<input checked="" type="checkbox"/> dof4	=	0 . 0 0 0
<input checked="" type="checkbox"/> dof5	=	0 . 0 0 0
<input type="checkbox"/> dof6	=	0 . 0 0 0

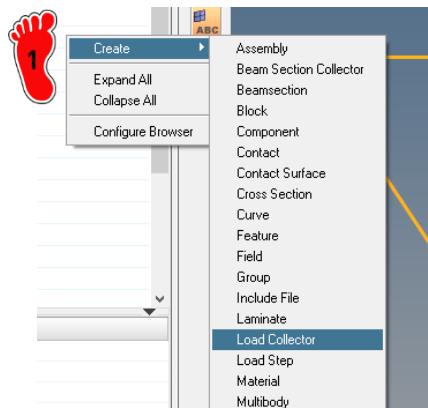
load types = S P C



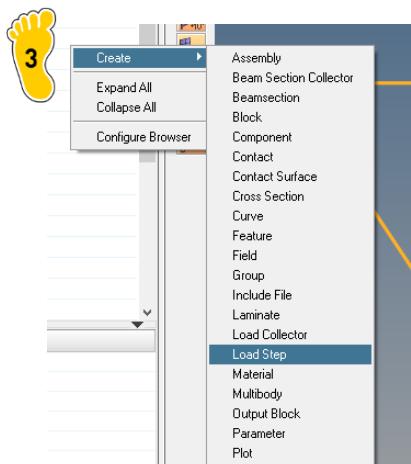
3 Material > Rho > 7.85e-9  
추가

Name	Value
Solver Keyword	MAT1
Name	steel
ID	1
Color	<span style="background-color: yellow;">█</span>
Include	[Master Model]
Defined	<input checked="" type="checkbox"/>
Card Image	MAT1
User Comments	Hide In Menu/Export
E	210000.0
G	
Nu	0.3
RHO	7.85e-009

# 구속조건 및 하중조건 설정



Name	Value
Solver Keyword	EIGRL
Name	EIGRL
ID	2
Color	■
Include	[Master Model]
Card Image	EIGRL
User Comments	Hide In Menu/Export
V1	
V2	
ND	20
MSGLVL	
MAXSET	
SHFSCL	
NORM	MASS



Name	Value
Solver Keyword	SUBCASE
Name	loadstep1
ID	1
Include	[Master Model]
User Comments	Hide In Menu/Export
<b>Subcase Definition</b>	
Analysis type	Normal modes
SPC	(1) spc
MPC	<Unspecified>
METHOD (STRUCT)	(2) EIGRL
METHOD (FLUID)	<Unspecified>
STATSUB (PRELOAD)	<Unspecified>

1 Create > Load Collector

2 Name > EIGRL  
Card Image > EIGRL  
ND > 20

Create > Load Step

3 Analysis type  
> Normal Modes  
SPC > spc  
METHOD(STRUCT)  
> EIGRL

# DESIGN VARIABLE SETTING

## → Design variable

→ Responses

→ Objective

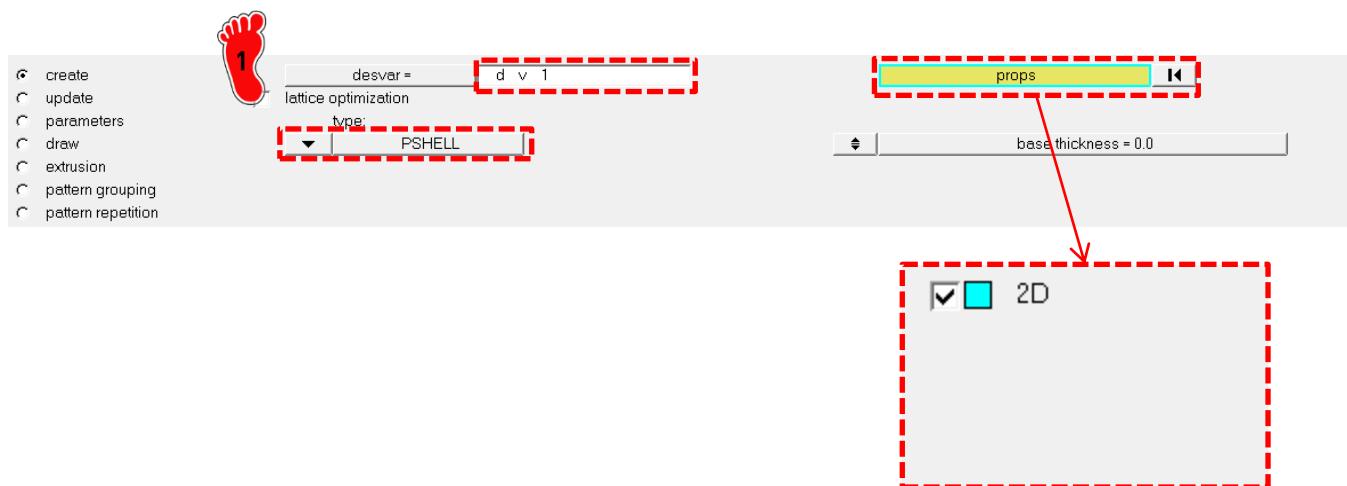
→ Dconstraints

→ Opti control



Analysis > optimization >  
topology

create



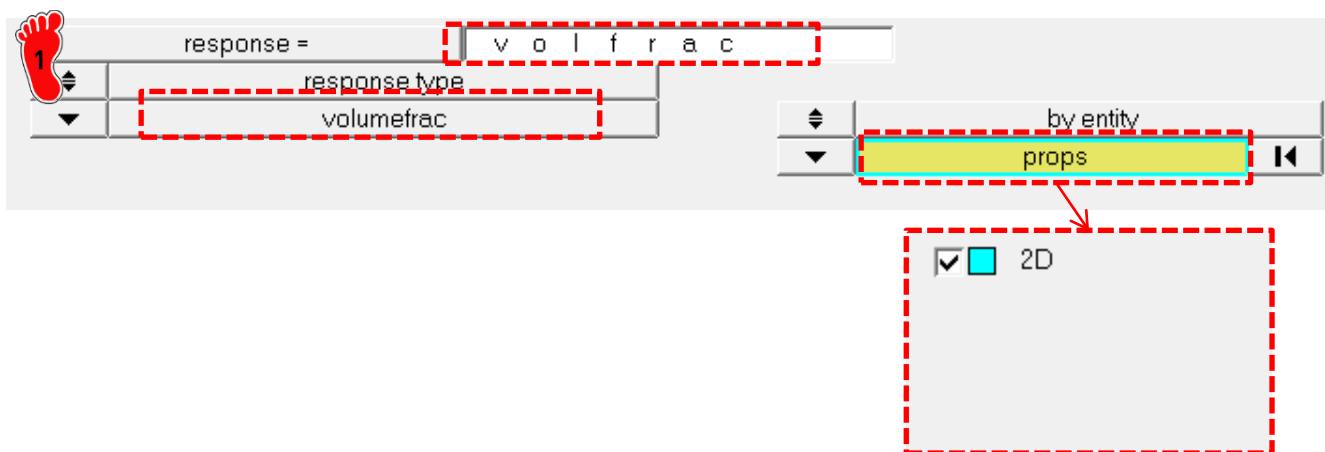
# RESPONSE SETTING (1)



Analysis > optimization >  
responses

volumefrac > create

- Design variable
- Responses
- Objective
- Dconstraints
- Opti control



# RESPONSE SETTING (2)



Analysis > optimization >  
responses

- Design variable
- Responses
- Objective
- Dconstraints
- Opti control

Frequency > create  
Mode number > 1  
Loadsteps check (X)

The screenshot shows a software interface for defining a response. On the left, a red footprint icon with the number 1 is visible. The main area contains the following fields:

- response =**: A dropdown menu currently set to "freq".
- response type**: A dropdown menu currently set to "frequency".
- Mode Number:** A field containing the value "1".
- FRF based mode identification**: A checkbox that is unchecked.

# OBJECTIVE SETTING



Analysis > optimization >  
objective

create

- Design variable
- Responses
- Objective
- Dconstraints
- Opti control



# CONSTRAINTS SETTING



Analysis > optimization >  
dconstraints

→ Design variable

volfrac  $\leq$  70%

→ Responses

create

→ Objective

→ Dconstraints

→ Opti control

constraint = volfrac

lower bound = -1.000e+20

upper bound = 0.700

response = volfrac

# CONTROL SETTING



Analysis > optimization >  
opti control

→ Design variable

→ Responses

→ Objective

→ Dconstraints

→ Opti control

**DESMAX:** Maximum number of design iterations



<input checked="" type="checkbox"/>	DESMAX=	50
<input type="checkbox"/>	MINDIM=	0.000
<input type="checkbox"/>	MATINIT=	0.600
<input type="checkbox"/>	MINDENS=	0.010
<input checked="" type="checkbox"/>	DISCRETE=	3.000
<input checked="" type="checkbox"/>	CHECKER=	1
<input type="checkbox"/>	MMCHECK=	0

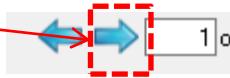
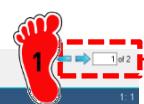
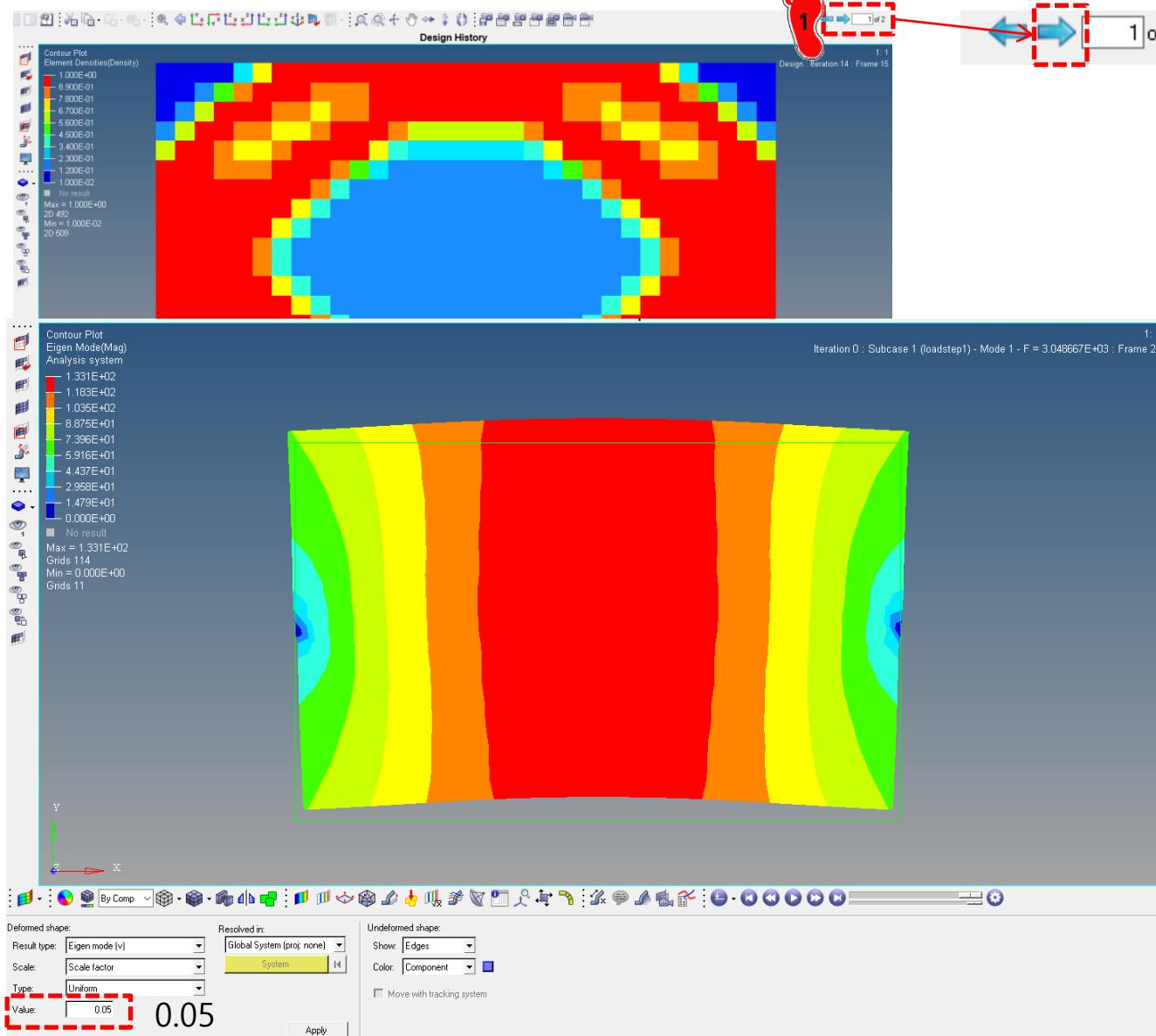
**OBJTOL:** 0.5% change in the objective function

<input checked="" type="checkbox"/>	OBJTOL=	0.005
<input type="checkbox"/>	DELSIZ=	0.500
<input type="checkbox"/>	DELSHP=	0.200
<input type="checkbox"/>	DELTOP=	0.500
<input type="checkbox"/>	GBUCK=	0
<input type="checkbox"/>	MAXBUCK=	10
<input type="checkbox"/>	DISCRT1D=	1.000

**DISCRETE:** Higher values decrease the number of elements that remain between 0 and 1.

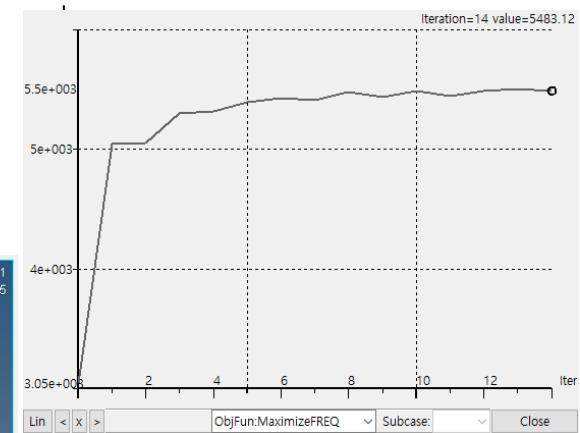
**CHECKER:** Checkerboard control option. (0 = no checkerboard control)

# 후처리



Eigen Mode 확인

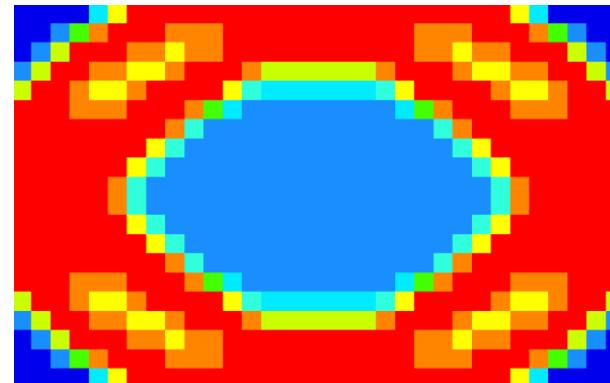
Create



Iteration 13  
Subcase 1 (loadstep1) - Mode 1 - F = 5.757309E+03

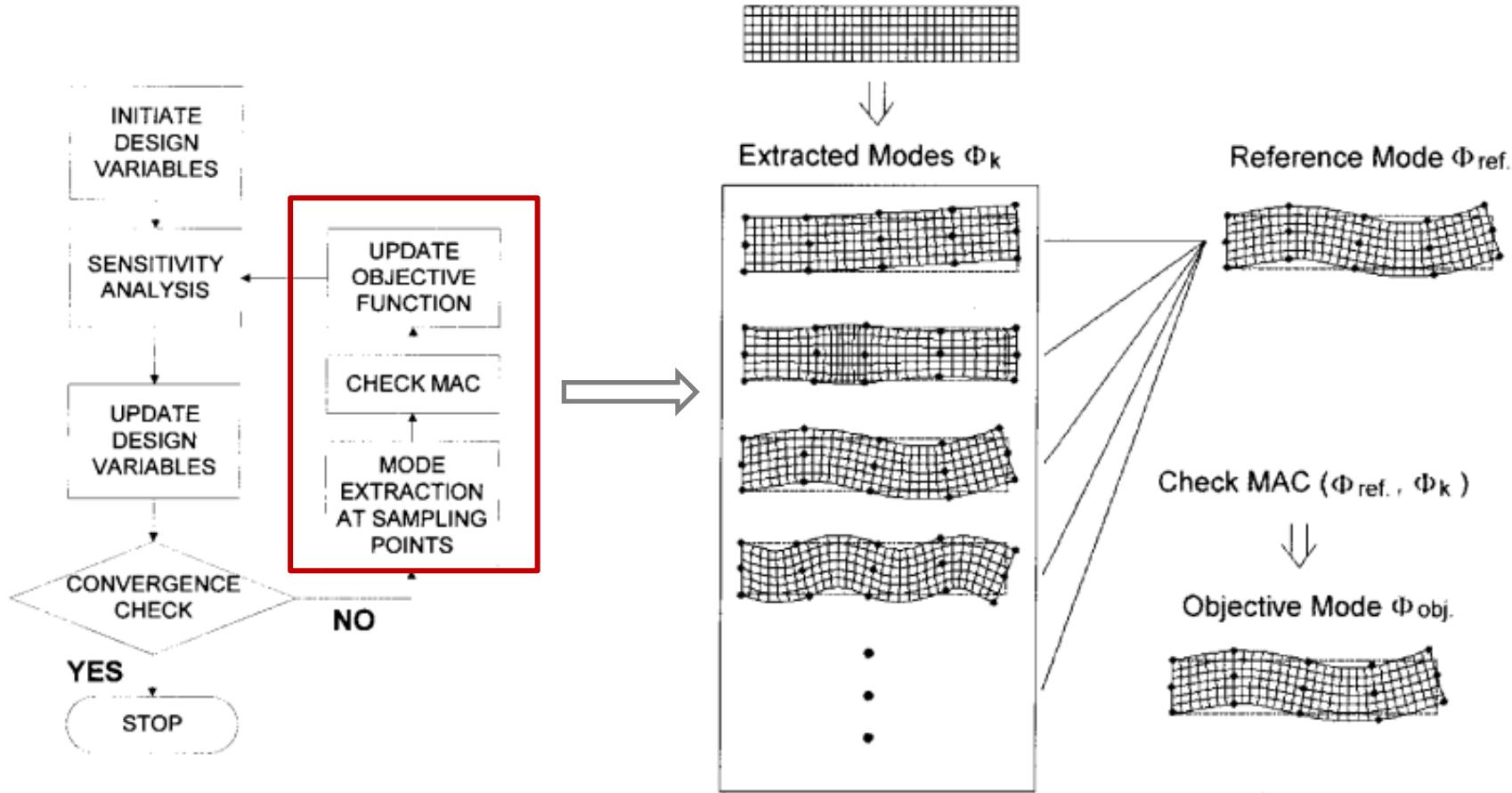
# 후처리

최적화 결과



모드 차수	1차	2차	3차
변형 형상			
고유주파수	3048	3699	5612

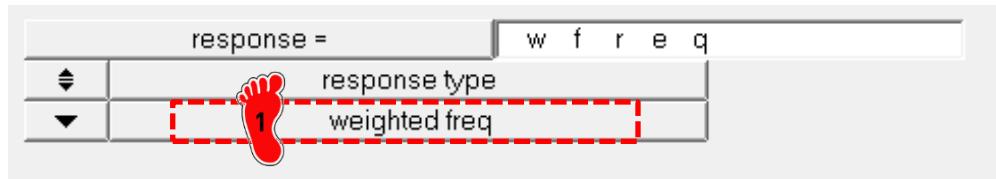
# MODE TRACKING



$$MAC(\Phi_a, \Phi_b) = \frac{|\Phi_a^T \Phi_b|^2}{(\Phi_a^T \Phi_a)(\Phi_b^T \Phi_b)}$$

$$\Phi_{obj} = \Phi_k \text{ such that } \max_k [MAC(\Phi_{ref}, \Phi_k)], \\ k = 1, 2, \dots, N_m$$

# MODE TRACKING SETTING

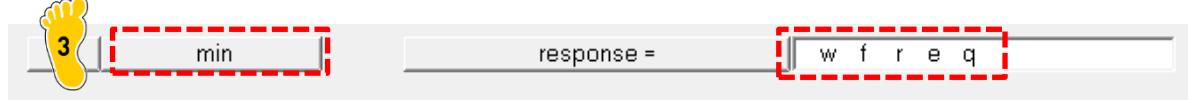


1 optimization > responses  
> weighted freq 선택

2

Mode	Weight
1	1 . 0 0 0
2	1 . 0 0 0 e - 2 0
3	1 . 0 0 0 e - 2 0
4	1 . 0 0 0 e - 2 0
5	1 . 0 0 0 e - 2 0
0	0 . 0 0 0

2 Mode: 1,2,3,4,5  
Weight: mode 1에 1,  
이외 1e-20 입력



3 optimization > objective >  
min 선택 > wfreq 선택

주파수 최대화 시, weighted freq의 경우 min으로 지정  
주파수가 분모에 지정 되어 있음 (1/f)

# MODE TRACKING SETTING



VALUE: 0 (default)

$$CORC(\Phi^{(k-1)}, \Phi^{(k)}) = \left( \Phi^{(k-1)} \right)^T \mathbf{M}^{(k)} \Phi^{(k)}$$

VALUE: 1

$$MACSR(\Phi^{(k-1)}, \Phi^{(k)}) = \frac{\left( \Phi^{(k-1)} \right)^T \Phi^{(k)}}{\|\Phi^{(k-1)}\| \|\Phi^{(k)}\|}$$

VALUE: 2

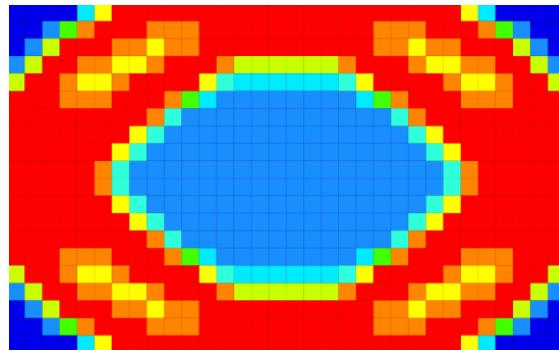
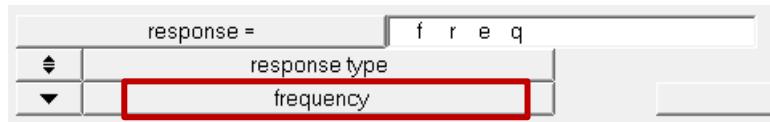
$$MAC(\Phi^{(k-1)}, \Phi^{(k)}) = \left[ \frac{\left( \Phi^{(k-1)} \right)^T \Phi^{(k)}}{\|\Phi^{(k-1)}\| \|\Phi^{(k)}\|} \right]^2$$

1 PARAM 카드에서  
MODETRAK 체크 >  
MODET\_V1: YES  
(mode tracking ON)

2 PARAM 카드에서  
TRAKMETH 체크 >  
VALUE: 1  
(MACSR 선택)

# RESPONSE 비교

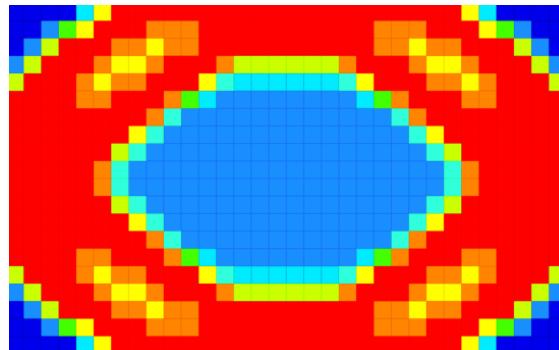
response: frequency



**Max freq 1: 5483**  
**freq 2: 5532**  
**freq 3: 6088**  
**freq 4: 8373**  
**freq 5: 10156**

frequency vs. weighted freq  
유사한 결과 도출

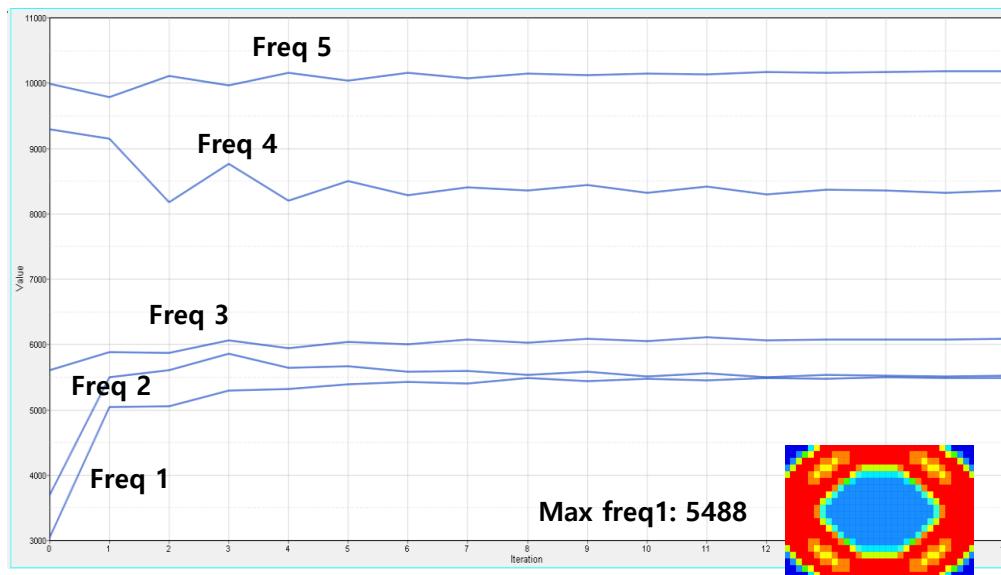
response: weighted freq



**Max freq 1: 5488**  
**freq 2: 5517**  
**freq 3: 6091**  
**freq 4: 8354**  
**freq 5: 10182**

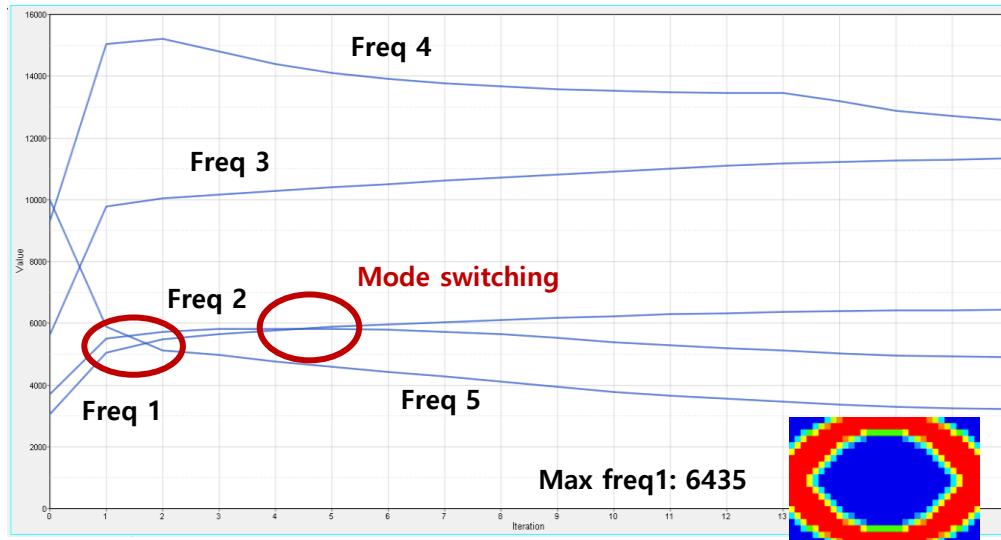
# RESULTS

MODETRAK: OFF



Mode tracking 'OFF' 결과

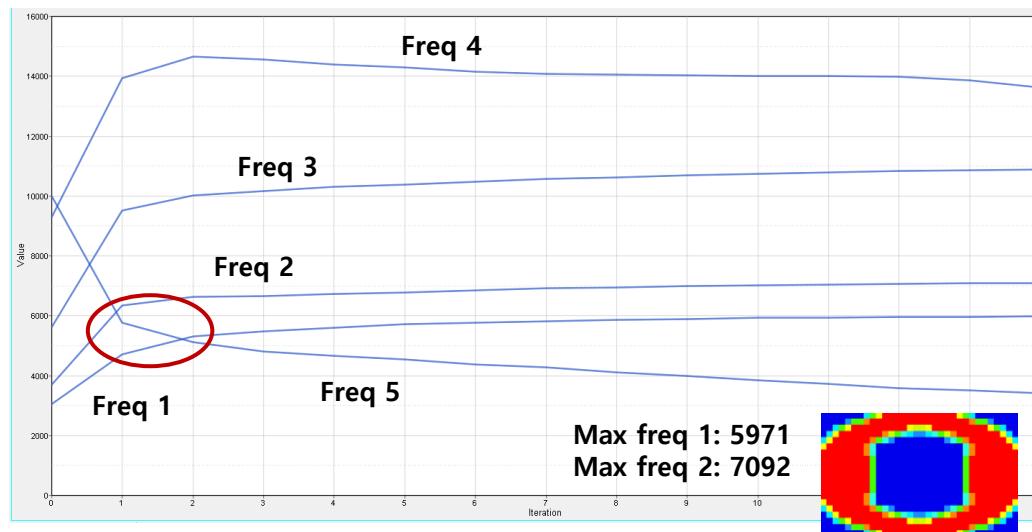
MODETRAK: ON, TRAKMETH: 1 (MACSR)



Mode tracking 'ON'  
TRAKMETH '1' 결과

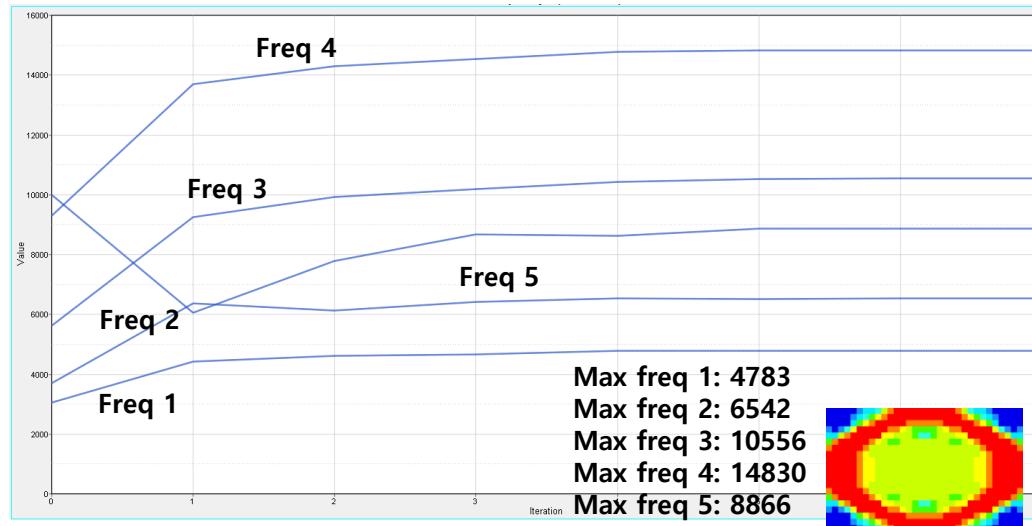
# ADDITIONAL RESULTS

Maximum frequency: 1, 2



1,2차 고유주파수 최대화  
결과

Maximum frequency: 1, 2, 3, 4, 5



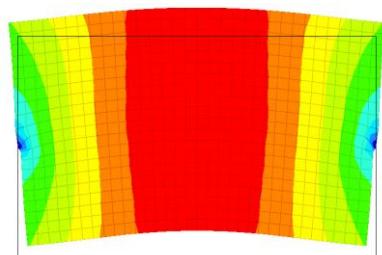
1,2,3,4,5차 고유주파수 최대화 결과

# ADDITIONAL RESULTS

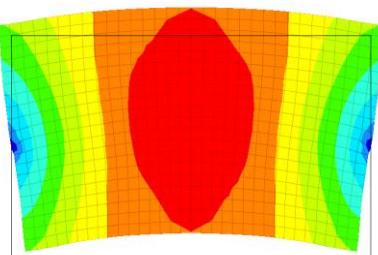
Mode shape 비교 (maximum frequency: 1, 2, 3, 4, 5)

1차 모드

Initial iteration

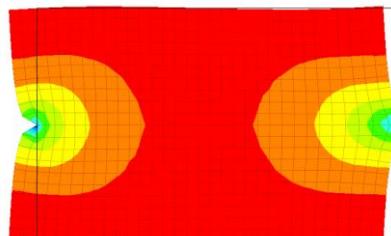


Final iteration

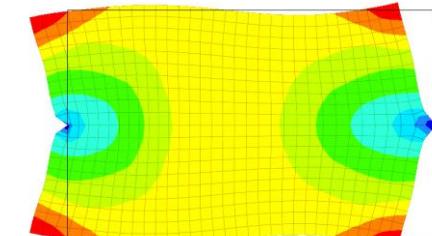


2차 모드

Initial iteration

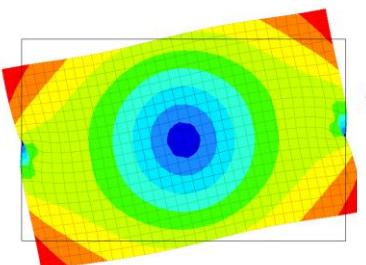


Final iteration

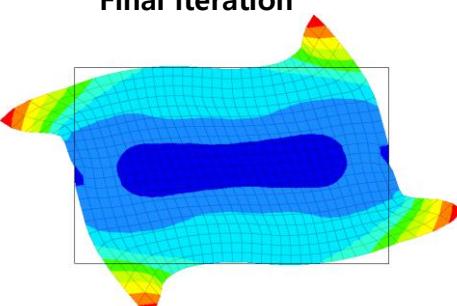


3차 모드

Initial iteration

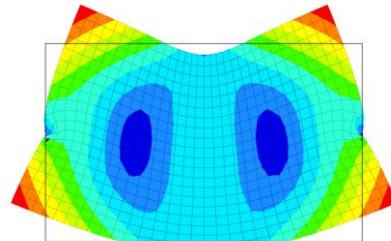


Final iteration

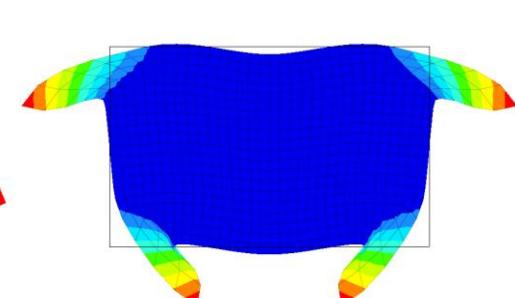


4차 모드

Initial iteration

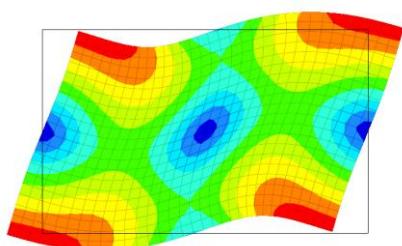


Final iteration

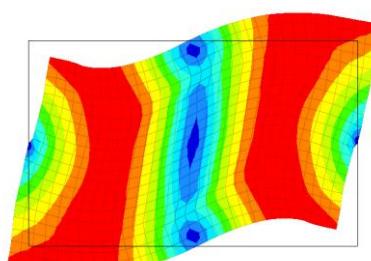


5차 모드

Initial iteration

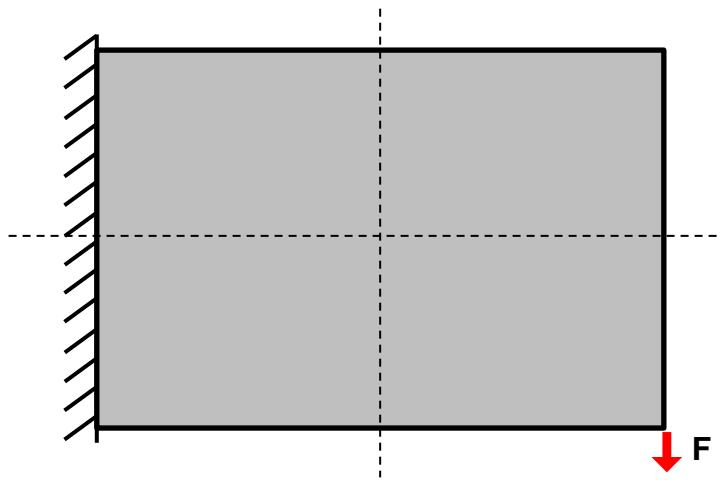


Final iteration

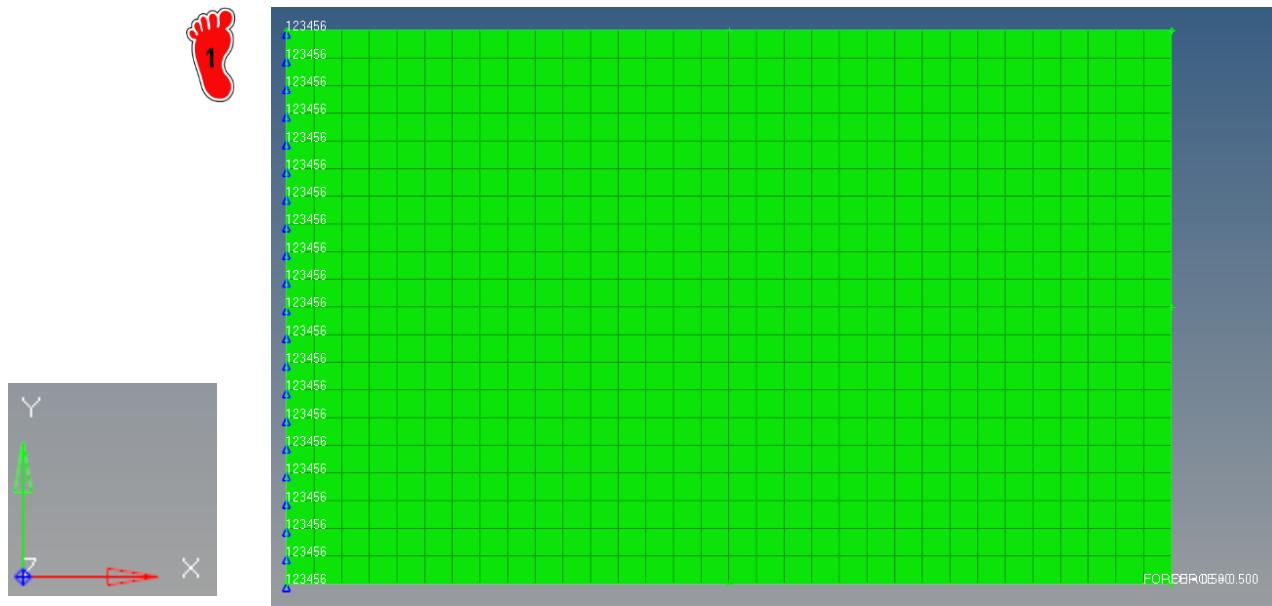


# 2D STRUCTURE

목적함수: 컴플라이언스 최소화  
구속조건: 부피율 + 대칭조건



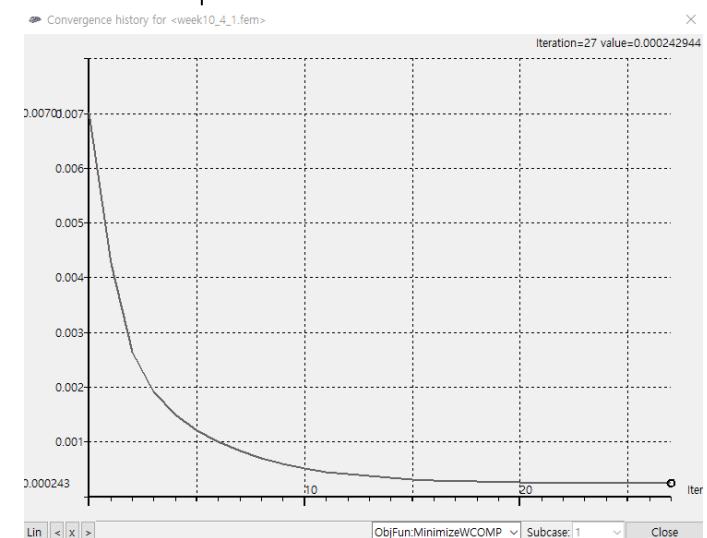
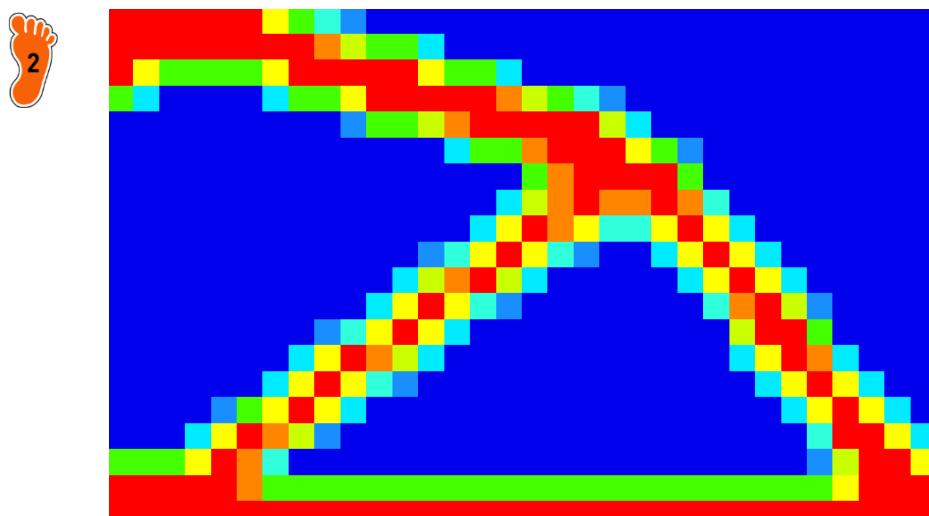
# 하중조건 변경



1 한쪽면 고정구속  
하단 끝점 Y방향 집중하중 (-1/2 N) 부여

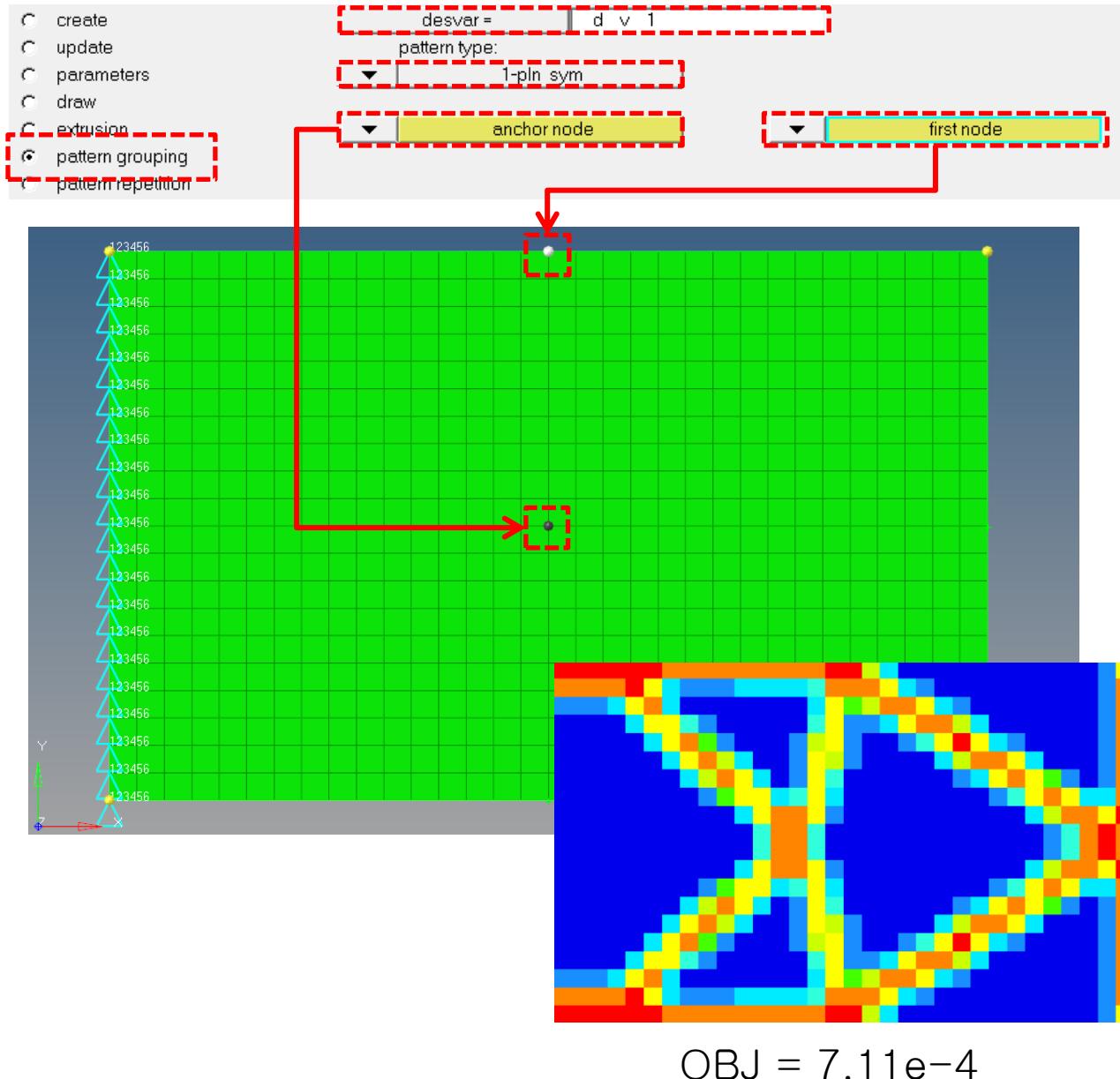
2 Minimize compliance  
구속조건 : 부피율  $\leq 30\%$

최적설계 결과 확인



$$OBJ = 2.42e-4$$

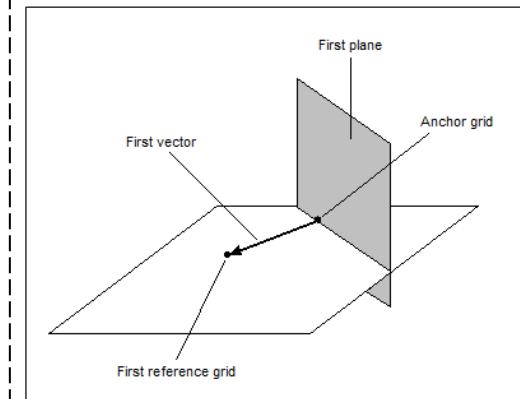
# 제조조건 입력



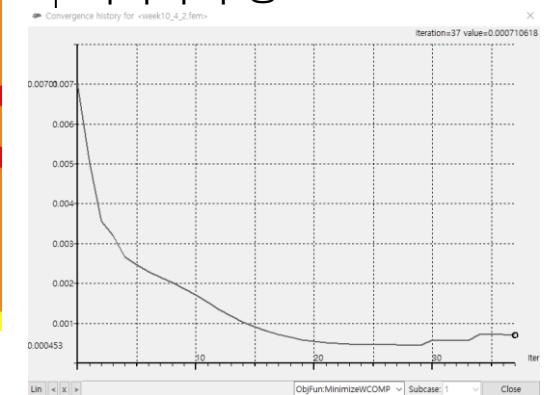
1 Analysis > optimization > topology > pattern grouping

Pattern type > 1-pin sym

대칭면 : XZ가 대칭면이 되도록 node 선택

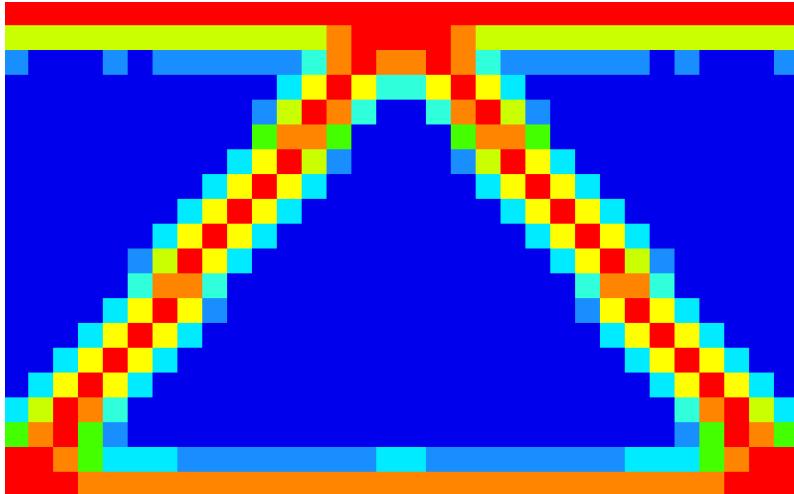


최적화 수행



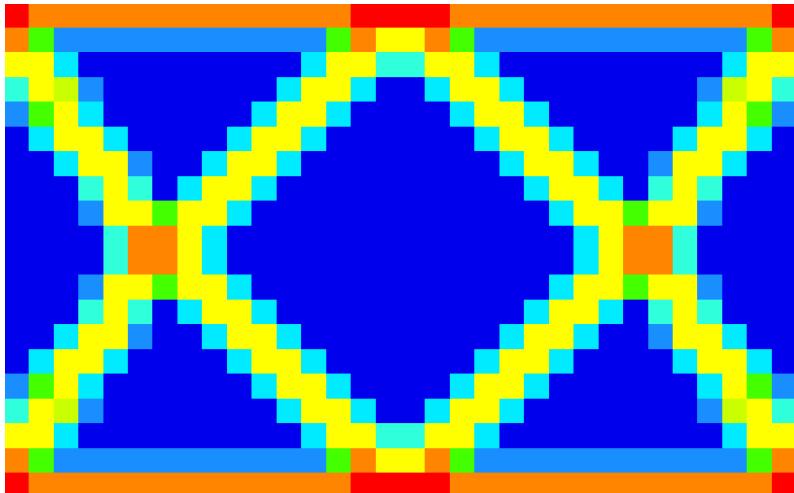
# 제조조건 입력

YZ 대칭



OBJ = 5.33e-4

YZ+XZ 대칭

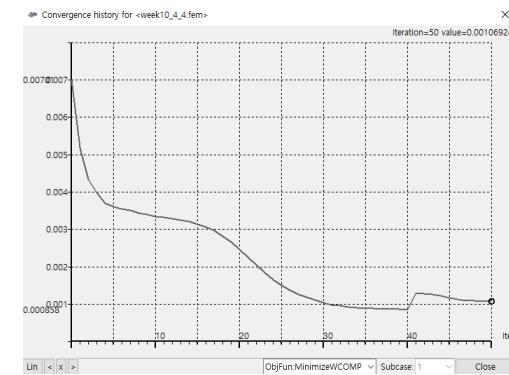
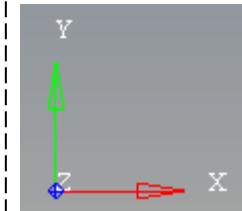
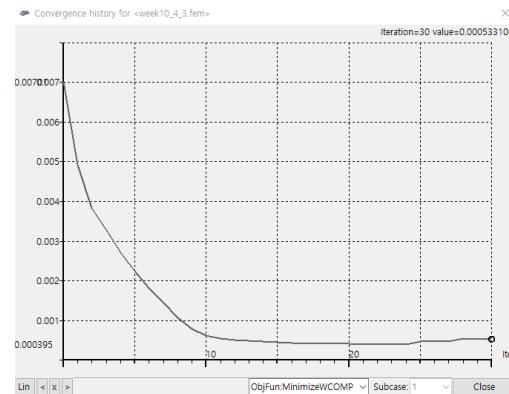


OBJ = 1.06e-3



YZ, YZ+ZX 대칭에 대해 수행

제조조건을 부여하는 경우  
목적함수가 증가하는 것 확인  
(대칭 없는 경우 2.42e-4)



# 3D STRUCTURE AUTOMOTIVE CONTROL ARM

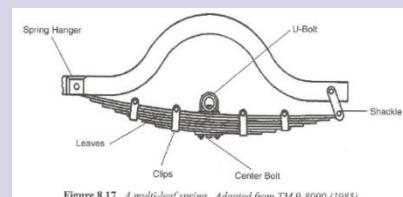
목적함수: 부피 최소화

구속조건: 변위 + 제조

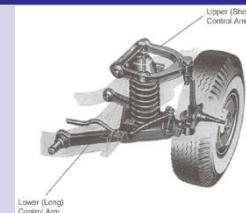
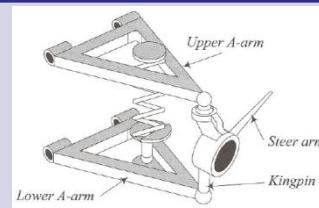
(금형 드로우 방향 고려)

# 서스펜션의 종류

Hotchkiss



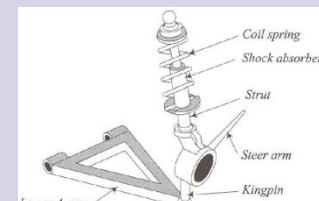
Double wishbone



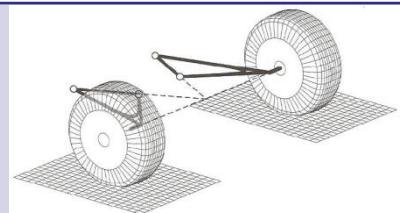
Trailing arm with twisted(torsion) beam



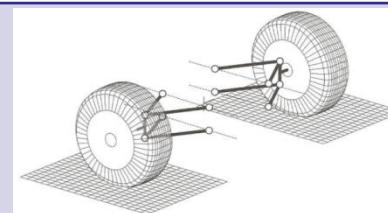
MacPherson



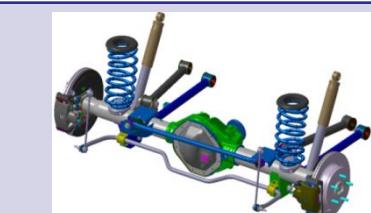
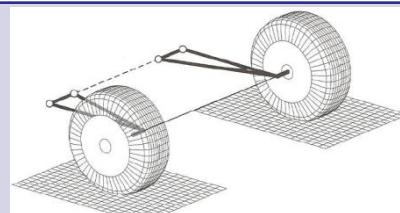
Semi-trailing arm



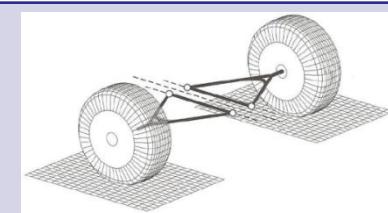
Multi-link



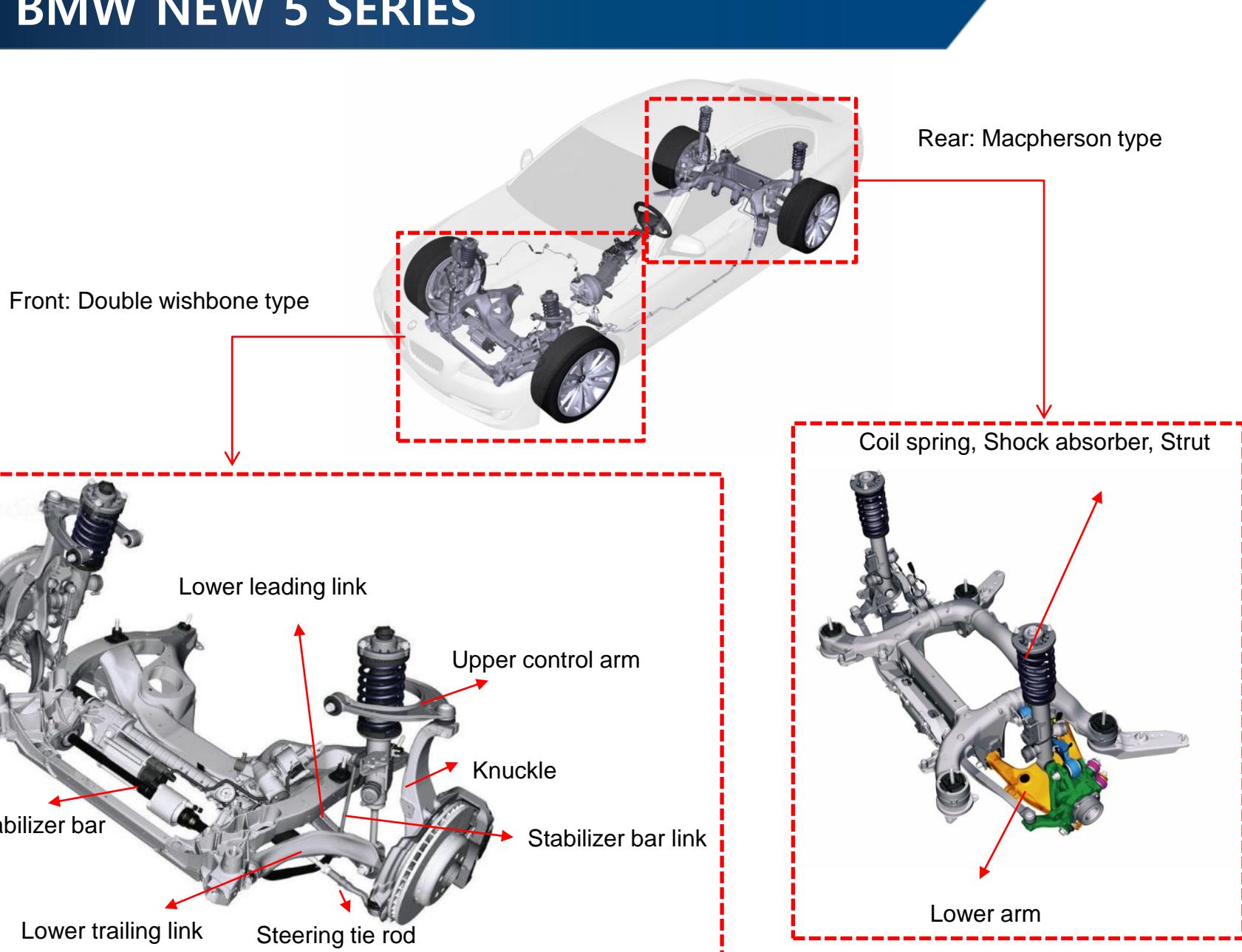
Trailing arm



Swing(space) arm



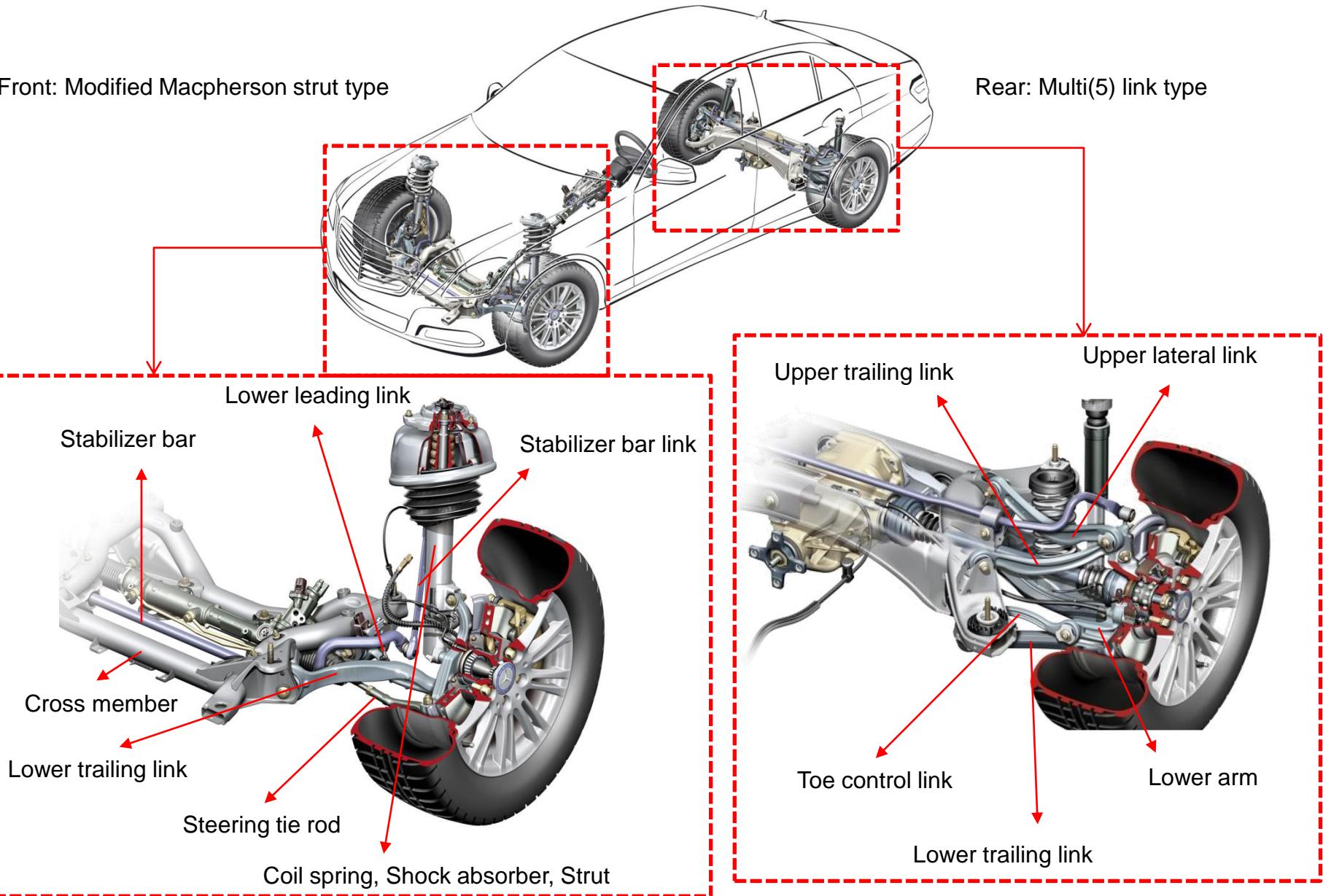
# BMW NEW 5 SERIES



# BENZ E CLASS

Front: Modified Macpherson strut type

Rear: Multi(5) link type



# 예제: AUTOMOTIVE CONTROL ARM

기하 형상, 하중 및 경계조건

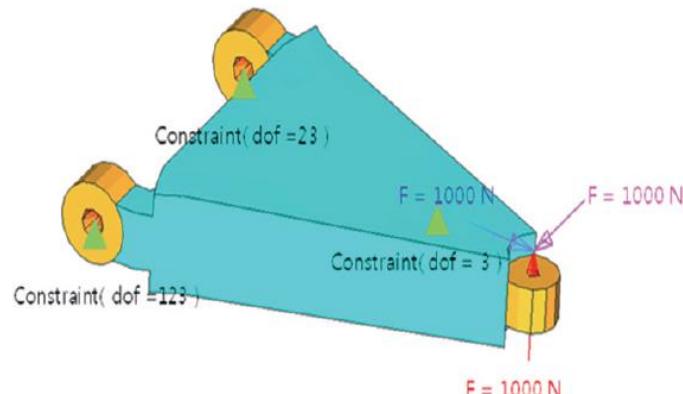
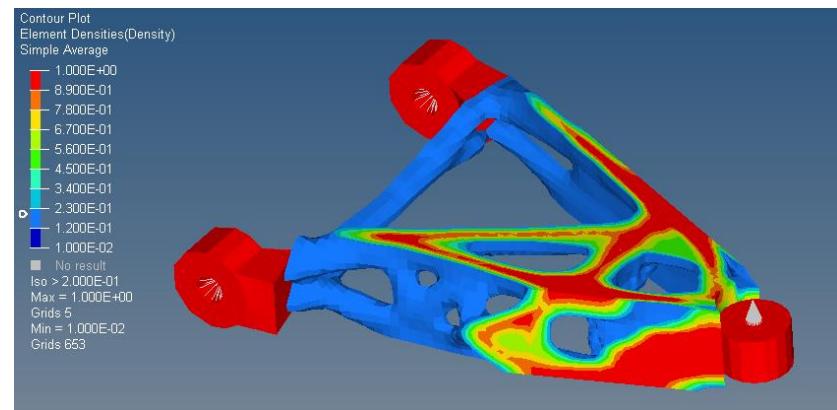


Fig 1 Finite element analysis

최적화 결과



## 최적설계 문제 정식화

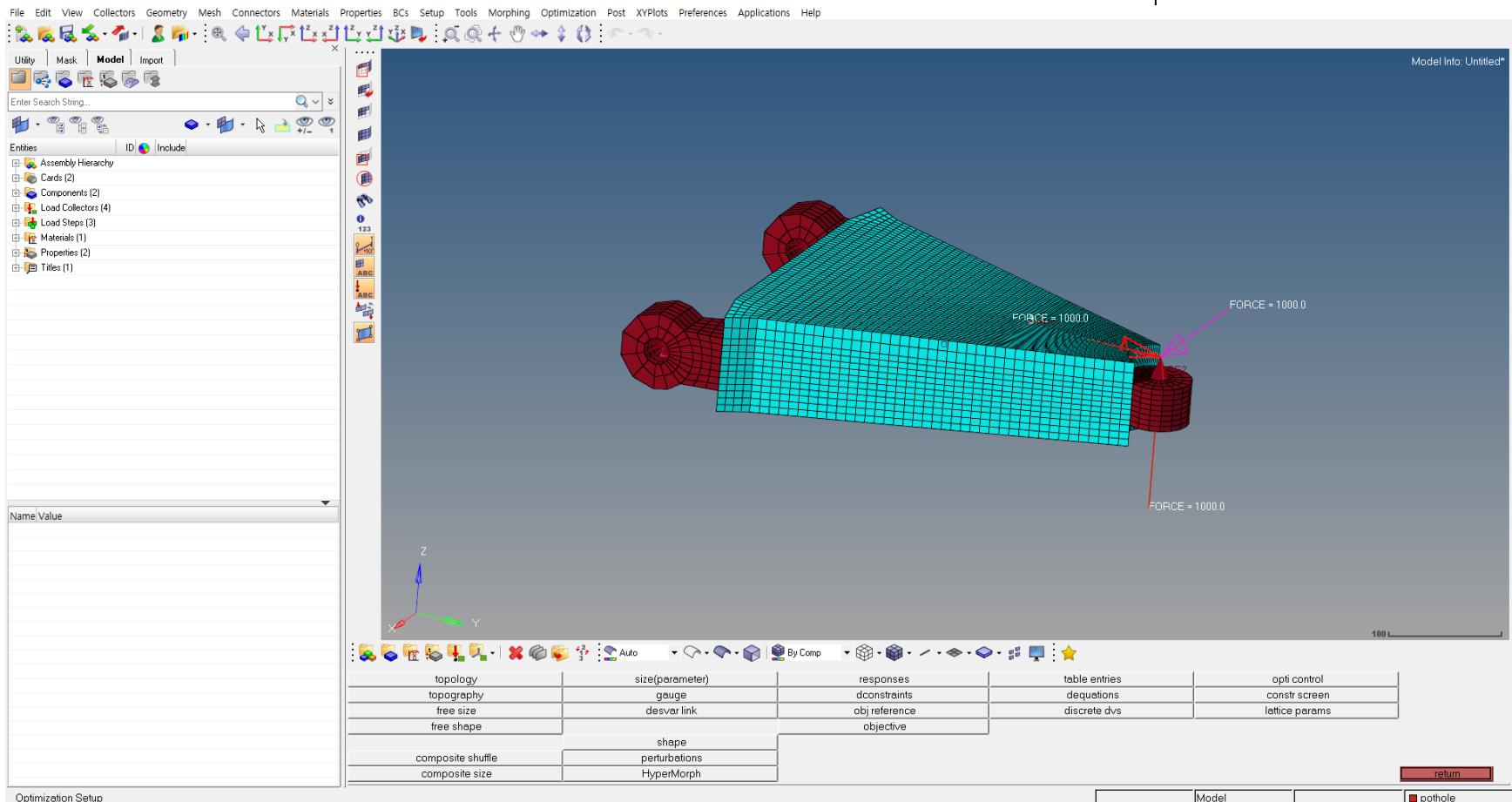
<b>Objective:</b>	Minimize volume.	
<b>Constraints:</b>	SUBCASE 1 -	The resultant displacement of the point where loading is applied must be less than 0.05mm.
	SUBCASE 2 -	The resultant displacement of the point where loading is applied must be less than 0.02mm.
	SUBCASE 3 -	The resultant displacement of the point where loading is applied must be less than 0.04mm.
<b>Design variables:</b>	Element density (and corresponding stiffness of the element) of each element in the design space.	

# 기하형상 불러오기

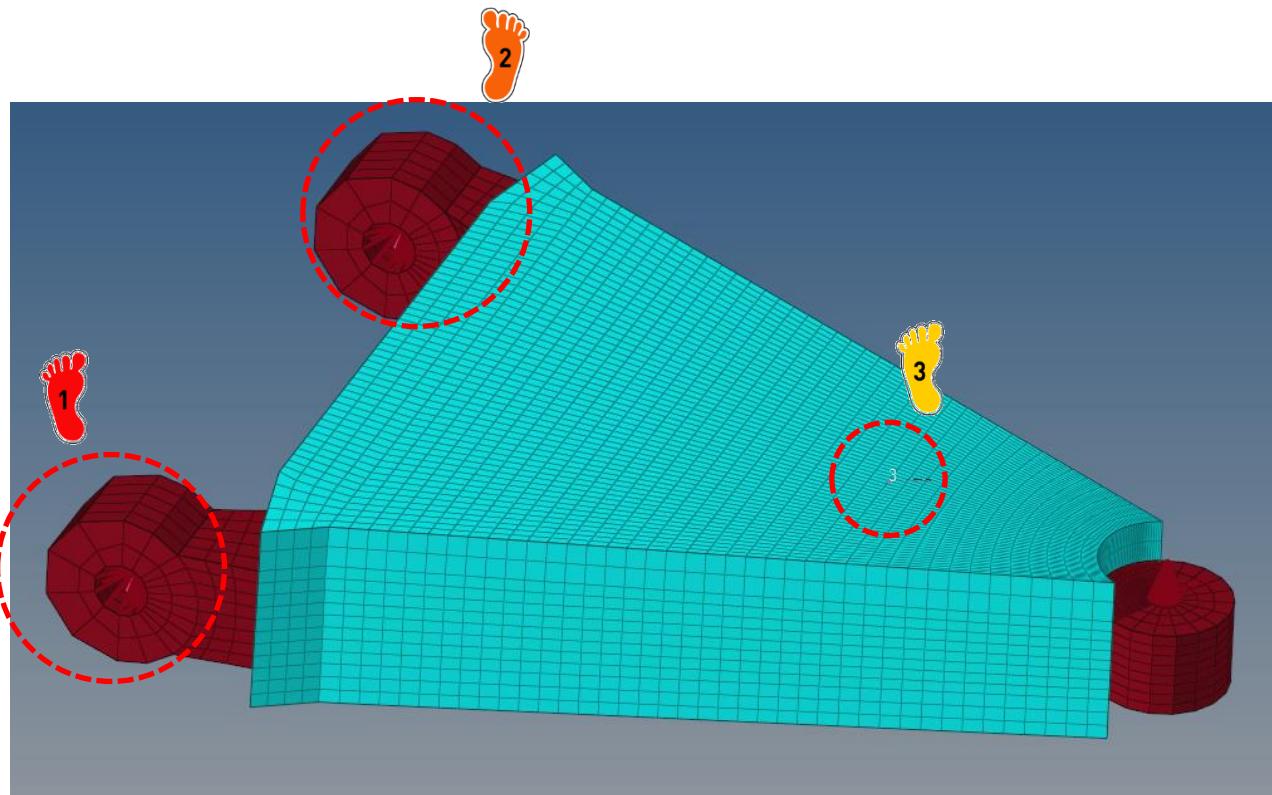


제공한 모델 파일을 열어서  
기하형상 확인

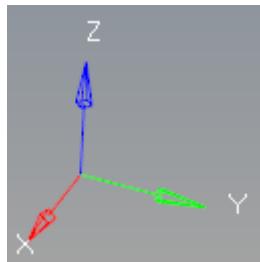
메시, 재료 물성 및 특성이  
입력되어있음



# 구속조건 및 하중조건 설정 [1]



강체요소 가운데 절점을 구속조건으로 설정

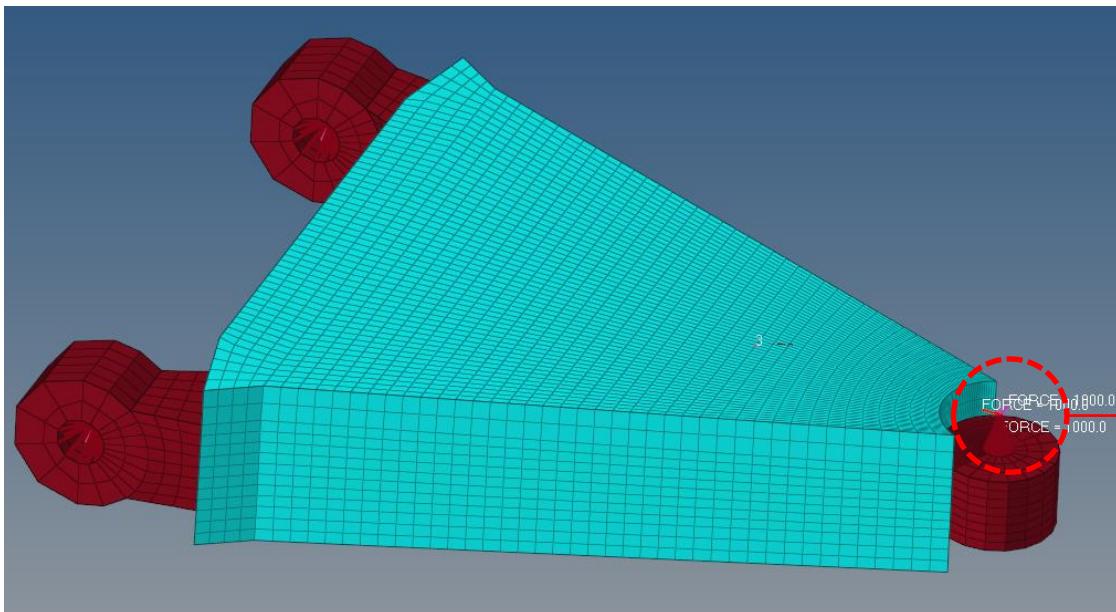


# 구속조건 및 하중조건 설정 [2]

Load Collectors (4)		
spc	1	0
brake	2	0
corner	3	0
pothole	4	0

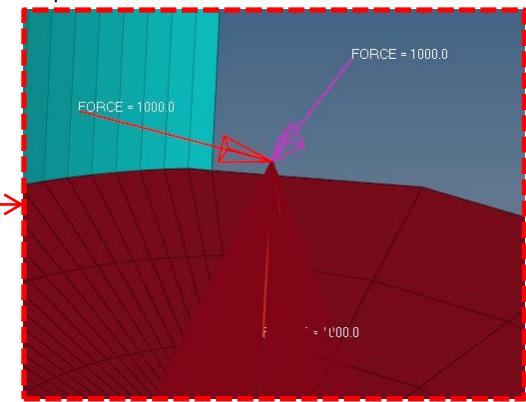
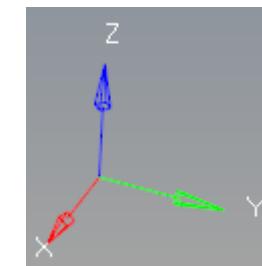
  

Load Steps (3)		
brake	1	0
corner	2	0
pothole	3	0



1 하중조건의 경우 하중세트를 구별하여 총 3가지의 하중을 생성

case1: x 방향 1000 N  
 case2: y 방향 1000 N  
 case3: z 방향 1000 N



# DESIGN VARIABLE SETTING

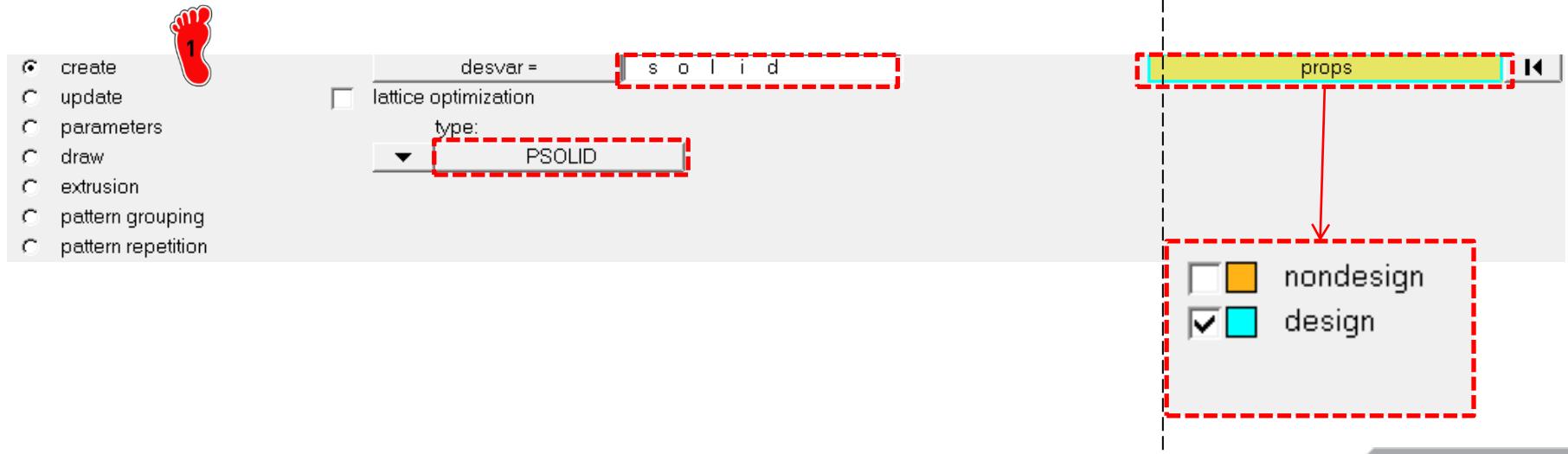
## → Design variable

→ Responses

→ Objective

→ Dconstraints

→ Opti control



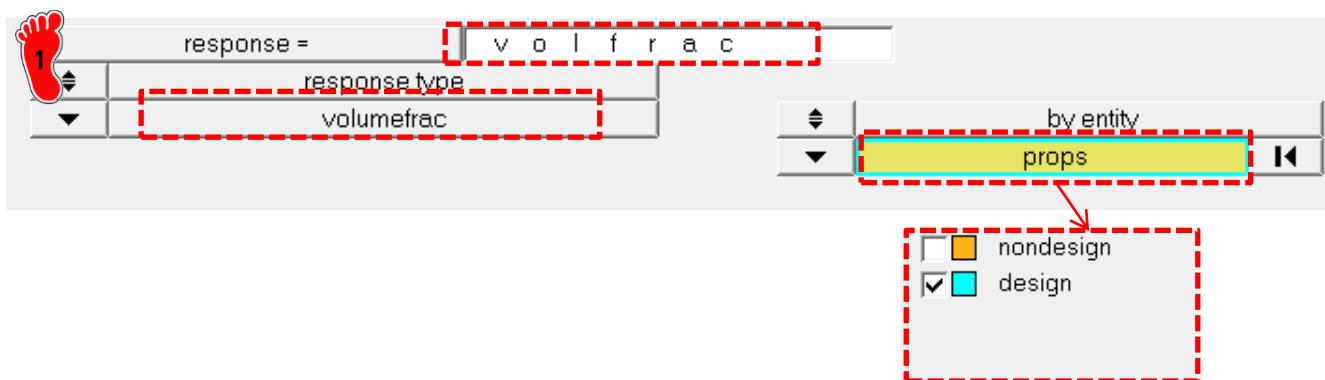
# RESPONSE SETTING (1)



Analysis > optimization >  
responses

volumefrac > create

- Design variable
- Responses
- Objective
- Dconstraints
- Opti control



# RESPONSE SETTING (2)

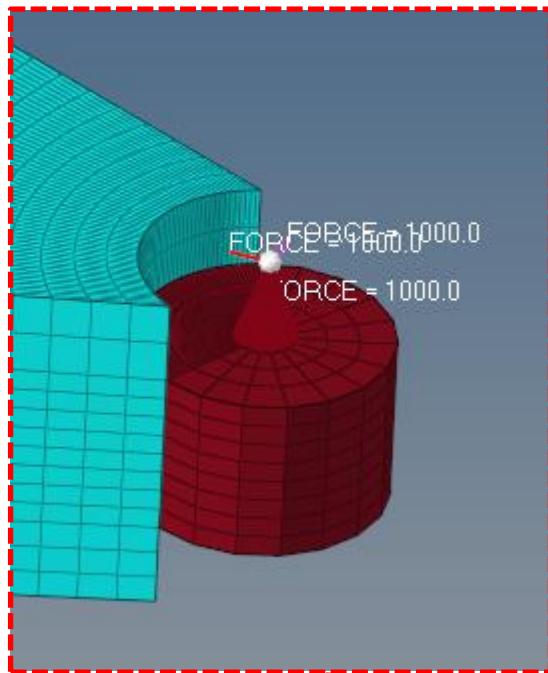
- Design variable
- Responses
- Objective
- Dconstraints
- Opti control



Analysis > optimization >  
responses

total disp

create



1 response =  response type

numbers

dof1  dof4  
 dof2  dof5  
 dof3  dof6  
 total disp  total rotation

no regionid

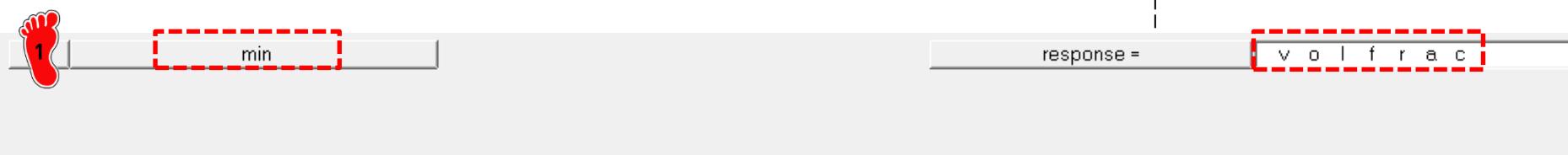
# OBJECTIVE SETTING



Analysis > optimization >  
objective

create

- Design variable
- Responses
- Objective
- Dconstraints
- Opti control



# CONSTRAINTS SETTING

→ Design variable

→ Responses

→ Objective

→ Dconstraints

→ Opti control



Analysis > optimization >  
dconstraints

3개의 constraints

Brake  $\leq 0.05$

Corner  $\leq 0.02$

Pothole  $\leq 0.04$

각각 생성

Optimization Constraints (3)		
constr1	1	0
constr2	2	0
constr3	3	0

1

constraint =	constr1
lower bound =	-1.000e+20
upper bound =	0.050

response =	disp
loadsteps	1

- brake
- corner
- pothole

# CONTROL SETTING



Analysis > optimization >  
opti control

→ Design variable

→ Responses

→ Objective

→ Dconstraints

→ Opti control

**DESMAX:** Maximum number of design iterations



<input checked="" type="checkbox"/>	DESMAX=	50
<input type="checkbox"/>	MINDIM=	0.000
<input type="checkbox"/>	MATINIT=	0.600
<input type="checkbox"/>	MINDENS=	0.010
<input checked="" type="checkbox"/>	DISCRETE=	3.000
<input checked="" type="checkbox"/>	CHECKER=	1
<input type="checkbox"/>	MMCHECK=	0

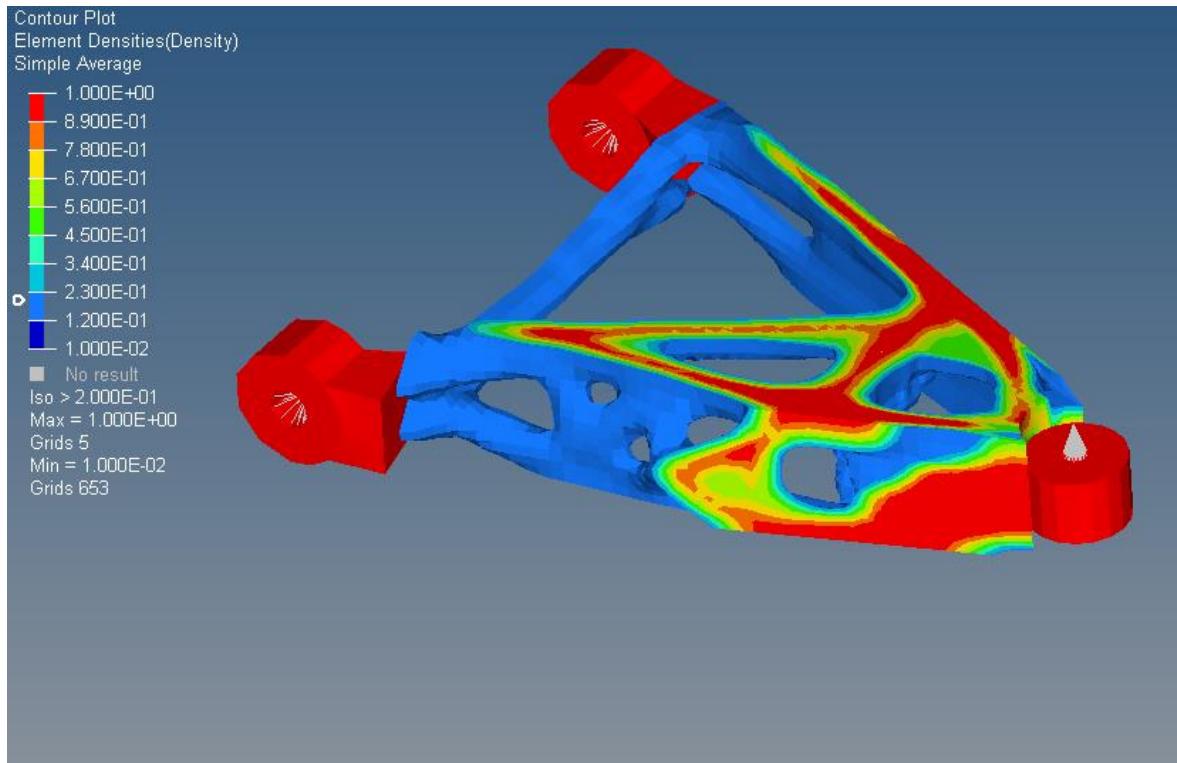
**OBJTOL:** 0.5% change in the objective function

<input checked="" type="checkbox"/>	OBJTOL=	0.005
<input type="checkbox"/>	DELSIZ=	0.500
<input type="checkbox"/>	DELSHP=	0.200
<input type="checkbox"/>	DELTOP=	0.500
<input type="checkbox"/>	GBUCK=	0
<input type="checkbox"/>	MAXBUCK=	10
<input type="checkbox"/>	DISCRT1D=	1.000

**DISCRETE:** Higher values decrease the number of elements that remain between 0 and 1.

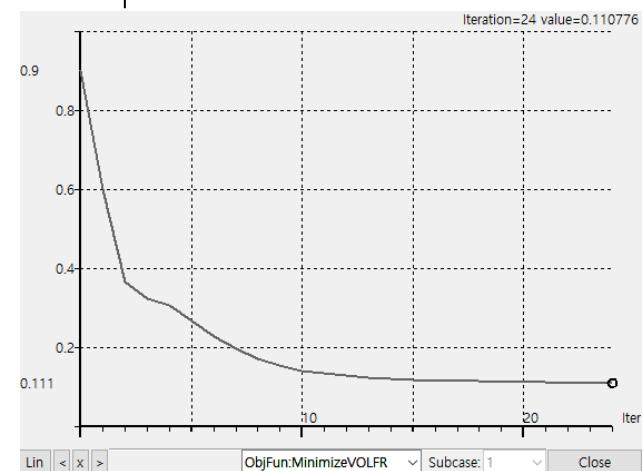
**CHECKER:** Checkerboard control option. (0 = no checkerboard control)

# 최적화 결과



1 결과 형상 확인

2 Iso > apply



Result type: Selection: Averaging method:

Element Densities (s) Components Simple

Density Resolved in: Variation < 30 (%)

Layers: System Averaging Options...

Use corner data Use tracking system Use Contour Settings

Show midside node results Apply

Current value: 0.2

0.00999999885 1

Increment by: 1

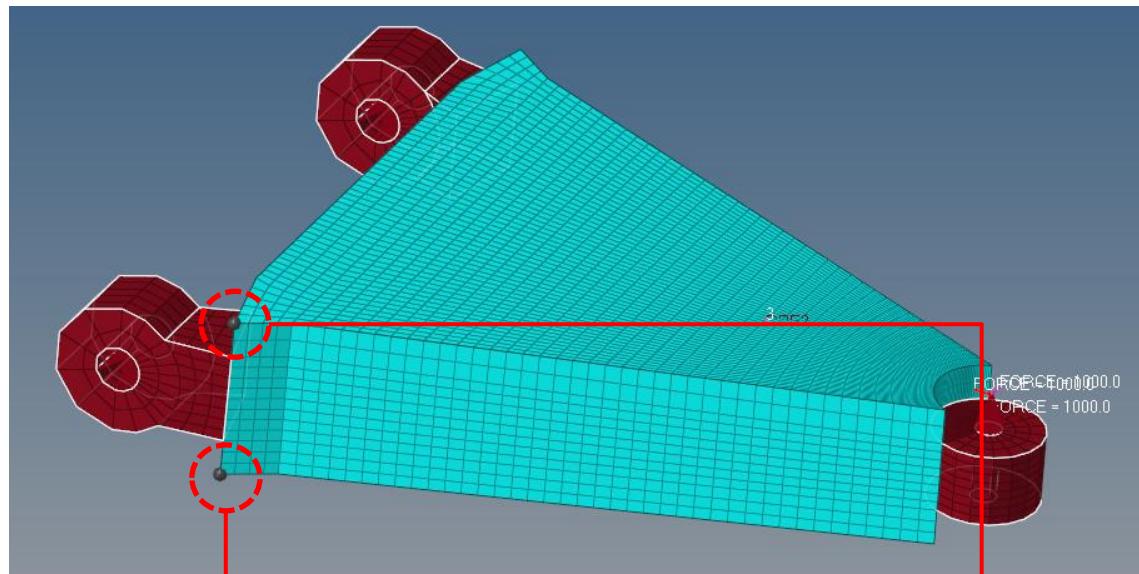
Show values: Above Color

# 제조 조건 추가

- Topology Optimization Manufacturability

- Member Size Control
- Draw Direction Constraints
- Extrusion Constraints
- Pattern Repetition
- Pattern Grouping
- Combine Pattern Repetition and Grouping

# 제조조건 입력



- create
- update
- parameters
- draw
- extrusion
- pattern grouping
- pattern repetition

desvar =	s o l i d	<input type="checkbox"/> no hole
draw type:	single	<input type="checkbox"/> stamp
	anchor node	first node



Single draw direction



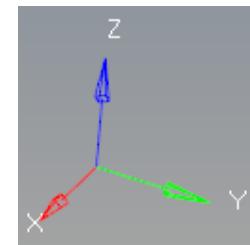
Dual draw direction



Analysis > optimization > topology > draw

Draw direction  
: First node > Anchor node

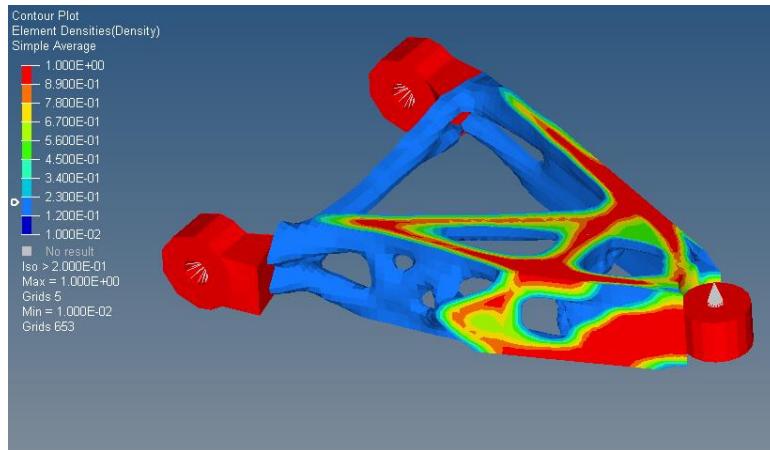
Z방향



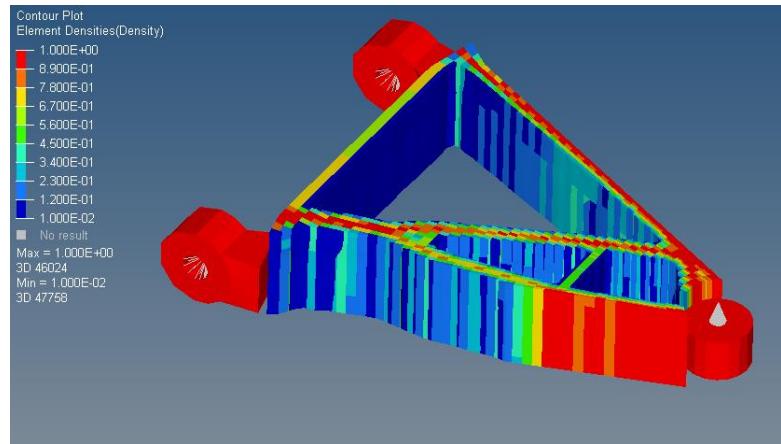
obstacle:  
props

- nondesign
- design

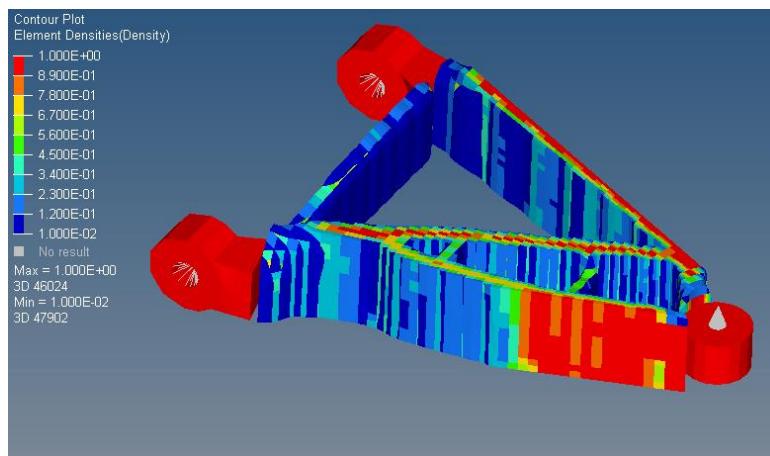
# 최적화 결과 비교



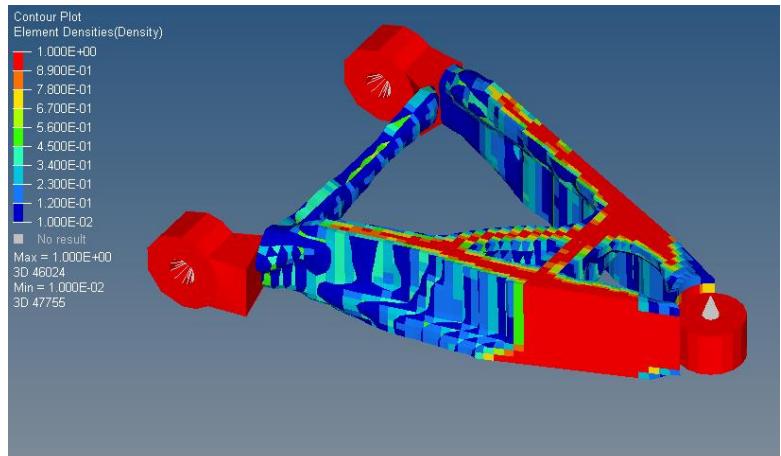
제조조건 없음(69쪽)  
Obj = 0.1107



Extrusion(z), no twist  
Obj = 0.1913



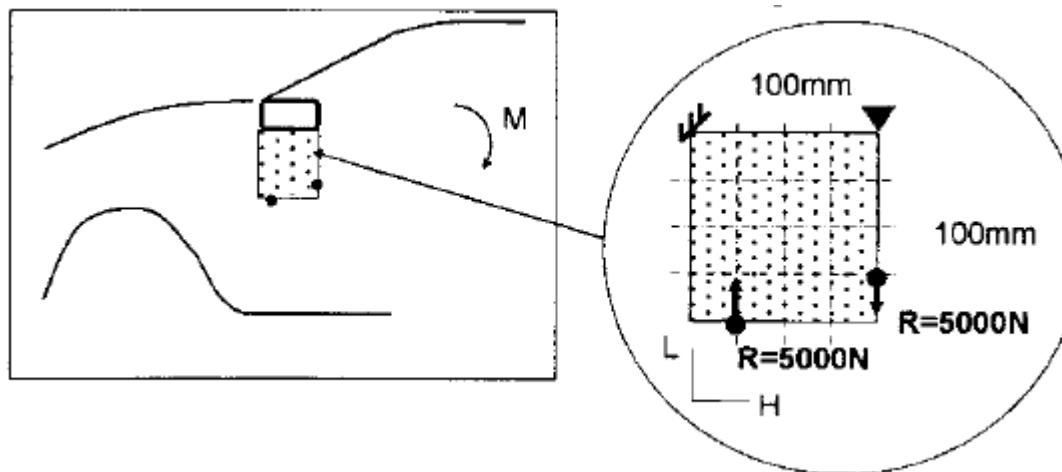
Draw single(z)  
Obj = 0.1836



Draw split(z)  
Obj = 0.1400

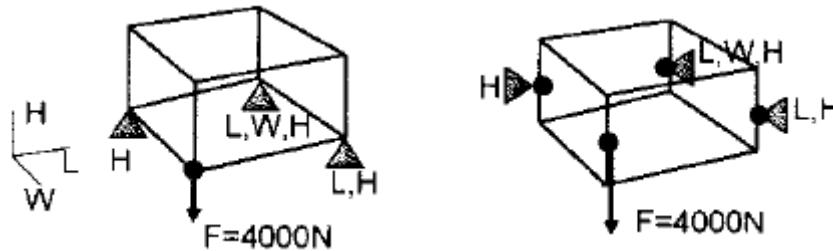
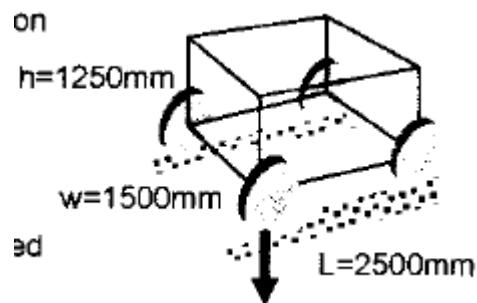
# 숙제: 2D 문제

- The steering column bracket holds the steering column at two points (the solid black circle above). When the maximum moment is applied to the steering column, the bracket must react loads at the attachment R as shown.
- Determine the optimal shape of the steel bracket to maximize the stiffness under loads R. The bracket is flat ( $w=0$ ) and at most 100mm x 100mm



# 숙제: 3D 문제

- The van shown is supported on three wheels with the fourth wheel unsupported. This condition applies a force downward at the left front suspension ( $F=4000N$ ). We wish to maximize the stiffness under this load condition for a fixed volume of structural material. The structure is made of a set of interconnected steel beams which are enclosed by the area shown.
- Determine the optimal shape for the four conditions shown below.



Suspension attachment: (1) at corners (2) mid-way up edge

