

# 위상 최적화를 이용한 굴삭기의 Arm과 Boom의 최적 설계



Team 프로세스  
조용식, 신홍재

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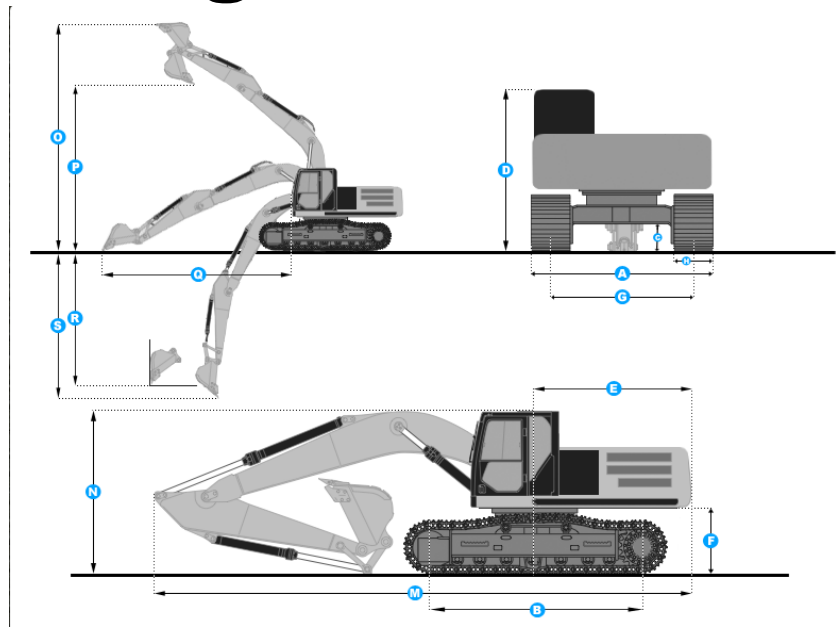


# Background



Komatsu PC200-1

# Background



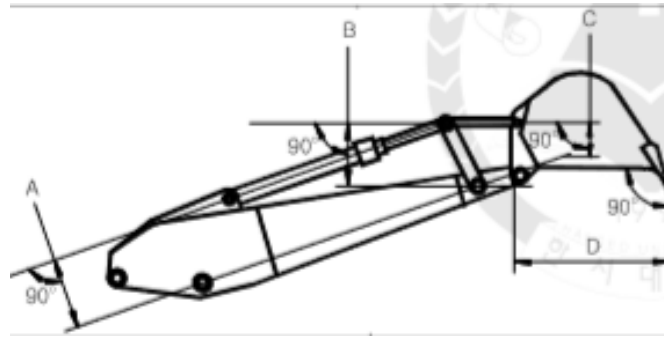
## DIMENSIONS

A: Width (Outside of Tracks)	9.1 ft in (2770 mm)
B: Length (Track on Ground)	10 ft in (3060 mm)
C: Ground Clearance	1.5 ft in (455 mm)
D: Height (Top of Cab)	9.4 ft in (2865 mm)
E: Tail Swing Radius	9.4 ft in (2860 mm)
G: Track Gauge	7.1 ft in (2160 mm)
H: Shoe Size	24 in (610 mm)

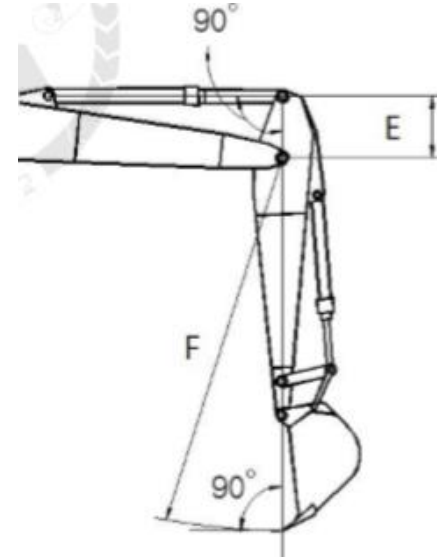
Hydraulic System Relief Pressure

3560 psi (24545.3 kPa)

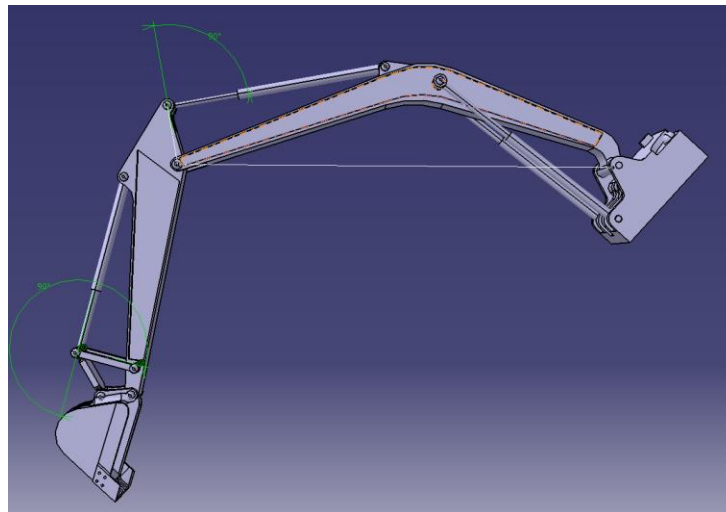
# Background



최대 버킷 굴삭력 자세

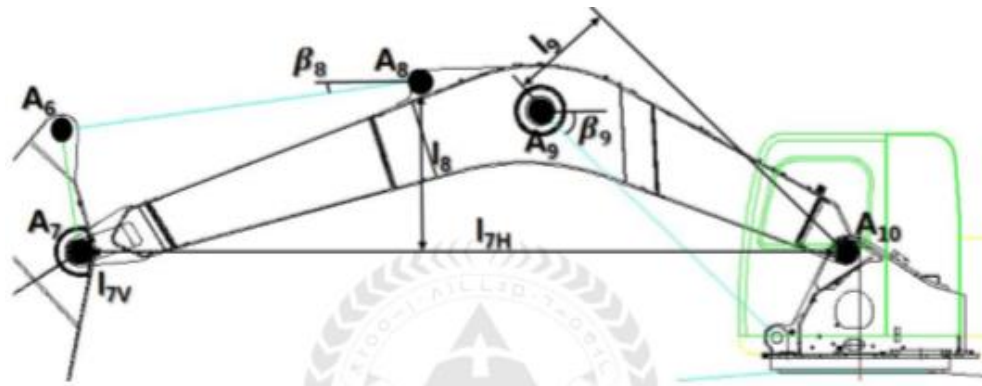
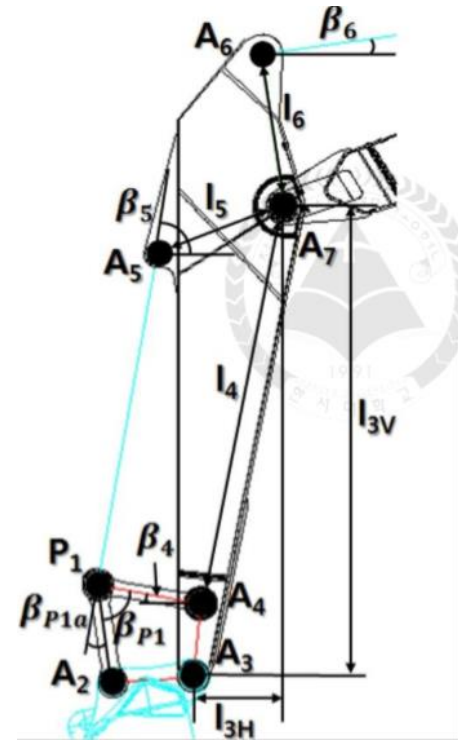
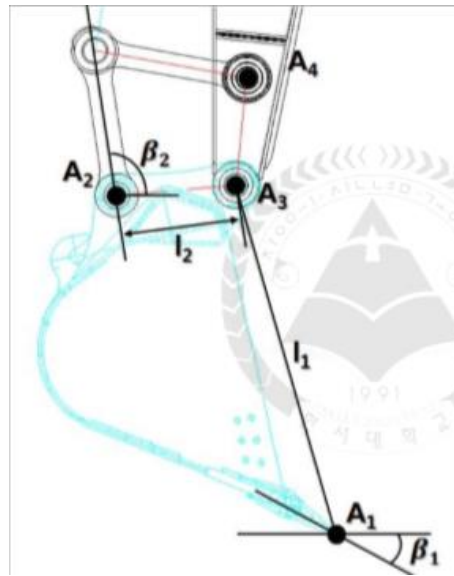


최대 암 굴삭력 자세

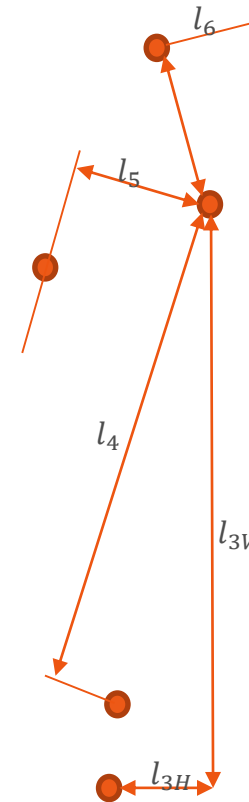
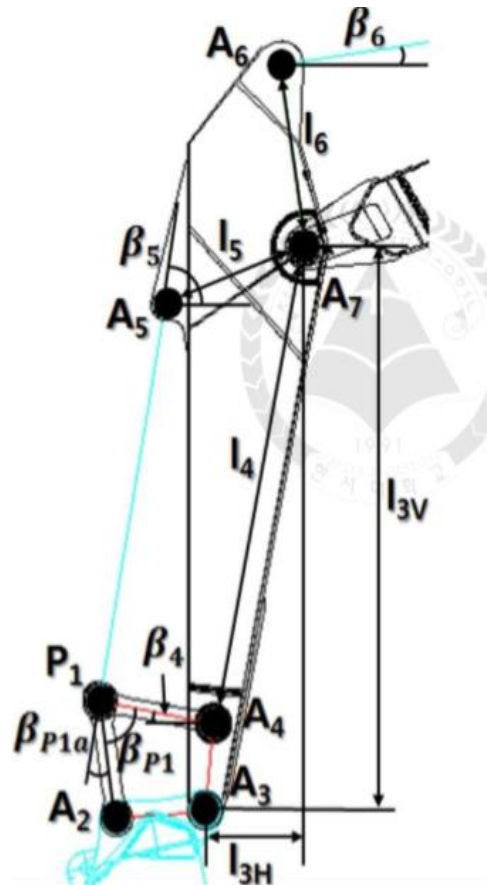




# Numerical Model



# Numerical Model

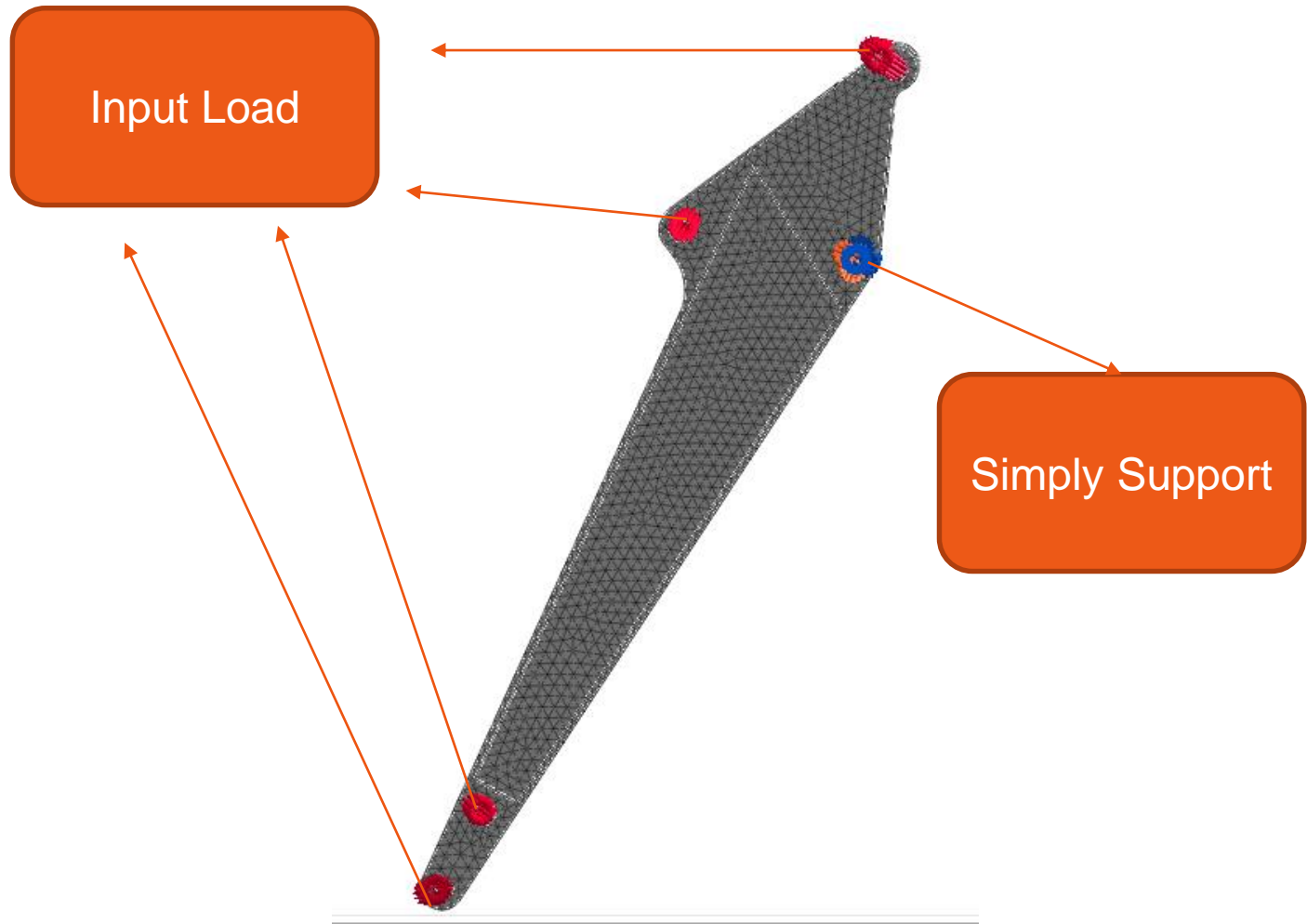


$$F_4 = F_2 \times \cos(\beta_{P1}), F_{4H} = F_4 \times \cos(\beta_4), F_{4V} = F_4 \times \sin(\beta_4)$$

$$F_5 = F_2 \times \cos(\beta_{P1a}), F_{5H} = F_5 \times \cos(\beta_5), F_{5V} = F_5 \times \sin(\beta_5)$$

$$F_6 \times l_6 = (F_{3V} \times l_{3H}) + (F_{g0} \times l_{g0}) - (F_{3H} \times l_{3V}) - (F_4 \times l_4) - (F_5 \times l_5)$$

# Numerical Model





# Numerical Model

하중/반력합계

해석 케이스 asdf

스텝 선형 정적해석 (필수)

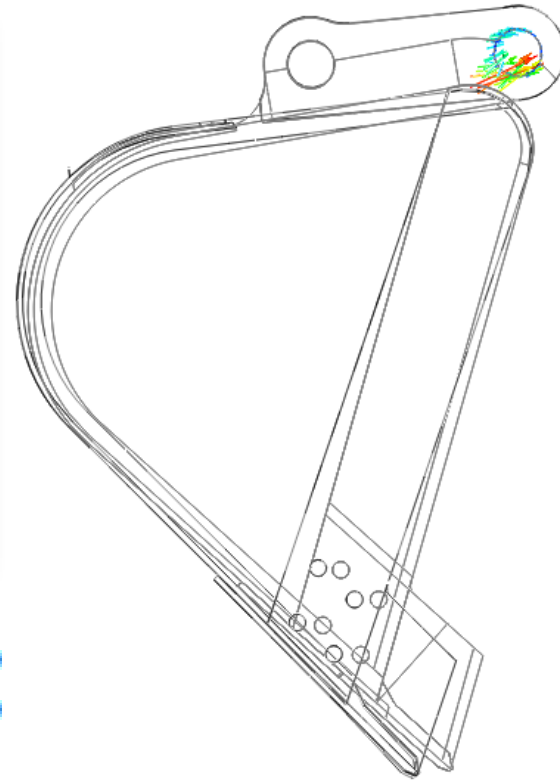
모든 결점 대상

결점 선택

하중/반력합 적용

	방향	하중	반력
1	FX	0.0000	-0.0001
2	FY	-575820.0011	575820.0020
3	FZ	-469070.0048	469069.9984
4	MX	0.0000	0.0000
5	MY	0.0000	0.0000
6	MZ	0.0000	0.0000
7			

닫기



NODAL SPC FORC  
TOTAL, N

0.0%	+4.01396e+004
0.0%	+3.67946e+004
0.0%	+3.34496e+004
0.0%	+3.01047e+004
0.0%	+2.67597e+004
0.0%	+2.34147e+004
0.0%	+2.00698e+004
0.0%	+1.67248e+004
0.0%	+1.33799e+004
0.0%	+1.00349e+004
0.1%	+6.68993e+003
0.1%	+3.34496e+003
99.6%	+0.00000e+000

A3H      -575820  
 A3V      -469070



# Numerical Model



하중/반력합계

해석 케이스 ASD

스텝 선형 정적해석 (필수)

모든 결점 대상

결점 선택

하중/반력합 적용

	방향	하중	반력
1	FX	0.0000	-0.0077
2	FY	-4984489.9805	4984490.0035
3	FZ	923350.0120	-923350.0198
4	MX	0.0000	0.0000
5	MY	0.0000	0.0000
6	MZ	0.0000	0.0000
7			

닫기

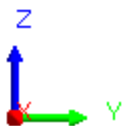
A7H -4984500  
 A7V 923350



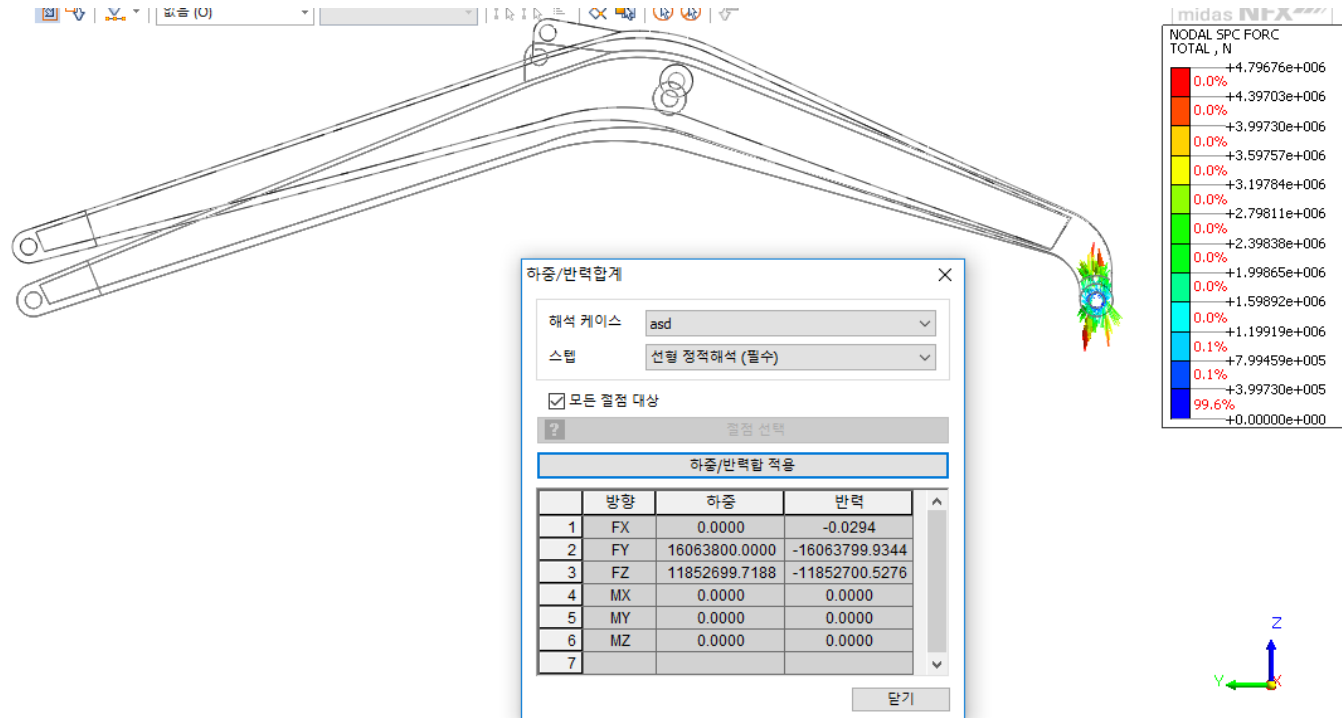
midas NFX



NODAL SPC FORC  
 TOTAL, N

0.0%	+1.38612e+005
0.0%	+1.27061e+005
0.0%	+1.15510e+005
0.0%	+1.03959e+005
0.1%	+9.24078e+004
0.1%	+8.08568e+004
0.0%	+6.93058e+004
0.1%	+5.77549e+004
0.0%	+4.62039e+004
0.0%	+3.46529e+004
0.0%	+2.31019e+004
0.0%	+1.15510e+004
99.6%	+0.00000e+000

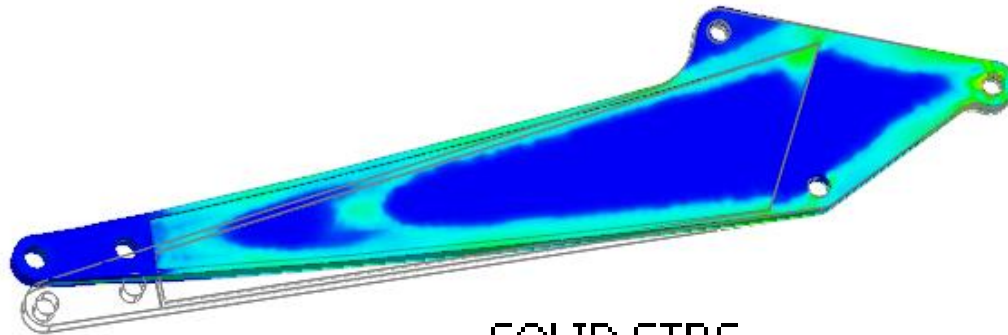


# Numerical Model



	A10H	16053800
	A10V	11852700

# Linear Static Analysis - arm

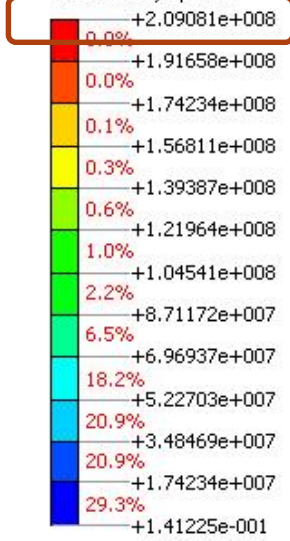


SOLID STR5  
VON MISES , N/m<sup>2</sup>

+2.09081e+008

midas NFX

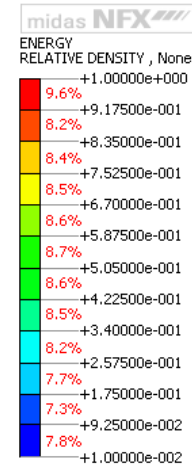
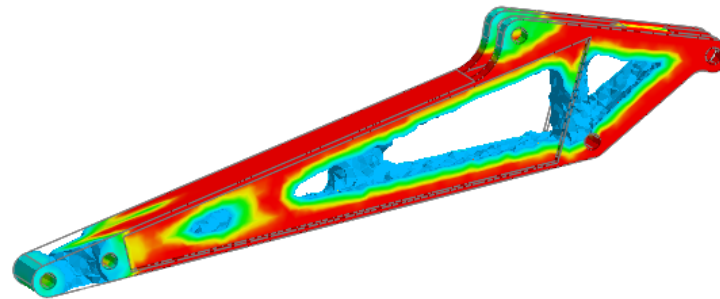
SOLID STR5  
VON MISES , N/m<sup>2</sup>



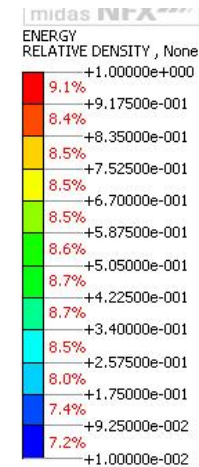
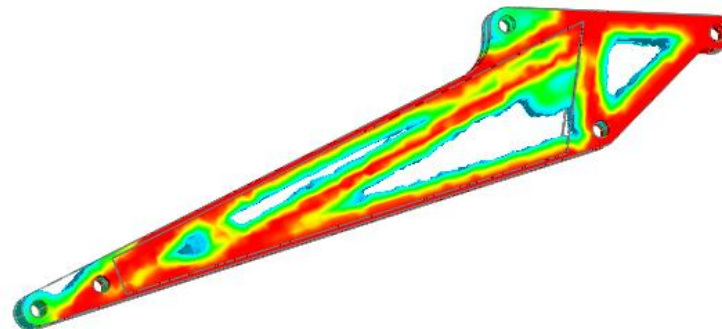
SM490A - yield strength : 325MPa

# Topology Optimization - arm

No symmetry condition



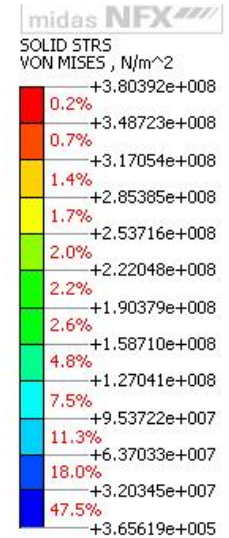
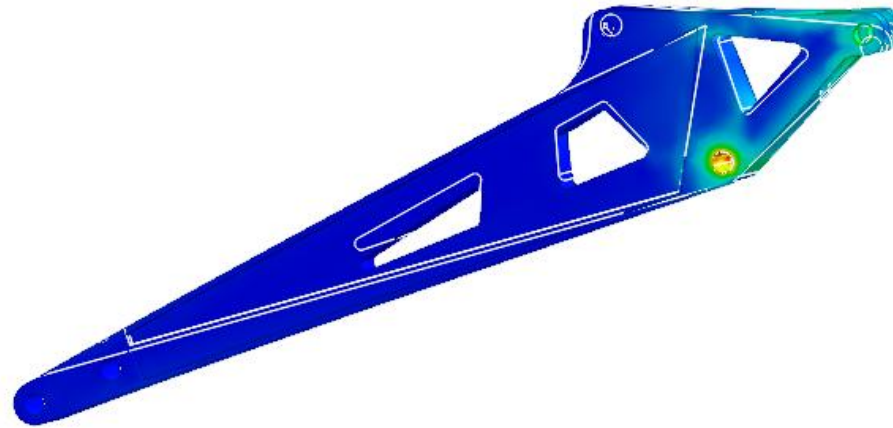
Symmetry condition





# Revised Model Analysis - arm

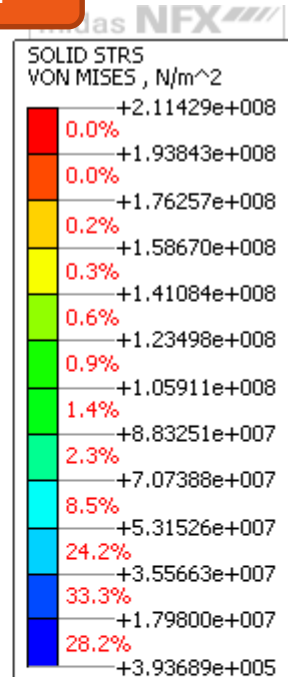
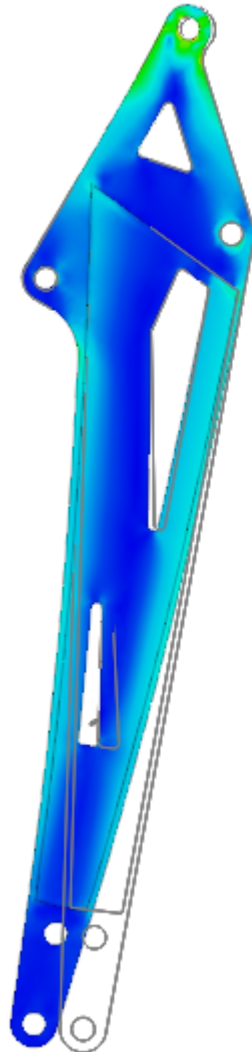
No symmetry condition



Bigger than  
325MPa

# Revised Model Analysis- arm

Symmetry condition

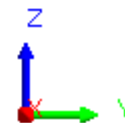


Smaller than  
325MPa

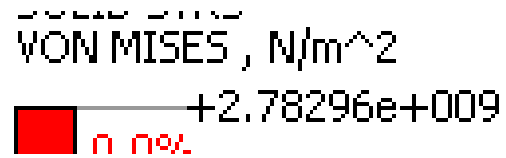
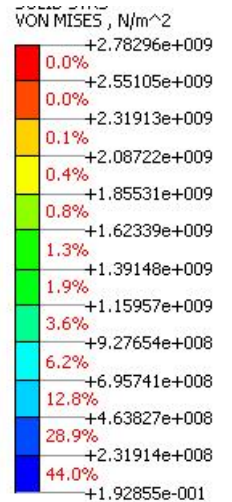
Before : 0.376 m<sup>3</sup>  
209MPa

After : 0.336 m<sup>3</sup>  
211MPa

11% volume down

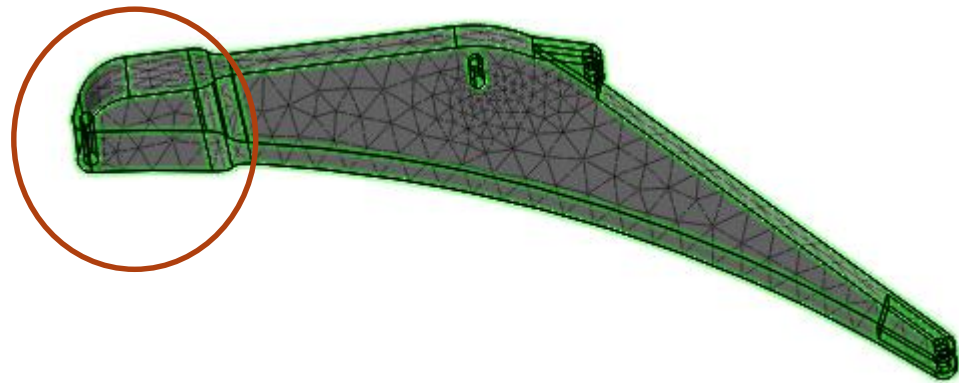


# Linear Static Analysis - boom

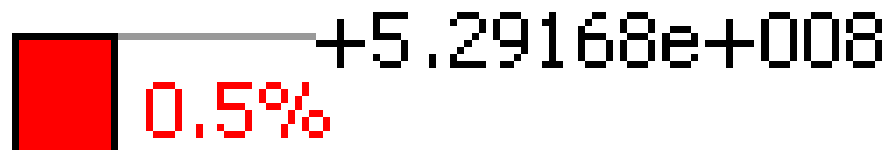
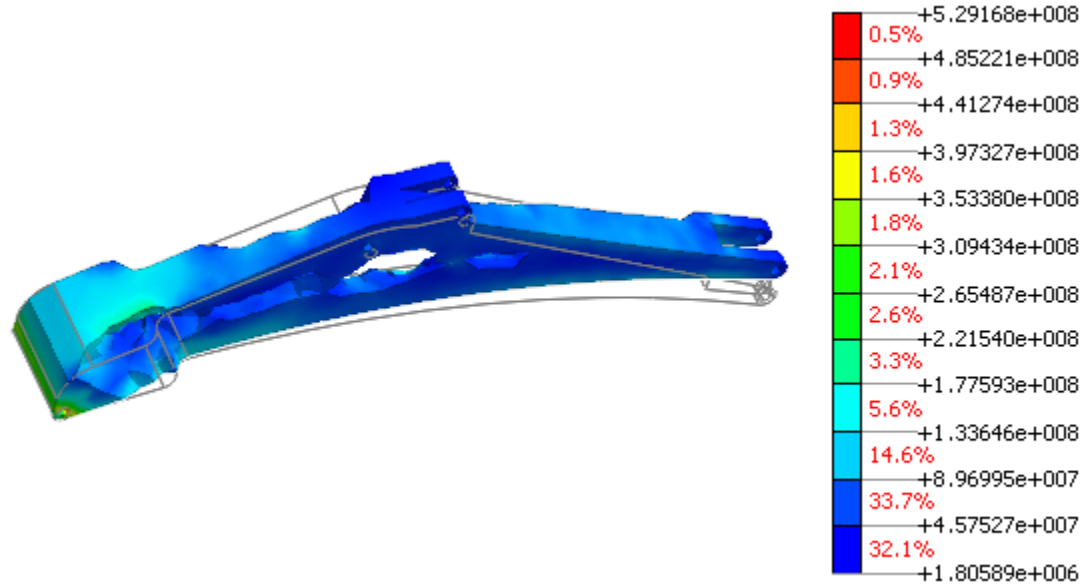


SM490A - yield strength : 325MPa

# Topology Optimization - boom



# Topology Optimization - boom





# Reference

- 정한섭, "30톤 급 굴삭기 작업장치의 동적 성능 최적화에 관한 연구", 한서대학교 대학원 석사 학위 논문, 2017년 2월
- 남광식, 최진규, 최호민, 김재기, 염상훈, 이석순, "굴삭기 작업장치의 설계 하중을 고려한 강도 개선에 대한 연구", 한국기계가공학회지, 제15권, 제 1호



# Q&A

