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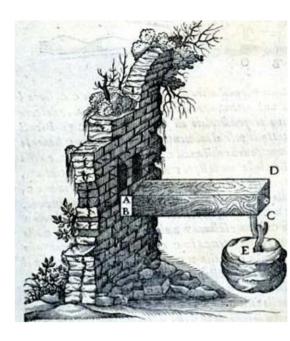
- What is data?
- Machine learning databases
- Terminology
 - Data preparation, Data modality, Data fidelity
- Data formats and sources
 - Experiments, Imaging, Sensing, Modeling and simulation
- Examples
 - Diamond data for feature-based pricing
 - Data collection from indentation testing

Data

- Key input for mechanistic data science
- Where does the data come from? It can come from many sources and in many formats. → multimodal data collection and generation
 - Physical observation: very costly and difficult to control independent variables
 - Modern computer HW and SW: simulate the physical experiments and generate further complimentary data
- Efficient data collection and management through a database
 - Expedite the problem-solving timeline → Help in rapid decision making
- Goal of mechanistic data science (MDS)
 - Mining the data intelligently to extract the science
 - Combining data and mechanisms for decision making

Data is the central piece for science

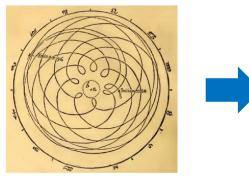
- Question: how are forces transmitted by structural members?
- Galileo's approach:
 - Data collection: performed many experiments on how <u>size and shape</u> of structural members affects their ability to carry and transmit loads
 - Observations: as length of a beam increases, its strength decreases, unless you increase the thickness and breadth at an even greater rate
 - Science: This led Galileo to recognize what we now call the <u>scaling</u> <u>problem</u>, there are limits to how big nature can will break under their own weight.
 - deflction: $\delta = \frac{FL^3}{3EI}$ This formula to calculate deflection of cantilever beams works for macroscopic beams made with all materials, size, shape and loads



Data is the central piece for science

Evolution of scientific discovery: from data to empiricism to mechanism





Kepler's three laws of planetary motion (1609-1619)

- The Law of Orbits
- The Law of Areas
- · The Law of Periods

 Newton's Laws of Motion (1687)

$$\begin{cases} F = ma \\ F = \frac{GM_1M_2}{r^2} \end{cases}$$

Science

Data

- Physical observation of the system
- Basis of finding system's governing mechanism

Mechanism

- Empiricism to mechanism
- Helps understanding underlying theory for new scientific discovery



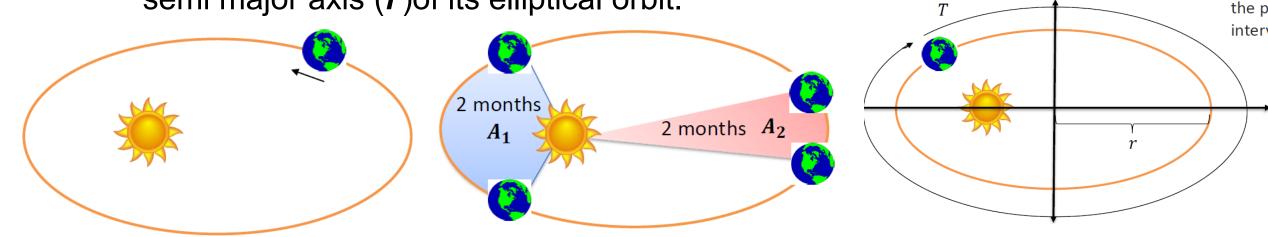
 Physical law (e.g., Newton's law of gravitation)

Mechanistic data science is the hidden link between data to science

Kepler's Law (Data to Mechanism)

- First law (law of orbits): Each planet revolves around the sun in an elliptical orbit with the sun situated at one of the two foci.
- Second law (law of areas): The real velocity of a planet around the sun remains constant, OR, The radius vector drawn from the sun to the planet sweeps out equal areas in equal intervals of time.

Third law (law of periods): The square of the time period period(*T*)of revolution of a planet around the sun is proportional to the cube of the semi major axis (*r*)of its elliptical orbit.



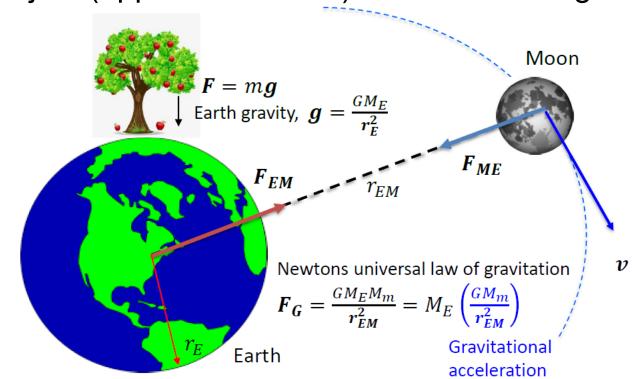
Mechanism to Science: Discovery of gravity

Newtons universal law of gravitation

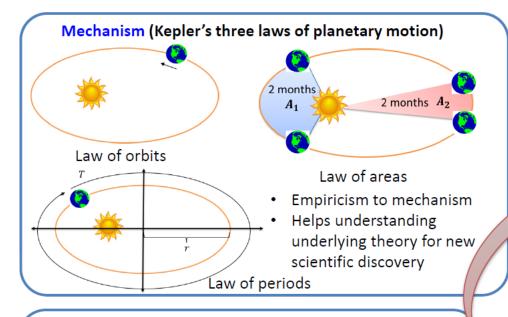
 Every point mass attracts every single other point mass by a force acting along the line intersecting both points. The force is proportional to the product of the two masses and inversely proportional to the square of the distance between them.

Force on a falling object (apple from a tree) in earth due to gravity is

given by F = mg



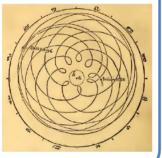
Discovery of gravitation from planetary motion data



Data (Planetary motion data)

Physical observation of the system
 Basis of finding

system's governing mechanism

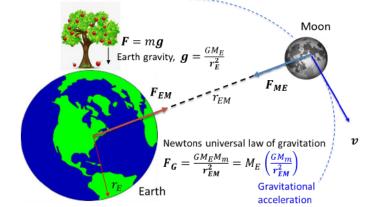


Mechanistic
Data Science
for decision
making

Mechanistic data science is the hidden link between data to science.

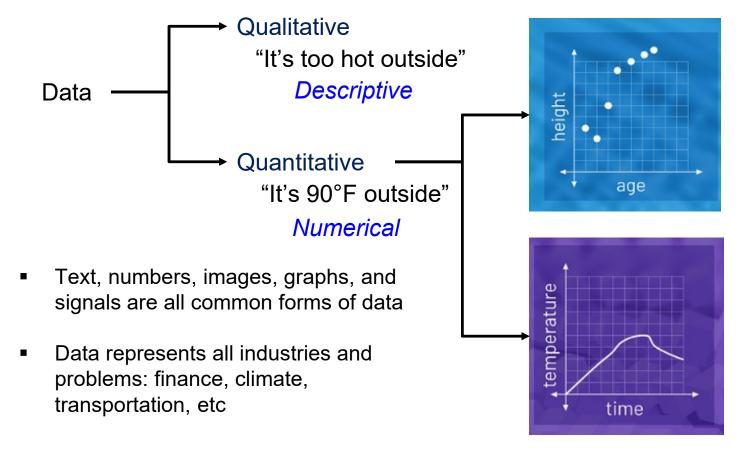
Science (Universal law of gravitation)

• Physical law (e.g., Newton's law of gravitation)



What is Data?

Data: collection of information (numbers, words, measurements, observations) or descriptions of things



Counted data

Discrete data can only take certain values (ex. only whole numbers)

7 data points = 7 people. You can't measure height for "7.3" people.

Measured data

Continuous data can take any value (within a range)

Temperature can take any value within Earth's range. It changes continuously, forming an infinite curve.

Common Databases for Machine Learning Applications

 Database: organized collection of data, generally stored and accessed electronically from a computer system

Kaggle (www.kaggle.com)

- Machine learning datasets
- Open source
- Anyone can upload data
- Wide range of topics

NIST (National Institute of Standard &

Technology) (https://materialsdata.nist.gov/)

Materials physical testing database

NCDC (National Climate Data Center)

(https://www.ncdc.noaa.gov/cdo-web/)

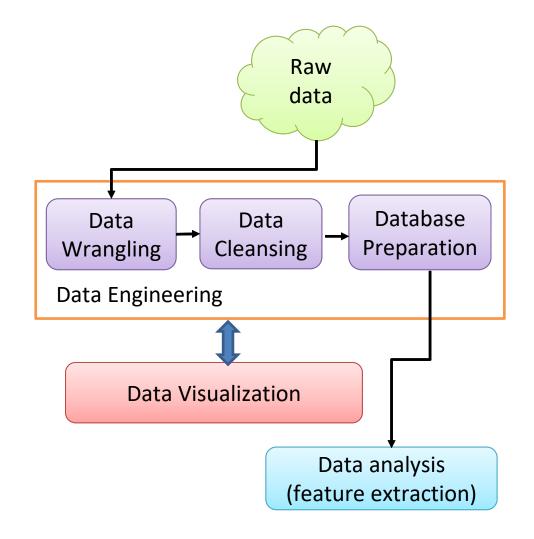
- Weather and climate database
- Daily weather data
- Local climate data
- Marine data

Materials Project (https://materialsproject.org/)

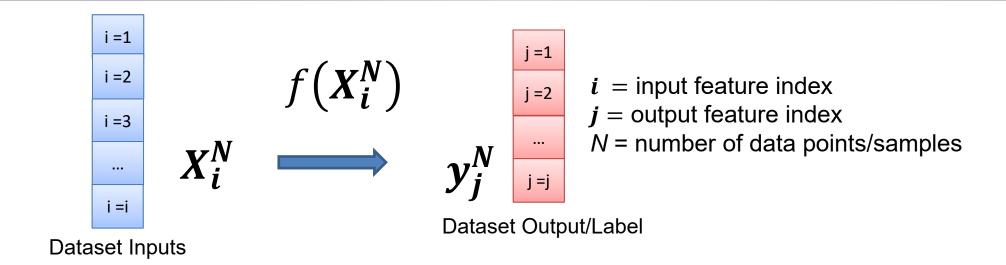
- Materials database
- Materials data for : 144,595 inorganic compounds
- 63,876 molecules
- 530243 nanoporous materials

Data Preparation for Analysis

- Raw data: collected from the source directly
- Data wrangling: mapping and transforming raw data to another format for machine interpretation (ex. map Yes/No to 1/0)
- Data Formatting: formatting data for consistency (ex. formatting text data with labels)
- Data Cleaning: providing attributes to missing values and removing unwanted characters from the data
- Database preparation: adding data from 1+ sources to build your own database
- Feature Extraction
 - Identification of important features in the data
 - Determined with human expertise



Dataset for Machine Learning (1)

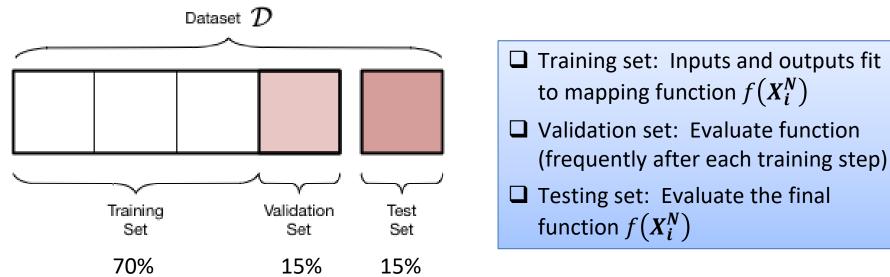


- $f(X_i^N)$ maps input X_i^N to output y_j^N .
- Machine Learning Goal = find the functional form $y_j^N = f(X_i^N)$
 - For Kaggle diamond dataset:
 - i=1...9 (Carat, Cut, etc.)
 - j=1 (Price)
 - N=53,940 (number of diamonds sampled)

Dataset for Machine Learning (2)



- The dataset is divided into training (70%), validation (15%), and testing (15%) sets to find the functional relationship and confirm it is the **best possible fit**
- This process is **iterative**. The model is repeatedly trained, validated, and trained
- Final performance on the testing set is evaluated when function error is minimal



Example: How can we identify a high quality diamond at a reasonable price?

1. The Pink Star



Image Source: Cosmopolitan Italia

Price: \$71 million

Sold: April 2017 at Sotheby's Auction

Carat Weight: 59.6 carats

Color: Pink

4. The Princie Pink Diamond



Image Source: DailyMail.co.uk **Price:** \$39.3 million

Sold: April 2013

Carat Weight: 36.45 carats

Color: Pink

2. Oppenheimer Blue Diamond



Image Source: Christie's **Price:** \$57.5 million Sold: May 2016

Carat Weight: 14.62 carats

Color: Blue

5. The Orange



Image Source: NY Post **Price:** \$35.54 million
Sold: November 2013

Carat Weight: 14.82 carats Color: Orange

3. Graff Vivid Pink Diamond



Image Source: Diamondhistorygirl

Price: \$46 million Sold: November 2010

Carat Weight: 24.78 carats

Color: Pink

6. The Largest Diamond Ever Sold



Image Source: CNBC

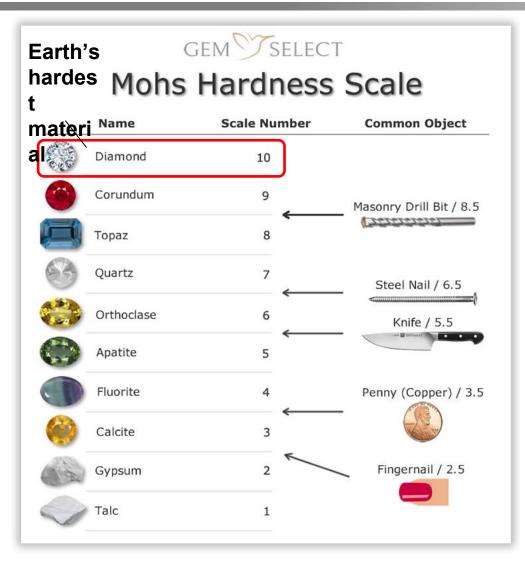
Price: \$30.6 million

Sold: Christie's in 2013

Carat Weight: 118.28 carat

Color: Colorless

Mohs Scale of Hardness



- German mineralogist Frederick Mohs (1773-1839)
- How to Perform the MOHS Test?
 - Scratch it!

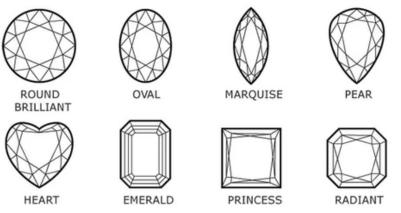


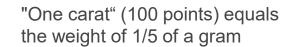
https://geology.com/minerals/mohs-hardness-scale.shtml

https://www.gemselect.com/gem-info/gem-hardness-info.php

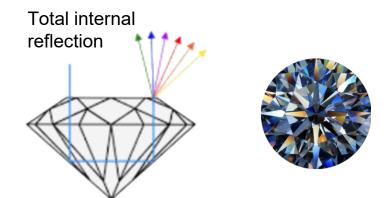
Features used to Characterize Diamonds

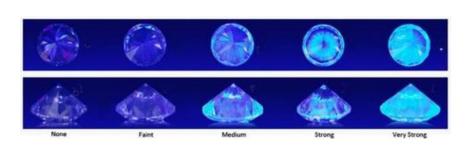
- 1. SHAPE
- 2. SIZE (carats)
- 3. CLARITY
- 4. COLOR
- 5. CUT
- BRIGHTNESS
- 7. FIRE (dispersion)
- 8. SPARKLE
- 9. POLISH
- 10. SYMMETRY
- 11. FLUORESCENCE
- 12. DURABILITY
- 13. LUSTER





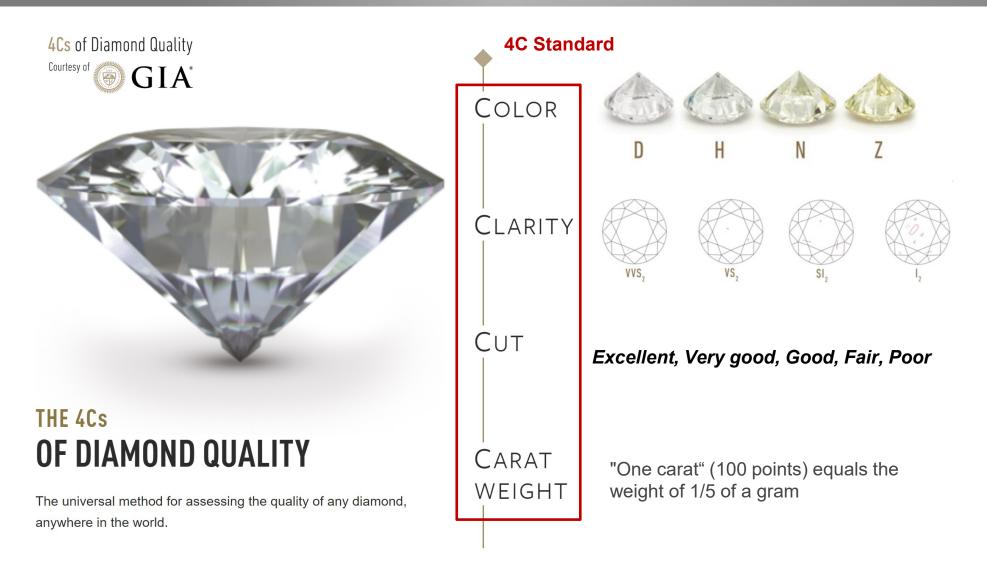






Data Science focuses on quantifiable features

Different features can represent the same problem



Example: Diamond Data for Feature-based Pricing

Kaggle (Datasets/Diamonds)

53,940 diamonds with 10 features

	carat	cut	color	clarity	depth	table	price	Х	у	Z
1	0.23	Ideal	Е	SI2	61.5	55	326	3.95	3.98	2.43
2	0.21	Premium	Е	SI1	59.8	61	326	3.89	3.84	2.31
3	0.23	Good	Е	VS1	56.9	65	327	4.05	4.07	2.31
4	0.29	Premium	I	VS2	62.4	58	334	4.2	4.23	2.63
5	0.31	Good	J	SI2	63.3	58	335	4.34	4.35	2.75
6	0.24	Very Good	J	VVS2	62.8	57	336	3.94	3.96	2.48
7	0.24	Very Good	I	VVS1	62.3	57	336	3.95	3.98	2.47
8	0.26	Very Good	Н	SI1	61.9	55	337	4.07	4.11	2.53
9	0.22	Fair	Е	VS2	65.1	61	337	3.87	3.78	2.49
10	0.23	Very Good	Н	VS1	59.4	61	338	4	4.05	2.39

Price: (\$326--\$18,823)

Carat: (0.2--5.01)

Cut: (Fair, Good, Very Good, Premium, Ideal)

Color: (J (worst) to D (best))

Clarity: (I1 (worst), SI2, SI1, VS2, VS1, VVS2, VVS1, IF (best))

Size in x direction in mm (0--10.74) Size in y direction in mm (0--58.9) Size in z direction in mm (0--31.8)

Depth: z / mean(x, y) = 2 * z / (x + y) (43--79) (%)

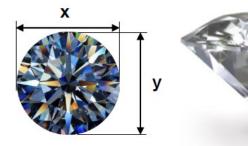
Table: width of top of diamond relative to widest point (43--95) (%)

Color (D, E, F, G, H, I, J) \rightarrow (1, 2, 3, 4, 5, 6, 7)

D: colorless ~ Z: light yellow or brown

Cut Rating	Numerical value
Premium	1
Ideal	2
Very Good	3
Good	4
Fair	5

Clarity Rating	Numerical value
IF—Internally Flawless	1
VVS1,2—Very, Very Slightly Included 1,2	2
VS1,2—Very Slightly Included 1,2	3
SI1,2—Slightly Included 1,2	4
I1—Included 1	5





Example: Moneyball

- Kaggle (Datasets/Moneyball)
 - MLB statistics 1962-2012
 - Billy Beane and Paul DePodesta, Oakland Athletics, 2002
 - 1,232 data with 15 features
 - Player: Batting average (BA), runs batted in (RBI)
 - Win 95 games to make the playoffs, score 133 more runs than opponents
 - On-base percentage (OBP), slugging percentage (SLG)=(1B+2B*2+3B*3+HR*4)/AB, on-base plus slugging (OPS)=OBP+SLG

Team	League	Year	RS	RA	W	OBP	SLG	ВА	Playoffs	RankSeason	RankPlayoffs	G	OOBP	OSLG
ARI	NL	2012	734	688	81	0.328	0.418	0.259	0			162	0.317	0.415
ATL	NL	2012	700	600	94	0.32	0.389	0.247	1	4	5	162	0.306	0.378
BAL	AL	2012	712	705	93	0.311	0.417	0.247	1	5	4	162	0.315	0.403
BOS	AL	2012	734	806	69	0.315	0.415	0.26	0			162	0.331	0.428
CHC	NL	2012	613	759	61	0.302	0.378	0.24	0			162	0.335	0.424
CHW	AL	2012	748	676	85	0.318	0.422	0.255	0			162	0.319	0.405

Example: Data Collection from Indentation Testing

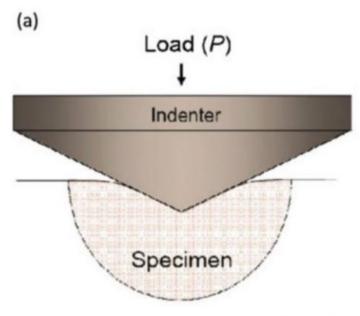
Mechanistic Data Science
Applications: Materials Engineering



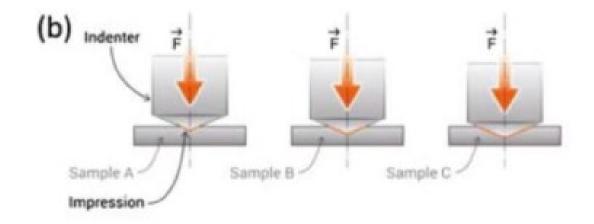
- Indentation testing: material testing for hardness
- Hardness: resistance to penetration of a hard indenter (related to material strength)
- Significance
 - Testing is simple, fast, relatively inexpensive, and not destructive
 - Hardness is closely related to critical mechanical properties: strength, ductility, and fatigue resistance

More plausible at small scales then tensile test

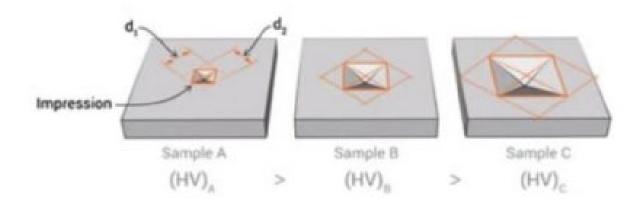
Example: Data Collection from Indentation Testing



Parameter	Berkovich	Cube-corner	Cone	Spherical	Vickers
Shape		A		0	X
C-f angle Projected	65.35°	35.264°	_	_	68°
Contact area	$24.5600d^2$	$2.5981d^2$	πa^2	πa^2	24.5044d ²

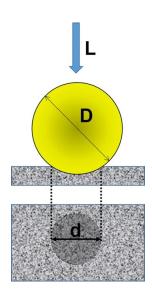


Measurement of impression diagonals



Indentation Tests: Vary by Sample Size and Shape

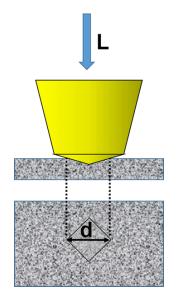
Macroindentation



Brinell macrohardness test

- Applied load > 1kgf
- Example: Vickers, Brinell,
 Knoop, Janka, Meyer,
 Rockwell, Shore hardness test

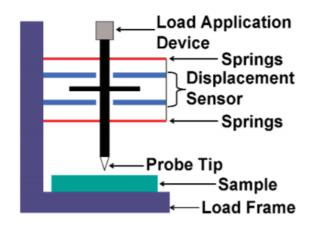
Microindentation



Vicker *microhardness* test

- Applied load = 1~1000 gf
- Example: Vicker, Knoop, microhardness test

Nanoindentation



Nanoindentation test

- Also known as instrumented indentation
- Applied load < 1gf
- Material testing at micro and nanoscale

Mark, J. Res. Natl. Inst. Stand. Technol. 108, 249-265 (2003)
Broitman, E., 2017, *Tribology Letters*, 65 (1), 23

Calculating Hardness from Load-Displacement Data

- What data we collect from indentation test?
- Hardness is calculated with the maximum applied load and the indenter contact area

P = applied load

h = indentation depth

S = slope of unloading curve

C = curvature of load-displacement curve

 P_m = maximum load

 h_m = maximum indentation depth

 h_c = critical indentation depth (difficult to measure and must be calculated)

A =contact area (depends on indenter shape)

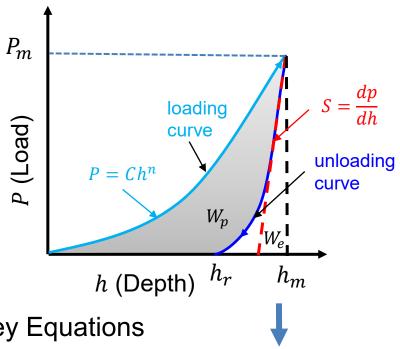
H = hardness (GPa)

E = elastic modulus (GPa)

 ε = constant (depends on indenter geometry)

 W_e = Elastic work done

 W_p = Plastic work done



Key Equations

•
$$h_c = h - \frac{\varepsilon P_m}{S}$$

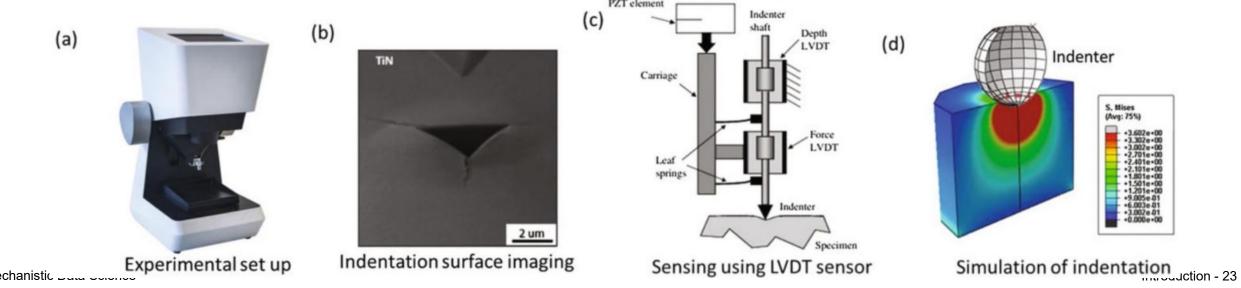
•
$$A = f(h_c) = 24.56h^2$$

•
$$H = \frac{P_m}{A}$$

•
$$E^* = \frac{s}{2h\beta} \sqrt{\frac{\pi}{24.56}}$$
 ($\beta = 1.034$ for Berkovich indenter)

Indentation Data from Different Sources

- Data modality: data from different sources (modes)
- Data sources
 - Experiment: Instrumented indentation
 - Imaging : Scanning Electron Microscope (SEM)
 - Sensors: Load and displacement sensing using Linear variable differential transformer (LVDT)
 - Modeling and simulation: Finite element, Atomistic simulation



Indentation Data from Different Sources

- Load-displacement data can be found through physical experiments and computer simulations
 - Both experiment and simulations produce the same indentation
 - Deviations in modality require data calibration

Nanoindentation Experiment and Imaging

Finite Element Method / Computer Simulation

Z-axis precision linear guide
Plezoelectric stack
Flexure hinge
Force sensor
Displacement sensor

Diamond indenter
Specimen
X-Y axis precision positioning stage

Stand column Foundation

Stand column Foundation

Finite Element Method / Computer Simulation

(a)

(b)

(c)

(c)

(d)

(d)

(e)

(e)

(e)

(e)

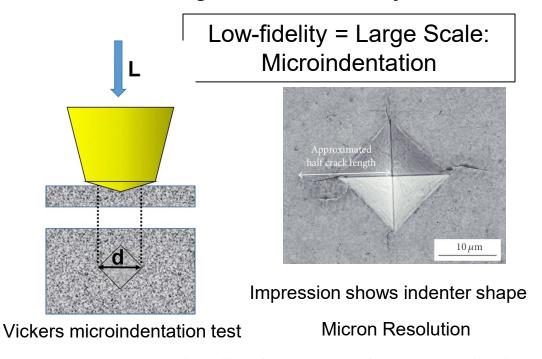
(f)

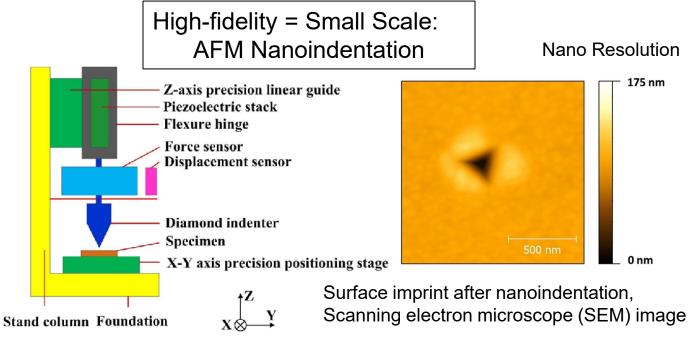
(iii)

(iii

Indentation Data at Different Scales

- Data Fidelity: Resolution of data
 - High fidelity data is more accurate, but expensive
 - Machine learning improves the accuracy of low fidelity data, translating it to high fidelity with less cost
 - High and low fidelity are relative





Indentation Database

Nanoindentation database summary:

Data Modality: Experimental and simulation data collected for each material

Material	Experiment	Computation	
Al-6061 alloy	7 experiment	2D FEM (Axisymmet each for conical inder	•
Al-7075 alloy	7 experiment	50,60,70,80°	ns for Berkovich indenter
3D printed Ti-6Al-4V alloys (six samples)	144 experiments for each sample	Not available	

^{*}Load-displacement curves are available for each experiment and simulation.

Input data

- Load-displacement curvature
- Indentation depth
- Indenter shape and size
- Maximum load
- Unloading curve slope

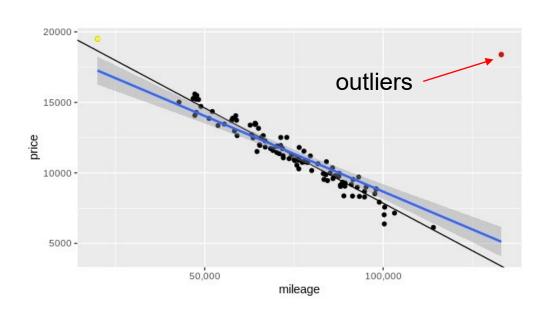
Output data

- Hardness
- Elastic modulus
- Yield strength

Lu, L., et al., Proceedings of the National Academy of Sciences, 2020, 117(13), 7052-7062. Database source: https://github.com/lululxvi/deep-learning-for-indentation

Working with Noisy Data and Outliers

- Noise in the data is very common
- Source of noise: Human error in measurement, sensor fluctuation and so on
- Outliers are data coming from same source but vary significantly from other measurement



How do we know if this outlier to ignore or not?

- Regression model can give idea on the data trend and help identify outliers or noise from the data.
- Type of regression:
 - Least square method
 - Lasso regression
 - Ridge regression
 - Elastic net regression, etc.

Challenges: Data

Data on demand

- Do not have enough data to run an ML model
- Produce the data by using physics-based simulations
- Issue: extensible or adaptive sampling is critical

Data in hand

- Use of the historical data, stored in different places and formats created by different software versions
- Issue: reliability, need to be converted to metadata
 - Non-standard formats without proper access (op2, d3plot, bdf, ...)
 - Non-uniform data (shell, solid, mesh, time series, text, ...)
 - Inconsistent data (1d, 2d and 3d mixed)
 - Highly dirty data (oscillations, instability, ...)

Data in flight

- Internet of Things (IoT) sensors: large amounts of fast data from operation
- Issue: volume and quality of data

From Model-centric to Data-centric Al

Al System = Code + Data

Model-Centric Al

How can you change the model (code) to improve performance?

Data-Centric Al

How can you systematically change the data (inputs x or labels y) to improve performance?

Making it systematic: MLOps Model-centric view Data-centric view Collect what data you can, The consistency of the data is and develop a model good paramount. Use tools to enough to deal with the noise improve the data quality; this in the data. will allow multiple models to do well. Hold the data fixed and Hold the code fixed and iteratively improve the iteratively improve the code/model. data. Andrew

Homework #1: Data Plotting

Diamond

- Fig.1.12 price vs. (a) carat, (b) separated by cut
- Moneyball
 - Fig.3.10 (a) RS vs. BA, OBP, SLG, OPS, (b) W vs. BA, OBP, SLG, OPS

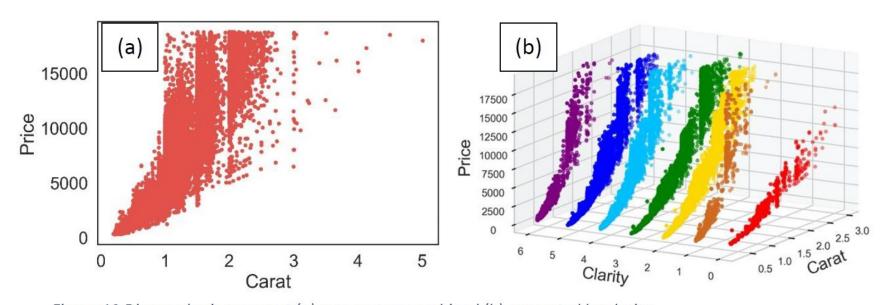


Figure 12 Diamond price vs carat (a) parameters combined (b) separated by clarity.