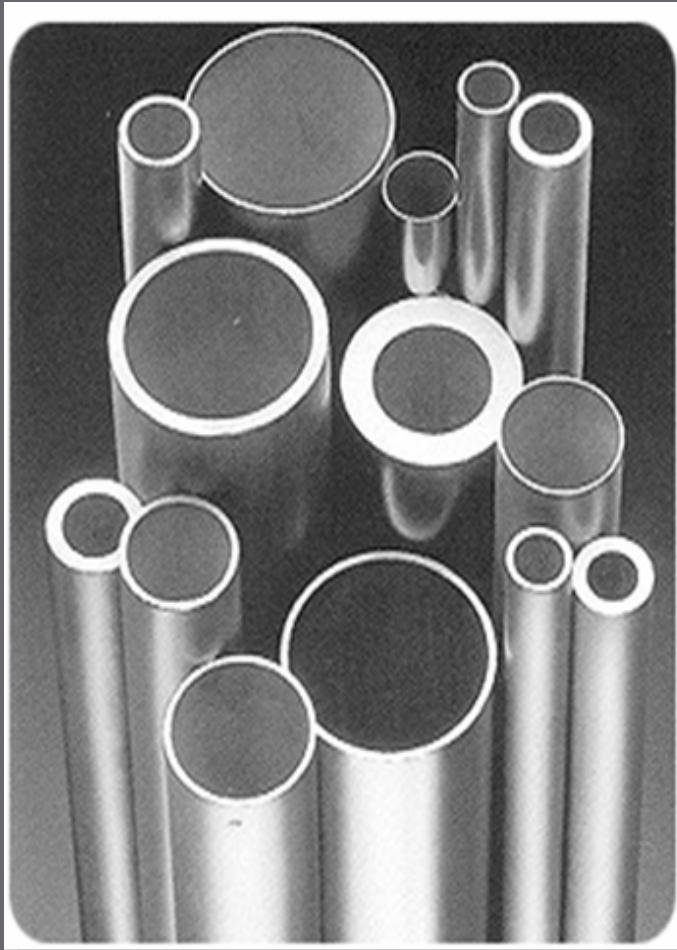


ECONOMICAL DESIGN OF BOILER PIPE



조 이름 :

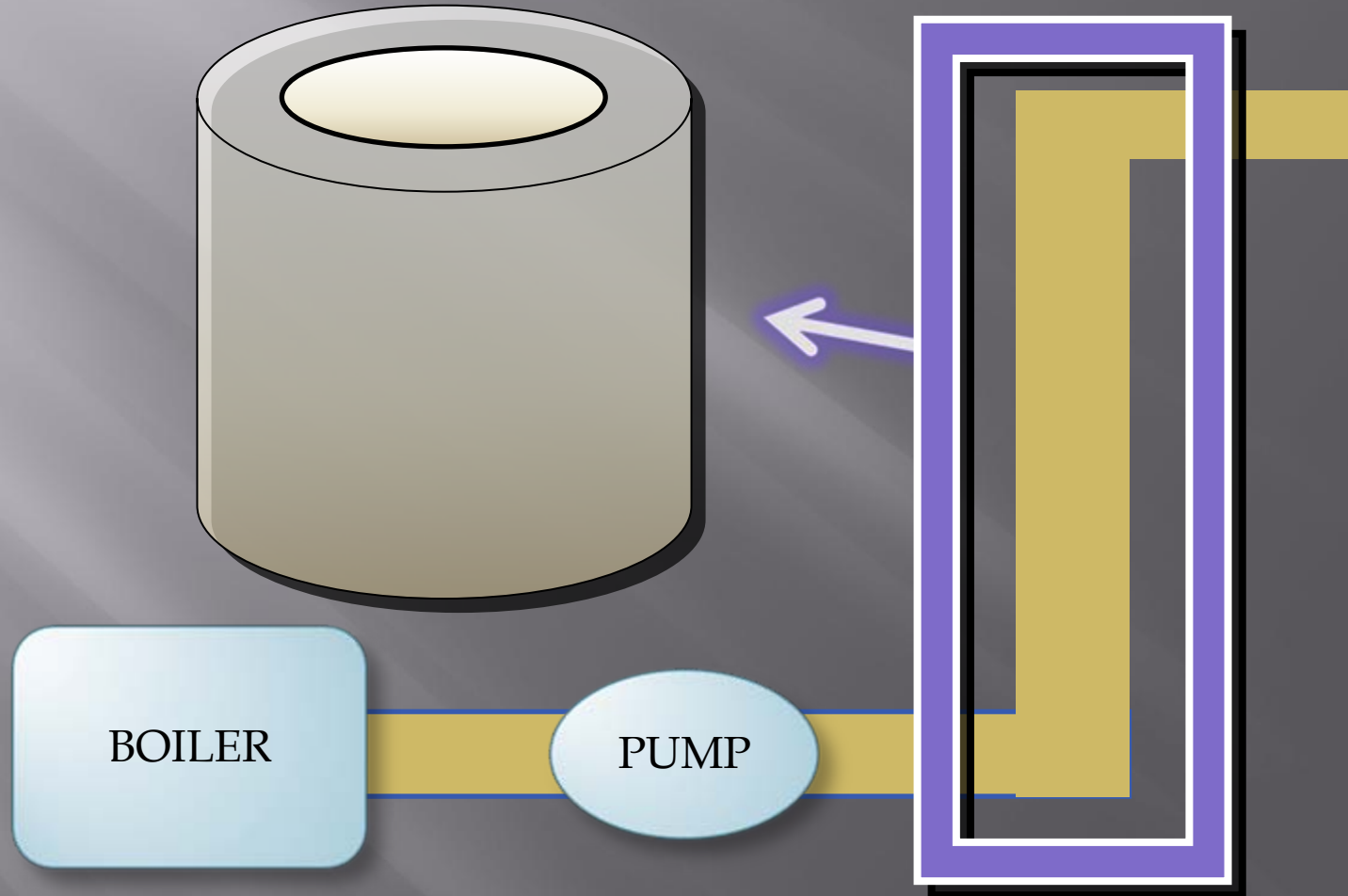
Opti-dea

2003006449 최경민

2003007475 염동진

2003008122 오세혁

SIMPLIFICATION



Formulation of Project #1

Step 1. Project Statement

- 아파트 20층 보일러 온수 공급주관
- 주관은 일반적으로 사용하는 탄소강관(KS D 3562)
- 주관의 가격은 재질의 부피, 유체의 손실과 관련
- 주어진 구속 조건을 충족하는 보일러 주관
- 가격 효율 비 최적화

Formulation of Project #2

Step 2. Data and Information Collection

1. Darcy-Weisbach Equation – by Fluid Mech.

$$z_1 + \frac{p_1}{\gamma} + h_s + \frac{v_1^2}{2g} = z_2 + \frac{p_2}{\gamma} + h_L + \frac{v_2^2}{2g}$$

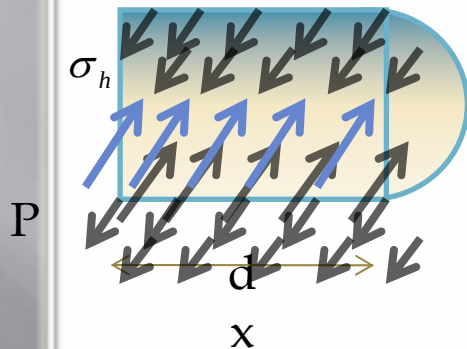
$$h_L = f \frac{L}{D} \frac{v^2}{2g} + K_L \frac{v^2}{2g}$$

$$f = \frac{0.3164}{N_{RE}^{1/4}} \quad (N_{RE} \leq 10^5)$$

$$f = 0.0032 + \frac{0.221}{N_{RE}^{0.237}} \quad (10^5 \leq N_{RE} \leq 3 \times 10^6)$$

Formulation of Project #3

2. Von – Mises criterion – by Mech. Of Materials

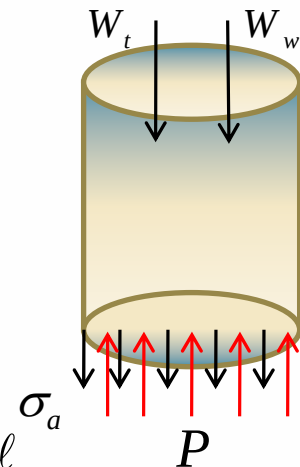


$$\sigma_1 = \sigma_h = \frac{PD}{2t}$$

$$P_{\max} \times \frac{\pi D^2}{4} - \sigma \pi (D+t)t - W_w - W_p$$

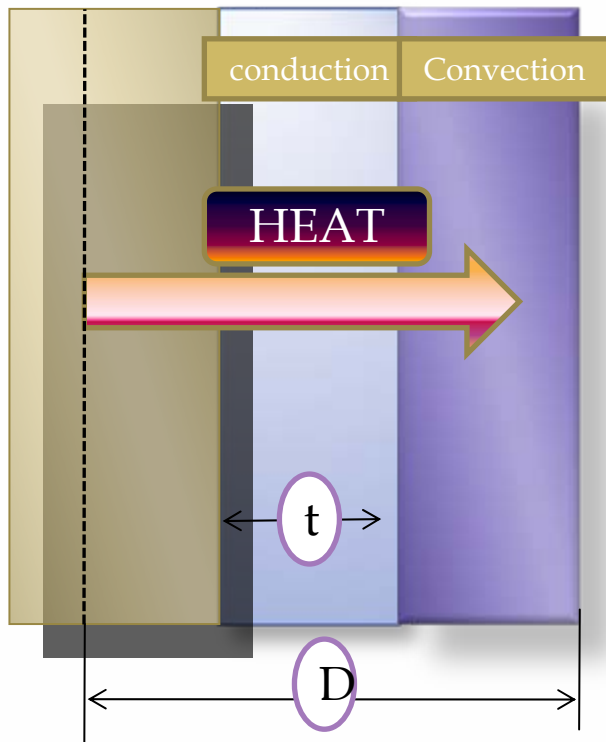
$$\sigma_2 = \sigma_a = \frac{D^2}{4t(D+t)} (P_{\max} - \gamma_w \ell) - \rho_p g \ell$$

$$\frac{S_y}{N} \geq \sqrt{\sigma_1^2 + \sigma_3^2 - \sigma_1 \sigma_3}$$



Formulation of Project #4

3. Heat Transfer Equation – by Heat Transfer.



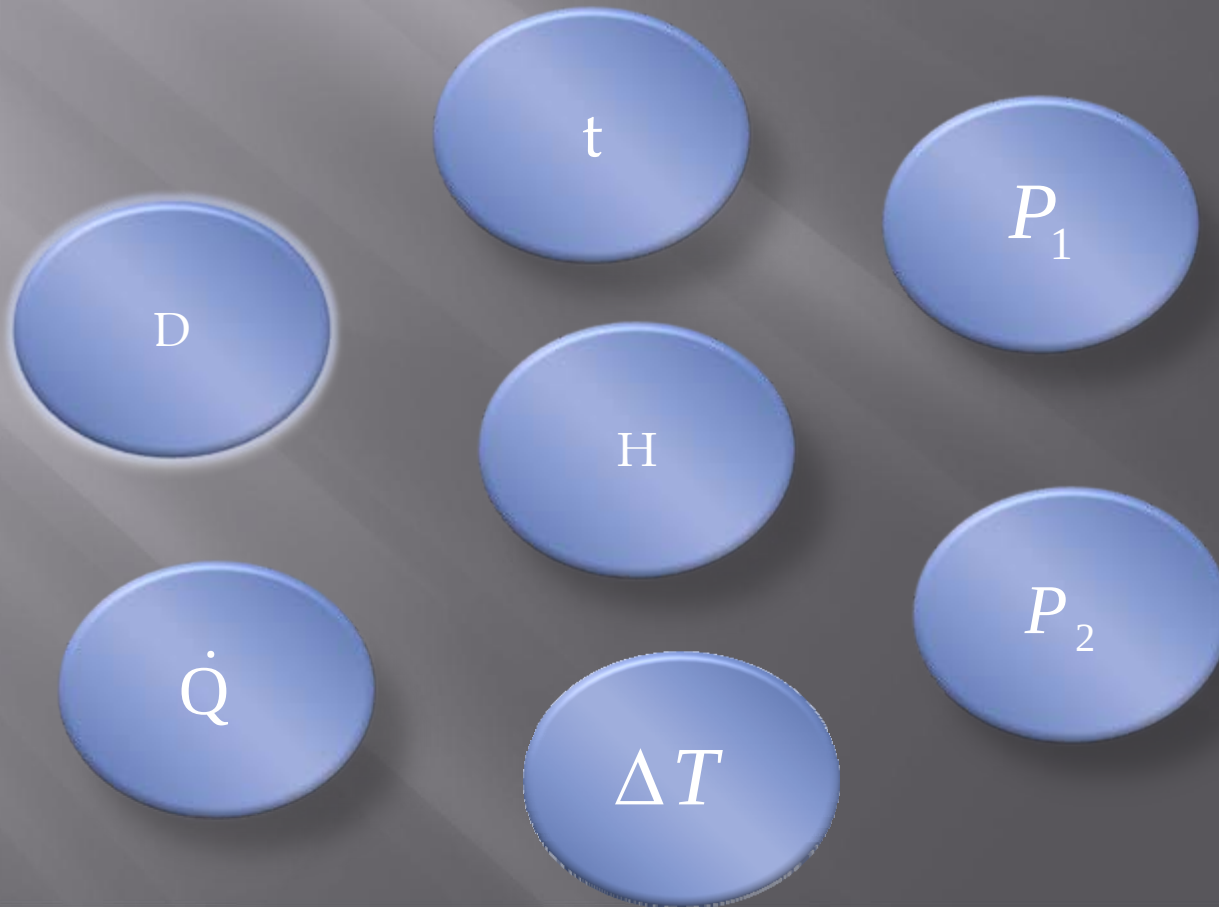
$$\dot{Q} = -kA \frac{dT}{dx}, \dot{Q} = hAdT$$

$$\dot{Q} = \frac{1}{\frac{\ln\left(\frac{D+2t}{D}\right)}{2\pi kL} + \frac{1}{2\pi(D+2t)Lh}}$$

$$\Delta T = \frac{\dot{Q}}{\rho C_p Q} \leq T_{allow}$$

Formulation of Project #5

Step 3. Identification of Design Variable



Formulation of Project #6

Step 4. Identification of a Criterion to Be Optimized

$$f = \frac{\text{유효가격}}{\text{공급가격}} = \frac{(C_p \rho_w Q \Delta T - \dot{Q}) t \times \alpha}{a \rho_p \pi (D+t) t \ell + C_p \rho_w Q \Delta T \times t \times \alpha}$$

유효공급연료비

초기설치비

총공급연료비

$$\alpha = \left| \frac{\text{won}}{\text{Jule}} \right| = 3.05 \times 10^{-6} \text{ won / Jule}$$

a : 강관가격/질량

Formulation of Project #7

Step 5. Constraint.

- $g_1 : (z_2 - z_1) - H + h_L + 60 \leq 0$

$$h_{1-1} = 7.783 (10^{-4}) \frac{Q^{1.75}}{D^{4.75}} + 0.0879 \frac{Q^2}{D^4} \quad \left(\text{at } \frac{Q}{D} \leq 0.0786 \right)$$

$$h_{1-2} = \frac{Q^2}{D^5} \left[2.644 (10^{-4}) + 6.527 (10^{-4}) \left(\frac{D}{Q} \right)^{0.237} \right] + 0.0879 \frac{Q^2}{D^4}$$

$$\left(\text{at } 0.0786 \leq \frac{Q}{D} \leq 2.357 \right)$$

- $g_2 : \sqrt{\sigma_1^2 + \sigma_2^2} - \sigma_1 \sigma_2 - 33.33 (10^6) \leq 0$

- $g_3 : \frac{22600 (D + 2t) \Delta T}{(D + 2t) \ln \left(\frac{D + 2t}{D} \right) + 8} - 1 \leq 0$

Formulation of Project #8

Step 5. Constraint.

- $g_4 : 0.393D^2 - Q \leq 0$
- $g_5 : Q - 1.571D^2 \leq 0$
- $g_6 : -D \leq 0$
- $g_7 : -t \leq 0$
- $g_8 : -Q \leq 0$
- $g_9 : -P_{1,2} \leq 0$
- $g_{10} : -H \leq 0$

$$\Leftrightarrow h: Q = VA \rightarrow V = \frac{Q}{A} = \frac{4Q}{\pi D^2} = 1.273 \frac{Q}{D^2}$$

Estimate by Matlab

GRAPHIC
METHOD

