

Optimum Design

Project 2

철도 레일 설계 최적화

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2003007709 최봉진

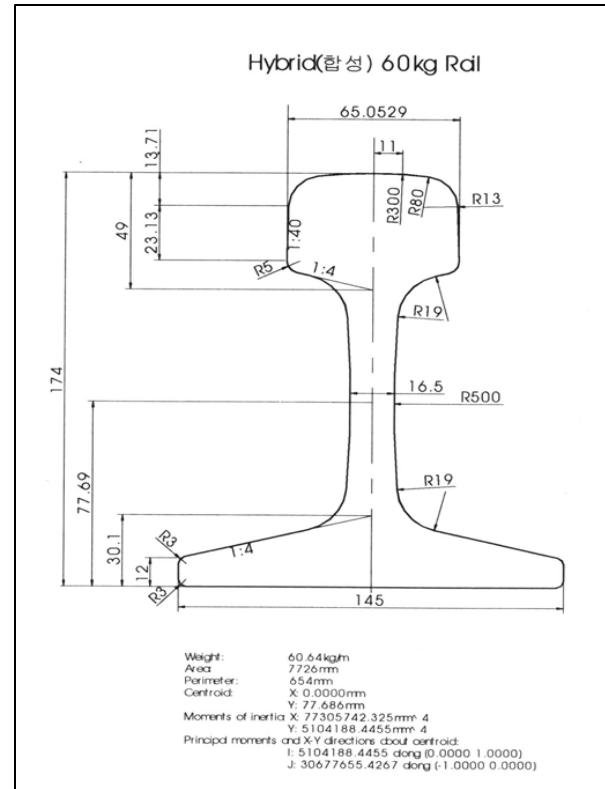
2004006378 이노훈

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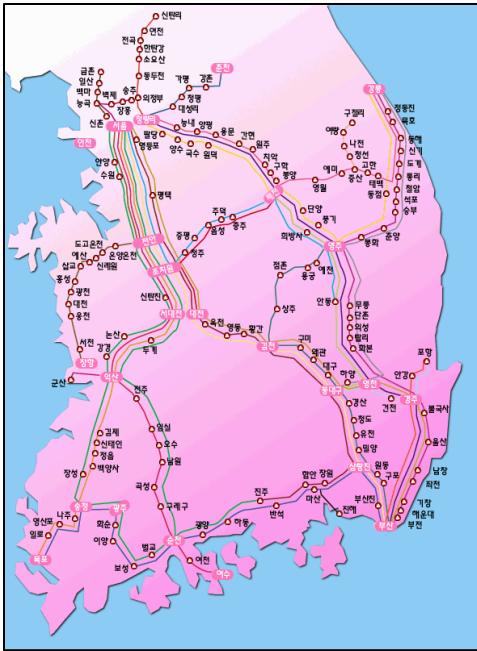
Problem

- 철도 레일 설계 최적화



Formulation

• Step 1. Project/Problem Statement



3380 km (2004년 기준)

열차는 전세계 어느 곳에서나 찾아볼 수 있는 가장 효율적인 운송수단이다.

레일의 올바른 설계를 위해서는 실험에 의하여 결정되는 것이 대부분이나 최적화 기법을 사용하여 레일의 단면을 설계하고 기존 설계와 얼마나 일치하는지 비교해 본다.

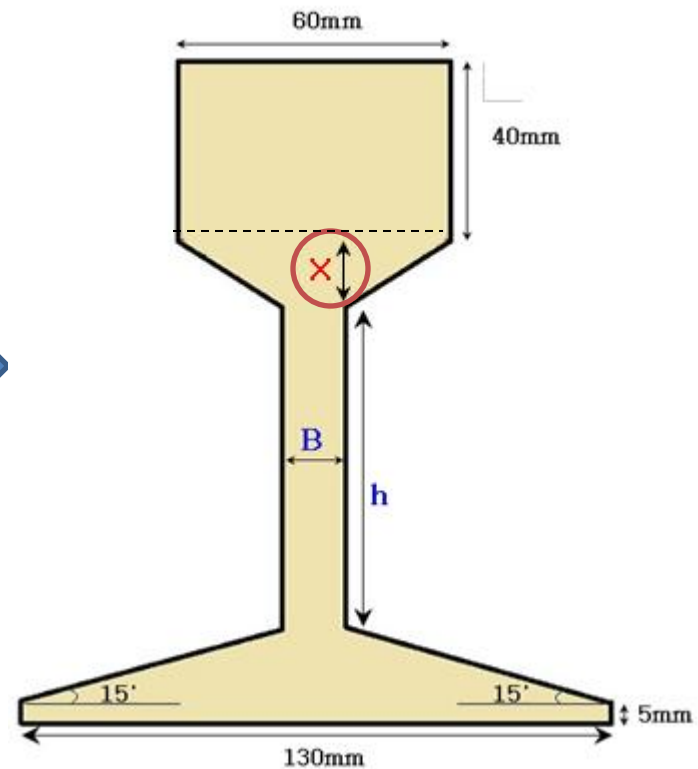
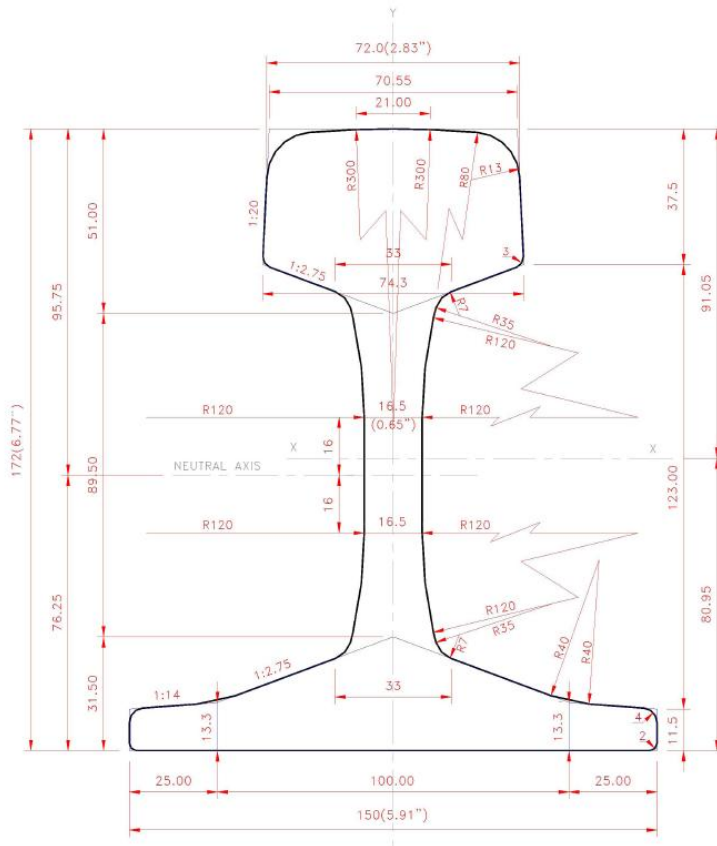
Formulation

- **Step 2. Data and Information Collection**

KS60 Property		
Yield Strength	Tension	900 MPa
	Shear	350 MPa
Elasticity		200 GPa
Thermal Expansion Coefficient		$12 \cdot 10^{-6} \text{ m/m}^\circ\text{C}$
Area		7750 mm ²

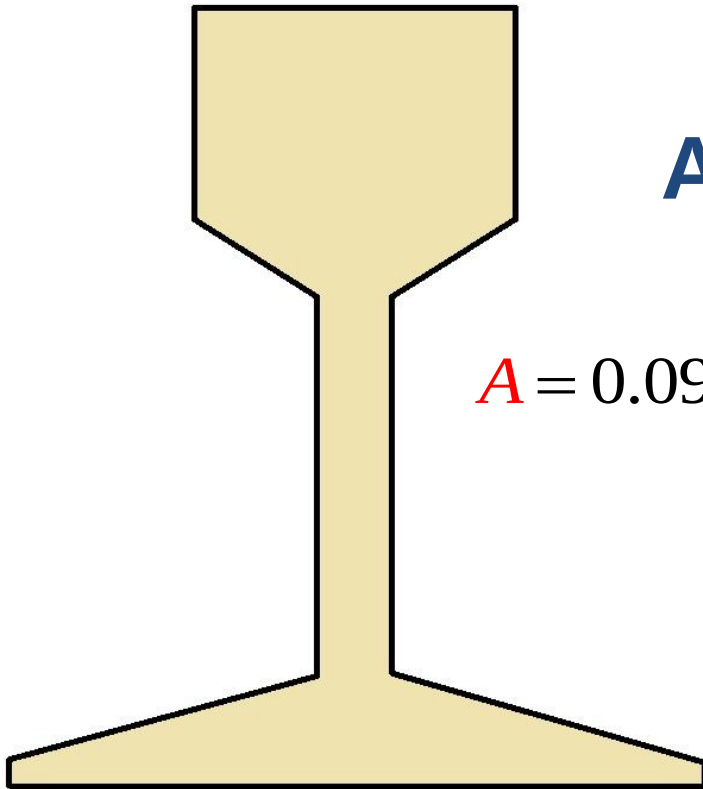
Formulation

- Step 3. Identification/Definition of Design Variables



Formulation

- Step 4. Identification of a Criterion to be optimized

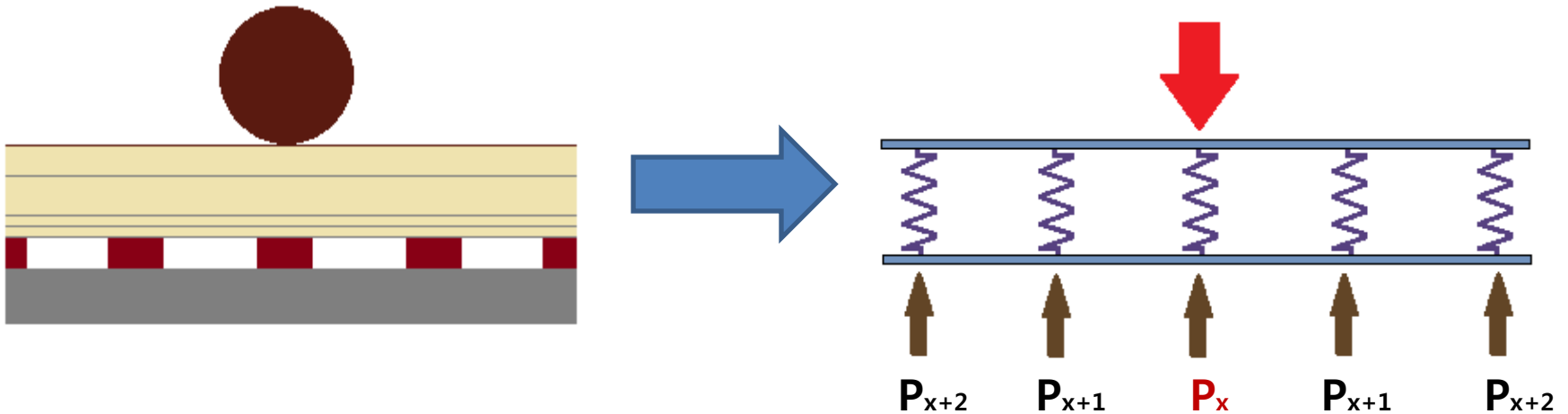


Area minimize

$$A = 0.0938b^2 + 0.0087b + bh + 0.5bx + 0.0668$$

Formulation

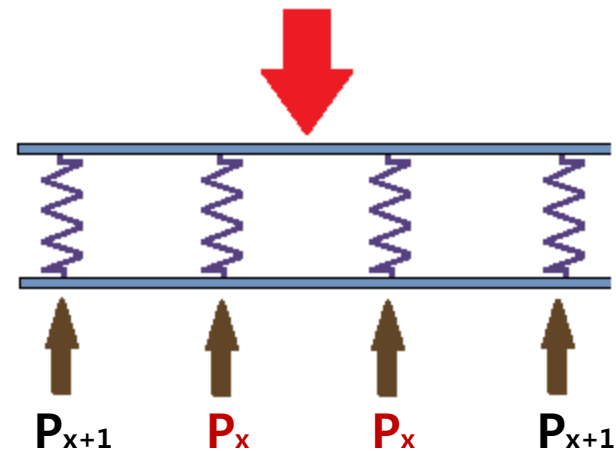
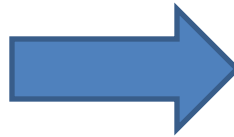
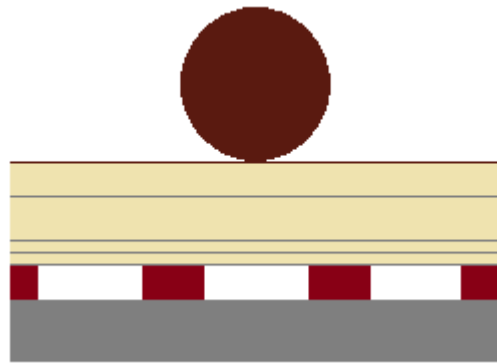
- Step 5. Identification of Constraints



$$P_1 = \int_0^a ky dx = \frac{W}{2} [1 - \phi(\beta a)] \quad \left(\text{where } \phi(x) = e^{-x} \cos x, \quad a = \text{침목간격}, \quad \beta = \sqrt{\frac{k}{4EI_x}} \right)$$

Formulation

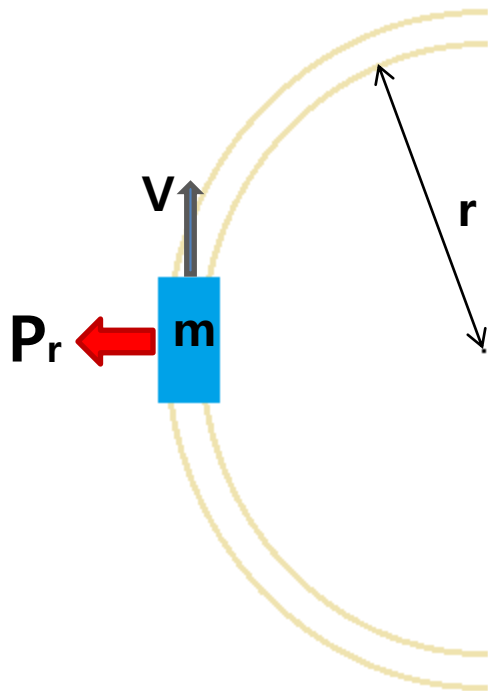
- Step 5. Identification of Constraints



$$P_2 = 2 \int_0^{\frac{a}{2}} ky dx = W[1 - \phi(\frac{a}{2} \beta)] \quad \left(\text{where } \phi(x) = e^{-x} \cos x, \quad a = \text{침목간격}, \quad \beta = \sqrt{\frac{k}{4EI_x}} \right)$$

Formulation

- Step 5. Identification of Constraints

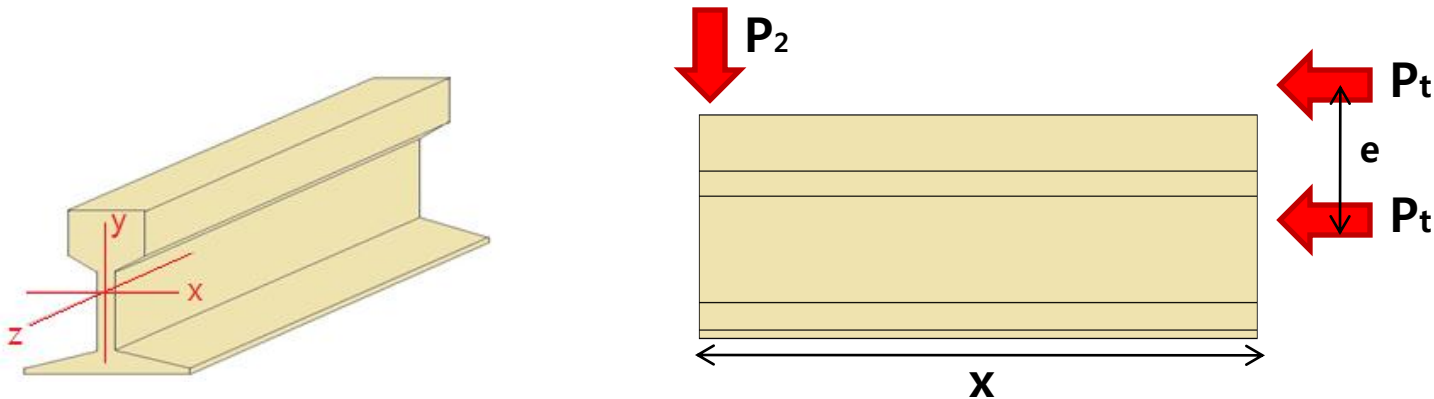


$$P_r = \frac{mV^2}{r}$$

Formulation

- Step 5. Identification of Constraints

1) X-axis buckling (by thermal stress & P_2)

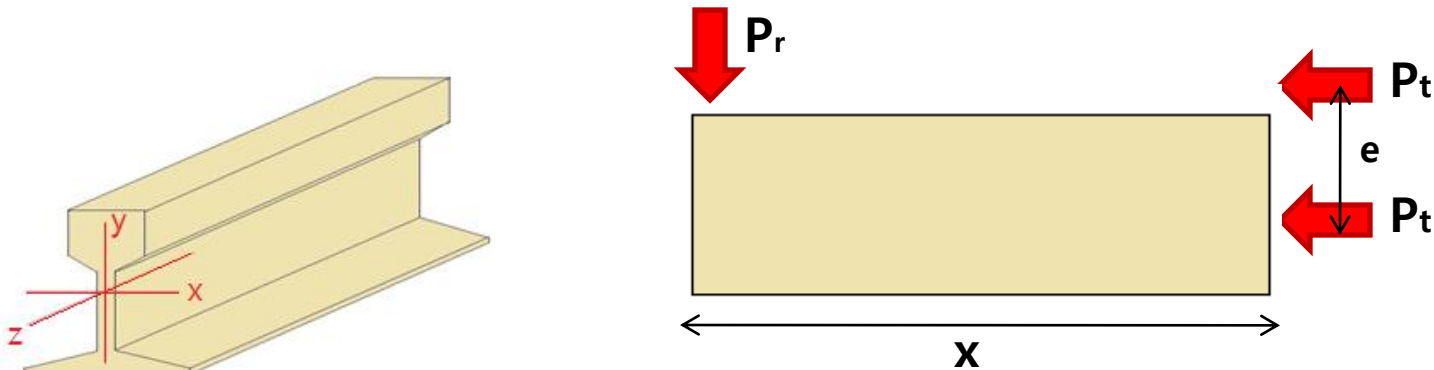


$$P_{cr} = P_t \left[1 + \frac{ce}{r^2} \sec \left(\sqrt{\frac{P_t}{EI_x}} \frac{L_e}{2} \right) \right] \quad \left(\text{where } e = \frac{P_2 x}{P_t}, \quad r^2 = \frac{I_x}{A} \right)$$

Formulation

- Step 5. Identification of Constraints

2) Y-axis buckling (by thermal stress & P_r)

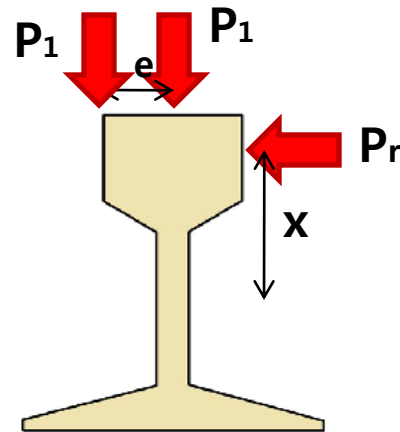
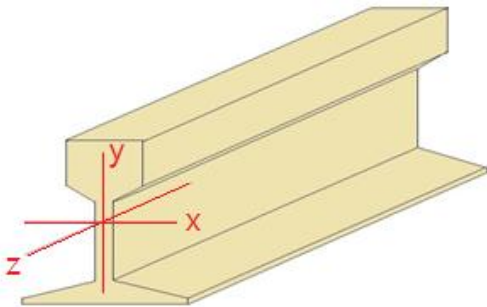


$$P_{cr} = P_t \left[1 + \frac{ce}{r^2} \sec \left(\sqrt{\frac{P_t}{EI_y}} \frac{L_e}{2} \right) \right] \quad \left(\text{where } e = \frac{P_r x}{P_t}, \quad r^2 = \frac{I_y}{A} \right)$$

Formulation

- Step 5. Identification of Constraints

3) Z-axis buckling (by P_1 & P_r)

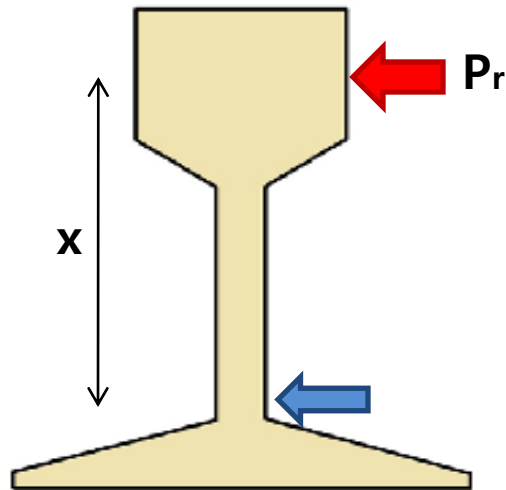


$$P_{cr} = P_t \left[1 + \frac{ce}{r^2} \sec \left(\sqrt{\frac{P_t}{EI_z}} \frac{L_e}{2} \right) \right] \quad \left(\text{where } e = \frac{P_r x}{P_t}, \quad r^2 = \frac{I_z}{A} \right)$$

Formulation

- Step 5. Identification of Constraints

4) Maximum bending stress (by P_r)



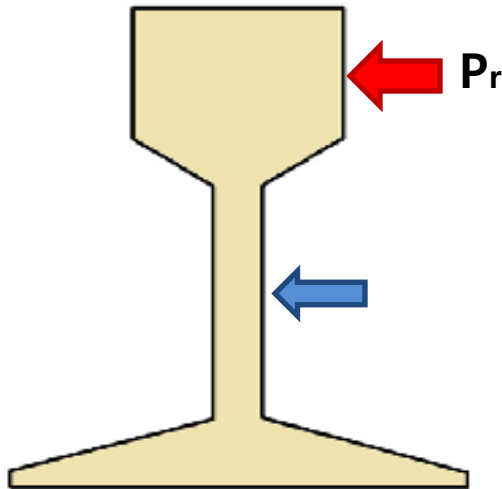
$$\sigma_{\max} = k \frac{Mc}{I_z}$$

$$\left(\text{where } c = \frac{b}{2}, \quad k = 1.6 (\text{intensity factor}) \right)$$

Formulation

- Step 5. Identification of Constraints

5) Maximum Shear stress (by P_r)

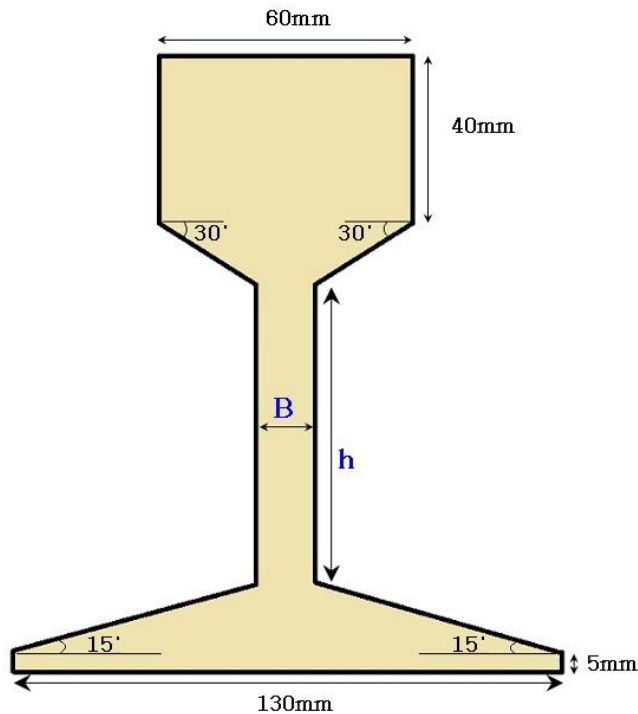


$$\tau_{\max} = \frac{3}{2} \frac{V}{A}$$

Formulation

- Step 5. Identification of Constraints

6) Geometric Shape



$$b \leq \frac{h}{5}$$

Optimization

- Constraints

1)X-axis buckling

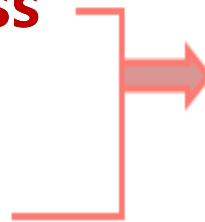
2)Y-axis buckling

3)Z-axis buckling

4)Max bending stress

5)Max shear stress

6)Geometric shape

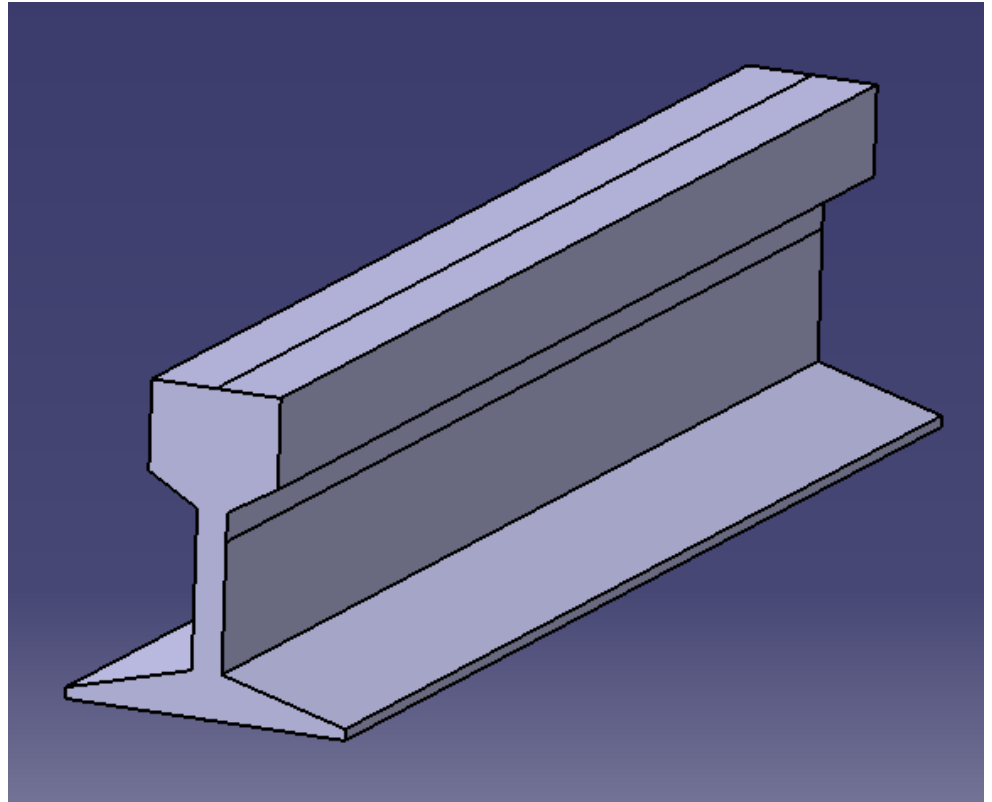
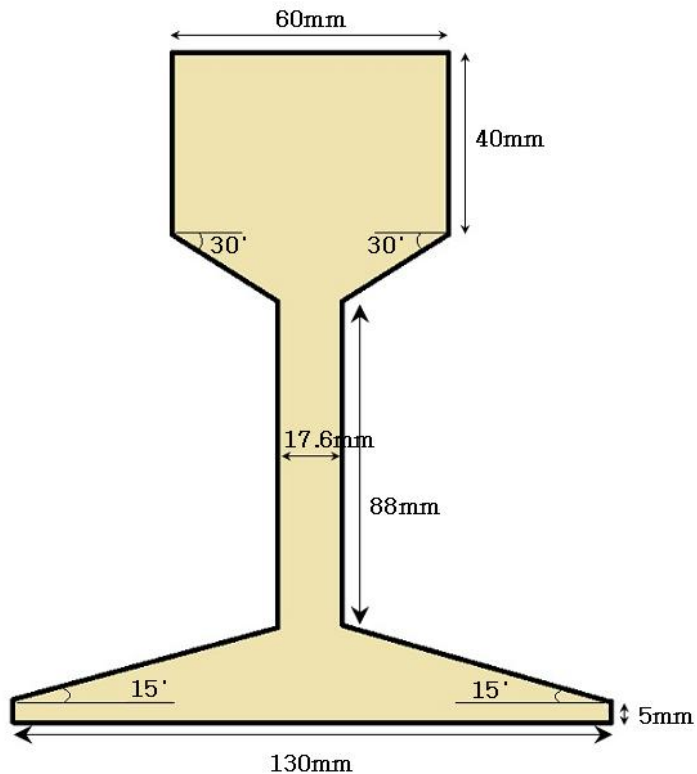


Active constraints

Graphical optimization

$b=17.6 \text{ mm}$ $h=88 \text{ mm}$

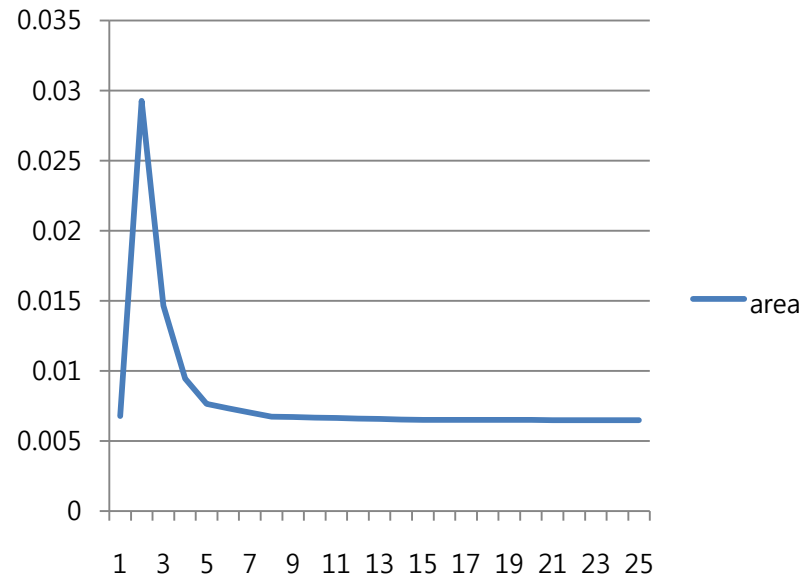
$A= 5635.7 \text{ mm}^2$ ($< 7750 \text{ mm}^2$)



Conjugate gradient method

Initial Value	
x (m)	0.02
h (m)	0.09
b (m)	0.02
area (m ²)	0.00678

Optimized Value	
x (m)	0.00927
h (m)	0.02068
b (m)	0.09338
area (m ²)	0.006495

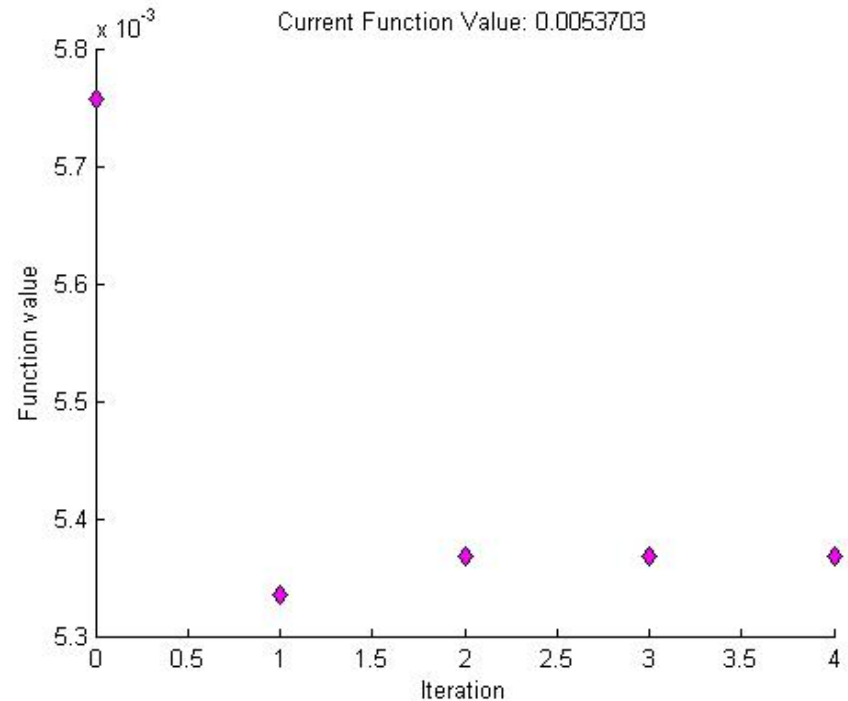


Iteration : 25

Optimized by fmincon

Initial Value	
x (m)	0.01241
h (m)	0.088
b (m)	0.017
area (m ²)	0.005636

Optimized Value	
x (m)	0
h (m)	0.089
b (m)	0.018
area (m ²)	0.00537

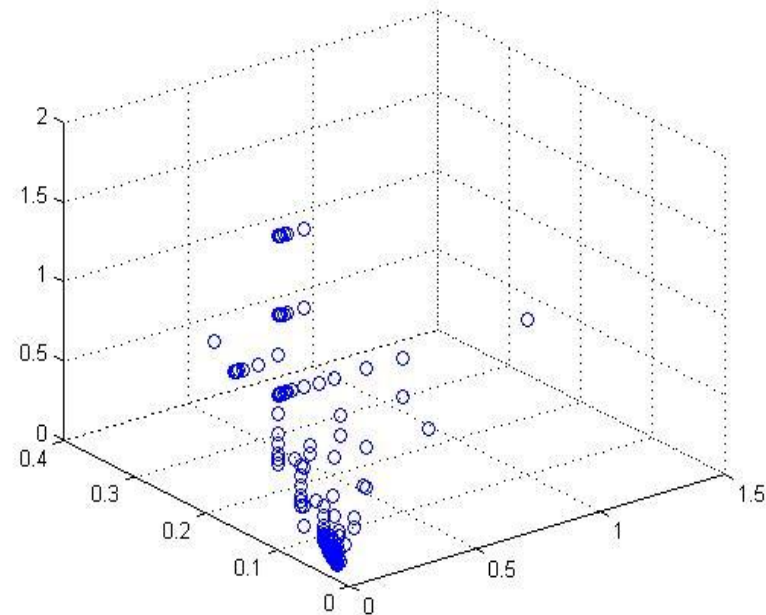


Iteration : 4

Optimized by Pattern search

Initial Value	
x (m)	0.1
h (m)	0.1
b (m)	0.1
area (m ²)	0.0228

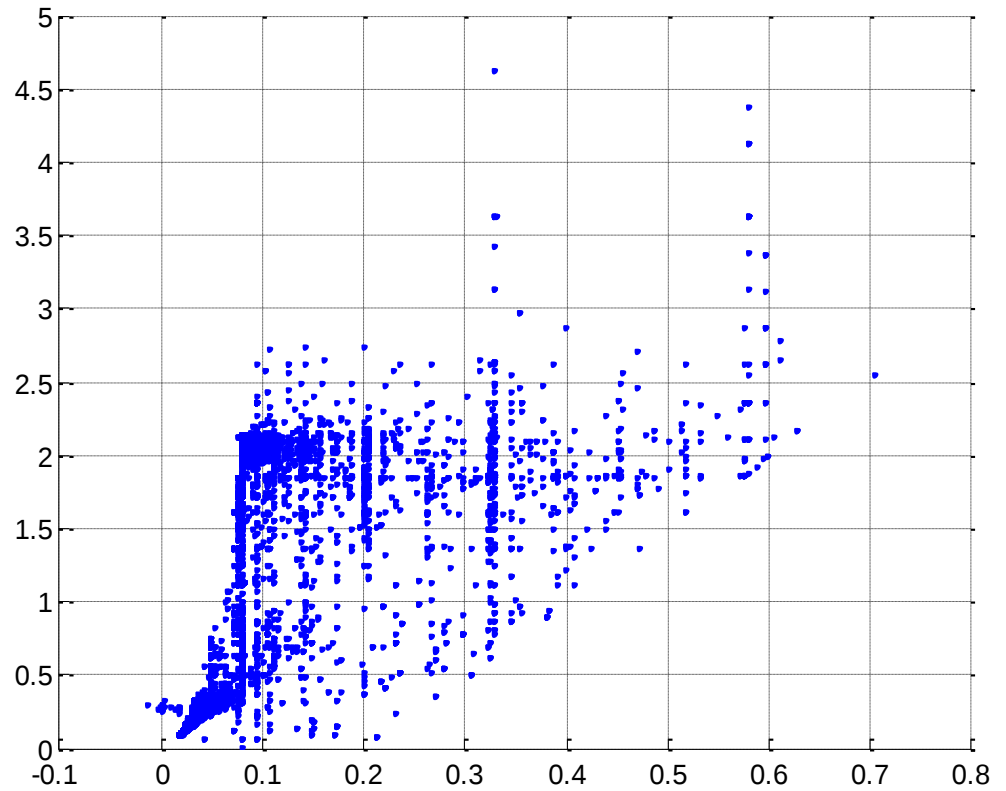
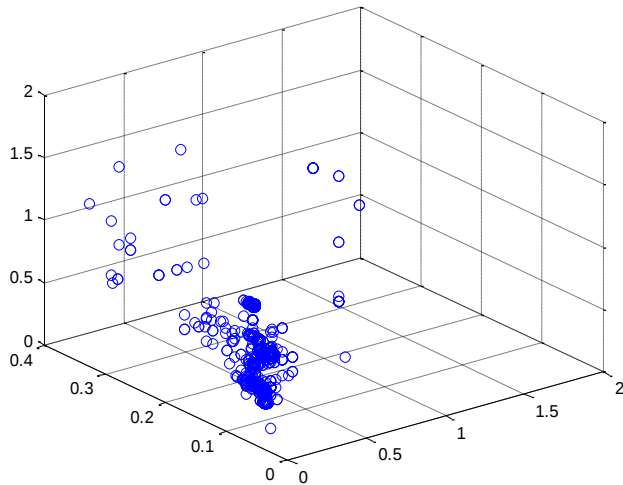
Optimized Value	
x (m)	0
h (m)	0.09
b (m)	0.018
area (m ²)	0.00539



Iteration : 3

Optimized by G.A

Optimized Value	
x (m)	0
h (m)	0.089
b (m)	0.018
area (m ²)	0.00537



Result

Graphical	
x (m)	0.01241
h (m)	0.088
b (m)	0.017
area (m ²)	0.005636

Conjugate gradient	
x (m)	0.00927
h (m)	0.02068
b (m)	0.09338
area (m ²)	0.006495

fmincon	
x (m)	0
h (m)	0.089
b (m)	0.018
area (m ²)	0.00537

Genetic algorithm	
x (m)	0
h (m)	0.089
b (m)	0.018
area (m ²)	0.00537

Pattern search	
x (m)	0
h (m)	0.09
b (m)	0.018
area (m ²)	0.00539

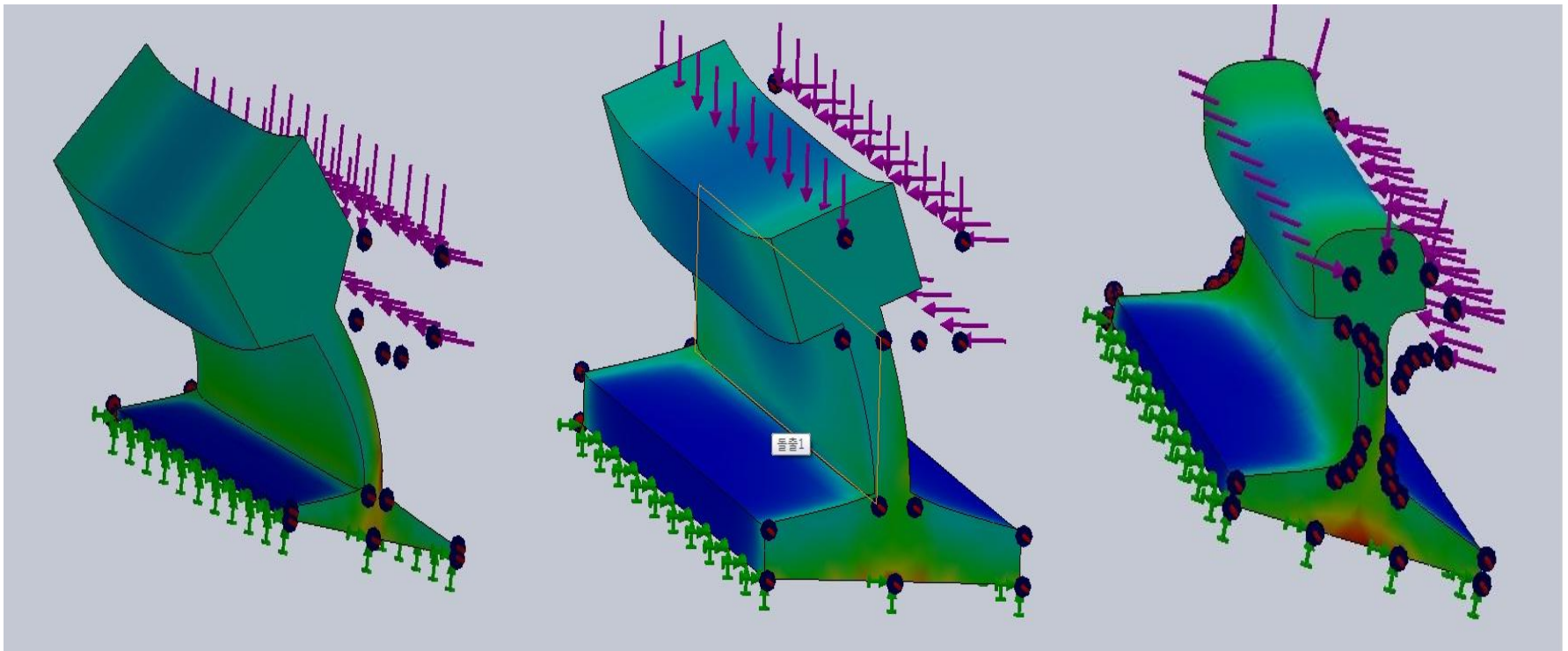
Simulation

100배의 하중을 주었을 때

Project 1

Project 2

Standard



Comments

1. Simulation 결과 기존의 레일에 비해 좋은 결과를 얻지 못함
2. 다양한 최적화 방법을 이용하여 최적해 도출
3. 최적화 과정에서 초기값의 영향을 크게 받음
 - 초기값이 조금만 변해도 발산
 - G.A를 통한 대략적인 경향성 판단 후 적절한 초기값 선정

Reference

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2. 재료역학 / 임장근 외 3명 저 / 병진
3. 재료역학 / Beer 저 / McGrawhill
4. Introduction of optimum design
/ Jasbir S. Arora저/ ELSEVIER
5. 한국 철도 기술 연구원 <http://www.krri.re.kr/>

Q n A

